

CERAMIC CONFORMALLY COATED/AXIAL & RADIAL

PERFORMANCE CHARACTERISTICS FOR STANDARD AND HIGH VOLTAGE

GENERAL SPECIFICATIONS

Working Voltage: Axial (WVDC)

kial (WVDC) Radial (WVDC)

COG - 50 & 100 50, 100, 200, 500, 1k, 1.5k, 2k, 2.5k, 3k X7R - 50 & 100 50, 100, 200, 500, 1k, 1.5k, 2k, 2.5k, 3k Z5U - 50 & 100 50 & 100

Temperature Characteristics:

 $COG - 0 \pm 30$ PPM / °C from - 55°C to + 125°C (1) X7R - \pm 15% from - 55°C to + 125°C Z5U - + 22% / -56% from + 10°C to + 85°C

Capacitance Tolerance:

 $C0G-\pm 0.5pF,\,\pm 1\%,\,\pm 2\%,\,\pm 5\%,\,\pm 10\%$ X7R $-\pm 10\%,\,\pm 20\%,\,+80\%$ / -20%, +100% / -0% Z5U $-\pm 20\%,\,+80\%$ / -20%

Construction:

Epoxy encapsulated - meets flame test requirements of UL Standard 94V-0.

High-temperature solder - meets EIA RS-198, Method 302, Condition B (260°C for 10 seconds)

Lead Material:

100% matte tin (Sn) with nickel (Ni) underplate and steel core.

Solderability:

EIA RS-198, Method 301, Solder Temperature: 230°C ± 5 °C. Dwell time in solder = $7 \pm \frac{1}{2}$ seconds.

Terminal Strength:

EIA RS-198, Method 303, Condition A (2.2kg)

ELECTRICAL

Capacitance @ 25°C:

Within specified tolerance and following test conditions.

COG - > 1000pF with 1.0 vrms @ 1 kHz ≤ 1000pF with 1.0 vrms @ 1 MHz X7R - with 1.0 vrms @ 1 kHz Z5U - with 1.0 vrms @ 1 kHz

Dissipation Factor @ 25°C:

Same test conditions as capacitance.

C0G – 0.15% maximum X7R – 2.5% maximum Z5U – 4.0% maximum

Insulation Resistance @ 25°C:

EIA RS-198, Method 104, Condition A <1kV

C0G – 100k Megohm or 1000 Megohm x µF, whichever is less. ≤500V test @ rated voltage, ≥1kV test @ 500V

X7R – 100k Megohm or 1000 Megohm x μF, whichever is less. ≤500V test @ rated voltage, ≥1kV test @ 500V

Z5U – 10k Megohm or 1000 Megohm x μF, whichever is less.

Dielectric Withstanding Voltage:

EIA RS-198, Method 103

≤200V test @ 250% of rated voltage for 5 seconds with current limited to 50mA.

500V test @ 150% of rated voltage for 5 seconds with current limited to 50mA.

≥1000V test @ 120% of rated voltage for 5 seconds with current limited to 50mA.

ENVIRONMENTAL

Vibration:

EIA RS-198, Method 304, Condition D (10-2000Hz; 20g) Shock:

EIA RS-198, Method 305, Condition I (100g)

Life Test:

EIA RS-198, Method 201, Condition D. \leq 200V

C0G – 200% of rated voltage @ +125°C
X7R – 200% of rated voltage @ +125°C
Z5U – 200% of rated voltage @ +85°C
≥ 500V
C0G – rated voltage @ +125°C

X7R – rated voltage @ +125°C Post Test Limits @ 25°C are:

Capacitance Change:

COG (\leq 200V) – +3% or 0.25pF, whichever is greater. COG (\geq 500V) – +3% or 0.50pF, whichever is greater.

X7R - + 20% of initial value (2) Z5U - + 30% of initial value (2)

Dissipation Factor:

C0G – 0.15% maximum X7R – 2.5% maximum Z5U – 4.0% maximum

Insulation Resistance:

C0G – 10k Megohm or 100 Megohm x µF, whichever is less. ≥1kV tested @ 500V.

X7R – 10k Megohm or 100 Megohm x μ F, whichever is less. \geq 1kV tested @ 500V.

Z5U – 1k Megohm or 100 Megohm x μF, whichever is less.

Moisture Resistance:

EIA RS-198, Method 204, Condition A (10 cycles without applied voltage.)

Post Test Limits @ 25°C are:

Capacitance Change:

C0G (≤ 200 V) – +3% or 0.25pF, whichever is greater. C0G (≥ 500 V) – +3% or 0.50pF, whichever is greater.

X7R - + 20% of initial value (2) Z5U - + 30% of initial value (2)

Dissipation Factor:

C0G – 0.25% maximum X7R – 3.0% maximum Z5U – 4.0% maximum

Insulation Resistance:

C0G – 10k Megohm or 100 Megohm x μF, whichever is less. ≤500V test @ rated voltage, ≥1kV test @ 500V.

X7R – 10k Megohm or 100 Megohm x μF, whichever is less. ≥500V test @ rated voltage, >1kV test @ 500V.

Z5U – 1k Megohm or 100 Megohm x μ F, whichever is less.

Thermal Shock:

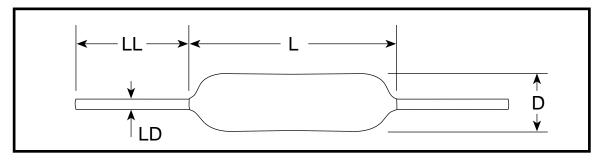
EIA RS-198, Method 202, Condition B (COG & X7R: -55°C to +125°C); Condition A (Z5U: -55°C to 85°C)

- (1) +53 PPM -30 PPM/ °C from +25°C to -55°C, + 60 PPM below 10pF.
- (2) X7R and Z5U dielectrics exhibit aging characteristics; therefore, it is highly recommended that capacitors be deaged for 2 hours at 150°C and stabilized at room temperature for 48 hours before capacitance measurements are made.

CERAMIC CONFORMALLY COATED/AXIAL "AXIMAX"



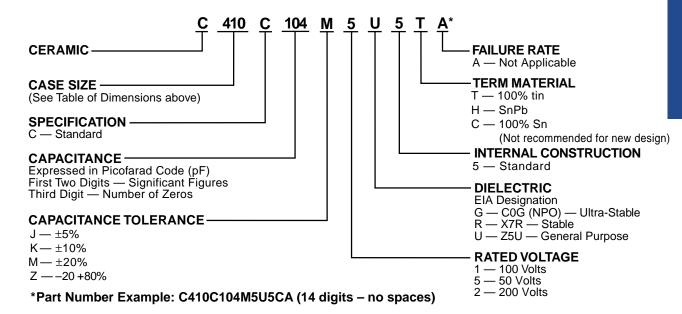
CAPACITOR OUTLINE DRAWING



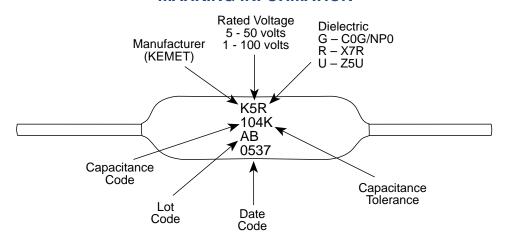
MAXIMUM DIMENSIONS—INCHES & (MILLIMETERS)

STYLE	L MAX	D MAX	LD +.001,003 (+.025,076)	LL MIN
C410	.170 (4.32)	.100 (2.54)	.020 (.51)	1.0 (25.4)
C412	.170 (4.32)	.120 (3.05)	.020 (.51)	1.0 (25.4)
C420	.260 (6.60)	.100 (2.54)	.020 (.51)	1.0 (25.4)
C430	.290 (7.37)	.150 (3.81)	.020 (.51)	1.0 (25.4)
C440	.400 (10.16)	.150 (3.81)	.020 (.51)	1.0 (25.4)

ORDERING INFORMATION



MARKING INFORMATION





CERAMIC CONFORMALLY COATED/AXIAL "AXIMAX"

RATINGS & PART NUMBER REFERENCE ULTRA-STABLE TEMPERATURE CHARACTERISTIC – COG/NPO

Style		C410			C412			C420			C430			C440			
_	Сар	Cap	WVDC			WVD	3		WVD	C		WVD	3		WVD		
Сар	Code	Tol	50	100	200	50	100	200	50	100	200	50	100	200	50	100	200
1.0pF	109	J,K,M															
1.5	159	J,K,M															
1.8	189	J,K,M															
2.2	229	J,K,M															
2.7	279	J,K,M															
3.3	339	J,K,M															
3.9	399	J,K,M															
4.7	479	J,K,M															
5.6	569	J,K,M															
6.8	689	J,K,M															
8.2	829	J,K,M															
10	100	J,K,M															
12	120	J,K,M															
15	150	J,K,M															
18	180	J,K,M															
22	220	J,K,M															
27	270	J,K,M															
33	330	J,K,M															
39	390	J,K,M															
47	470	J,K,M															
56	560	J,K,M															
68	680	J,K,M															
82	820	J,K,M															
100	101	J,K,M															
120	121	J,K,M															
150	151	J,K,M															_
180	181	J,K,M															
220	221	J,K,M															
270	271	J,K,M															_
330	331	J,K,M															
390	391	J,K,M															
470	471	J,K,M															_
560	561	J,K,M															
680	681	J,K,M															_
820	821	J,K,M															\vdash
1000	102	J,K,M															
1200	122	J,K,M															\vdash
1500	152	J,K,M															\vdash
1800	182	J,K,M															
2200	222	J,K,M															
2700	272	J,K,M															
3300	332	J,K,M															
3900	392	J,K,M															
4700	472	J,K,M															
5600	562	J,K,M															
6800	682	J,K,M															
8200	822	J,K,M															
.010uF	103	J,K,M															
.012	123	J,K,M															
.015	153	J,K,M															

For packaging information, see pages 39 and 41.

CERAMIC CONFORMALLY COATED/AXIAL "AXIMAX"



RATINGS & PART NUMBER REFERENCE STABLE TEMPERATURE CHARACTERISTIC – X7R

		Style		C410)	C412		C420				C430)	C440			
_	Сар	Сар	WVDC		WVDC		WVDC			WVDC			WVDC				
Сар	Code	Tol	50	100	200	50	100	200	50	100	200	50	100	200	50	100	200
10pF	100	K,M															
12	120	K,M															
15	150	K,M															
18	180	K,M															
22	220	K,M							_								
27	270	K,M					_	_	-	_	_	-					
33 39	330	K,M					-		-								
47	390 470	K,M K,M															
56	560	K,M															
68	680	K,M															
82	820	K,M															
100	101	K,M															
120	121	K,M															
150	151	K,M															
180	181	K,M															
220	221	K,M															
270	271	K,M				L			L								
330	331	K,M							_								
390	391	K,M															
470	471	K,M						_		_	_						
560	561	K,M							-								
680 820	681 821	K,M K,M						_		_	_						
1000	102	K,M															
1200	122	K,M															
1500	152	K,M															
1800	182	K,M															
2200	222	K,M															
2700	272	K,M															
3300	332	K,M															
3900	392	K,M															
4700	472	K,M															
5600	562	K,M															
6800	682	K,M					_	_			-	-					
8200	822 103	K,M															
.010uF .012	123	K,M K,M						_			_						
.012	153	K,M															
.018	183	K,M															
.022	223	K,M															
.027	273	K,M															
.033	333	K,M															
.039	393	K,M															
.047	473	K,M															
.056	563	K,M															
.068	683	K,M									<u> </u>			_			
.082	823	K,M												<u> </u>			
.10	104	K,M									<u> </u>			<u> </u>			
.12 .15	124 154	K,M K,M						_		-	-			-			
.15	184	K,M									_		<u> </u>				
.10	224	K,M							<u> </u>	_			<u> </u>				
.27	274	K,M															
.33	334	K,M															
.39	394	K,M															
.47	474	K,M															
.56	564	K,M															
.68	684	K,M															

For packaging information, see pages 39 and 41.



CERAMIC CONFORMALLY COATED/AXIAL "AXIMAX"

RATINGS & PART NUMBER REFERENCE GENERAL PURPOSE TEMPERATURE CHARACTERISTIC – Z5U

		Style		C410			C412	2		C420)		C430)		C440)
0	Сар	Сар		WVDC			WVDC			WVDC	;		WVD	;	WVDC		
Сар	Code	Tol	50	100	200	50	100	200	50	100	200	50	100	200	50	100	200
1000pF	102	M,Z															
1200	122	M,Z															
1500	152	M,Z															
1800	182	M,Z															
2200	222	M,Z															
2700	272	M,Z															
3300	332	M,Z															
3900	392	M,Z															
4700	472	M,Z															
5600	562	M,Z															
6800	682	M,Z															
8200	822	M,Z															
.010uF	103	M,Z															
.012	123	M,Z															
.015	153	M,Z															
.018	183	M,Z															
.022	223	M,Z															
.027	273	M,Z															
.033	333	M,Z															
.039	393	M,Z															
.047	473	M,Z															
.056	563	M,Z															
.068	683	M,Z															
.082	823	M,Z															
.10	104	M,Z															
.12	124	M,Z															
.15	154	M,Z															
.18	184	M,Z															
.22	224	M,Z															
.27	274	M,Z															
.33	334	M,Z															
.39	394	M,Z															
.47	474	M,Z															
.56	564	M,Z															
.68	684	M,Z															
.82	824	M,Z															
1.0	105	M,Z															
1.2	125	M,Z														_	_
1.5	155								-			\vdash					
1.8		M,Z M,Z							-			\vdash					
	185	$\overline{}$		-					-			-				-	-
2.2	225	M.Z															

For packaging information, see pages 39 and 41.

CERAMIC LEADED PACKAGING INFORMATION



Ceramic Axial

Lead Tape and Reel Packaging

KEMET offers standard reeling of Molded and Conformally Coated Axial Leaded Ceramic Capacitors for automatic insertion or lead forming machines per EIA specification RS-296. KEMET'S internal specification four-digit suffix, 7200, is placed at the end of the part number to designate tape and reel packaging, ie: C410C104Z5U5CA7200.

Paper (50 lb.) test minimum is inserted between the layers of capacitors wound on reels for component pitch $\leq 0.400".$ Capacitor lead length may extend only a maximum of .0625" (1.59mm) beyond the tapes' edges. Capacitors are centered in a row between the two tapes and will deviate only \pm 0.031 (0.79mm) from the row center. A minimum of 36" (91.5 cm) leader tape is provided at each end of the reel capacitors. Universal splicing clips are used to connect the tape. Standard reel quantities are shown on page 41.

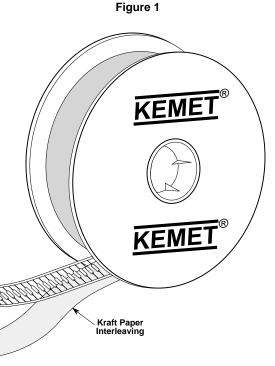


Figure 2

10.5" - 14"
(26.67 - 35.56cm)

* O59" to .315"
Greater Than Component Length

Hub

131/4"
(82.6)
(16.6 ±0.25)

1/8"
(3.18)

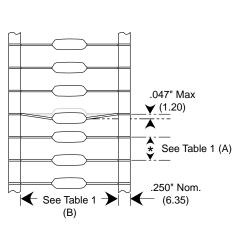


Figure 3

Table 1 Dimensions in Inches & (Millimeters)

Component Body Diameter	Component Pitch "A"	Inside Tape Spacing "B" ± 1.5mm (0.059")					
	0.020" or (±0.5mm)	I	III*				
0" (0mm) to 0.197" (5mm) 0.197" (5.01mm) to 0.394: (10mm)	0.197" or (5mm) 0.394" or (10mm)	2.062" (52.4mm)	2.874" (73mm)				

Adhesive Tape

Adhesive Tape

^{*} Not Available for Conformally Coated Parts.

Ceramic Radial

Figure 3: Standard Reel

Lead Tape and Reel Packaging

KEMET offers standard reeling of Molded and Conformally Coated Radial Leaded Ceramic Capacitors for automatic insertion per EIA specification RS-468. Parts are taped to a tagboard carrier strip, and wound on a reel as shown in Figure 1. Kraft paper interleaving is inserted between the layers of capacitors on the reel. Ammopack is also available, with the same lead tape configuration and package quantities.

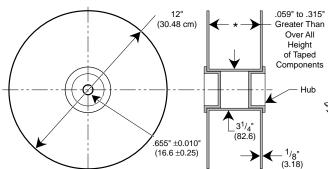


Figure 1 KEMET **Carrier Strip** KEMET Adhesive Tape Kraft Paper Interleaving Carrier Tape

(Note: Non-standard lead lengths available in bulk only.)

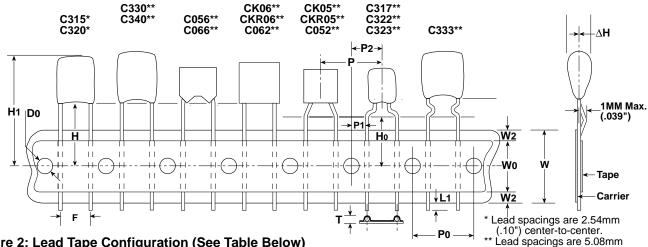


Figure 2: Lead Tape Configuration (See Table Below)

Ceramic Radial Tape and Reel Dimensions in Millimeters & (Inches)

Dimension	Symbol	Nominal mm (inch)		Tolerance mm (inch)		Dimension	Symbol	Nominal mm (inch)		Tolerance mm (inch)	
Sprocket Hole Diameter	Do	4.0 (.157)	± 0.2 ((800.)	Height to Seating Plane (formed leads) (2)	Ho	7301 16.0 (.630)	7303 18.0 (.709)	7301 ±0.5 (.020)	7303 Minimum
Sprocket Hole Pitch	P0	12.7	(.500)	± 0.3 ((.012)	Component Alignment	Δh	4.0 (.157)		±0.2 (008)
Component Pitch	Р	12.7	(.500)	± 0.3 (.012)		Lead Protrusion	L1	1.0 (.039)		Maximum	
Lead Spacing (1)	F	5.08 (.20)	2.54 (.10)	+0.6 -0.2 (+.024008)		Composite Tape Thickness	t	0.7 (.051)		±0.2 (.008)	
Sprocket Hole Center to Lead Center (1)	P1	3.81 (.150)	5.08 (.200)	± 0.7 ((.028)	Overall Tape and Lead Thickness	Т	1.5 (.059)		Maximum	
Sprocket Hole Center to Component Center	P2	6.35	(.250)	± 1.3 (.051)		Carrier Tape Width	W	18.0 ((.709)	+1.0 (+.039	
Height to Seating Plane (straight leads) (2)	Н	7301 16.0 (.630)	7303 18.0 (.709)	7301 7303 ±0.5 (.020) Minimum		Hold-Down Tape Width	W0	5.0 (.197)		Minimum	
Component Height Above Tape Center	H1	32.2	(1.27)	Maximum		Hold-Down Tape Location	W2	3.0 (.118)		Maxir	num

Measured at the egress from the carrier tape, on the component side

^{(.20&}quot;) center-to-center. # See page 15 for exact lead configuration for Series.

Determined by a 4 digit suffix placed at the end of the part number, as follows:
7301 = Recommended for parts with formed leads.
7303 = Recommended for parts with straight leads.
Example: C322C104K5R5CA7303
Example: C320C104K5R5CA7303

CERAMIC LEADED PACKAGING INFORMATION



CERAMIC	PACKAGIN	G				
KEMET Series	Military Style	Military Specification	Standard (1) Bulk Quantity	Ammo Pack Quantity Maximum	Maximum Reel Quantity	Reel Size
C114C-K-G	CK12, CC75	MIL-C-11015/	200/Box		5000	12"
C124C-K-G	CK13, CC76	MIL-PRF-20	200/Box		5000	12"
C192C-K-G	CK14, CC77		100/Box		3000	12"
C202C-K	CK15		25/Box		500	12"
C222C-K	CK16		10/Tray		300	12"
C052C-K-G	CK05, CC05		100/Bag	2000	2000	12"
C062C-K-G	CK06, CC06		100/Bag	1500	1500	12"
C114G	CCR75	MIL-PRF-20	200/Box		5000	12"
C124G	CCR76		200/Box		5000	12"
C192G	CCR77		100/Box		3000	12"
C202G	CC78-CCR78		25/Box		500	12"
C222G	CC79-CCR79		10/Tray		300	12"
C052/56G	CCR05		100/Bag		1700	12"
C062/66G	CCR06		100/Bag		1500	12"
C512G	CC07-CCR07		Footnote (2)		N/A	N/A
C522G	CC08-CCR08		Footnote (2)		N/A	N/A
C114T	CKR11	MIL-PRF-39014	200/Box		5000	12"
C124T	CKR12	WILLIAM 00014	200/Box 200/Box		5000	12"
C192T	CKR14		100/Box		3000	12"
C202T	CKR15		25/Box		500	12"
C222T	CKR16		10/Tray		300	12"
C052/56T	CKR05		10/11ay 100/Bag		1700	12"
C052/56T C062/66T	CKR05		100/Bag 100/Bag		1500	12"
C31X	CKKUU		500/Bag	2500	2500	12"
C31X			500/Bag 500/Bag	2500	2500	12"
C32X			250/Bag	1500	2500 1500	12"
C340			_	1000	1000	12"
C350			100/Bag 50/Bag	N/A	N/A	I I∠ N/A
C410			300/Box	4000	5000	12"
C410			200/Box	4000	5000	12"
C420 C430			300/Box	4000	5000	12" 12"
			200/Box	2000	2500	
C440 C512	N/A	N/A	200/Box	2000	2500 N/A	12"
C512 C522	N/A N/A	N/A N/A	Footnote (2) Footnote (2)		N/A N/A	N/A
C617	IN/A	IN/A	500/Bag		IN/A	N/A
C617 C622/C623			_			
			500/Bag			
C627/C628			500/Bag			
C630/C631			250/Bag			
C637/C638			250/Bag			
C640/C641			100/Bag			
C642/C643			100/Bag			
C647/C648			100/Bag			
C657/C658			50/Bag	[
C667/C668	1		50/Bag			

NOTE: (1) Standard packaging refers to number of pieces per bag, tray or vial.

⁽²⁾ Quantity varies. For further details, please consult the factory.