1 Characteristics

Symbol		Value	Unit	
V _{PP} Peak pulse voltage	IEC 61000-4-2 contact discharge	8	kV	
	IEC 61000-4-2 air discharge	25		
Tj	Operating junction temperature range		-40 to +150	°C
T _{stg}	Storage temperature range	-65 to +150	°C	
TL	Maximum lead temperature for	260	°C	

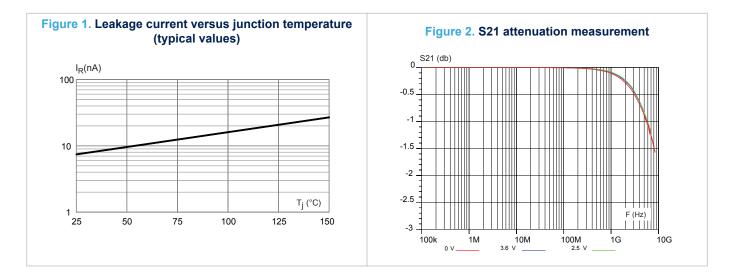
Table 1. Absolute maximum ratings T_{amb} = 25 °C

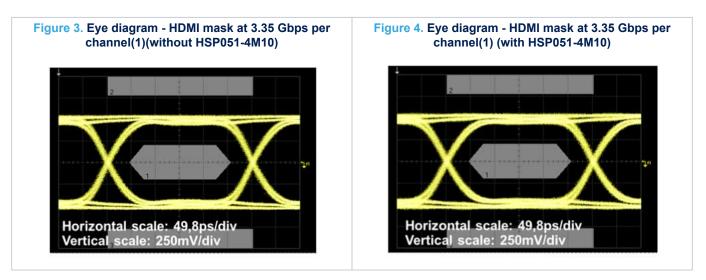
Table 2. Electrical characteristics T_{amb} = 25 °C

Symbol	Parameter			Value		
Symbol				Тур.	Max.	Unit
V _{BR}	I _R = 1 mA		4.5	5.8		V
I _{RM}	V _{RM} = 3.6 V			10	100	nA
V _{CL}	I _{PP} = 1 A, 8/20 μs				10	V
V _{CL}	IEC 61000-4-2, +8 kV contact (I_{PP} = 16 A), measured at 30 ns			13		V
Ρ.	Dunamia registence, pulse duration 100 pc	I/O to GND		0.48		Ω
r d	R _d Dynamic resistance, pulse duration 100 ns	GND to I/O		0.96		Ω
CI/O - I/O	VI/O = 0 V, F = 200 MHz to 9 GHz			0.2	0.3	pF
CI/O - GND	VI/O = 0 V	F = 200 MHz to 2.5 GHz		0.4	0.55	pF
01/0 - 0110	VII.0 - 0 V	F = 2.5 GHz to 9 GHz		0.35	0.45	pF
f _C	-3dB			10		GHz
Z _{diff}	Time domain reflectometry: t_r = 200 ps (10 - 90%), Z_0 = 100 Ω		85	100	115	Ω

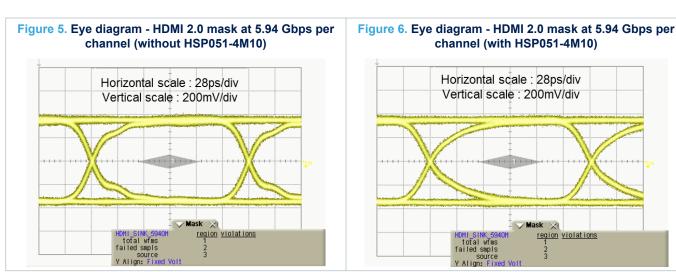
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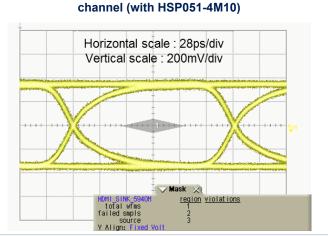
1.1 On-board measurements

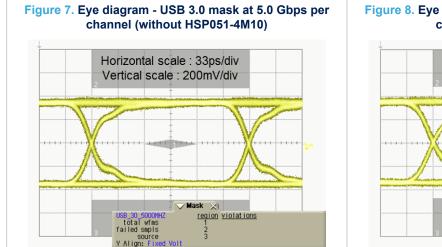




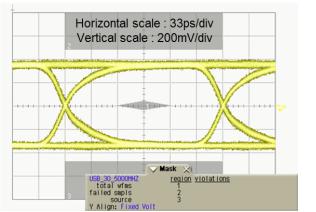


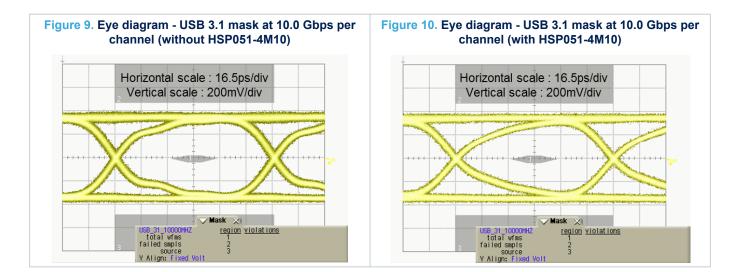




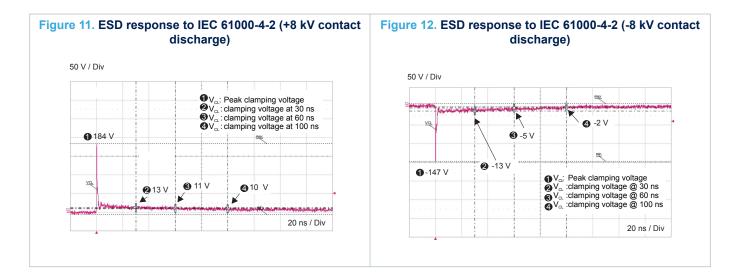


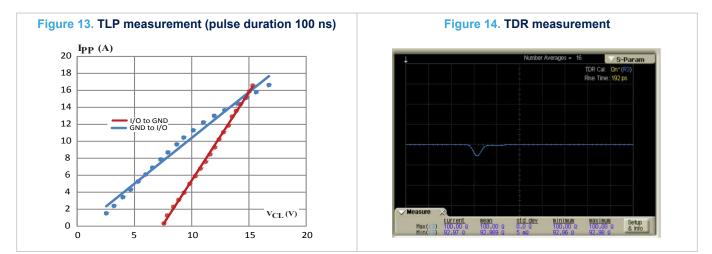












2 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK[®] packages, depending on their level of environmental compliance. ECOPACK[®] specifications, grade definitions and product status are available at: www.st.com. ECOPACK[®] is an ST trademark.

2.1 µQFN-10L dimension values

- Epoxy meets UL94, V0
- Lead-free package

Figure 15. µQFN-10L dimension definitions

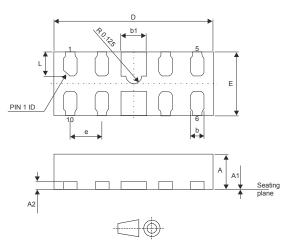


Table 3. µQFN-10L dimension values

	Dimensions					
Ref.	Millimeters			Inches		
	Min.	Тур.	Max.	Min.	Тур.	Max.
А	0.40	0.47	0.50	0.018	0.018	0.020
A1	0.00	0.00	0.05	0.00	0.000	0.002
A2		0.13			0.005	
b	0.15	0.20	0.25	0.006	0.008	0.009
b1	0.35	0.40	0.45	0.014	0.016	0.041
D	2.40	2.50	2.60	0.094	0.098	0.102
E	0.90	1.00	1.10	0.035	0.039	0.043
е		0.50			0.206	
L	0.33	0.38	0.43	0.012	0.015	0.017
aaa		0.08			0.003	
bbb		0.10			0.004	

DS980	05 - Rev 6
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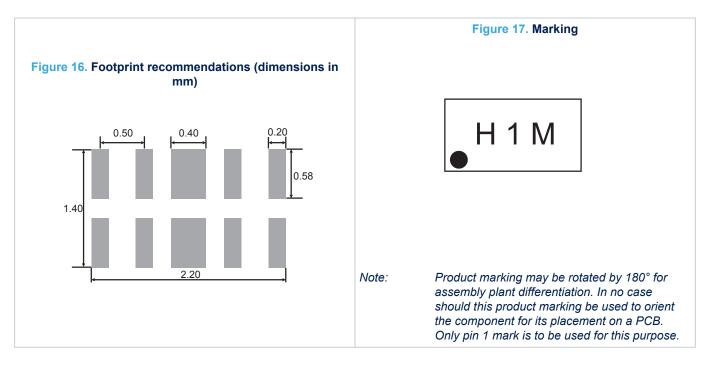
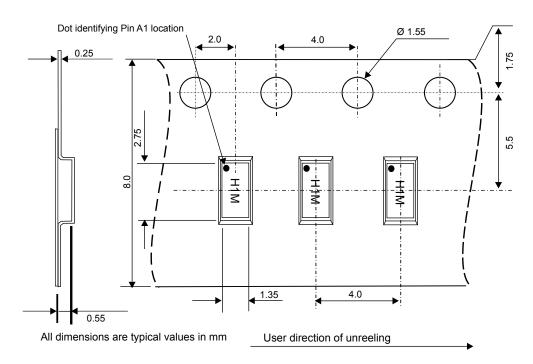
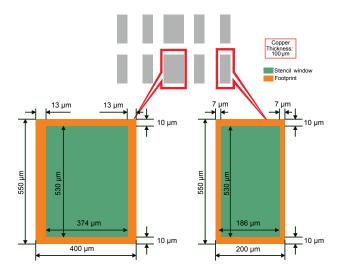


Figure 18. µQFN-10L tape and reel specification



3 Recommendation on PCB assembly

Figure 19. µQFN-10L dimension definitions



3.1 Solder paste

- 1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
- 2. "No clean" solder paste is recommended.
- 3. Offers a high tack force to resist component movement during high speed.
- 4. Solder paste with fine particles: powder particle size is 20-45 µm.

3.2 Placement

- 1. Manual positioning is not recommended.
- 2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
- 3. Standard tolerance of ±0.05 mm is recommended.
- 4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
- 5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
- 6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

3.3 PCB design preference

- 1. To control the solder paste amount, the closed via is recommended instead of open vias.
- 2. The position of tracks and open vias in the solder area should be well balanced. A symmetrical layout is recommended, to avoid any tilt phenomena caused by asymmetrical solder paste due to solder flow away.

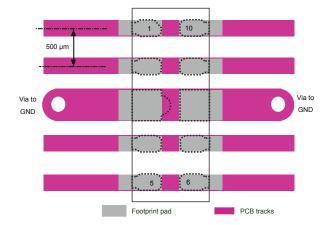
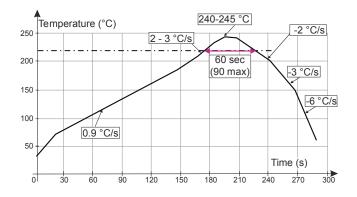


Figure 20. Printed circuit board layout recommendations

3.4 Reflow profile

Figure 21. ST ECOPACK[®] recommended soldering reflow profile for PCB mounting



- Note: Minimize air convection currents in the reflow oven to avoid component movement.
- Note: Maximum soldering profile corresponds to the latest IPC/JEDEC J-STD-020.



4 Ordering information

Figure 22. Ordering information scheme

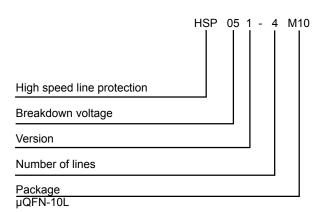


Table 4. Ordering information

Order code	Marking	Package	Weight	Base qty.	Delivery mode
HSP051-4M10	H1M	µQFN-10L	3.27 mg	3000	Tape and reel

Revision history

Date	Version	Changes
29-Jul-2013	1	Initial release.
15-Oct-2013	2	Updated status to production data.
17-Jun-2014	3	Updated Figure 19.
14-Nov-2014	4	Updated Features, Applications and Description. Updated Table 1 and Table2. Added Figure 6 to Figure 11.
22-Feb-2018	5	Added a note for Figure 17. Marking.
07-Feb-2019	6	Updated links syntax.



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