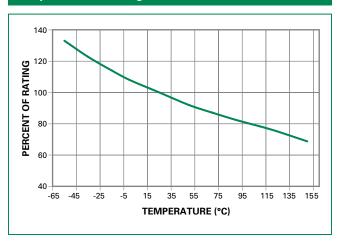


# **Temperature Re-rating Curve**



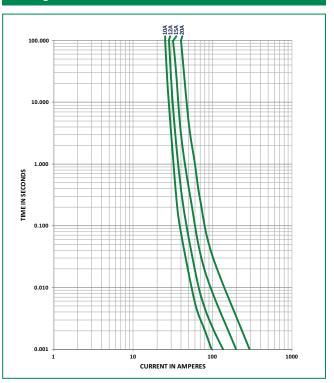
#### Note:

 Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

#### Example:

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:  $I=(0.80)(0.85)I_{RAT}=(0.68)I_{RAT}$ 

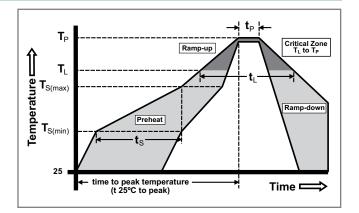
# **Average Time Current Curves**



# **Soldering Parameters**

Reflow Condition		Pb – free assembly
	-Temperature Min (T <sub>s(min)</sub> )	150°C
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp $(T_L)$ to peak)		3°C/second max.
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max.
Deflam	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C
Reflow	-Temperature (t <sub>L</sub> )	60 – 150 seconds
PeakTemperature (T <sub>P</sub> )		260+0/-5 °C
Time within 5°C of actual peak Temperature (t <sub>p</sub> )		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to peakTemperature (T <sub>P</sub> )		8 minutes max.
Do not exceed		260°C

Wave Soldering	260°C, 10 seconds max.
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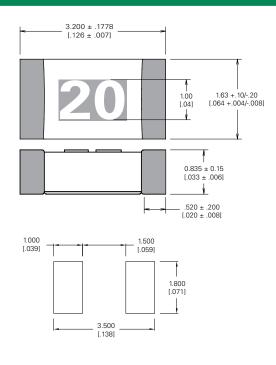


### **Product Characteristics**

Materials	Body: Advanced Ceramic Terminations: Ag / Ni / Sn (100% Lead-free) Element Cover Coating: Lead-free Glass		
Moisture Sensitivity Level	IPC/JEDEC J-STD-020, Level 1		
Solderability	IPC/ECA/JEDEC J-STD-002, Condition B		
Humidity Test	MIL-STD-202, Method 103, Conditions D		
Resistance to Solvents	MIL-STD-202, Method 210, Condition B		

Moisture Resistance	MILSTD-202, Method 106		
Thermal Shock	MIL-STD-202, Method 107, Condition B		
Mechanical Shock	MIL-STD-202, Method 213, Condition A		
Vibration	MIL-STD-202, Method 201		
Vibration, High Frequency	MIL-STD-202, Method 204, Condition D		
Dissolution of Metallization	IPC/ECA/JEDEC J-STD-002, Condition D		
Terminal Strength	IEC 60127-4		

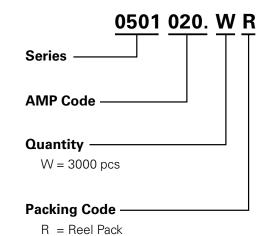
### **Dimensions**



## **Part Marking System**

Amp Code	Marking Code
010.	10
012.	12
015.	15
020.	20

## **Part Numbering System**



гаскадину					
Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code		
8mm Tape and Reel	EIA-481, IEC 60286, Part 3	3000	WR		

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