

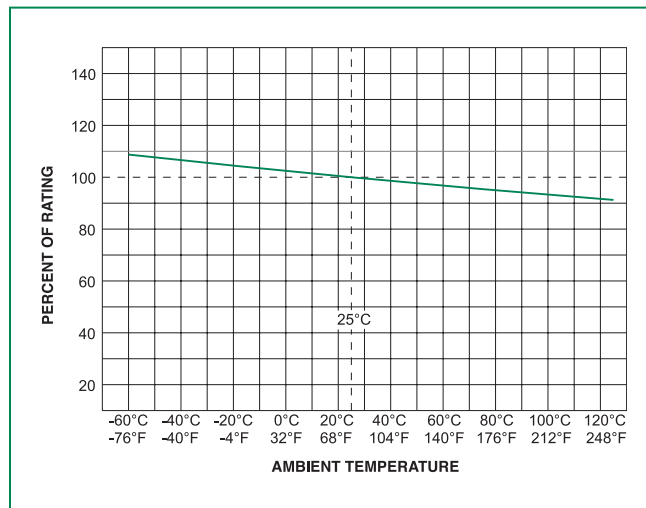
# Axial Lead & Cartridge Fuses

5x20 mm > Time-Lag > 618 Series

## Electrical Characteristics

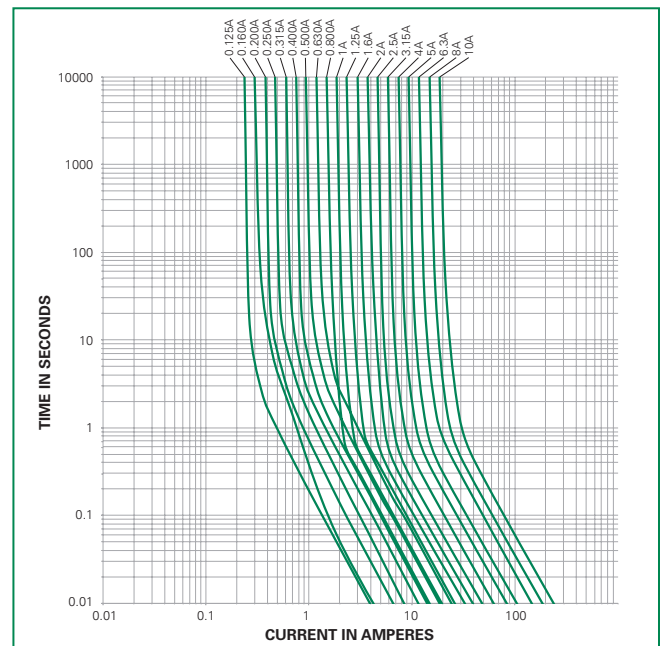
| Amp Code | Amp Rating (A) | Voltage Rating (V) | Interrupting Rating | Nominal Cold Resistance (Ohms) | Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec) | Maximum Voltage Drop at Rated Current (mV) | Maximum Power Dissipation At 1.5In(W) | Agency Approvals |    |    |    |     |
|----------|----------------|--------------------|---------------------|--------------------------------|-------------------------------------------------------|--------------------------------------------|---------------------------------------|------------------|----|----|----|-----|
|          |                |                    |                     |                                |                                                       |                                            |                                       | CCC              | RU | SR | CE | D'E |
| .125     | 0.125          | 250                | 35 A @ 250 VAC      | 4.2000                         | 0.1465                                                | 1900                                       | 1.6                                   | x                | x  | x  | x  | x   |
| .160     | 0.16           | 250                |                     | 3.7000                         | 0.14400                                               | 1500                                       | 1.6                                   | x                | x  | x  | x  | x   |
| .200     | 0.2            | 250                |                     | 1.6000                         | 0.3410                                                | 1300                                       | 1.6                                   | x                | x  | x  | x  | x   |
| .250     | 0.25           | 250                |                     | 1.0495                         | 0.5405                                                | 1100                                       | 1.6                                   | x                | x  | x  | x  | x   |
| .315     | 0.315          | 250                |                     | 0.8475                         | 1.1100                                                | 1000                                       | 1.6                                   | x                | x  | x  | x  | x   |
| .400     | 0.4            | 250                |                     | 0.5350                         | 1.3250                                                | 900                                        | 1.6                                   | x                | x  | x  | x  | x   |
| .500     | 0.5            | 250                |                     | 0.3700                         | 2.8250                                                | 300                                        | 1.6                                   | x                | x  | x  | x  | x   |
| .630     | 0.63           | 250                |                     | 0.2750                         | 4.6750                                                | 250                                        | 1.6                                   | x                | x  | x  | x  | x   |
| .800     | 0.8            | 250                |                     | 0.0813                         | 3.370                                                 | 150                                        | 1.6                                   | x                | x  | x  | x  | x   |
| .001     | 1              | 250                |                     | 0.0613                         | 6.730                                                 | 150                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 1.25     | 1.25           | 250                |                     | 0.0446                         | 12.650                                                | 150                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 01.6     | 1.6            | 250                |                     | 0.0336                         | 23.350                                                | 150                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 002.     | 2              | 250                |                     | 0.0293                         | 14.450                                                | 150                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 02.5     | 2.5            | 250                |                     | 0.0219                         | 23.250                                                | 120                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 3.15     | 3.15           | 250                |                     | 0.0173                         | 38.150                                                | 100                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 004.     | 4              | 250                | 40 A @ 250 VAC      | 0.0129                         | 69.10                                                 | 100                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 005.     | 5              | 250                | 50 A @ 250 VAC      | 0.0104                         | 111.00                                                | 100                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 06.3     | 6.3            | 250                | 63 A @ 250 VAC      | 0.0076                         | 198.50                                                | 100                                        | 1.6                                   | x                | x  | x  | x  | x   |
| 008.     | 8              | 250                | 80 A @ 250 VAC      | 0.0059                         | 341.50                                                | 100                                        | 4                                     |                  | x  | x  | x  | x   |
| 010.     | 10             | 250                | 100 A @ 250 VAC     | 0.0045                         | 568.00                                                | 100                                        | 4                                     |                  | x  | x  | x  | x   |

## Temperature Re-rating Curve

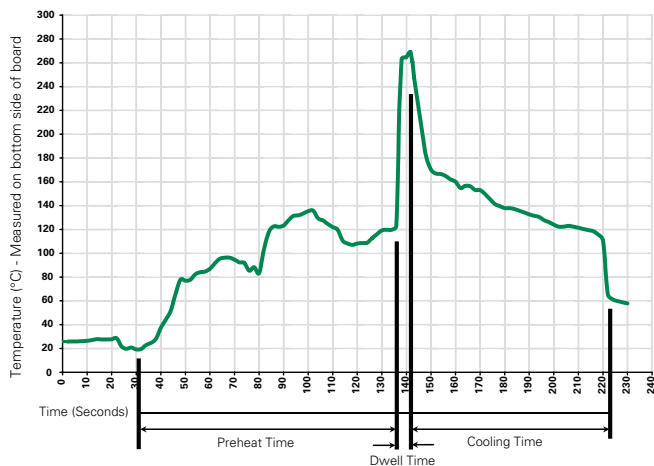


Note:  
Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

## Average Time Current Curves



### Soldering Parameters - Wave Soldering



### Recommended Process Parameters:

| Wave Parameter                                              | Lead-Free Recommendation          |
|-------------------------------------------------------------|-----------------------------------|
| <b>Preheat:</b><br>(Depends on Flux Activation Temperature) | (Typical Industry Recommendation) |
| Temperature Minimum:                                        | 100°C                             |
| Temperature Maximum:                                        | 150°C                             |
| Preheat Time:                                               | 60-180 seconds                    |
| <b>Solder Pot Temperature:</b>                              | 260°C Maximum                     |
| <b>Solder Dwell Time:</b>                                   | 2-5 seconds                       |

### Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C  
Heating Time: 5 seconds max.

**Note:** These devices are not recommended for IR or Convection Reflow process.

### Product Characteristics

|                          |                                                                                            |
|--------------------------|--------------------------------------------------------------------------------------------|
| <b>Material</b>          | <b>Body:</b> Glass<br><b>Cap:</b> Nickel-plated Brass<br><b>Leads:</b> Tin-plated Copper   |
| <b>Terminal Strength</b> | MIL-STD-202, Method 211, Test Condition A                                                  |
| <b>Solderability</b>     | MIL-STD-202 method 208                                                                     |
| <b>Product Marking</b>   | <b>Cap1:</b> Brand logo, current and voltage ratings<br><b>Cap2:</b> Agency approval marks |
| <b>Packaging</b>         | Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)                   |

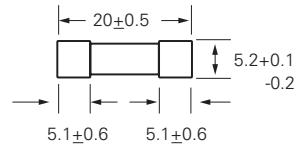
|                              |                                                                                                         |
|------------------------------|---------------------------------------------------------------------------------------------------------|
| <b>Operating Temperature</b> | -55°C to +125°C                                                                                         |
| <b>Thermal Shock</b>         | MIL-STD-202, Method 107, Test Condition B (5 cycles, -65°C to +125°C)                                   |
| <b>Vibration</b>             | MIL-STD-202, Method 201                                                                                 |
| <b>Humidity</b>              | MIL-STD-202, Method 103, Test Condition A (High RH (95%) and elevated temperature (40°C) for 240 hours) |
| <b>Salt Spray</b>            | MIL-STD-202, Method 101, Test Condition B                                                               |

# Axial Lead & Cartridge Fuses

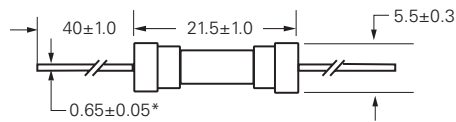
5×20 mm > Time-Lag > 618 Series

## Dimensions

0618 000P



0618.125 XEP  
to  
0618010. XEP

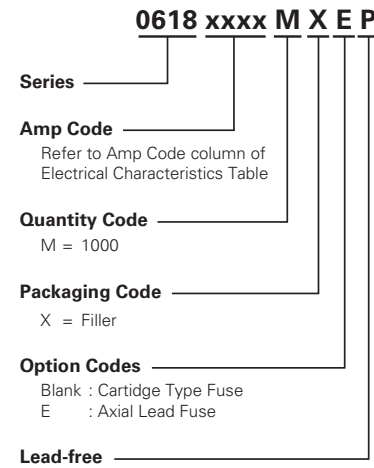


All dimensions in mm

Notes:

\* Ratings above 6.3A have 0.8±0.05 diameter lead.

## Part Numbering System



## Packaging

| Packaging Option  | Packaging Specification | Quantity | Quantity & Packaging Code | Taping Width     |
|-------------------|-------------------------|----------|---------------------------|------------------|
| <b>618 Series</b> |                         |          |                           |                  |
| Bulk              | N/A                     | 1000     | MX                        | N/A              |
| Bulk              | N/A                     | 1000     | MXE                       | N/A              |
| Reel and Tape     | EIA 296-E               | 1000     | MRET1                     | T1=53mm (2.087") |
| Bulk              | N/A                     | 1000     | MXG                       | N/A              |
| Bulk              | N/A                     | 1000     | MXB                       | N/A              |
| Bulk              | N/A                     | 100      | HX                        | N/A              |