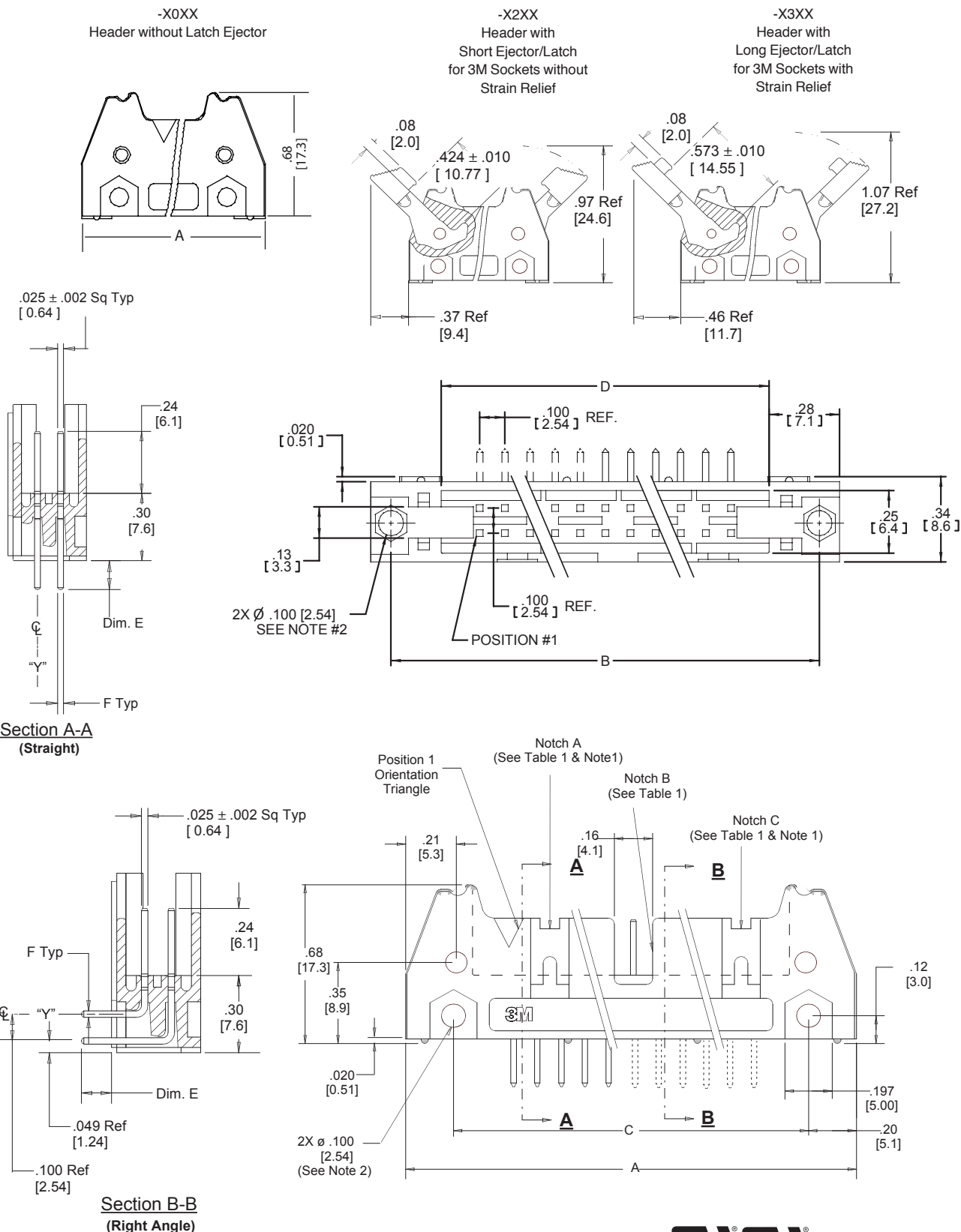


3M™ Four-Wall Header

.100" × .100" Latch/Ejector, Straight and Right Angle

3000 Series



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Sheet 2 of 4

3M™ Four-Wall Header

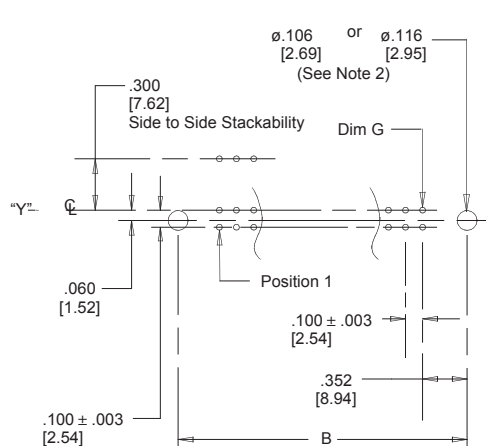
.100" × .100" Latch/Ejector, Straight and Right Angle

3000 Series

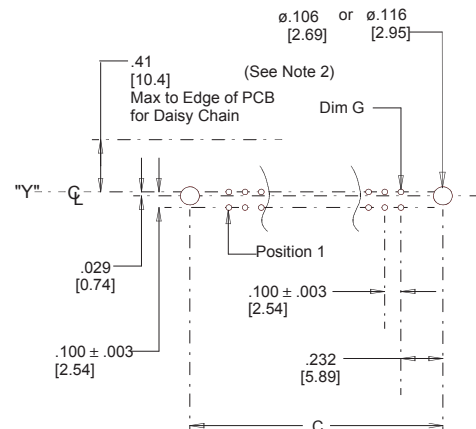
Pin Qty	3M Part Number	Table 1 Dimensions				Polarizing Notches
		A	B	C	D	
06	3869	1.065 (27.05)	0.905 (22.99)	0.665 (16.89)	0.505 (12.83)	B*
08	3889	1.165 (29.59)	1.005 (25.53)	0.765 (19.43)	0.605 (15.37)	B*
10	3793	1.265 (32.13)	1.105 (28.04)	0.865 (21.97)	0.705 (17.91)	BC
14	3314	1.465 (37.21)	1.305 (33.12)	1.065 (27.05)	0.905 (22.99)	BC
16	3408	1.565 (39.75)	1.405 (35.66)	1.165 (29.59)	1.005 (25.53)	ABC
20	3428	1.765 (44.83)	1.605 (40.74)	1.365 (34.67)	1.205 (30.61)	ABC
24	3627	1.965 (49.91)	1.805 (45.82)	1.565 (39.75)	1.405 (35.69)	ABC
26	3429	2.065 (52.45)	1.905 (48.36)	1.665 (42.29)	1.505 (38.23)	ABC
30	3440	2.265 (57.53)	2.105 (53.44)	1.865 (47.37)	1.705 (43.31)	ABC
34	3431	2.465 (62.61)	2.305 (58.52)	2.065 (52.45)	1.905 (48.39)	ABC
40	3432	2.765 (70.23)	2.605 (66.14)	2.365 (60.07)	2.205 (56.01)	ABC
50	3433	3.265 (82.93)	3.105 (78.84)	2.865 (72.77)	2.705 (68.71)	ABC
60	3372	3.765 (95.63)	3.605 (91.54)	3.365 (85.47)	3.205 (81.41)	ABC
64	3764	3.965 (100.71)	3.805 (96.62)	3.565 (90.55)	3.405 (86.49)	ABC

* Available without center notch B. Contact 3M.

Table 2						
3M Part Number Suffix	Contact Tail	Dim E	Pin Cross Section			Dim G
-5XX2	Solder Tail for .062 (1.57) Thick PC Board	.112 ± .010 (2.84)	Dim F	Diagonals	Corner Radii	0.035 ± .003 (0.89) (See Note 3)
-6XX2			.0245 ± .0005 (0.622)	.028 ± .001 (0.71)	.0075 Ref (0.191)	
-5X03	Solder Tail for 0.94 (2.39) to .125 (3.18) Thick PC Board	.155 ± .010 (3.94)	.0245 ± .0005 (0.622)	.028 ± .001 (0.71)	.0075 Ref (0.191)	0.035 ± .003 (0.89)
-6X03						



Recommended Mounting Hole Pattern
(Straight)



Recommended Mounting Hole Pattern
(Right Angle)

Notes: 1. Notches A & C will accommodate 3M Polarizing Keys (3M Part #3518 or #N3518).

2. Mounting hardware: From solder side of pc board use #4-24 thread cutting screw (3M Part # 3341-5) and .116 [2.95] dia mounting hole. For right angle version only, #2-56 bolt and nut (3M Part # 3341-6) with .106 [2.69] dia mounting hole may be used. See illustrations on page 4.

3. The recommended PCB hole size for the kinked tail positions on the .112 solder tail connector is .035 ± .002. See page 4 for kink position details (K2 version).

4. Contact your 3M sales representative for custom requirements.

Ordering Information

N = High Temp Black (PCT)/(RB Plating Req'd)

Blank = Std. Temp Gray (PBT) /(Blank or UB Pltg. Req'd.)

3M Part Number
(See Table 1)

Pin Configuration
5 = Right Angle Solder Tails
6 = Straight Solder Tails

X3XXX-XXXXXX

Latch/Ejector System
0 = No Latch/Ejector installed
2 = Short Roll Pin Latch/Ejectors
3 = Long, Roll Pin Latch/Ejectors
5 = Short, Snap-In Latch/Ejectors
6 = Long, Snap-In Latch/Ejectors

Plating

RB = 30 μ" [0.76 μm] Gold and 200 μ" [5.08 μm] Matte Tin
(App. E1 & C1 Apply)

Blank or UB = 30 μ" (0.76 μm) Gold and 200 μ" [5.08 μm]

Tin Lead (App. E3 & C2 Apply)

Tail

02 = for .062 [1.57] thick board

03 = for .094 to .125 [2.39 to 3.18] thick board

K2 = kinked for .062 [1.57] thick board

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Sheet 3 of 4

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Interconnect Solutions

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3M™ Four-Wall Header

.100" × .100" Latch/Ejector, Straight and Right Angle

3000 Series

Part Customization

This spec sheet details our standard offering.

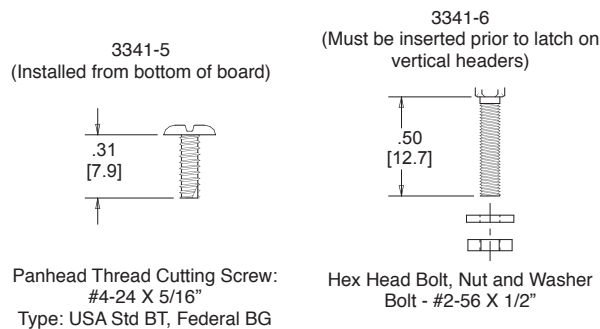
3M has several capabilities that can provide a part tailored to your specific needs. Ask your 3M sales representative or customer service for more details.

Both snap in and roll pin latches may be ordered separately. Snap in and roll style latches are dimensionally and functionally equivalent. If ordering snap-in or roll pin style latches separately, please use the below chart.

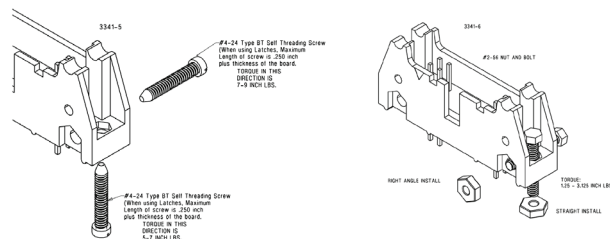
	Short Latch	Long Latch	Latch Style	Color
Standard Temperature (PBT)	3505-2	3505-3	Roll Pin	Gray
High Temperature (PCT)	N3505-2B	N3505-3B	Roll Pin	Black
High Temperature (PBT)	3505-30	3505-31	Snap-In	Gray
High Temperature (PPA)	N3505-30B	N3505-31B	Snap-In	Black

- Selective pin removal (ATA or other compatibility)
- Wire wrap tails styles

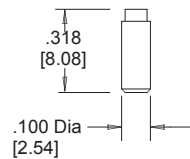
Mounting Hardware



3341-5 & 6
Material - Stainless Steel



Polarizing Post



3201-4	LCP	Black
3201-5	PBT	Gray

Note: Insert Post into one mounting hardware hole on bottom of header.
Set post to protrude .115" [2.92].

2500 & 3000 Series Shrouded Header

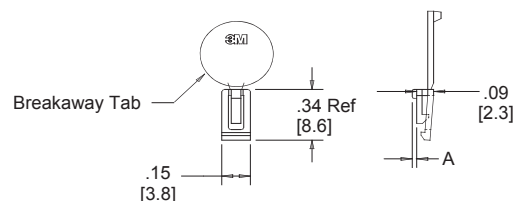
Total Number of Pins	Number of Tails Kinked	Positions Kinked			
10	4	3	4	7	8
14	4	3	4	11	12
16	4	3	4	13	14
20	4	3	4	17	18
24	4	3	4	21	22
26	4	3	4	23	24
30	4	5	6	25	26
34	4	7	8	27	28
36	4	7	8	27	28
40	4	7	8	33	34
50	4	7	8	43	44
60	4	11	12	49	50
64	4	11	12	53	54

Kinked Tail Detail:

Kink is located .05" below bottom surface of plastic.
External radius of kink toward part centerline.

Polarizing Keys

			Dim A
N3518	LCP	Black	.02
3518	PBT	Gray	.02



Note: #2216 B/A Scotchweld can be used to adhere keys.

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