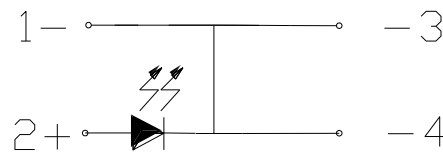
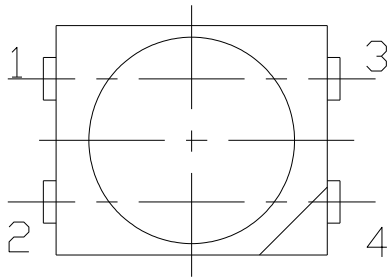


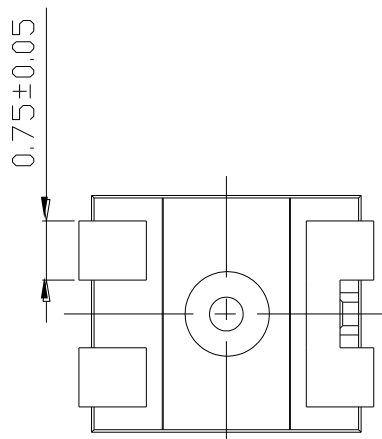
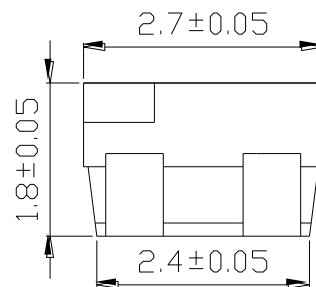
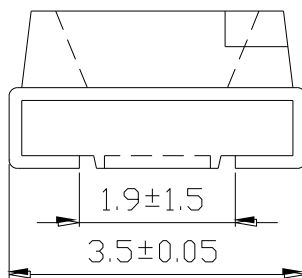
Technical Data Sheet Power Top View LED

67-31A/B7C-AT1U2MZ3/2T

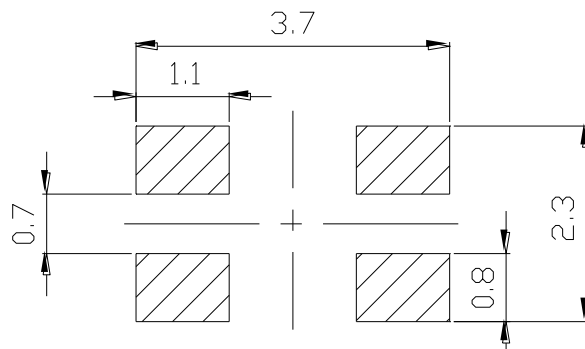
Package Dimensions



Polarity



Recommended soldering pad design



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$;Unit = mm

Absolute Maximum Ratings ($T_A=25^\circ\text{C}$)

Technical Data Sheet Power Top View LED

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Parameter	Symbol	Rating	Unit
Reverse Voltage	V_R	5	V
Forward Current	I_F	30	mA
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	100	mA
Power Dissipation	P_d	110	mW
Electrostatic Discharge(HBM)	ESD	150	V
Operating Temperature	T_{opr}	-40 ~ +85	°C
Storage Temperature	T_{stg}	-40 ~ +90	°C
Soldering Temperature	T_{sol}	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

Electronic Optical Characteristics :

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I_V	285	-----	715	mcd	$I_F=30mA$
Viewing Angle	$2\theta_{1/2}$	-----	120	-----	deg	$I_F=30mA$
Peak Wavelength	λ_p	-----	468	-----	nm	$I_F=30mA$
Dominant Wavelength	λ_d	464.5	-----	476.5	nm	$I_F=30mA$
Spectrum Radiation Bandwidth	$\Delta\lambda$	-----	35	-----	nm	$I_F=30mA$
Forward Voltage	V_F	2.75	-----	3.95	V	$I_F=30mA$
Reverse Current	I_R	-----	-----	10	μA	$V_R=5V$

Notes:

- 1.Tolerance of Luminous Intensity $\pm 11\%$
- 2.Tolerance of Dominant Wavelength $\pm 1nm$
- 3.Tolerance of Forward Voltage $\pm 0.1V$

Technical Data Sheet
Power Top View LED**67-31A/B7C-AT1U2MZ3/2T****Bin Range of Dominant Wavelengths**

Group	Bin Code	Min.	Max.	Unit	Condition
A	A9	464.5	467.5	nm	I _F =30mA
	A10	467.5	470.5		
	A11	470.5	473.5		
	A12	473.5	476.5		

Bin Range of Luminous Intensity

Bin	Min	Max	Unit	Condition
T1	285	360	mcd	I _F =30mA
T2	360	450		
U1	450	565		
U2	565	715		

Bin Range of Forward Voltage

Group	Bin	Min	Max	Unit	Condition
M	5	2.75	3.05	V	I _F =30mA
	6	3.05	3.35		
	7	3.35	3.65		
	8	3.65	3.95		

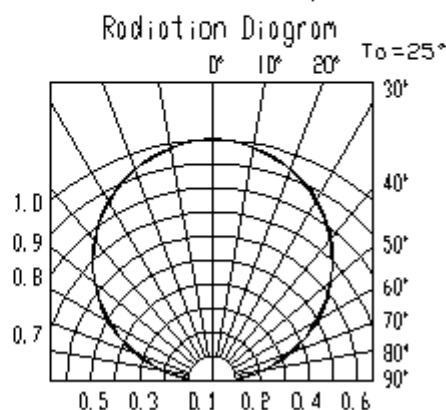
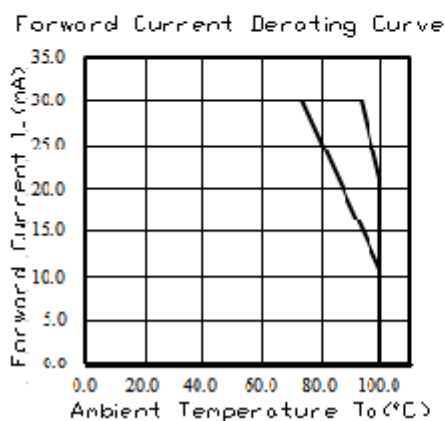
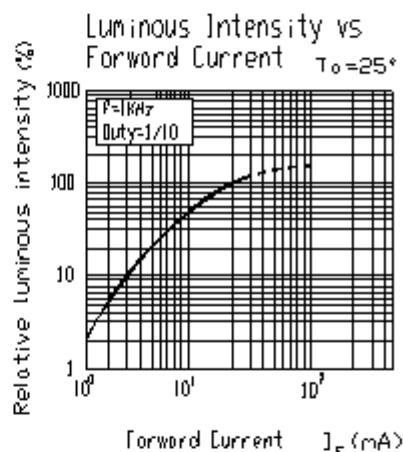
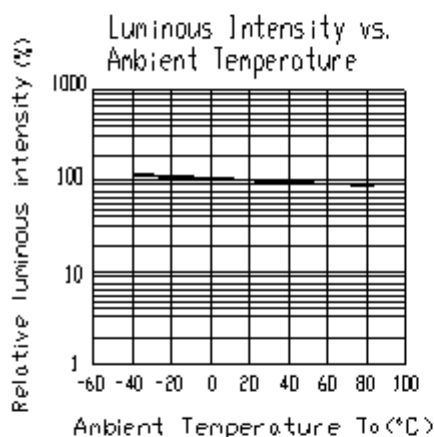
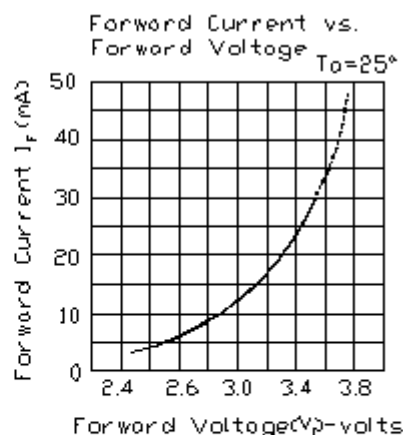
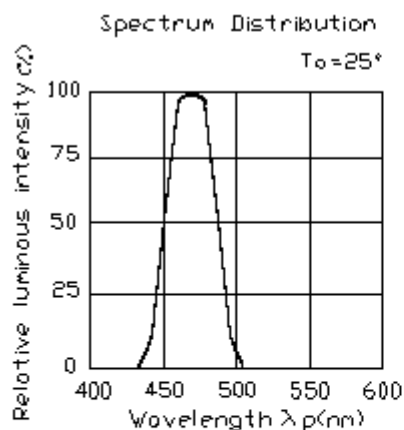
Notes:

- 1.Tolerance of Luminous Intensity $\pm 11\%$
- 2.Tolerance of Dominant Wavelength $\pm 1\text{nm}$
- 3.Tolerance of Forward Voltage $\pm 0.1\text{V}$

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Typical Electro-Optical Characteristic Curves



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Label Explanation

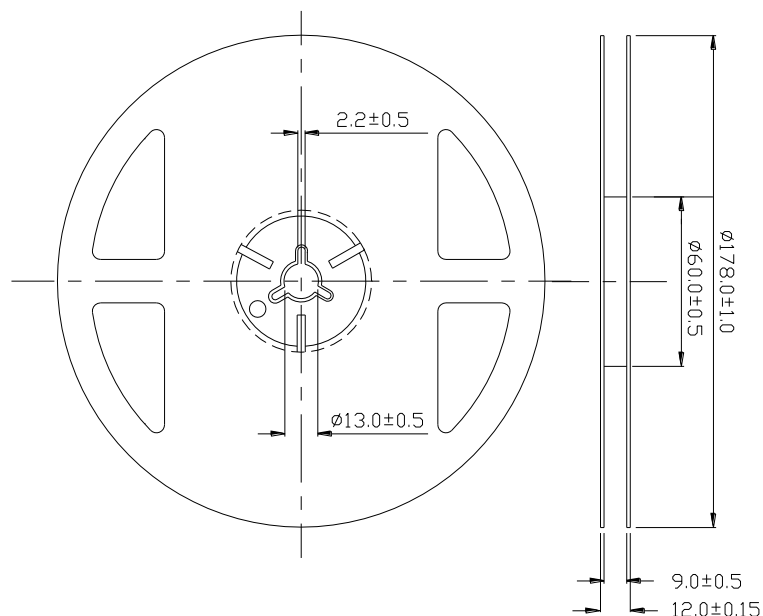
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



Reel Dimensions

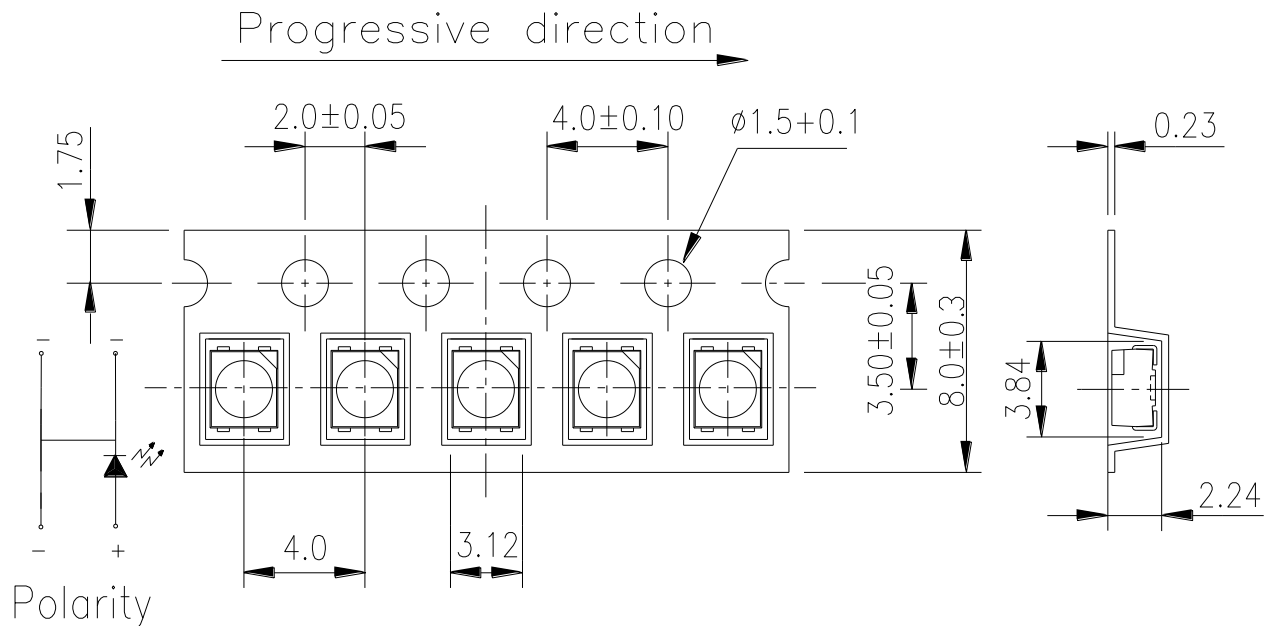


Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit = mm

Technical Data Sheet Power Top View LED

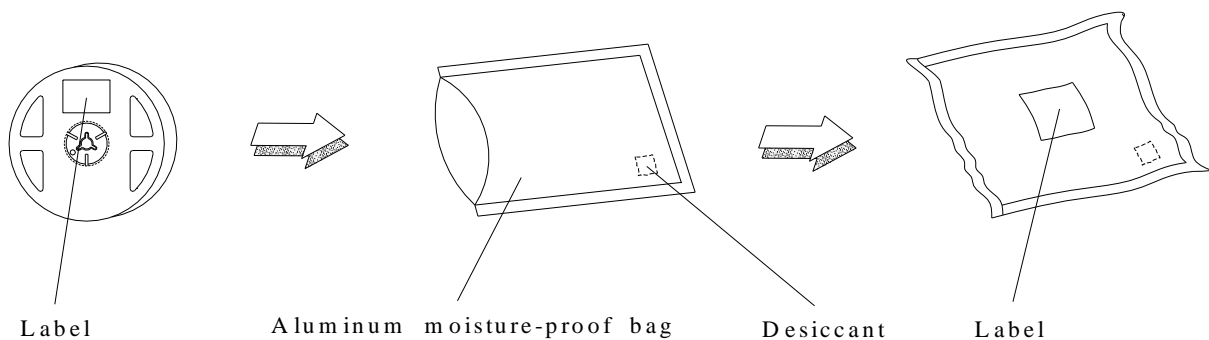
67-31A/B7C-AT1U2MZ3/2T

Carrier Tape Dimensions; Loaded Quantity 2000 pcs Per Reel



Note: Tolerances Unless Dimension $\pm 0.1\text{mm}$ Unit = mm

Moisture Resistant Packaging



Technical Data Sheet
Power Top View LED**67-31A/B7C-AT1U2MZ3/2T****Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5 sec.	6 Min.	22 PCS	0/1
2	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	I _F = 30 mA / 25°C	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C/85%RH	1000 Hrs.	22 PCS.	0/1

Technical Data Sheet

Power Top View LED

67-31A/B7C-AT1U2MZ3/2T

Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life are 168 hours under 30°C or less and 60% RH or less.

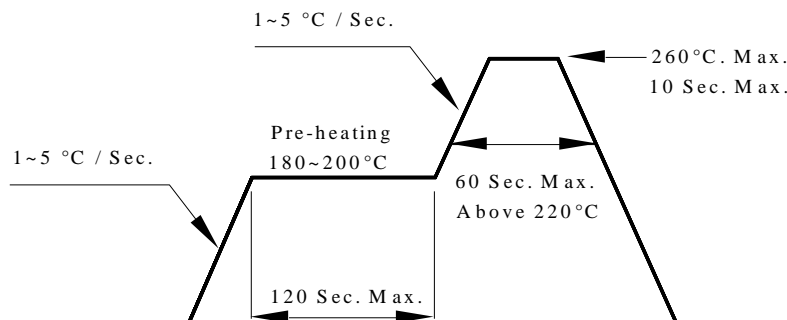
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

4. Soldering Iron

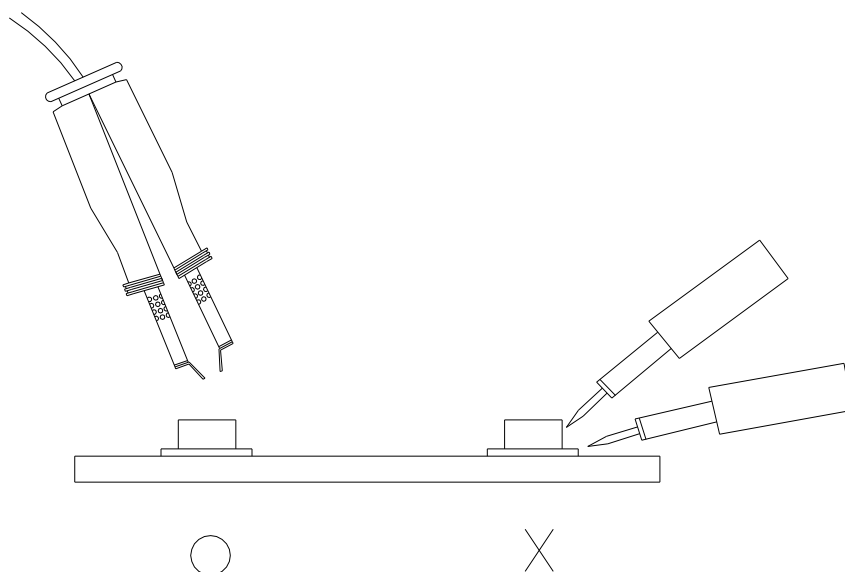
Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

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5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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