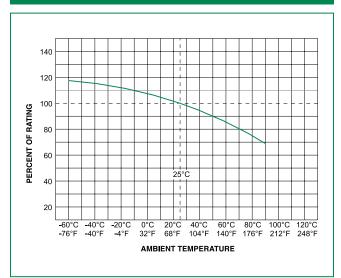
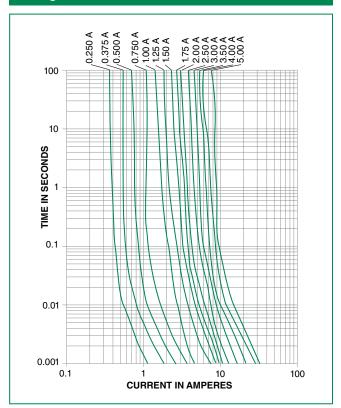


# **Temperature Rerating Curve**

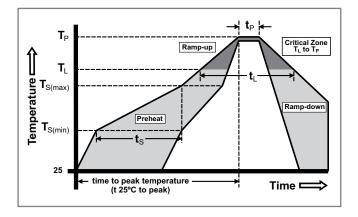


# **Average Time Current Curves**



# **Soldering Parameters**

Reflow Condition		Pb – free assembly
	-Temperature Min (T <sub>s(min)</sub> )	150°C
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp (T <sub>L</sub> ) to peak)		5°C/second max.
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max.
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C
nellow	-Temperature (t <sub>L</sub> )	60 – 150 seconds
PeakTemperature (T <sub>P</sub> )		250+ <sup>0/-5</sup> °C
Time within 5°C of actual peak Temperature (t <sub>p</sub> )		20 - 40 seconds
Ramp-down Rate		5°C/second max.
Time 25°C to peakTemperature (T <sub>P</sub> )		8 minutes max.
Do not exceed		260°C



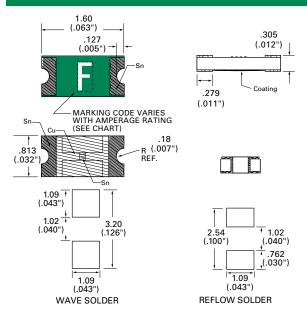


### **Product Characteristics**

Materials	Body: Advanced High Temperature Substrate Terminations: 100% Tin over Nickel over Copper Element Cover Coat: Conformal Coating
Operating Temperature	– 55°C to 90°C. Consult temperature rerating curve chart. For operation above 90°C contact Littelfuse.
Humidity	MIL-STD-202F, Method 103B, Condition D

Thermal Shock	Withstands 5 cycles of – 55°C to 125°C	
Vibration	Per MIL-STD-202F	
Insulation Resistance (After Opening)	Greater than 10,000 ohms	
Resistance to Soldering Heat	Withstands 60 seconds above 200°C and up to 260°C, maximum	

### **Dimensions**



# **Part Marking System**

Amp Code	Marking Code	
.250	D	
.375	E	
.500	F	
.750	G	
001.	Н	
1.25	J	
01.4	Ш	
01.5	K	
1.75	L	
002.	N	
02.5	0	
003.	Р	
3.15		
03.5	R	
004.	S	
005.	Т	

# **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA RS-481-2 (IEC 286, part 3)	5000	NR

## **Part Numbering System**

# SERIES AMP Code

Refer to Amp Code column in the Electrical Specifications table. NOTE: The dot is poisitioned before the Packaging Suffix with whole ratings and within the numbering sequence for fractional ratings.

PACKAGING Code

NR = Tape and Reel, 5000 pcs

'HF' SUFFIX HALIDE -FREE ITEM

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Specifications are subject to change without notice.
Revised: 10/25/14