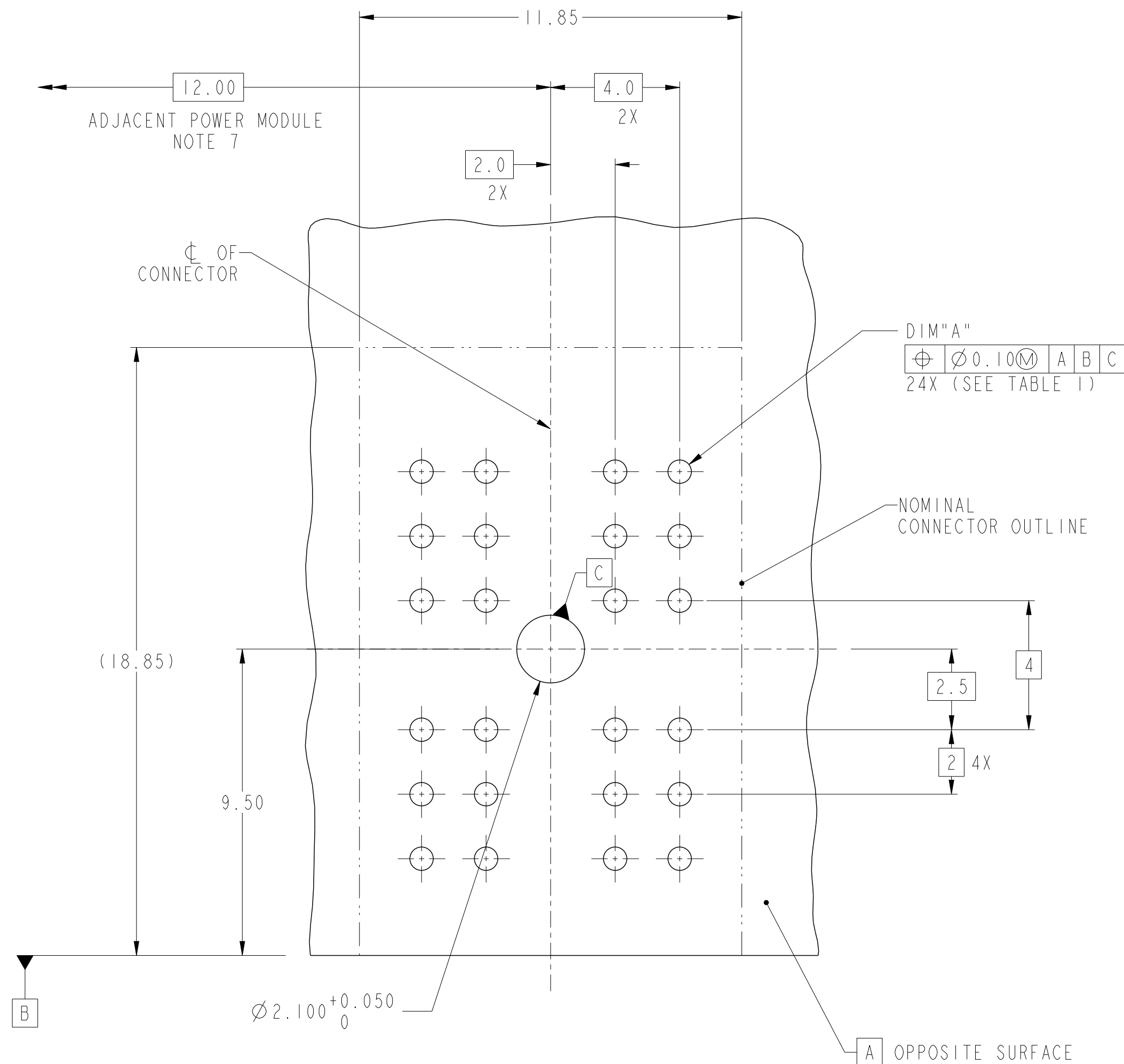


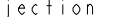
1	2	3	4	5	6	7	8	
TOP LAYER DESCRIPTION	TABLE 1 PLATED THROUGH-HOLE REQUIREMENTS							
	DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	NICKEL THICKNESS	GOLD THICKNESS	TIN THICKNESS	SILVER THICKNESS	FINISHED HOLE DIAMETER (DIM"A")
TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	--	--	--	0.65 - 0.80
IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	0.9 - 1.5um	--	0.70 - 0.80
IMMERSION SILVER	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	0.15 - 0.65um	0.70 - 0.80
COPPER (SEE NOTE 11)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	--	0.70 - 0.80
GOLD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.003 - 0.007	FLASH UP TO 0.0002	--	--	0.69 - 0.80

NOTES:

1. CONNECTOR MATERIALS:
HOUSING: HIGH TEMPERATURE THERMOPLASTIC, BLACK
UL 94V-0 COMPLIANT
CONTACT: HIGH PERFORMANCE COPPER ALLOY
2. a) CONTACT PLATING (LEAD FREE):
PRESS-FIT TAIL: 0.5um MIN MATTE TIN OVER NICKEL.
SEPARABLE INTERFACE: 0.76um MIN GXT OVER NICKEL.
b) CONTACT PLATING (LEADED):
PRESS-FIT TAIL: 0.5um MIN TIN-LEAD OVER NICKEL.
SEPARABLE INTERFACE: 0.76um MIN GXT OVER NICKEL.
3. PRODUCT SPECIFICATION: GS-12-220
4. APPLICATION SPECIFICATION: GS-20-023
5. PRODUCT MARKING (PRODUCT NUMBER & DATE CODE) ON HOUSING IN AREA SHOWN.
6. MINIMUM NOMINAL PCB THICKNESS: 1.6mm
7. REFER TO CUSTOMER DRAWING 10035911 FOR INFORMATION REGARDING PCB LAYOUT OF POWER AND GUIDE MODULES RELATIVE TO SIGNAL MODULES.
8. PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN FCI SPECIFICATION GS-22-008.
9. PACKAGING MEETS FCI SPECIFICATION GS-14-920.
10. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN.
11. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS.



RECOMMENDED PCB LAYOUT
COMPONENT SIDE NOTE 6 SCALE
4:1

spec ref		GS-12-220		dr		vcadmin, wcadm		2007/02/10		projection		MM		size		A2		scale		1:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		Terry Luo		2018/08/27						ecn no		ELX-DG-30994-1			
ASME Y14.5						chr		-		-											
--						appr		Heaven Cen		2018/08/27											
surface				linear		Amphenol FCI		title		R/A RECEPTACLE ASSY 2X2		dwg no		10052620		rev		J			
				0.X																±0.3	
				0.XXX																±0.10	
ASME Y14.5		angular		0°				±2°		±0.050											
										AirMAX Power											
										cat. no.		-		Product - Customer Drw						sheet 2 of 2	