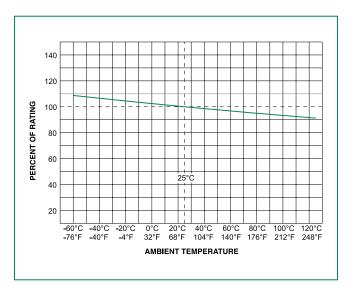


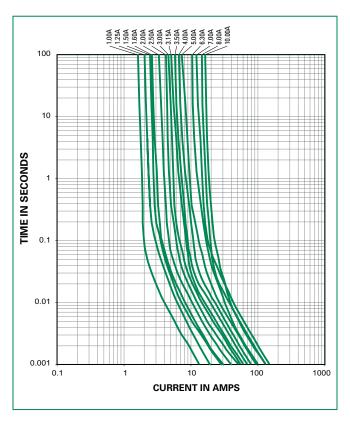
# **Temperature Re-rating Curve**



### Note:

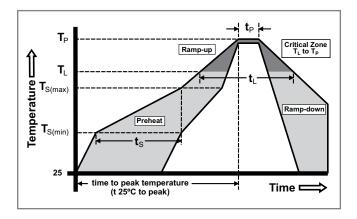
1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

# **Average Time Current Curves**



# **Soldering Parameters**

Reflow Condition		Pb – Free assembly	
Pre Heat	-Temperature Min (T <sub>s(min)</sub> )	150°C	
	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 120 secs	
Average ramp up rate (Liquidus Temp (T <sub>L</sub> ) to peak		5°C/second max	
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max	
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
	-Temperature (t <sub>L</sub> )	60 - 90 seconds	
Peak Temperature (T <sub>P</sub> )		260+0/-5 °C	
Time within 5°C of actual peak Temperature (t <sub>p</sub> )		20 - 40 seconds	
Ramp-down Rate		5°C/second max	
Time 25°C to peakTemperature (T <sub>P</sub> )		8 minutes Max.	
Do not exceed		260°C	



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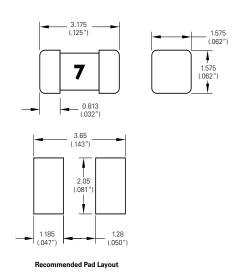
### **Product Characteristics**

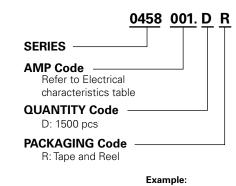
Materials	Body: Ceramic Cap: Gold Plated Brass			
Product Marking	Body: Current Rating (Refer to Electrical Characteristic table)			
Insulation Resistance (after Opening)	MIL-STD-202, Method 302, Test Condition A (10,000 ohms, Minimum)			
Solderability	MIL-STD-202, Method 208			
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test Condition B (10 sec at 260°C)			
Moisture Sensitivity Level	Level 1 J-STD-020			

Operating Temperature	–55°C to 125°C with proper derating		
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (5 cycles -65°C to +125°C)		
Vibration	MIL-STD-202, Method 201 (10-55 Hz)		
Moisture Resistance	MIL-STD-202, Method 106, High Humidity (90-98%RH), Heat (65°C)		
Salt Spray	MIL-STD-202, Method 101, Test Condition B		
Shock	MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 milliseconds)		

## **Dimensions**







1.5 amp product is 0458 D R (1 amp product shown above).

## **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-RS 481-1	1500	DR

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