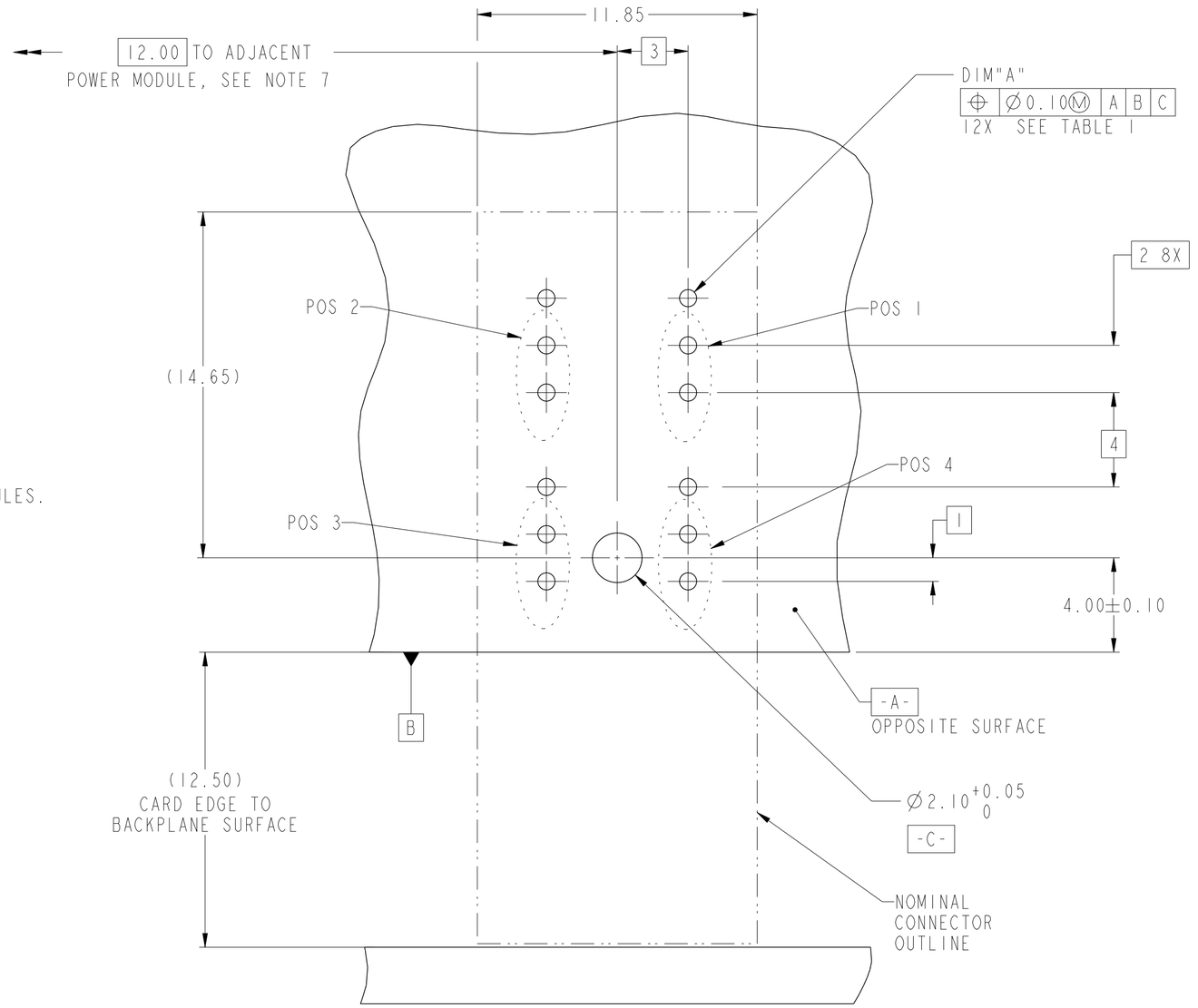
TOP LAYER DESCRIPTION	TABLE I PLATED THROUGH-HOLE REQUIREMENTS							
	DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	NICKEL THICKNESS	GOLD THICKNESS	TIN THICKNESS	SILVER THICKNESS	FINISHED HOLE DIAMETER (DIM"A")
TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	--	--	--	0.65 - 0.80
IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	0.9 - 1.5um	--	0.70 - 0.80
IMMERSION SILVER	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	0.15 - 0.65um	0.70 - 0.80
COPPER (SEE NOTE 11)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	--	0.70 - 0.80
GOLD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.003 - 0.007	FLASH UP TO 0.0002	--	--	0.69 - 0.80

NOTES:

1. CONNECTOR MATERIALS:
   HOUSING: HIGH TEMPERATURE THERMOPLASTIC, BLACK
   UL 94V-0 COMPLIANT
   CONTACT: HIGH PERFORMANCE COPPER ALLOY
2. "LF" SUFFIX DENOTES "LEAD-FREE"
3. PRODUCT SPECIFICATION: GS-12-220
4. APPLICATION SPECIFICATION: GS-20-023
5. PRODUCT MARKING (PRODUCT NUMBER & LOT CODE) ON HOUSING.
6. MINIMUM NOMINAL PCB THICKNESS: 1.6mm
7. REFER TO CUSTOMER DRAWING 10035911 FOR INFORMATION REGARDING PCB LAYOUT OF POWER AND GUIDE MODULES RELATIVE TO SIGNAL MODULES.
8. PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN FCI SPECIFICATION GS-22-008.
9. PACKAGING MEETS FCI SPECIFICATION GS-14-920.
10. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
11. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.



RECOMMENDED PCB LAYOUT,
COMPONENT SIDE
SEE NOTE 6
SCALE 6:1

spec ref	GS-12-220		dr	Chen-Hong Tan	2005/08/04	projection	MM	size A2	scale 1:1
tolerance std ASME Y14.5 -	TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Terry Luo	2019/04/23			ecn no	ELX-DG-33324-1
			chr	-	-			rel level	Released
			appr	Heaven Cen	2019/04/25	product family	-		
surface - ASME Y14.5	linear	0.X ±.3	Amphenol FCi	title	R/A HEADER ASSY 2X2			dwg no	10028917	rev	H
		0.XX ±.1			AIRMAX POWER						
		0.XXX ±.050		cat. no.	-	Product - Customer Drw		sheet 2 of 2			
	angular	0° ±2°							

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