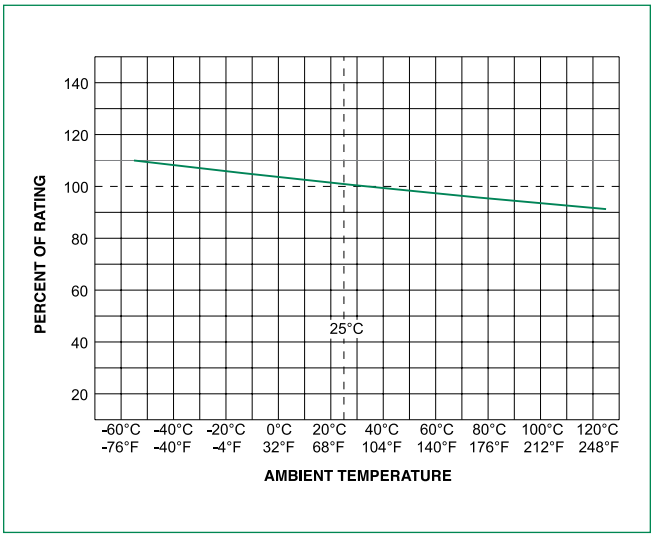
Axial Lead & Cartridge Fuses

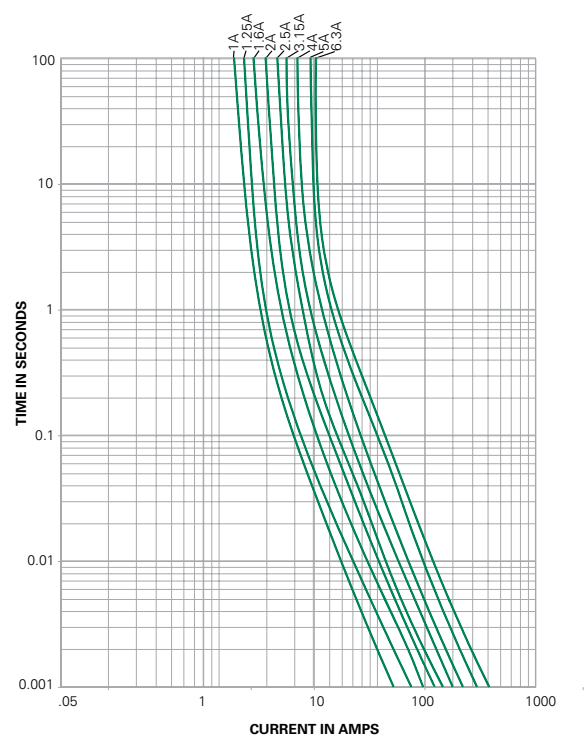
NANO2® > 250V UMF Time Lag Fuse > 465 Series

Temperature Re-rating Curve



Note:
1. Rerating depicted in this curve is in addition to the standard derating of 15% for continuous operation.

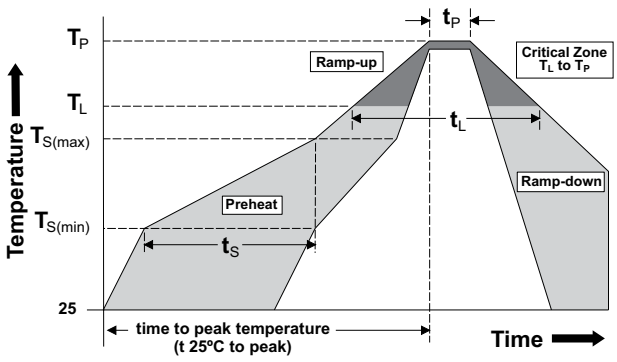
Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb – Free assembly
Pre Heat	**- Temperature Min ($T_{s(min)}$)**	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (Min to Max) (t_s)	60 - 180 secs
Average ramp up rate (Liquidus Temp (T_L) to peak		5°C/second max.
$T_{S(max)}$ to T_L - Ramp-up Rate		5°C/second max.
Reflow	**- Temperature (T_L) (Liquidus)**	217°C
	- Temperature (t_L)	60 - 150 secs
Peak Temperature (T_p)		$260^{+0/-5}$ °C
Time within 5°C of actual peak Temperature (t_p)		20 – 40 seconds
Ramp-down Rate		5°C/second max.
Time 25°C to peak Temperature (T_p)		8 minutes max.
Do not exceed		260°C

Wave Soldering Parameters	260°C Peak Temperature, 3 seconds max.



Revised: 01/31/20

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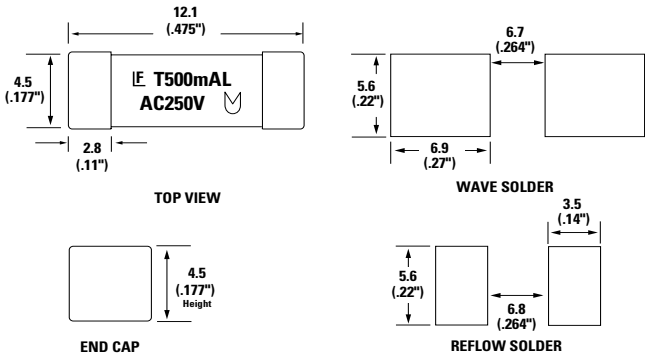
Product Characteristics

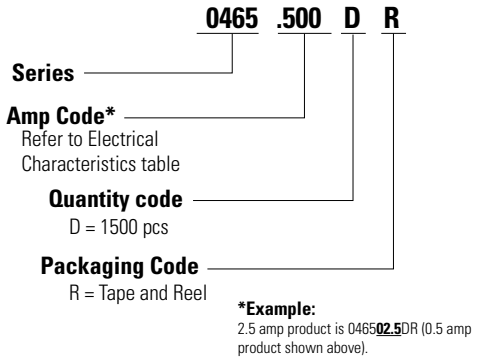
Materials	Body: High Performance Ceramic Terminations: Silver plated brass.
Product Marketing	Brand, Ampere Rating, Voltage Rating, UMF Logo
Operating Temperature	–55°C to 125°C
Moisture Sensitivity Level	J-STD-020, Level 1
Solderability	IEC 60127-4
Insulation Resistance (after opening	IEC 60127-4 (0.1Mohm min @ 500VDC)
Shock	MIL-STD-202, Method 213, Test Condition A

Thermal Shock	MIL-STD-202, Method 107, Test Condition B , 5 cycles, –65°C to 125°C
Mechanical Shock	MIL-STD-202, Method 213, Test Condition A
Vibration	MIL-STD-202, Method 201 (10-55 Hz)
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles
Salt Spray	MIL-STD-202, Method 101, Test Condition B (48hrs)
Resistance to Soldering Heat	IEC 60127-4

Dimensions



Part Numbering System



***Example:**
2.5 amp product is 0465**02.5**DR (0.5 amp product shown above).

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
24mm Tape and Reel	EIA RS-481-1 (IEC 60286-3)	1500	DR