

## 4 Part number

**Mica: A5645**



## 5 General data

Product name	Mica 2.4 GHz
Part Number	A5645
Frequency	2.4 – 2.5 GHz
Polarization	Linear
Operating temperature	-40 °C to +140 °C
Environmental condition test	ISO16750-4 5.1.1.1/5.1.2.1/5.3.2
Impedance with matching	50 $\Omega$
Weight	0.5 g
Antenna type	SMD
Dimensions	20.5 x 3.6 x 3.3 [mm]

## 6 Electrical characteristics

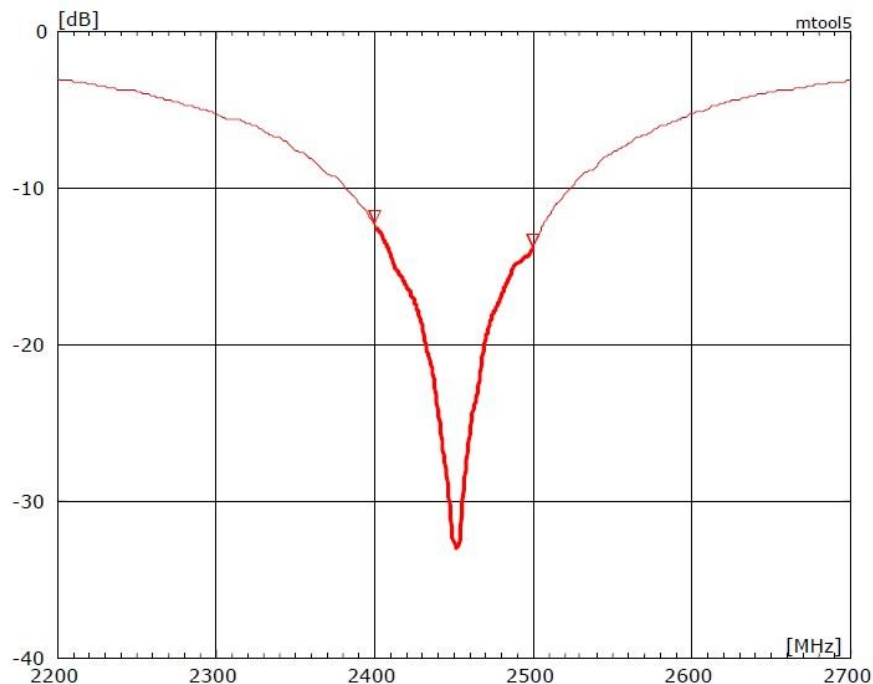
	Typical performance	Conditions
Peak gain	1.8 dBi	All data measured on Antenova's reference board, part number A5645-U1  Data given for the 2.4 – 2.5 GHz frequency range
Average gain	-1.9 dBi	
Average efficiency	65%	
Maximum Return Loss	-11 dB	
Maximum VSWR	1.8:1	

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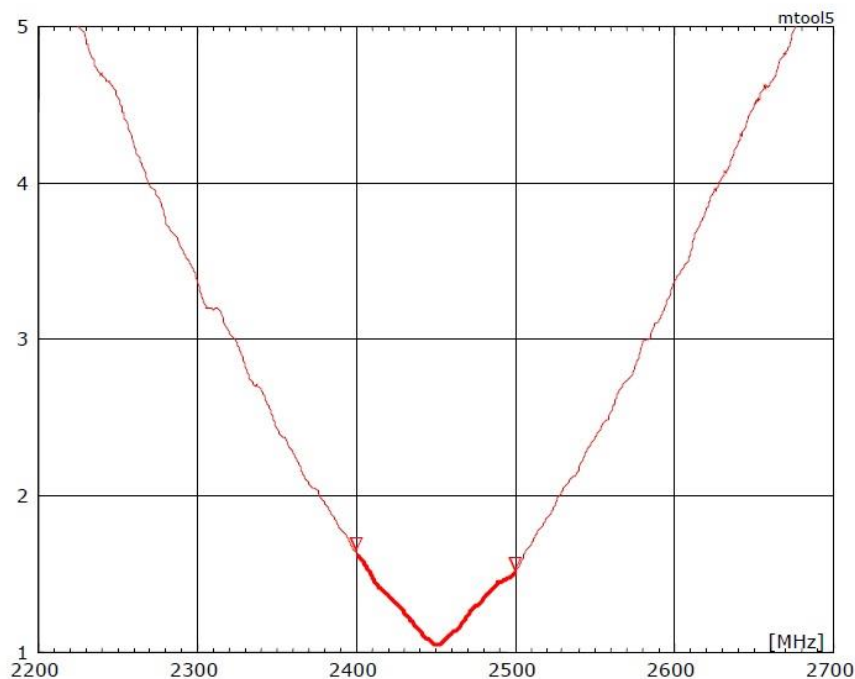
## 7 Electrical performance

Mica 2.4 GHz SMD Antenna  
Part No. A5645

### 7-1 Return Loss

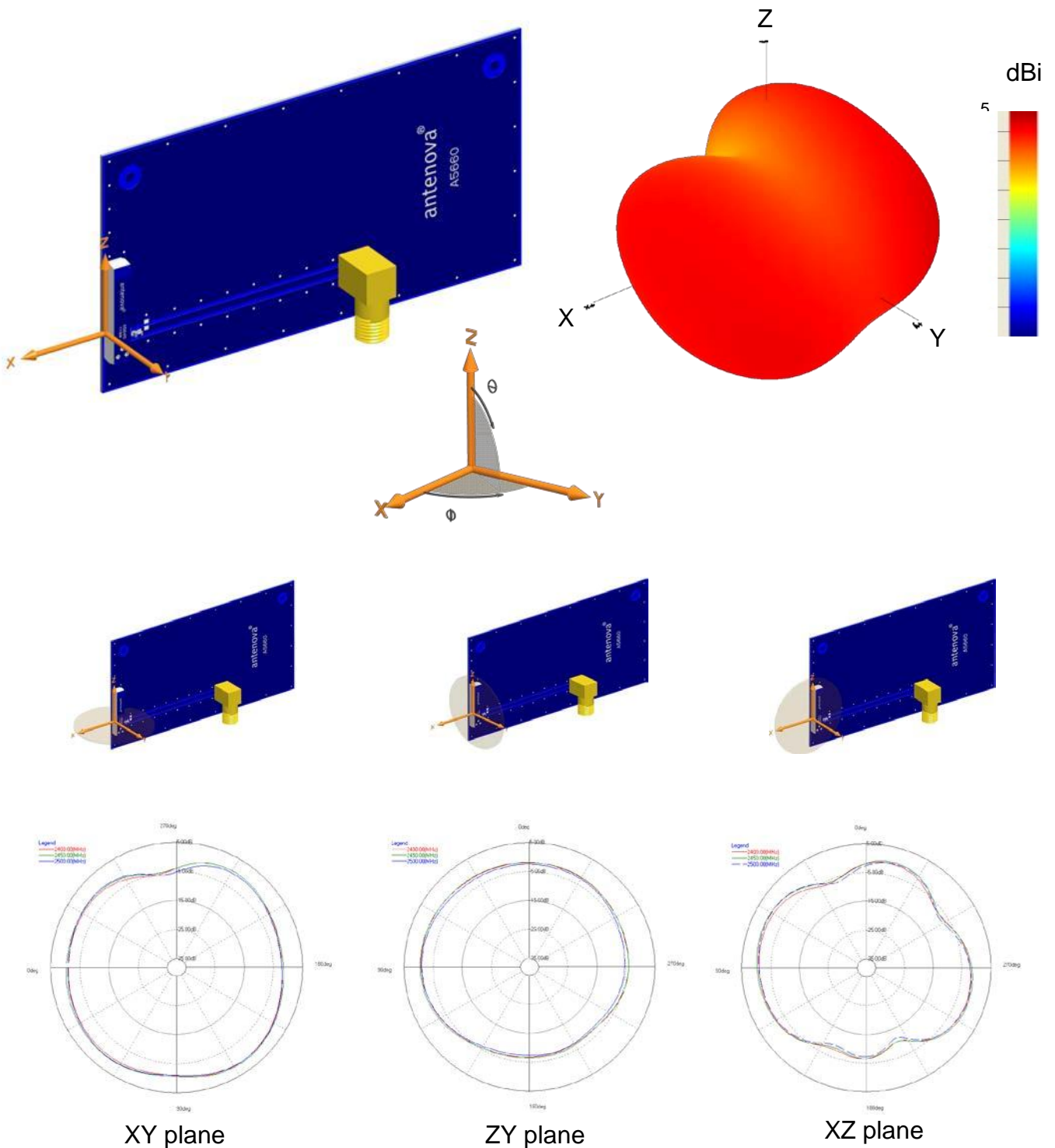


### 7-2 VSWR



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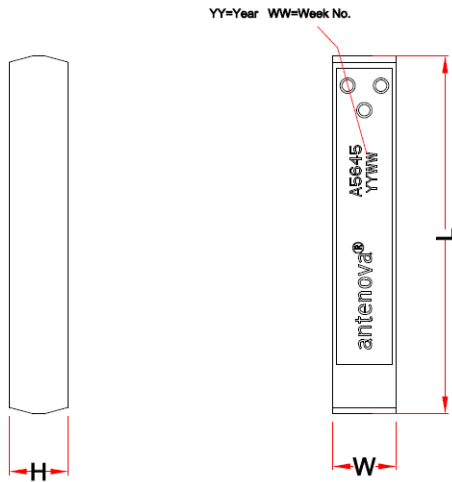
## 7-3 Antenna patterns



Patterns show combined polarisations  
measured on reference board A5645-U1

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## 8 Antenna dimensions

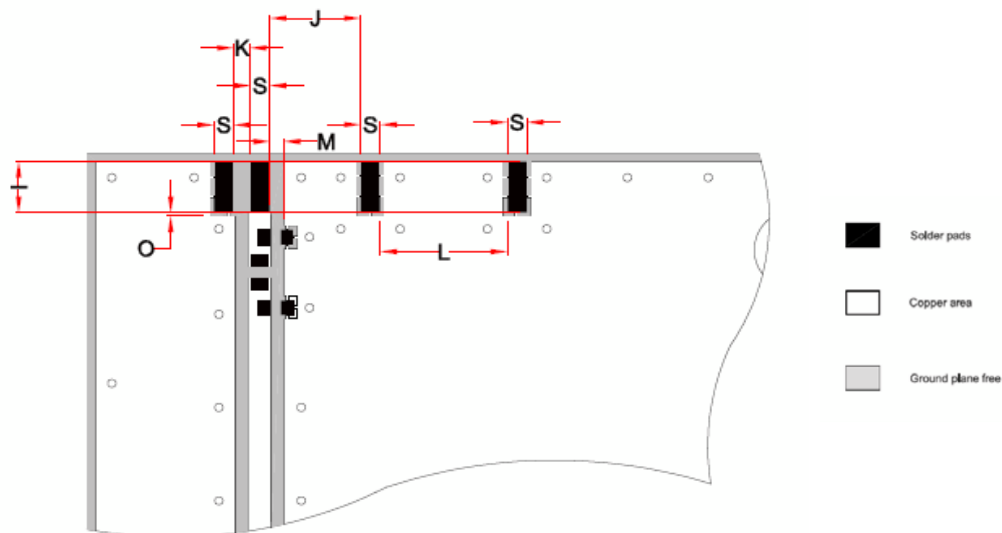


L	W	H
Length	Width	Height
$20.5 \pm 0.2$	$3.6 \pm 0.2$	$3.3 \pm 0.2$

Dimensions in mm

## 9 Antenna footprint

Mica (Part No: A5645)



CAD files of the antenna footprint are available from [www.antenova-m2m.com](http://www.antenova-m2m.com)

I	S	K	J	L	M	O
$3.2 \pm 0.1$	$1.2 \pm 0.1$	$1.0 \pm 0.1$	$5.5 \pm 0.1$	$7.7 \pm 0.1$	$\geq 0.4 \pm 0.1$	$0.2 \pm 0.1$

Dimensions in mm

# Antennas for Wireless M2M Applications

## 10 Electrical interface

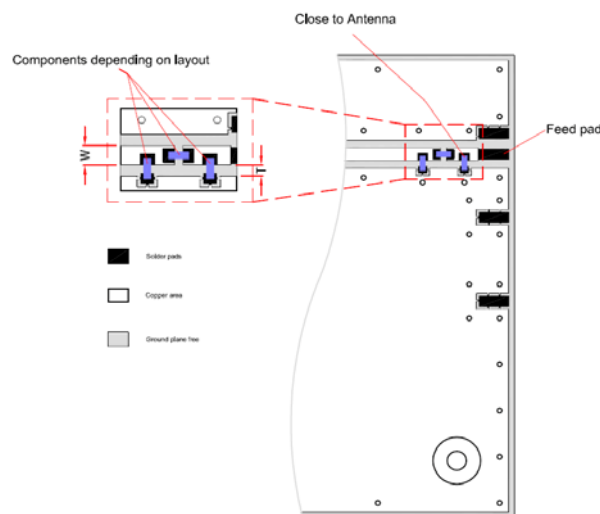
### 10-1 Transmission lines

- All transmission lines should be designed to have a characteristic impedance of  $50\ \Omega$
- The length of the transmission lines should be kept to a minimum
- Any other parts of the RF system like transceivers, power amplifiers, etc, should also be designed to have an impedance of  $50\ \Omega$

Once the material for the PCB has been chosen (PCB thickness and dielectric constant), a coplanar transmission line can easily be designed using any of the commercial software packages for transmission line design. For the chosen PCB thickness, copper thickness and substrate dielectric constant, the program will calculate the appropriate transmission line width and gaps on either side of the track so the characteristic impedance of the coplanar transmission line is  $50\ \Omega$ .

### 10-2 Matching circuit

The antenna requires a matching circuit that must be optimized for each customer's product. The matching circuit will require up to three components and the following pad layout should be designed into the device so the correct circuit can be installed:



Antenna feed pad indicated. All other pads should be connected to ground.

In addition to the matching circuit, a separate DC blocking capacitor will also be required between the radio and the antenna matching circuit.

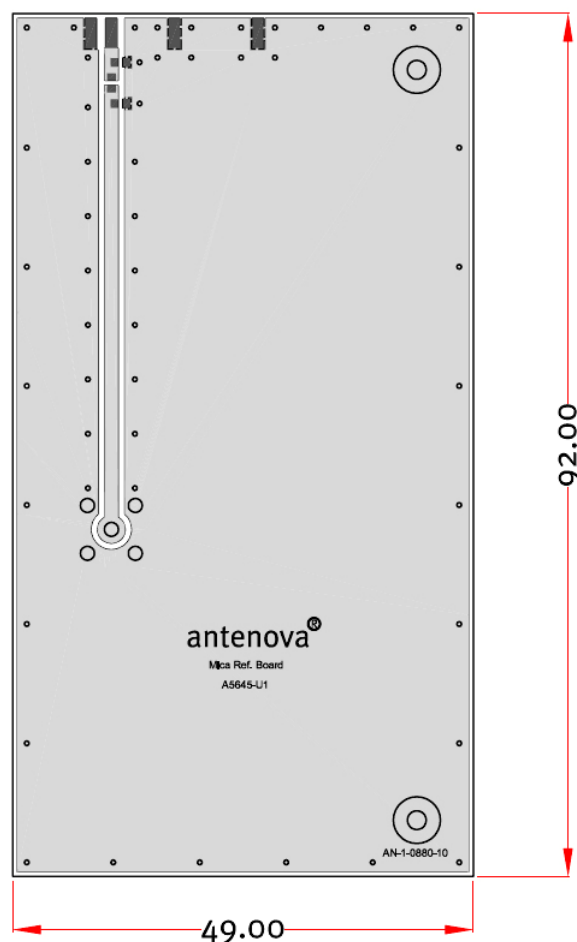
**Note: The component values for the matching circuit will vary depending on the size of the PCB and surrounding components.** The impedance of the antenna should be measured before selecting suitable matching components. Antenova M2M offers this service on request. Contact [sales@antenova-m2m.com](mailto:sales@antenova-m2m.com) for further information.

### 10-3 Antenna placement

Antenova M2M strongly recommends placing the antenna near the edge of the board. Maximum antenna performance is achieved by placing the antenna towards one of the corners of the PCB and with the feed point of the antenna as close to same corner of the PCB as possible.

### 10-4 Reference board

The reference board has been designed for evaluation purposes of Mica 2.4 GHz and it includes a SMA female connector



Dimensions in mm

To order a reference board contact [sales@antenova-m2m.com](mailto:sales@antenova-m2m.com)

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## 11 Soldering

This antenna is suitable for lead free soldering.

The reflow profile should be adjusted to suit the device, oven and solder paste, while observing the following conditions:

- The maximum temperature should not exceed 240 °C
- However for lead free soldering, a maximum temperature of 255 °C for no more than 20 seconds is permitted.
- The antenna should not be exposed to temperatures exceeding 120 °C more than 3 times during the soldering process.

## 12 Hazardous material regulation conformance

The antenna has been tested to conform to RoHS requirements. A certificate of conformance is available from Antenova M2M's website.

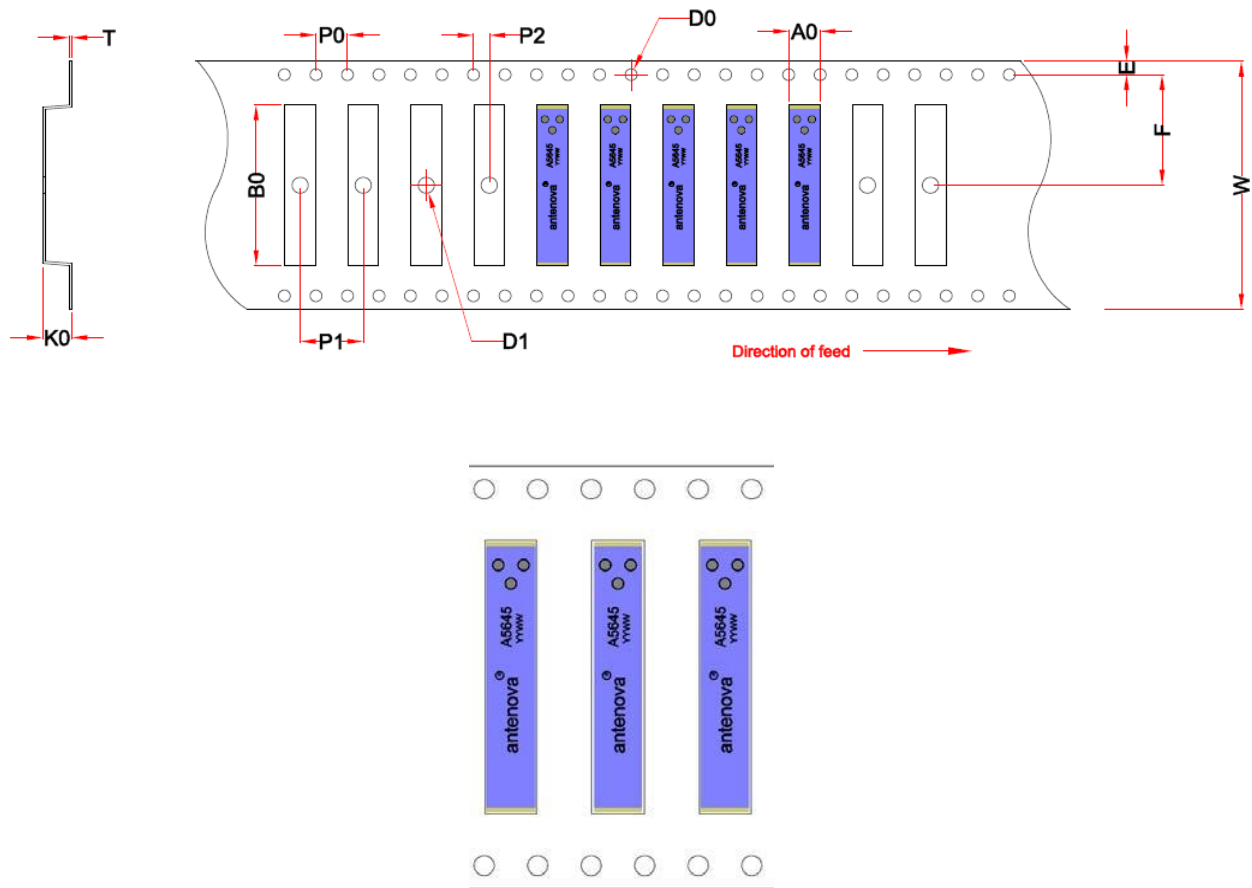
## 13 Packaging

### 13-1 Optimal storage conditions for packaged reels

Temperature	-10°C to 40°C
Humidity	Less than 75% RH
Shelf Life	18 Months
Storage place	Away from corrosive gas and direct sunlight
Packaging	Reels should be stored in unopened sealed manufacturer's plastic packaging.

**Note:** Storage of open reels of antennas is not recommended due to possible oxidization of pads on antennas. If short term storage is necessary, then it is highly recommended that the bag containing the antenna reel is re-sealed and stored in like storage conditions as in above table.

## 13-2 Tape characteristics



W	F	E	P0	P1	P2	A0	B0	K0	T	D0	D1
32 ± 0.3	14.2 ± 0.1	1.75 ± 0.1	4 ± 0.1	8 ± 0.1	2 ± 0.1	3.9 ± 0.1	20.75 ± 0.1	3.7 ± 0.1	0.3 ± 0.05	Min 1.5	Min 1.5

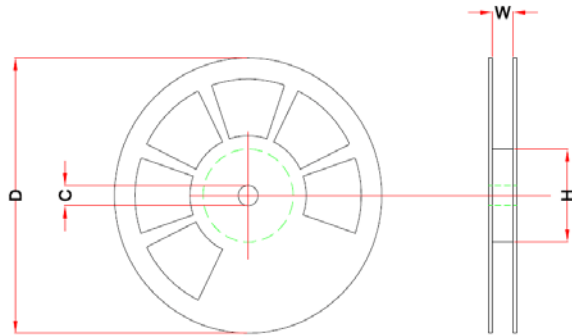
Dimensions in mm

Quantity	Leading Space	Trailing Space
2000 pcs / reel	50 blank antenna holders	37 blank antenna holders

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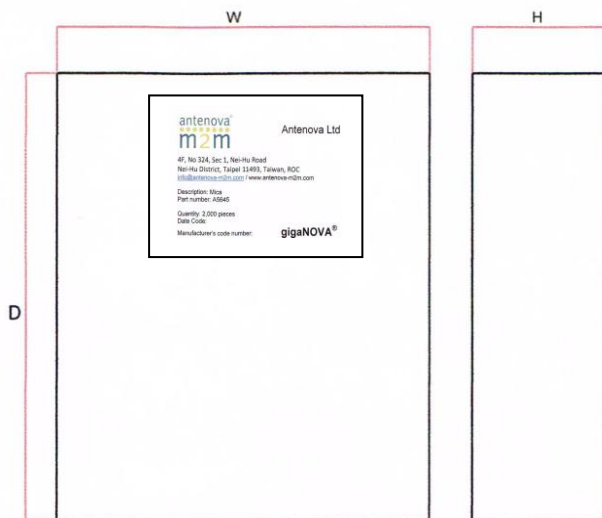


### 13-3 Reel dimensions



Width (W)	Reel Diameter (D)	Hub Diameter (H)	Shaft Diameter (C)
35 mm	330 ± 2.0 mm	100 mm	13.0 ± 0.5 mm

### 13-4 Box dimensions

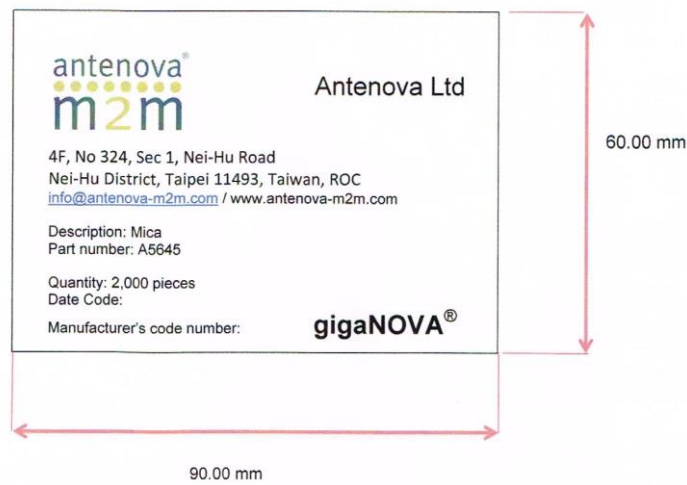


Width W	Breadth B	Thickness H
345 mm	345 mm	45 mm

### 13-5 Bag properties

Reels are supplied in protective plastic packaging

## 13-6 Reel label information





**[www.antenova-m2m.com](http://www.antenova-m2m.com)**

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Certificate No: 4598

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