

Environmental Characteristics

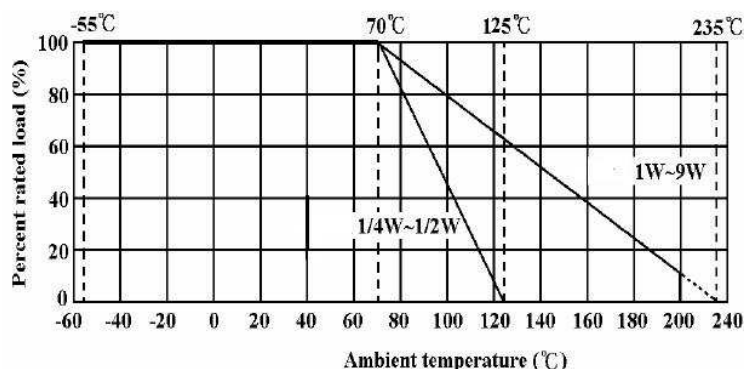
Characteristics	Specification		Test Methods (JIS C 5201-1)
DC. Resistance	Must be within the specified tolerance		5.1 The limit of error of measuring apparatus shall not exceed allowable range or 5% of resistance tolerance
Temperature Coefficient			5.2 Natural resistance change per temp. degree centigrade. $\frac{R_2-R_1}{R_1(t_2-t_1)} \times 10^6$ (PPM/°C) R ₁ : Resistance value at room temperature (t ₁) R ₂ : Resistance value at room temp. plus 100 °C (t ₂)
	Range Ω	TCR (PPM/°C)	
	0.1Ω ~ 12Ω	±200	
	12.1Ω ~ 100K	±350	
	101K ~ 1M	-700	
	1.1M ~ 10M	-1500	
Short time overload	Resistance change rate is Normal Size : ± (1% + 0.05Ω) Max. Small Size : ± (2% + 0.05Ω) Max. with no evidence of mechanical damage		5.5 Permanent resistance change after the application of a potential of 2.5 times RCWV or the max. overload voltage respectively specified in the above list, whichever less for 5 seconds
Dielectric Withstanding Voltage	No evidence of flashover mechanical damage, arcing or insulation break down		5.7 Resistors shall be clamped in the trough of a 90° metallic V-block and shall be tested at AC potential respectively specified in the electrical characteristics table for 60 + 10/- 0 seconds
Terminal Strength	No Evidence of mechanical damage		6.1 Direct load: Resistance to a 2.5 kgs direct load for 10 secs. in the direction of the longitudinal axis of the terminal leads Twist test: Terminal leads shall be bent through 90 ° at point of about 6mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations.
Resistance to soldering heat	Resistance change rate is: ± (1% + 0.05Ω) Max. with no evidence of mechanical damage		6.4 Permanent resistance change when leads immersed to 3.2 mm to 4.8 mm from the body in 350°C ± 10 °C solder for 3 ± 0.5 seconds
Solderability	95 % coverage Min.		6.5 The area covered with a new , smooth, clean , shiny and continuous surface free from concentrated pinholes. Test temp. of solder: 245°C ± 3°C Dwell time in solder : 2 ~ 3 seconds

Environmental Characteristics (continued)

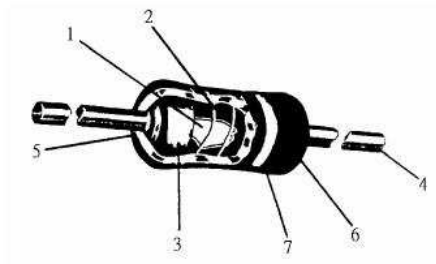
Characteristics	Specification	Test Methods (JIS C 5201-1)			
Resistance to Solvent	No deterioration of protective coatings and marking	6.9 Specimens shall be immersed in a bath of trichroethane completely for 3 minutes with ultrasonic			
Temperature cycling	Resistance change rate is: ± (2% + 0.05Ω) Max. with no evidence of mechanical damage	7.4 Resistance change after continuous 5 cycles for duty shown below:			
		Step	Step	Step	
		1	1	1	
		2	2	2	
		3	3	3	
		4	4	4	
Load life in humidity		7.9 Resistance change after 1,000 hours operating at RCWV with duty cycle of (1.5 hours "on", 0.5 hour "off") in a humidity test chamber controlled at 40 °C ± 2 °C and 90 to 95 % relative humidity			
	Resistance Value				ΔR/R
	Less than 100KΩ				± 5 %
	100KΩ or more				± 10 %
Load life		7.10 Permanent resistance change after 1,000 hours operating at RCWV with duty cycle of (1.5 hours "on", 0.5 hour "off") at 70°C ± 2°C ambient			
	Resistance Value				ΔR/R
	Less than 100KΩ				± 5 %
	100KΩ or more				± 10 %
Pulse overload	Resistance change rate is: Normal Size : ± (2% + 0.05Ω) Max. Small Size : ± (5% + 0.05Ω) Max. with no evidence of mechanical damage	5.8 Resistance change after 10,000 cycles (1 second "on", 25 seconds "off") at 4 times RCWV or the max. pulse overload voltage			

Derating:

In ambient temperatures greater than 70°C the load shall de-rate as shown in the graph below:

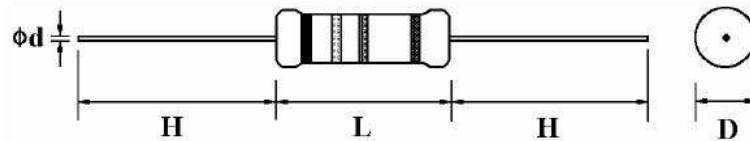


Construction:



No.	Name	Material
1	Basic Body	Rod Type Ceramics
2	Resistance Film	0.1Ω ≤ R ≤ 12Ω : CNP film 10Ω ≤ R ≤ 100kΩ : Metal oxide film R > 100kΩ : Carbon film
3	End Cap	Steel (Tin plated iron surface)
4	Lead Wire	Annealed copper wire coated with tin
5	Joint	By welding
6	Coating	Normal size: --Insulated & Non-Flame Paint (Color : Gray) Small size: --Insulated & Non-Flame Paint (Color : Sea-Blue)
7	Color Code	Non-Flame epoxy resin

Dimensions:

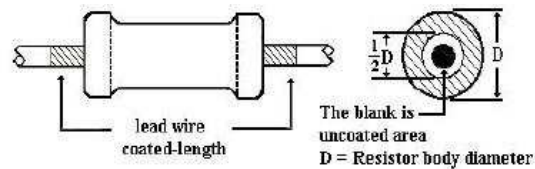


Type		Dimensions (MM)			
		D (max.)	L (max.)	d ±0.05	H ±3
Normal Size	ROX025	2.5	7.5	0.54	28
	ROX05	3.5	10	0.54	28
	ROX1	5	12	0.70	25
	ROX2	5.5	16	0.70	28
	ROX3	6.5	17.5	0.75	28
	ROX5	8.5	26	0.75	38
	ROX7	8.5	32	0.75	38
	ROX8	8.5	41	0.75	38
	ROX9	8.5	54	0.75	38
Small Size	ROX05S	2.5	7.5	0.54	28
	ROX1S	3.5	10	0.54	28
	ROX2S	5	12	0.70	25
	ROX3S	5.5	16	0.70	28
	ROX4S	6.5	17.5	0.75	28
	ROX5SS	6.5	17.5	0.75	28
	ROX5S	8	25	0.75	38

NB. Pre-formed leads available on request.

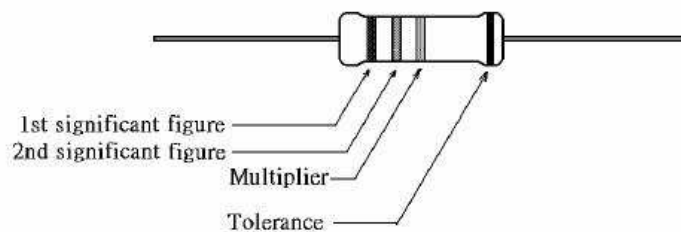
Painting method:

Welding point, terminal and lead wire, is permissible to be exposed without the outer coated cover. The extent should be within $\frac{1}{2}$ of the resistor body diameter.

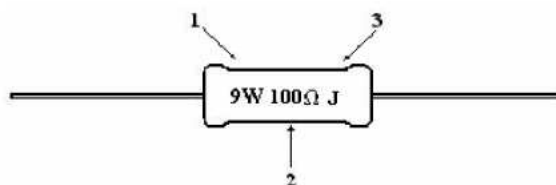


Marking:

For 1/4W, 1/2W, 1W, 2W, 3W, 4W, 5W and all of small size Resistors shall be marked with color coding. colors shall be in accordance with JIS C 0802



For 7W, 8W, 9W marking shall be in text format:



Code description and regulation

1. Wattage rating.
2. Nominal resistance value.
3. Resistance Tolerance.

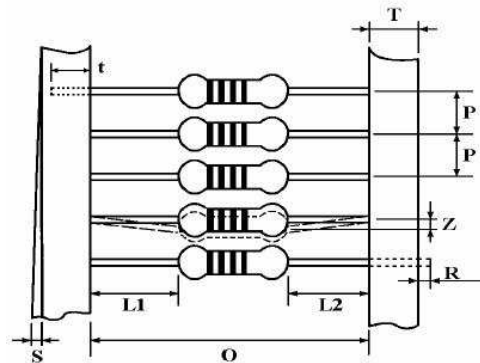
G: $\pm 2\%$

J: $\pm 5\%$

K: $\pm 10\%$

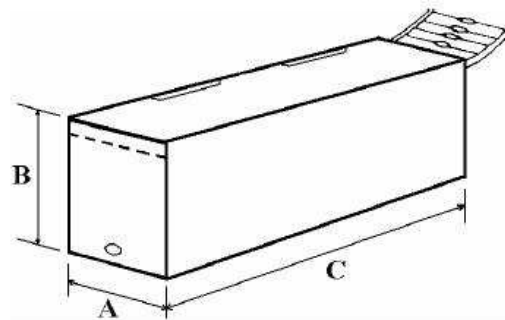
Packing Specification:

Taping:



	Type	Style	O±1	P	L1-L2	T	Z	R	t	S
Normal Size	ROX025	PT-52	52	5±0.3	1 Max	6±1	1 Max	0	4±1	0.5 max
	ROX05	PT-52	52	5±0.3	1 Max	6±1	1 Max	0	4±1	0.5 max
	ROX1	PT-52	52	5±0.3	1 Max	6±1	1 Max	0	4±1	0.5 max
	ROX2	PT-64	64	10±0.5	1 Max	6±1	1 Max	0	5±1	0.5 max
	ROX3	PT-64	64	10±0.5	1 Max	6±1	1 Max	0	5±1	0.5 max
Small Size	ROX05S	PT-52	52	5±0.3	1 Max	6±1	1 Max	0	4±1	0.5 max
	ROX1S	PT-52	52	5±0.3	1 Max	6±1	1 Max	0	4±1	0.5 max
	ROX2S	PT-52	52	5±0.3	1 Max	6±1	1 Max	0	4±1	0.5 max
	ROX3S	PT-64	64	10±0.5	1 Max	6±1	1 Max	0	5±1	0.5 max
	ROX4S	PT-64	64	10±0.5	1 Max	6±1	1 Max	0	5±1	0.5 max
	ROX5SS	PT-64	64	10±0.5	1 Max	6±1	1 Max	0	5±1	0.5 max

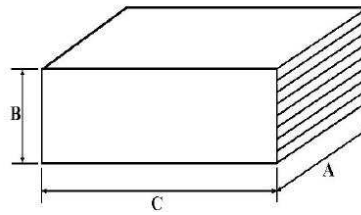
Tape in box packing (Ammopack):



Type	C ± 5	A ± 5	B ± 5	Pack Quantity
ROX025	250	75	96	5000
ROX05	260	85	70	1000
ROX1	262	86	80	1000
ROX2	262	92	108	1000
ROX3	256	92	80	500
ROX05S	250	75	96	5000
ROX1S	260	85	70	1000
ROX2S	262	86	80	1000
ROX3S	262	92	108	1000
ROX4S	256	92	80	500
ROX5SS	256	92	80	500

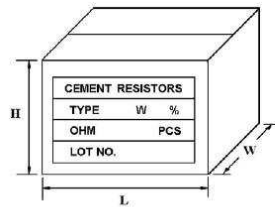
NB Certain products can be supplied reeled on request.

Plastic cases in box:

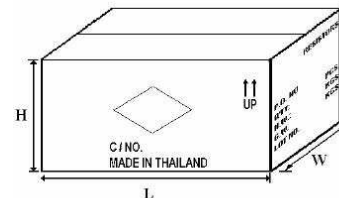


Type	C ±5	A ±5	B ±5	Quantity	
				Plastic Case	Box
ROX5S	36	20	8	100	1000
ROX5	36	20	8	100	1000

Bulk packaging (plastic bag in inner box):



Inner Box of Plastic bag.



Carton Box

Type	Qty/Bag (Pcs)	Qty/Box (Pcs)	Qty/Carton Pcs	Box size LxWxH (±5)	Carton size LxWxH (±5)	Gross wt ±2 Kgs
ROX7	8	32	1600	150 x 75 x 33	432 x 308 x 215	9.5
ROX8	8	32	1600	150 x 75 x 33	432 x 308 x 215	11.5
ROX9	10	300	1800	200 x 171 x 113	520 x 215 x 250	15

How To Order

ROX		1S		J	100K	
Common Part	Power Rating		Tolerance	Resistance Value	Special Request	
ROX – Flame proof power metal oxide film resistor	Normal size	Small size	G – 2% J – 5%	R33 -0.33Ω	BL * – Pre-formed Leads TR - Reeled	
	025 - 1/4W	05S – 1/2W		1R0 - 1Ω		
	05 – 1/2W	1S – 1W		10R - 10Ω		
	1 – 1W	2S – 2W		100R - 100Ω		
	2 – 2W	3S – 3W		1K0 – 1KΩ		
	3 – 3W	4S – 4W		(1000Ω)		
	5 – 5W	5SS – 5W		100K – 100KΩ		
	7 – 7W	5S – 5W		(100,000Ω)		
	8 – 8W					
	9 – 9W					