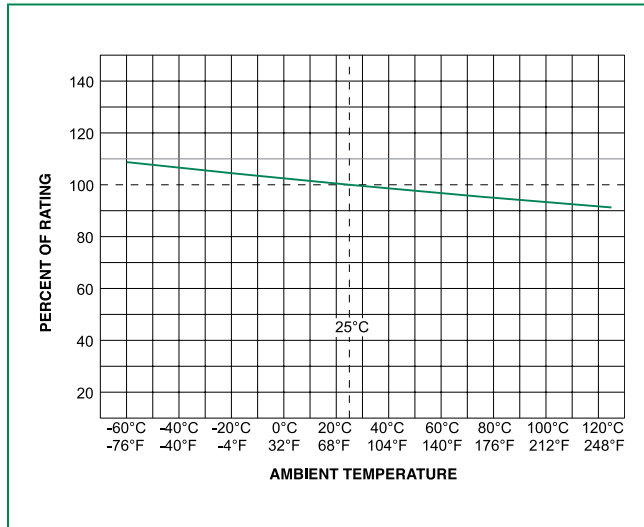
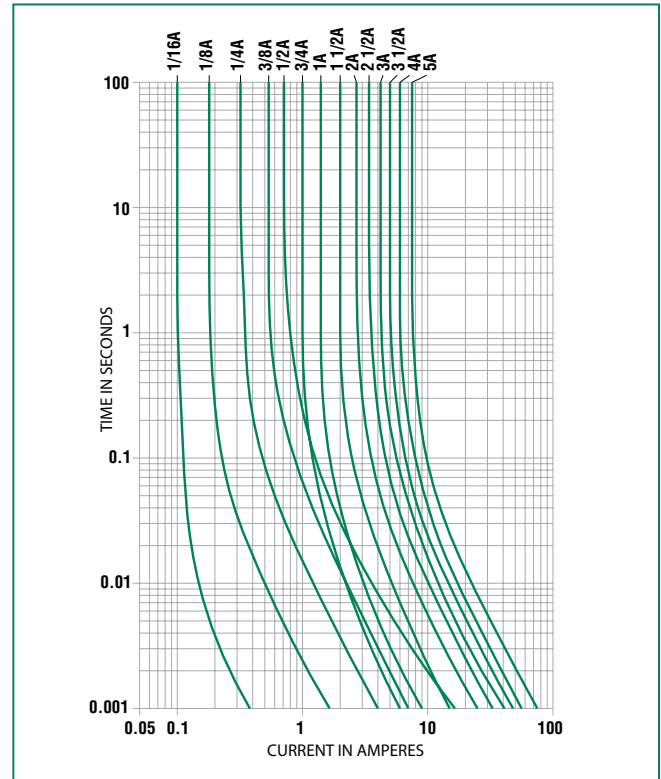


Temperature Re-rating Curve



Note:
Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters

Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260° C Maximum
Solder Dwell Time:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5°C
Heating Time: 5 seconds max.

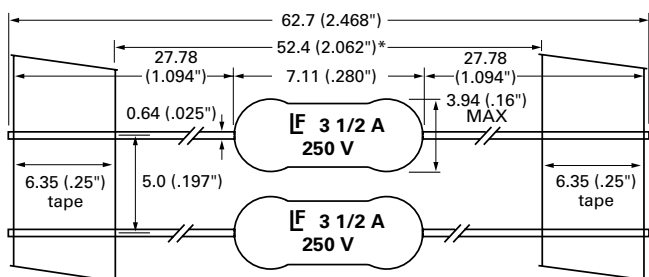
Note: These devices are not recommended for IR or Convection Reflow process.

Product Characteristics

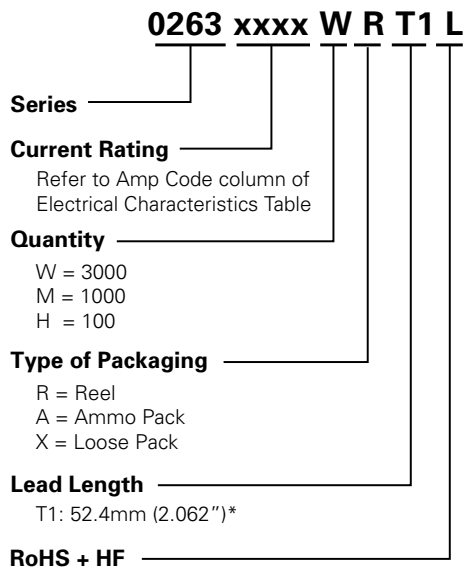
Materials	Encapsulated, Epoxy-Coated Body; Solder Coated Copper Leads. RoHS compliant Product: Pure Tin-coated Copper wire leads
Solderability	MIL-STD-202, Method 208.
Product Marking	Body marking, current rating and logo
Operating Temperature	-55°C to +125°C (Consider re-rating)
Shock	MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 milliseconds)

Vibration	MIL-STD-202, Method 201 (10-55 Hz); MIL-STD-202, Method 204, Test Condition C (55-2000 Hz at 10 G's Peak)
Salt Spray	MIL-STD-202, Method 101, Test Condition B (48 hrs.)
Insulation Resistance (After Opening):	MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum at 100 volts)
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test Condition C (10 sec. at 260°C)
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (-55°C to 125°C)
Moisture Resistance	MIL-STD-202, Method 106
Lead Pull Force	MIL-STD-202, Method 211, Test Condition A (will withstand 7 lb. axial pull test)

Dimensions



Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
T1: 52.4mm (2.062") Tape and Reel	EIA 296	Please refer to available quantities above in "Part Numbering System"	

Notes: * T1 dimension is defined as the length of the component between the two tapes. The full component length is 62.7mm (2.468").