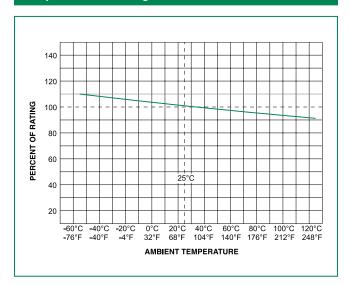


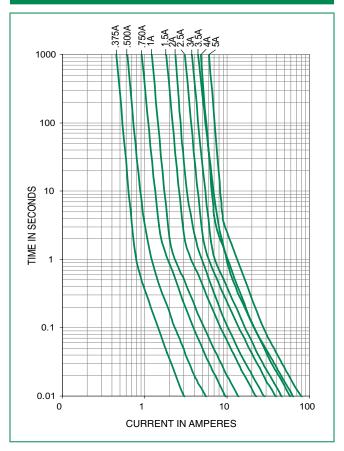
Temperature Re-rating Curve



Note:

 Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

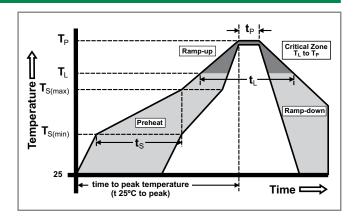
Average Time Current Curves



Soldering Parameters

Reflow Condition		Pb – Free assembly	
Pre Heat	-Temperature Min (T _{s(min)})	150°C	
	-Temperature Max (T _{s(max)})	200°C	
	-Time (Min to Max) (t _s)	60 – 120 secs	
Average ramp up rate (Liquidus Temp (T _L) to peak		3°C/second max.	
T _{S(max)} to T _L - Ramp-up Rate		3°C/second max.	
Reflow	-Temperature (T _L) (Liquidus)	217°C	
	-Temperature (t _L)	60 - 90 seconds	
PeakTemperature (T _P)		260+0/-5 °C	
Time within 5°C of actual peak Temperature (t _p)		20 - 40 seconds	
Ramp-down Rate		5°C/second max.	
Time 25°C to peak Temperature (T _P)		8 minutes max.	
Do not exceed		260°C	
		260°C Poak	





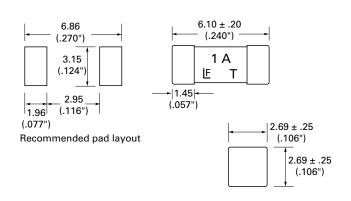


Product Characteristics

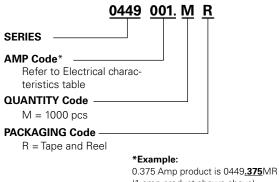
Materials	Body: Ceramic Terminations: Gold-plated Caps
Product Marking	Brand, Amperage Rating
Operating Temperature	-55°C to 125°C
Moisture Sensitivity Level	Level 1, J-STD-020
Solderability	MIL-STD-202, Method 208
Insulation Resistance (after Opening)	MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum)

Thermal Shock	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C to 125°C, 15 minutes @ each extreme	
Mechanical Shock	MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks	
Vibration	MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs	
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles	
Salt Spray	MIL-STD-202, Method 101, Test Condition B (48hrs)	
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)	

Dimensions



Part Numbering System



(1 amp product shown above).

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
12mm Tape and Reel	EIA RS-481-2 (IEC 286, part 3)	1000	MR

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