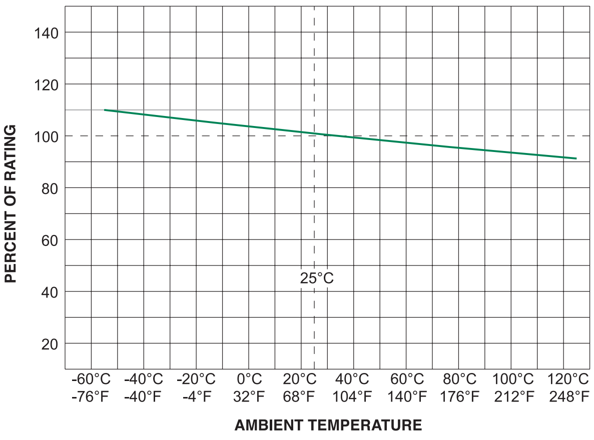
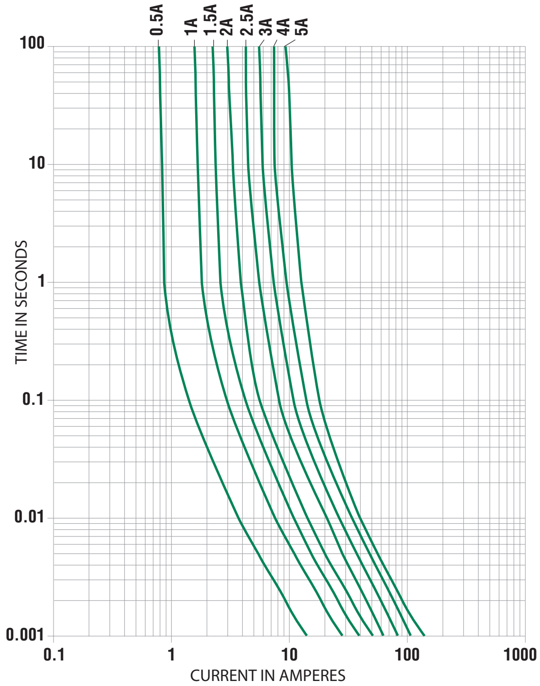
Temperature Re-rating Curve



Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters

Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260°C Maximum
Solder Dwell Time:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C
Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

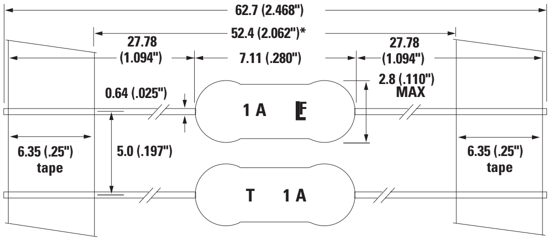
Product Characteristics

Materials	Encapsulated, Epoxy-Coated Body; Solder Coated Copper wire leads; RoHS compliant Product: Pure Tin-coated Copper wire leads
Flammability Rating	UL 94V-0
Solderability	MIL-STD-202, Method 208
Lead Pull Force	MIL-STD-202, Method 211, Test Condition A (will withstand a 7 lbs. axial pull test)

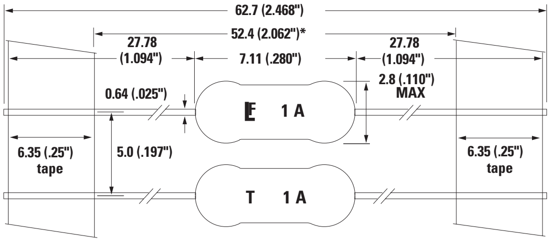
Operating Temperature	–55°C to +125°C (Consider re-rating)
Shock	MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 milliseconds)
Vibration	MIL-STD-202, Method 201 (10–55 Hz); Method 204, Test Condition C (55–2000 Hz at 10 G's Peak)
Moisture Resistance	MIL-STD-202, Method 106
Resistance to Soldering Heat	Withstands 60 seconds above 200°C and up to 260°C, maximum

Dimensions

471 Series (RoHS Version) Markings



471 Series (RoHS and Halogen-free Version) Markings



Part Numbering System

0471 xxxx N R T1 L

Series

Current Rating
Refer to Amp Code column of Electrical Characteristics Table

Quantity
N = 5000
P = 2000

Type of Packaging
R = Reel
A = Ammo Pack

Lead Length
T1: 52.4mm (2.062")*

Environmental Options
Blank = RoHS
L = RoHS + HF

Packaging

Packaging Option	Packaging Specification	Quantity & Packaging Code
*T1: 52.4mm (2.062") Tape and Reel	EIA 296	Please refer to available quantities above in "Part Numbering System"

Notes: * T1 dimension is defined as the length of the component between the two tapes. The full component length is 62.7mm (2.468").

Revised:GD. 11/09/20