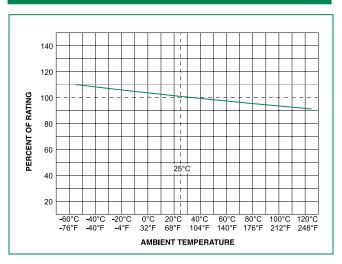


### **Temperature Re-rating Curve**

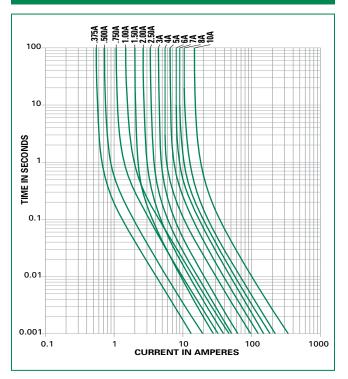


Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

**Soldering Parameters - Wave Soldering** 

### **Average Time Current Curves**



#### 300 280 Temperature (°C) - Measured on bottom side of board 260 240 220 200 180 160 140 120 100 80 60 40 20 0 1 10-40-50-60-110-120-240-20-80-6 100 130 150-160-170 180-190-200-20 Time (Seco Cooling Time Preheat Time Dwell Time

### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder Dwell Time:	2-5 seconds		

### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

# Note: These devices are not recommended for IR or Convection Reflow process.

## **Axial Lead & Cartridge Fuses**

2AG > Fast Acting > 224/225 Series



### **Product Characteristics**

Dimensions

4.2 - 4.8

.19'

225 000P Series

\_14.1 - 14.9 \_ (.56" - .59")

4.2 - 4.8 (.16" - .19")

Materials	Body : Glass Cap : Nickel–plated brass Leads: Tin–plated Copper	
Terminal Strength	MIL-STD-202, Method 211, Test Condition A	
Solderability	MIL-STD-202 Method 208	
Product Marking Cap1 : Brand logo, current and volta ratings Cap2 : Series and agency approval		

224 000P Series

14.1 - 14.9

(.56" - .59")

.635 ± .06

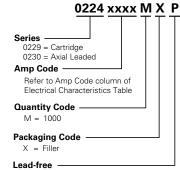
(.025" ± .002")

- 38.1 ± 1

<sup>'</sup>(1.50" ± .04") TYP.

Operating Temperature:	–55°C to 125°C.
Thermal Shock:	MIL-STD-202, Method 107, Test Condition B (5 Cycles -65°C to +125°C).
Vibration	MILSTD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A: High RH (95%) and elevated temp (40°C) for 240 hours
Salt Spray	MIL-STD-202, Method 101, Test Condition B

### **Part Numbering System**



Note: The ratings from 4A to 10A with MXUP in the suffix

Packaging						
Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width		
224 Series						
Bulk	N/A	1000	MX	N/A		
Bulk	N/A	100	HX	N/A		
Reel and Tape	EIA 296-E	1500	DRT1	T1=53mm (2.087")		
225 Series						
Bulk	N/A	1000	MX	N/A		
Bulk	N/A	100	HX	N/A		

### **Recommended Accessories**

Accessory Type	Series	Description	Max Application Voltage	Max Application Amperage
	245	Panel Mount Shock-Safe Fuseholder	300	10
Holder 150 286	In-Line Fuseholder	350	10	
	286	Panel Mount Flip-Top Shock-Safe Fuseholder	250	10
Block	254	OMNI-BLOK <sup>®</sup> Fuse Block	400	10
Clip	111	PC Board Mount Fuse Clip	250	10

Notes:

Do not use in applications above rating.
Please refer to fuseholder data sheet for specific re-rating information.

3. Please contact factory for applications greater than the max voltage and amperage shown.

Disclaimer Notice - Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littlefuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at: www.littelfuse.com/disclaimer-electronics.

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