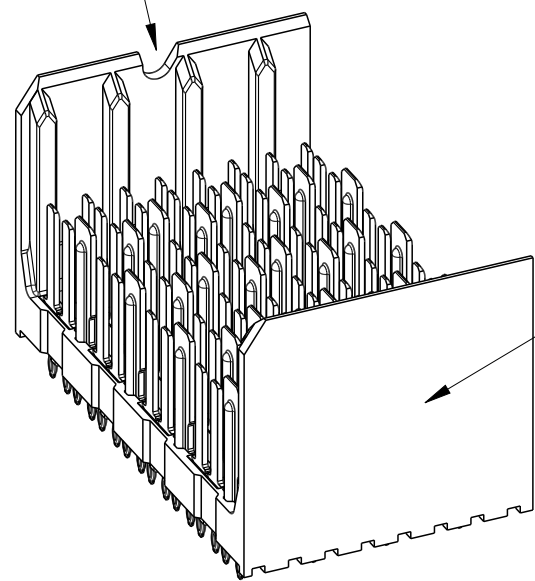
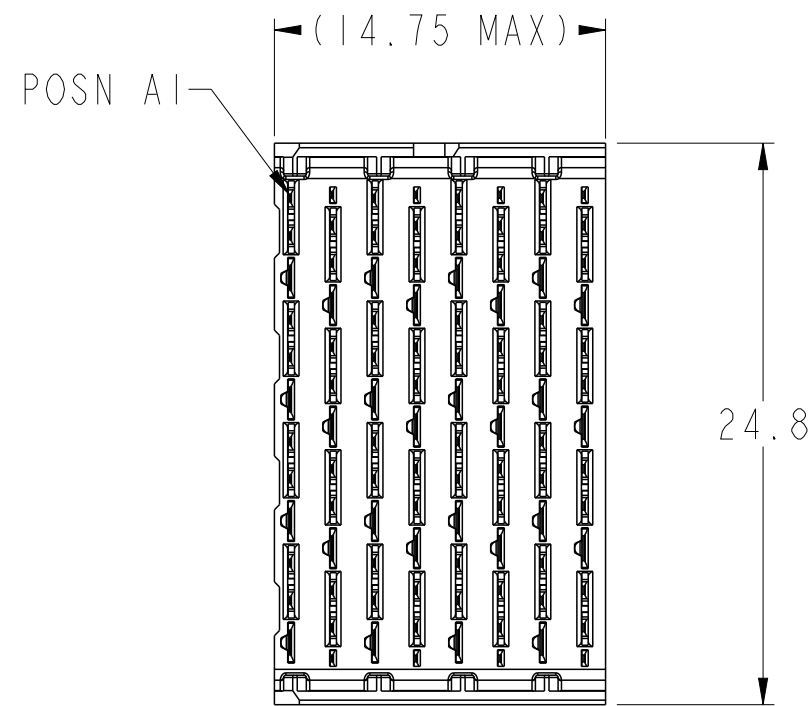


OPEN (2-WALL) MODULE

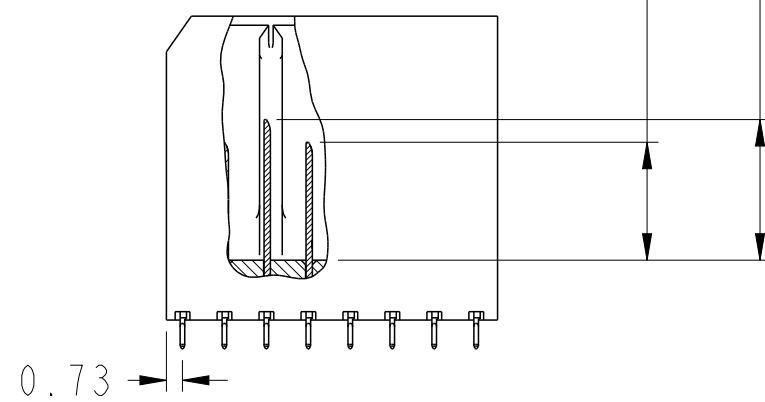
SEE NOTE 8



SEE NOTE 5

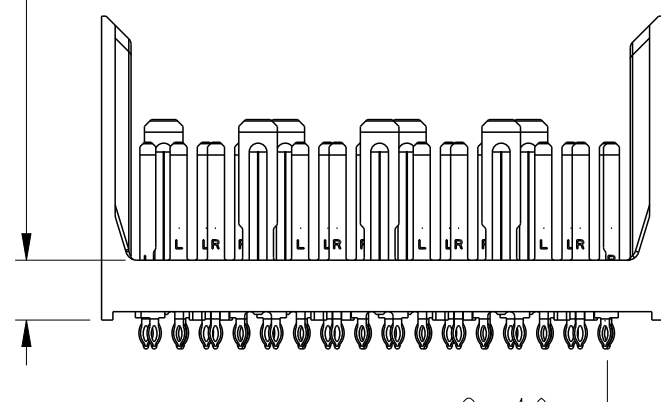


6.2 (4MM WIPE WIDE GROUNDS)  
5.2 (3MM WIPE WIDE GROUNDS)  
5.2 (3MM SMALL END GROUNDS)  
5.2 (3MM WIPE SIGNALS)  
4.2 (2MM WIPE SIGNALS)  
SEE P/N TREE

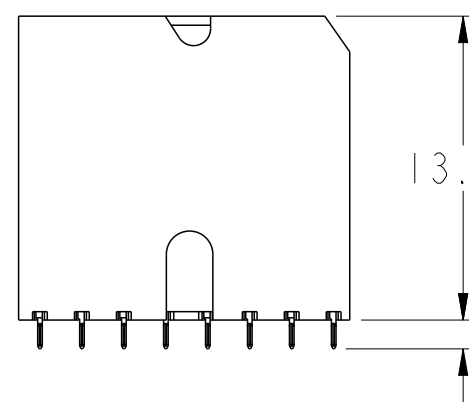


0.73

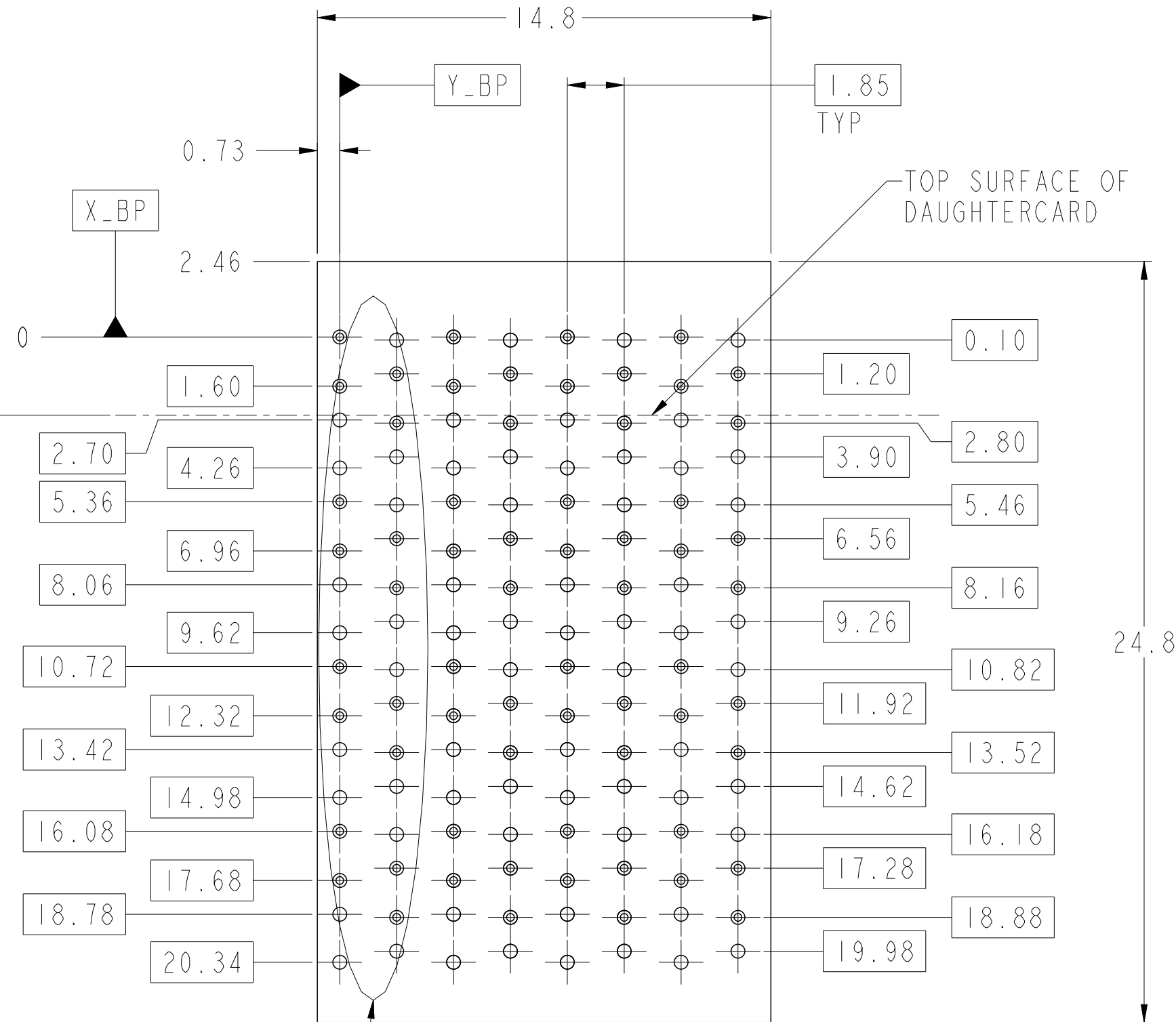
2.64±0.10 FROM STANDOFF  
SURFACE TO MATING SURFACE



2.46



TAIL LENGTH  
SEE NOTE 12



SEE DETAIL A  
(SHEET 8)

PCB HOLE PATTERN  
COMPONENT SIDE  
SCALE 6:1

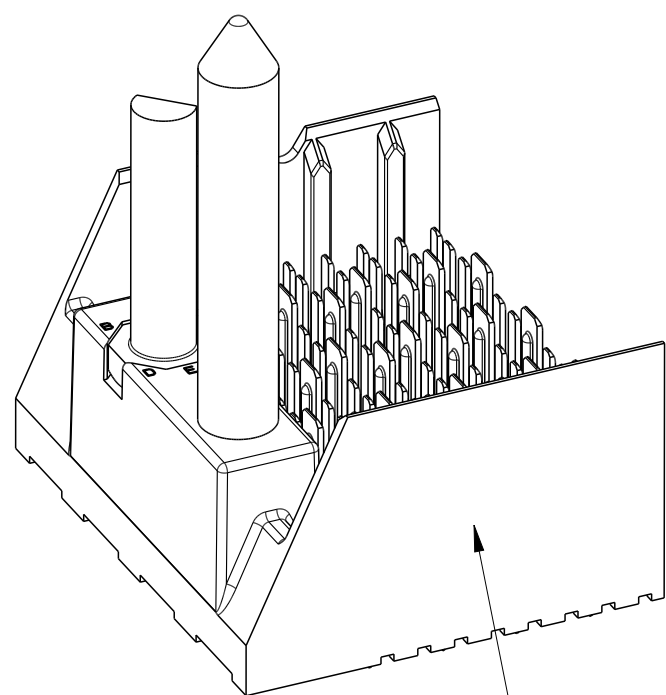
spec ref	SEE NOTES	dr	Jim Swain	2009/07/08	projection	MM	size	A2	scale	4:1
tolerance std	ASME Y14.5	eng	Michael Song	2016/06/01	chr	Heaven Cen	ecn no	ELX-DG-24191-1	rel level	Released
surface	linear	appr	Pei-Ming Zheng	2016/06/15	product family	-	cat. no.	-	Product - Customer Drw	sheet 2 of 8
ASME Y14.5	angular	0°	±°	0.X	±0.2	0.XX	±0.10	0.XXX	±0.050	
		Amphenol FCI		MODULE ASSEMBLY		VERTICAL HEADER, 8-COLUMN, 4-PAIR		10091777		rev
										G

PDS: Rev :G

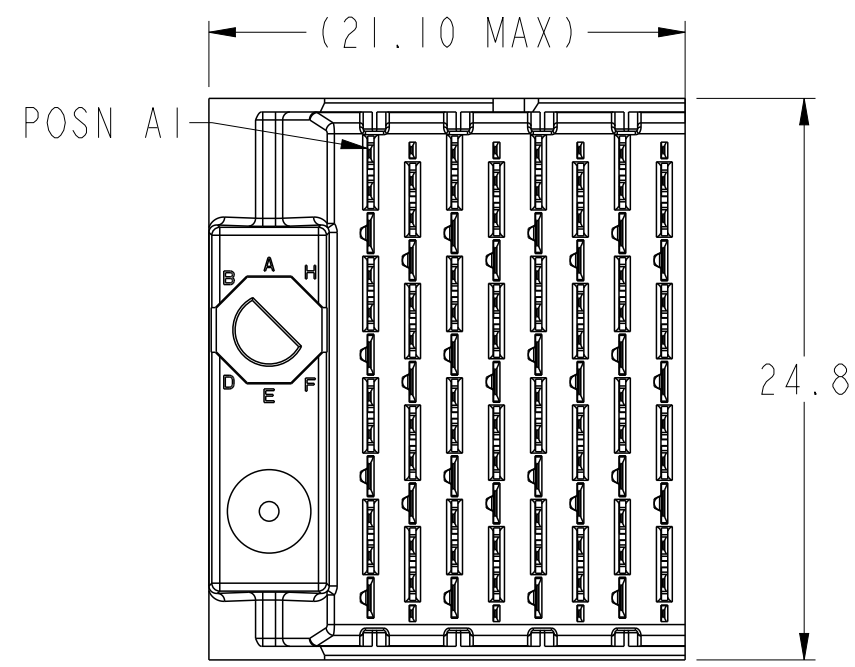
STATUS:Released

Printed: Jun 15, 2016

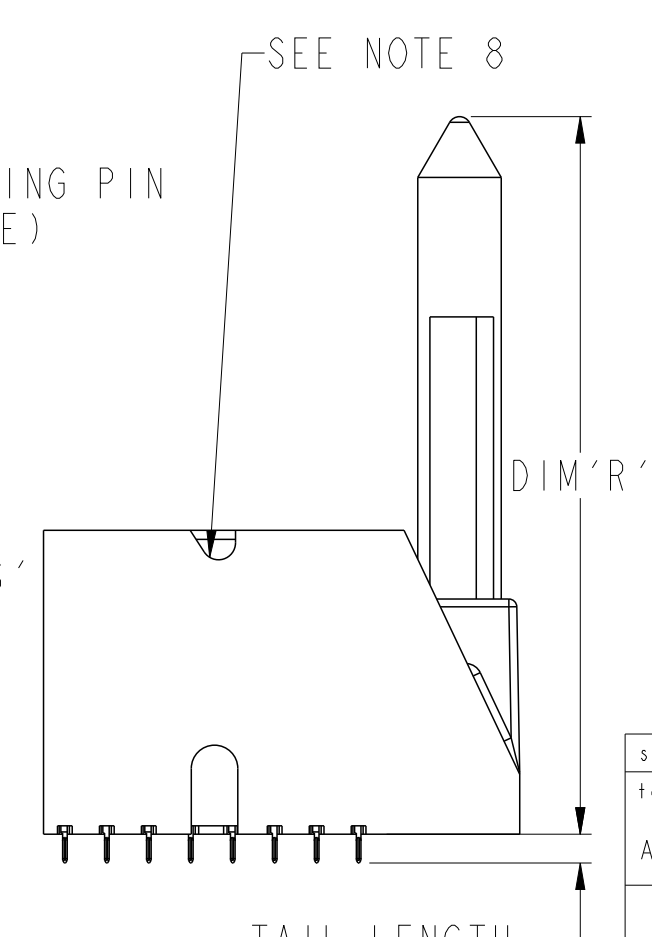
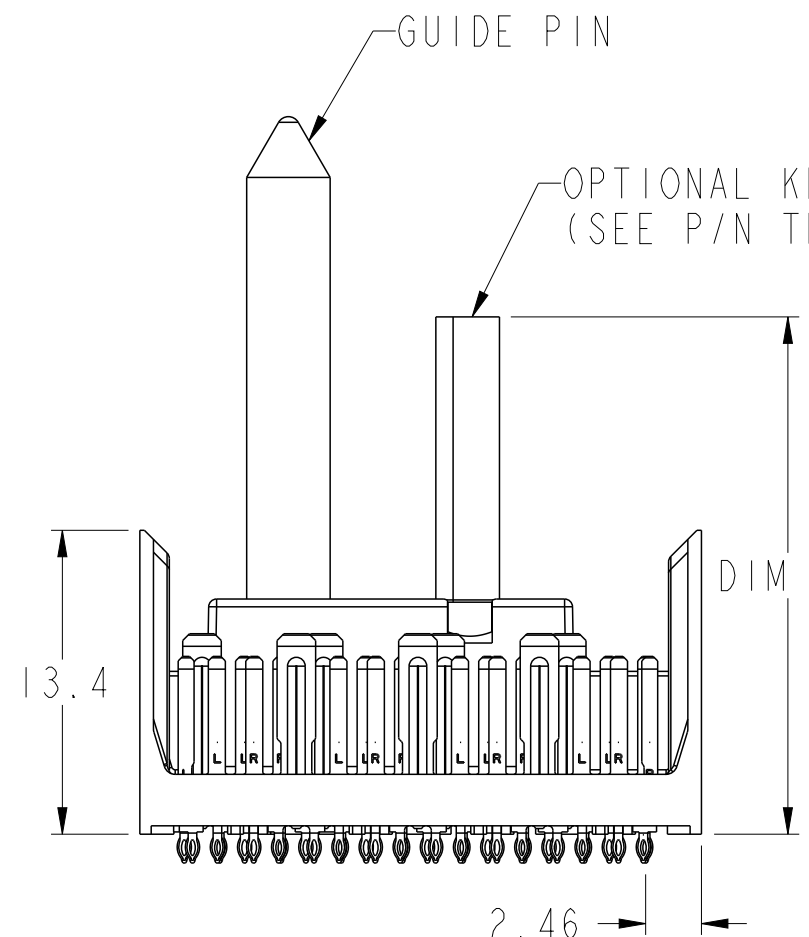
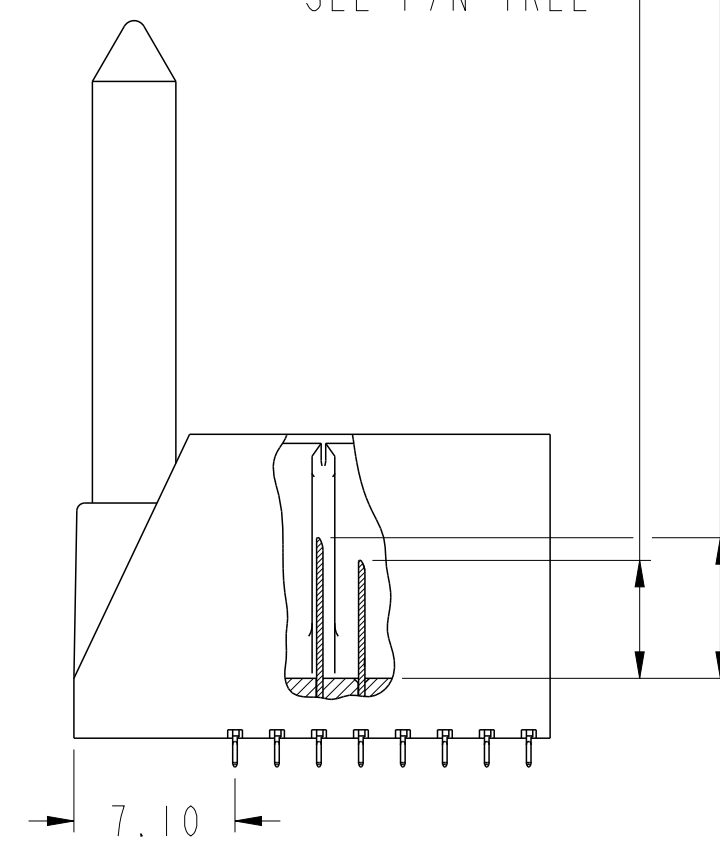
LEFT POLARIZING/GUIDE MODULE



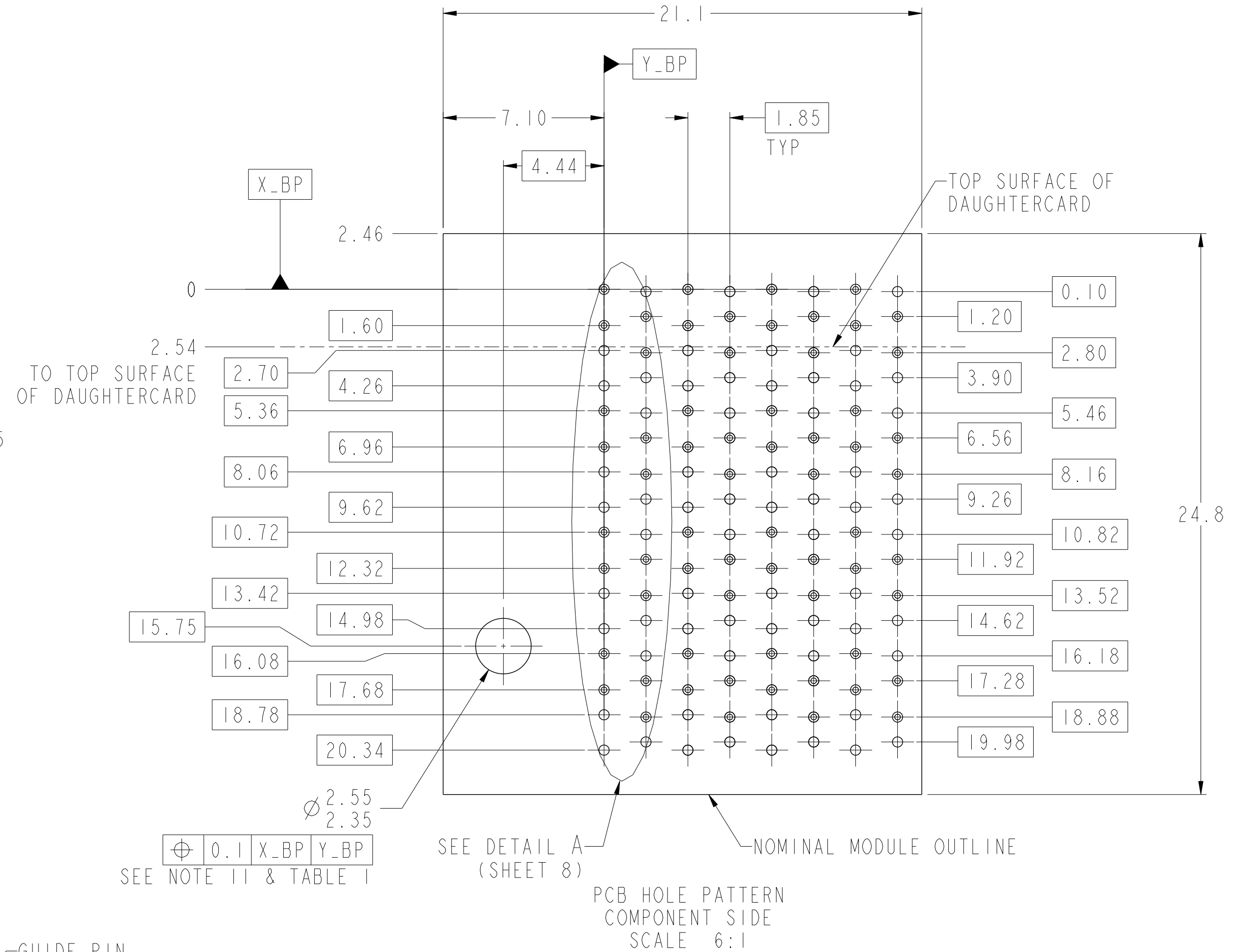
SEE NOTE 5



- 6.2 (4MM WIPE WIDE GROUNDS)
- 5.2 (3MM WIPE WIDE GROUNDS)
- 5.2 (3MM SMALL END GROUNDS)
- 5.2 (3MM WIPE SIGNALS)
- 4.2 (2MM WIPE SIGNALS)
- SEE P/N TREE



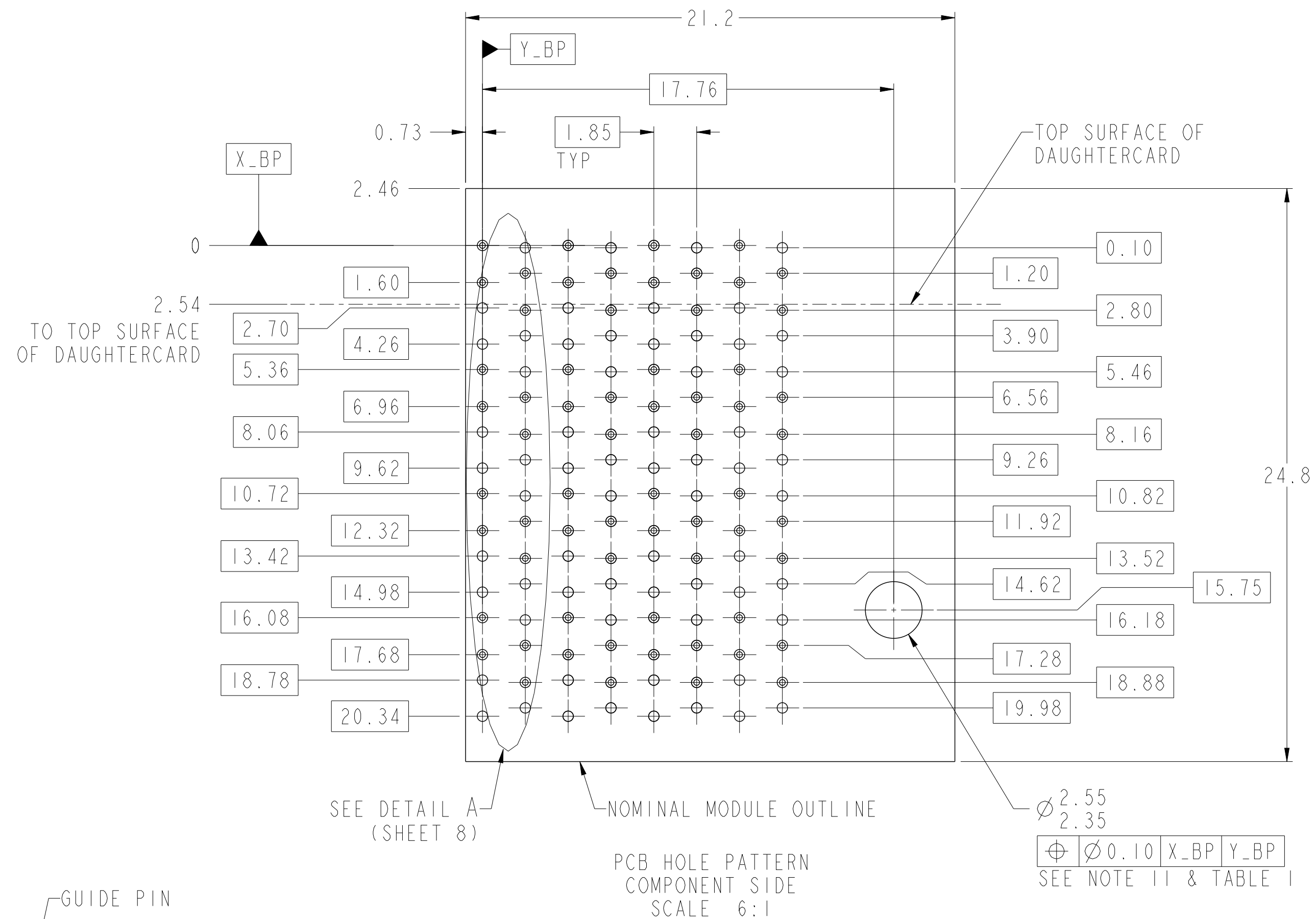
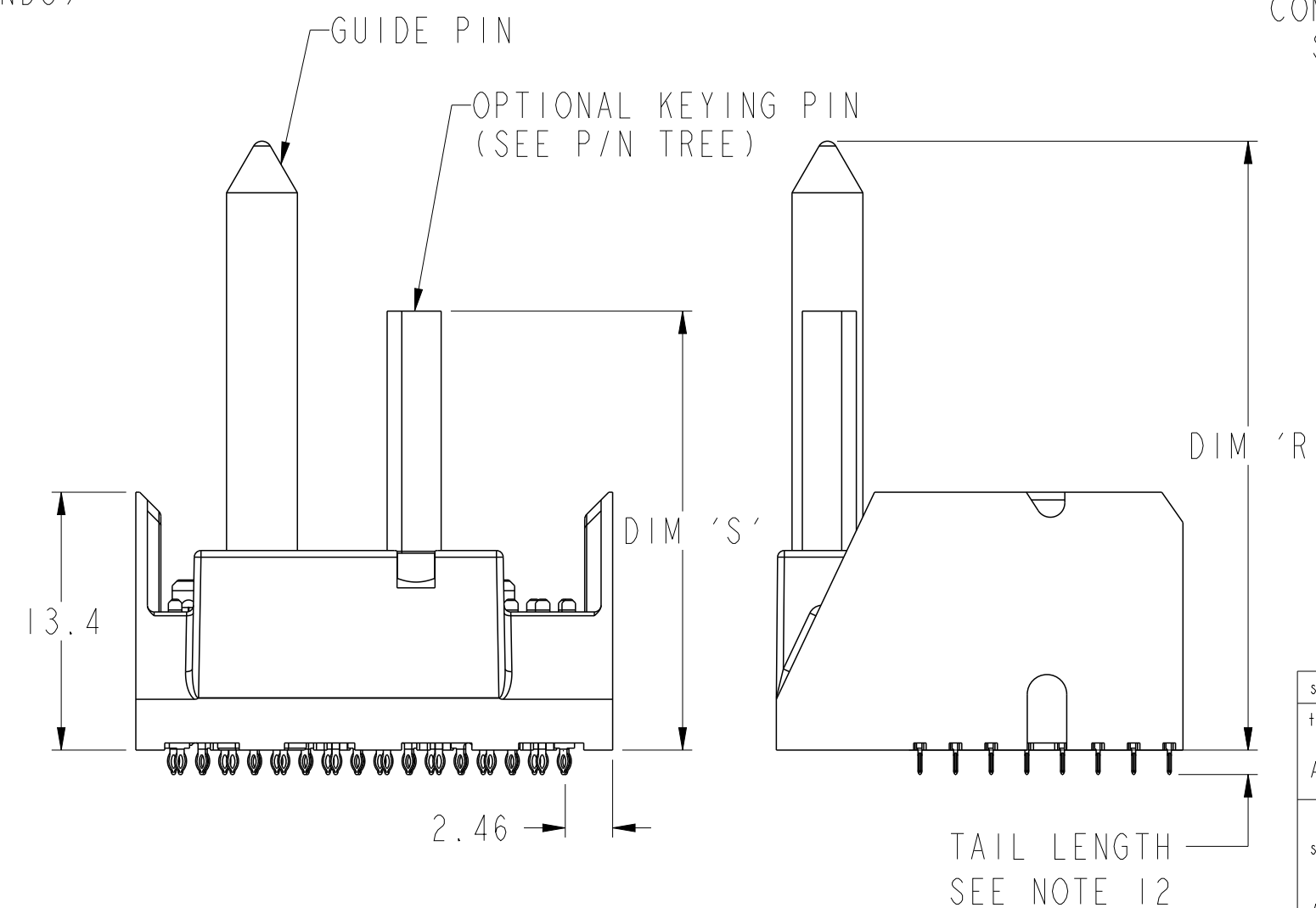
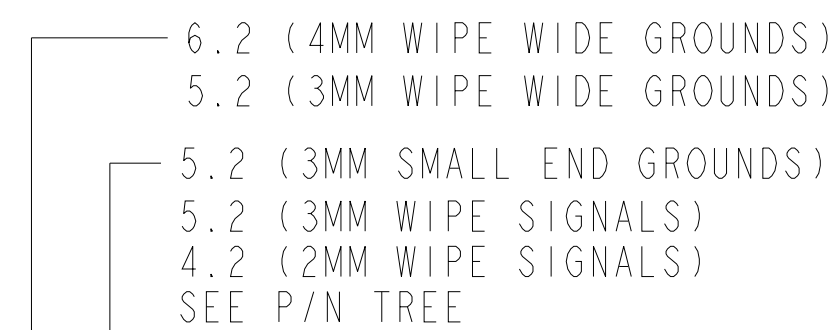
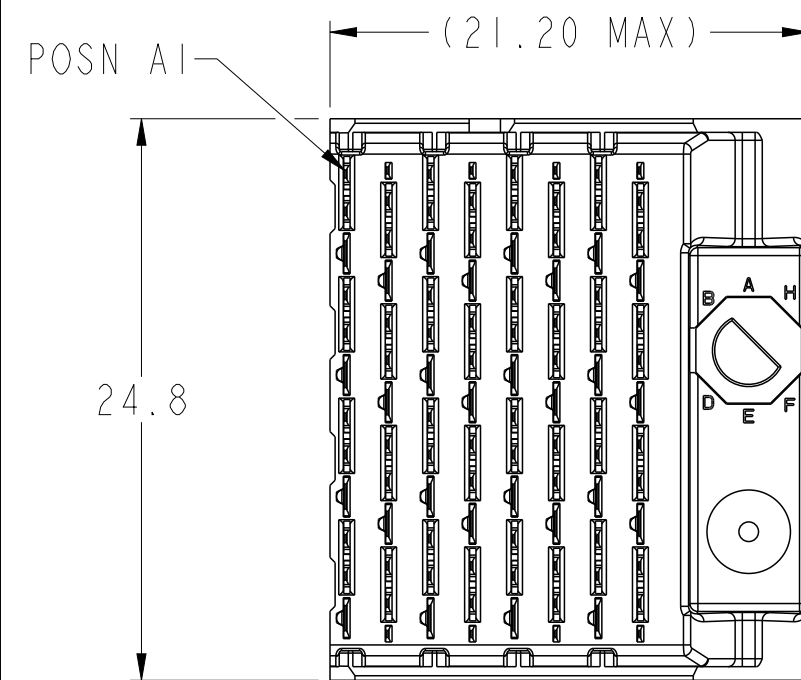
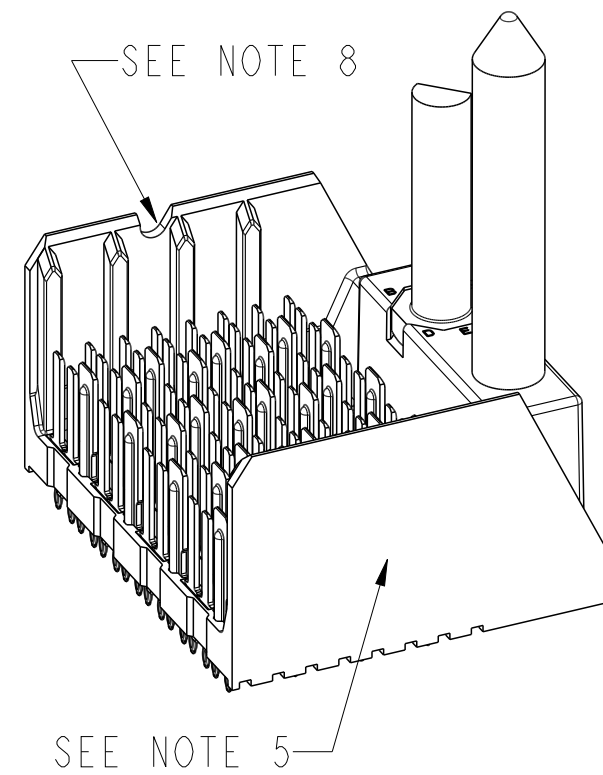
TAIL LENGTH  
SEE NOTE 12



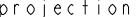
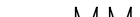


ASSEMBLY BASE CONFIGURATION END DASH NO.	GUIDE PIN	POLARIZING KEY
	DIM 'R'	DIM 'S'
-X0X	31.6mm	22.8mm
-X4X	25.7mm	20.0mm

spec ref	SEE NOTES	dr	Jim Swain	2009/07/08	projection	MM	size	A2	scale	3:1
tolerance std	ASME Y14.5	eng	Michael Song	2016/06/01	chr	Heaven Cen	2016/06/08	ecn no	ELX-DG-24191-1	
surface	linear	appr	Pei-Ming Zheng	2016/06/15	product family	XCede	rel level	Released		
angular	0°									
surface	linear	0.X	±0.2	0.XX	±0.10	0.XXX	±0.050			
angular	0°									
title	MODULE ASSEMBLY	cat. no.	SEE P/N TREE	Product	- Customer Drw	sheet 3 of 8				
dwg no	10091777	rev	G							

## RIGHT POLARIZING/GUIDE MODULE

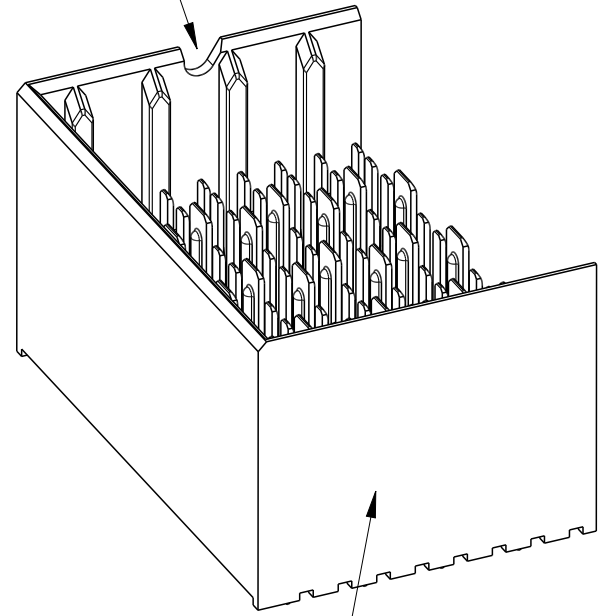


ASSEMBLY BASE CONFIGURATION END DASH NO.	GUIDE PIN	POLARIZING KEY
	DIM 'R'	DIM 'S'
-X0X	31.6mm	22.8mm
-X4X	25.7mm	20.0mm

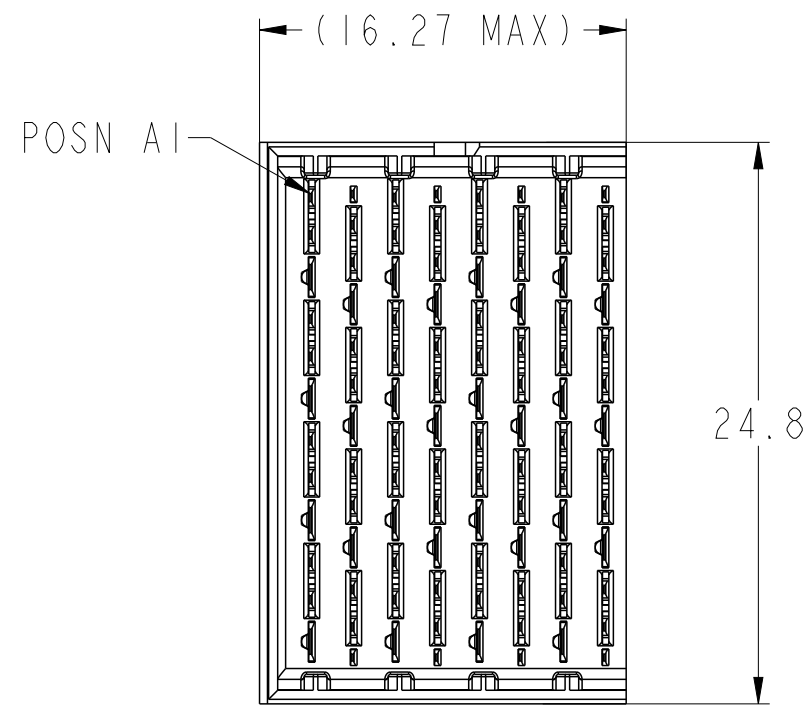
spec ref		SEE NOTES			dr		Jim Swain		2009/07/08		projection		size		scale								
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED			eng		Michael Song		2016/06/01						A2		3:1						
ASME Y14.5					chr		Heaven Cen		2016/06/08						ecn no		ELX-DG-24191-1						
					appr		Pei-Ming Zheng		2016/06/15						product family		XCede		rel level		Released		
surface				linear				title		MODULE ASSEMBLY				dwg no		10091777		rev		G			
				0.X																		±0.2	
				0.XX																		±0.10	
ASME Y14.5		angular		0.XXX		±0.050		VERTICAL HEADER, 8-COLUMN, 4-PAIR															
		0°		±				cat. no.		SEE P/N TREE		Product - Customer Drw				sheet 4 of 8							

LEFT WALL MODULE

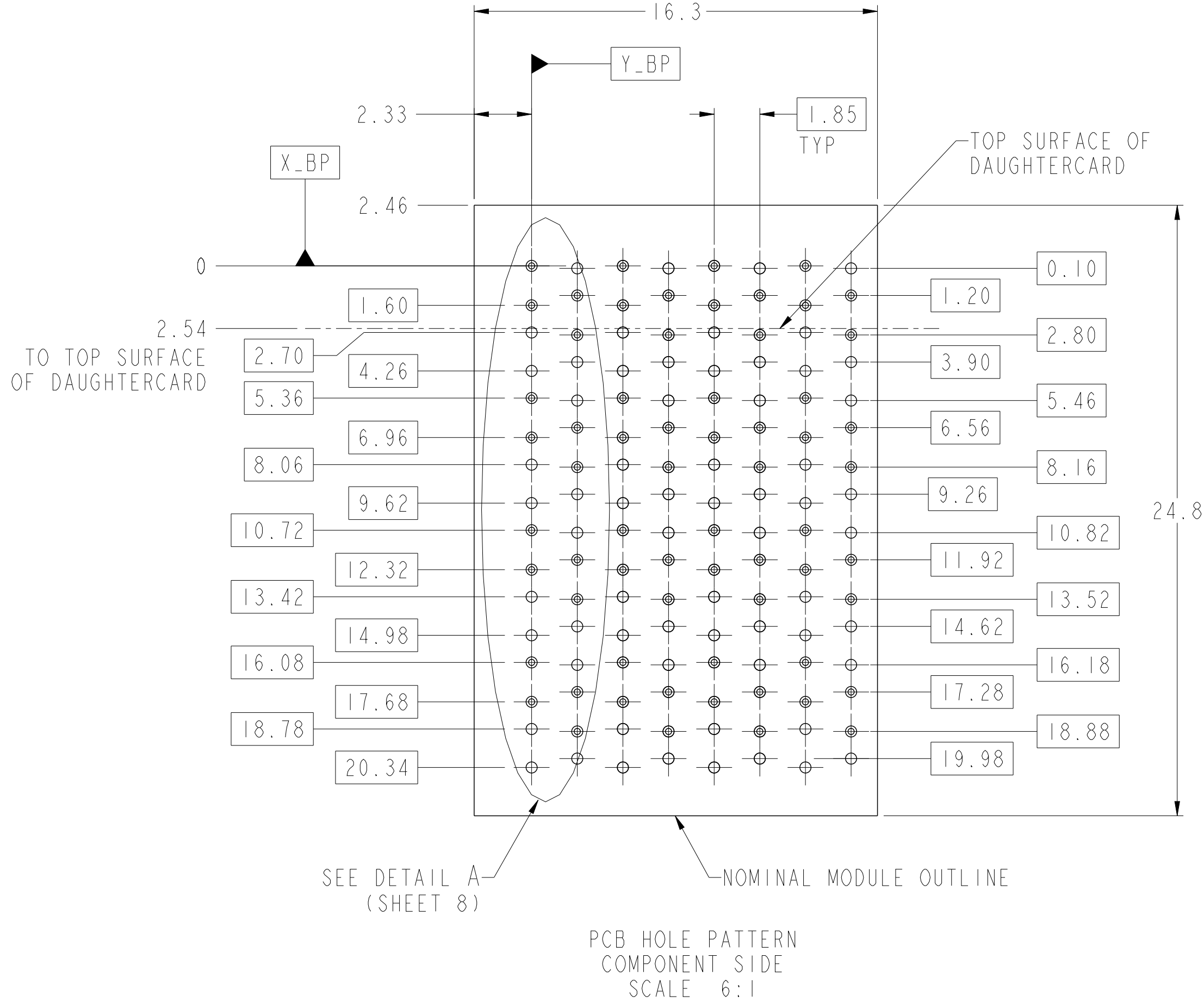
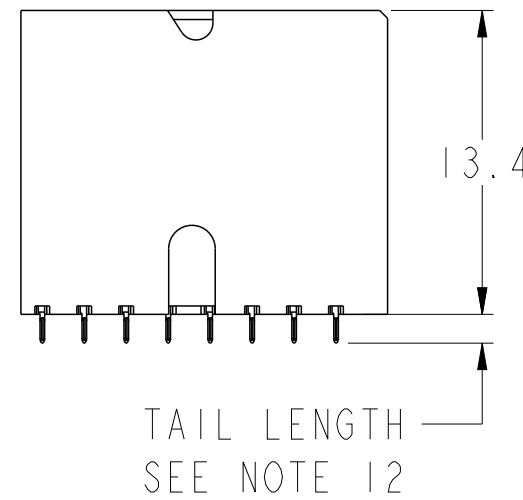
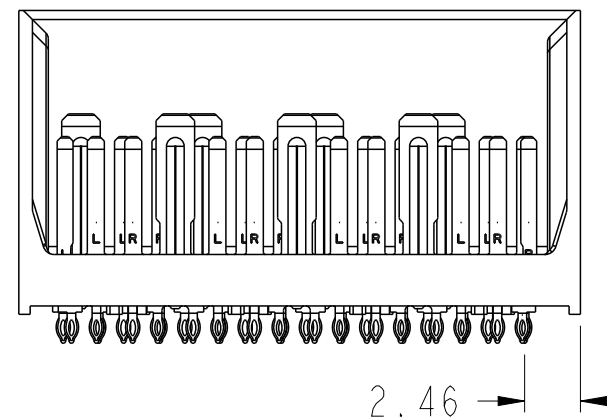
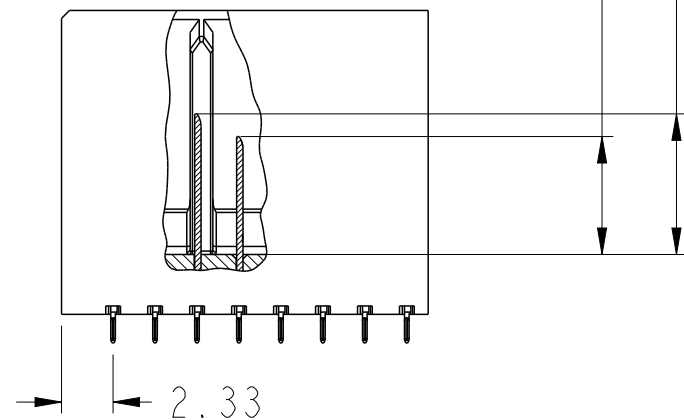
SEE NOTE 8

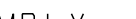



SEE NOTE 5



- 6.2 (4MM WIPE WIDE GROUNDS)
- 5.2 (3MM WIPE WIDE GROUNDS)
- 5.2 (3MM SMALL END GROUNDS)
- 5.2 (3MM WIPE SIGNALS)
- 4.2 (2MM WIPE SIGNALS)
- SEE P/N TREE

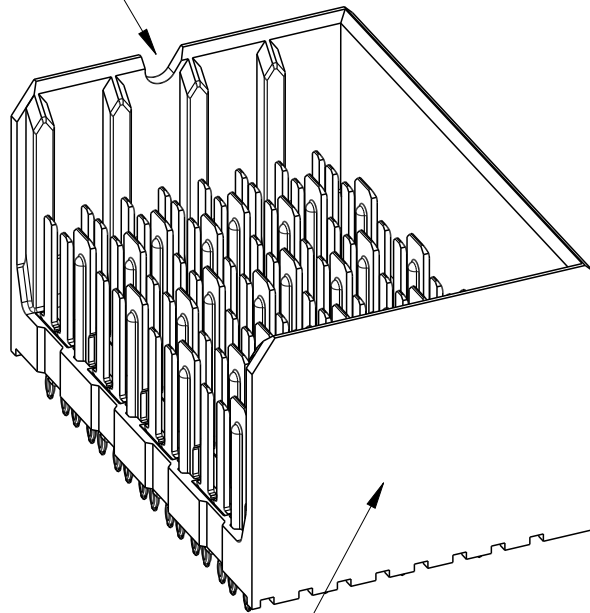


spec ref		SEE NOTES		dr	Jim Swain	2009/07/08			size	A2	scale	3:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Michael Song	2016/06/01			ecn no	ELX-DG-24191-1			
ASME Y14.5				chr	Heaven Cen	2016/06/08			rel level	Released			
				appr	Pei-Ming Zheng	2016/06/15	product family		XCede				
surface	linear	0.X	±0.2	Amphenol FCI	title	MODULE ASSEMBLY			dwg no	10091777		rev	G
		0.XX	±0.10										
		0.XXX	±0.050										
ASME Y14.5		angular	0°	±°	cat. no.	SEE P/N TREE	Product - Customer Drw			sheet 5 of 8			

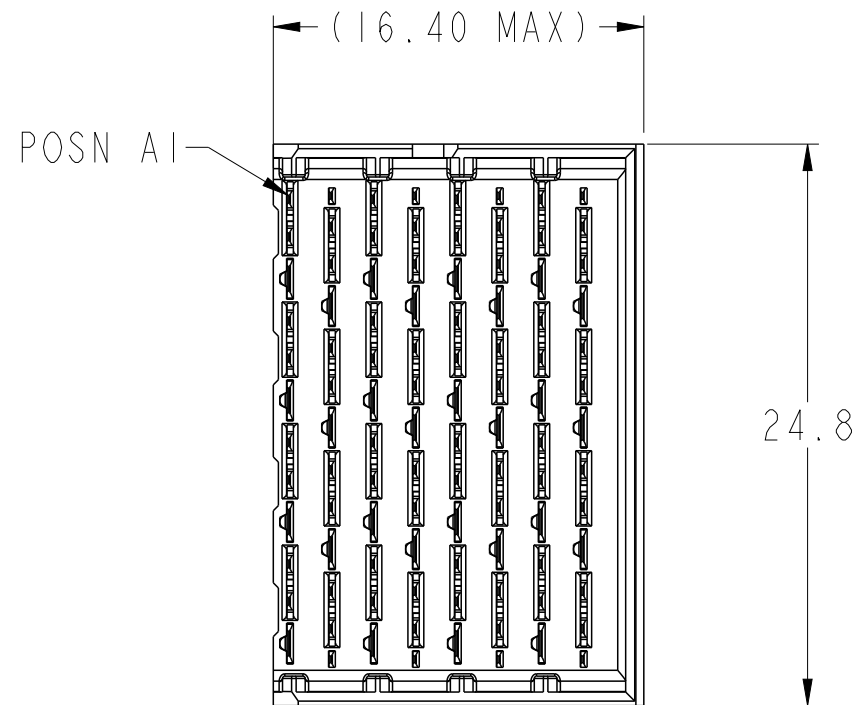


# RIGHT WALL MODULE

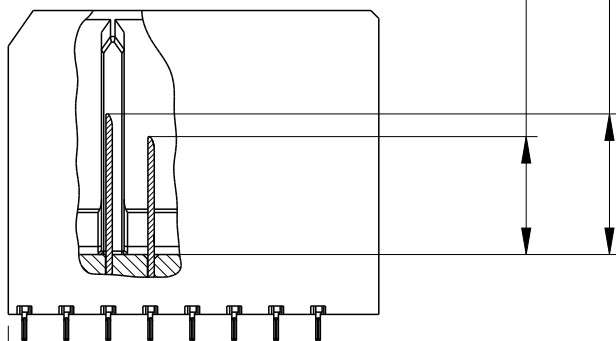
SEE NOTE 8



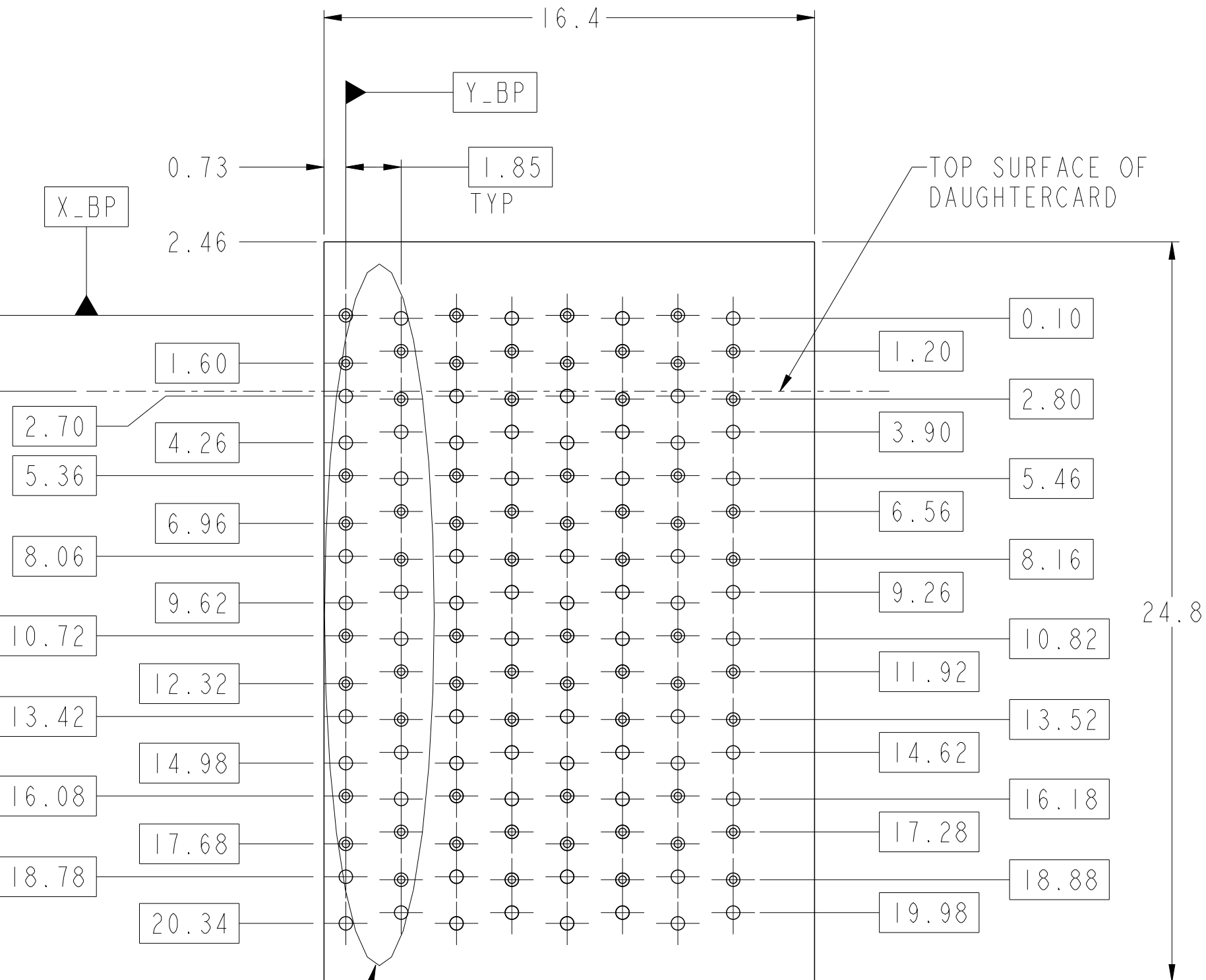
SEE NOTE 5



6.2 (4MM WIPE WIDE GROUNDS)  
5.2 (3MM WIPE WIDE GROUNDS)  
5.2 (3MM SMALL END GROUNDS)  
5.2 (3MM WIPE SIGNALS)  
4.2 (2MM WIPE SIGNALS)  
SEE P/N TREE



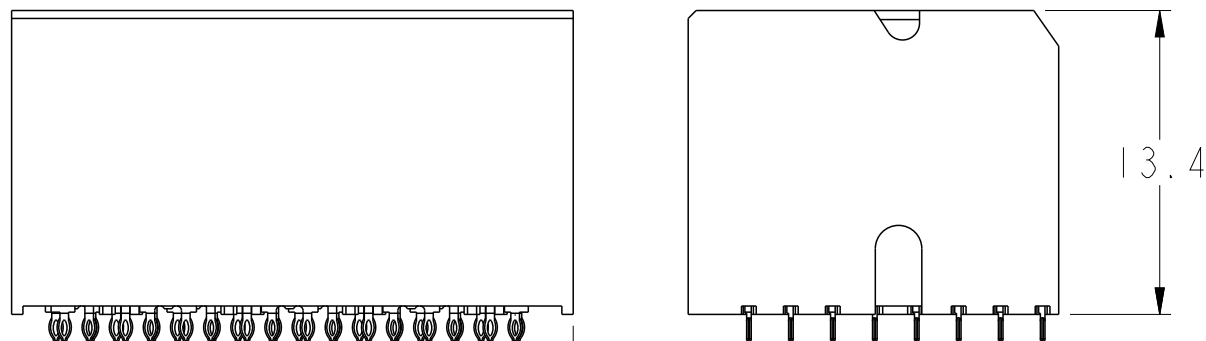
2.54  
TO TOP SURFACE  
OF DAUGHTERCARD

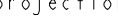




SEE DETAIL A  
(SHEET 8)

NOMINAL MODULE OUTLINE

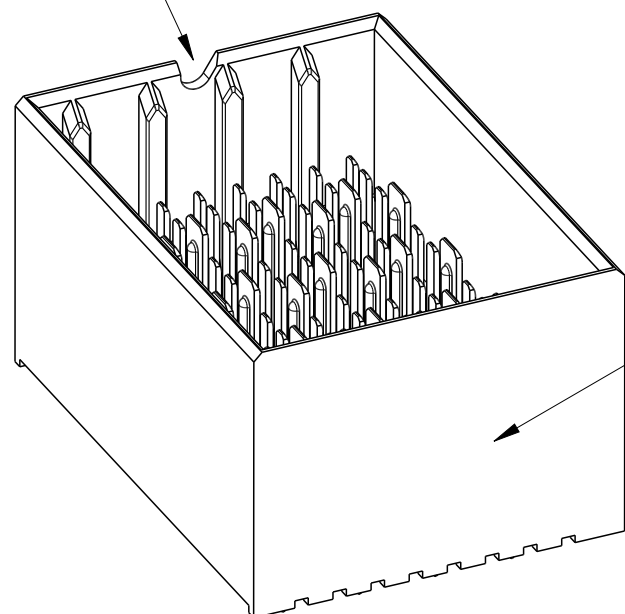
PCB HOLE PATTERN  
COMPONENT SIDE  
SCALE 6:1



spec ref		SEE NOTES		dr	Jim Swain	2009/07/08			size	A2	scale	3:1		
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Michael Song	2016/06/01			ecn no	ELX-DG-24191-1				
ASME Y14.5				chr	Heaven Cen	2016/06/08			product family	XCede				
				appr	Pei-Ming Zheng	2016/06/15	rel level <b>Released</b>							
surface		linear	0.X	±0.2	<b>Amphenol FCI</b>	title	MODULE ASSEMBLY			dwg no	10091777		rev	<b>G</b>
			0.XX	±0.10										
			0.XXX	±0.050										
ASME Y14.5		angular	0°	±0°		cat. no.	SEE P/N TREE	Product - Customer Drw			sheet 6 of 8			

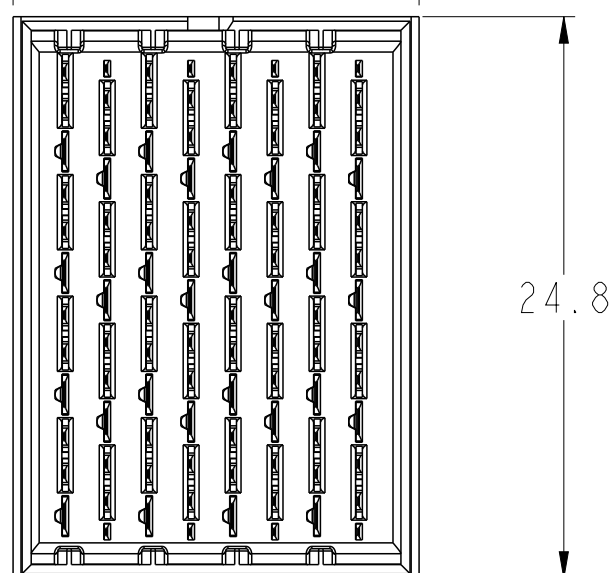
FOUR WALL MODULE

SEE NOTE 8



SEE NOTE 5

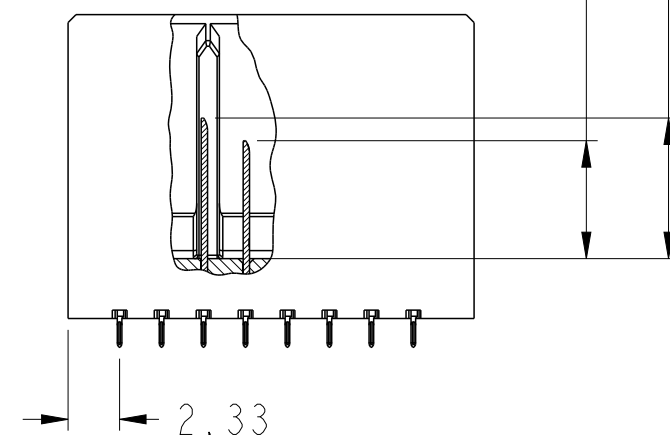
(17.90 MAX)



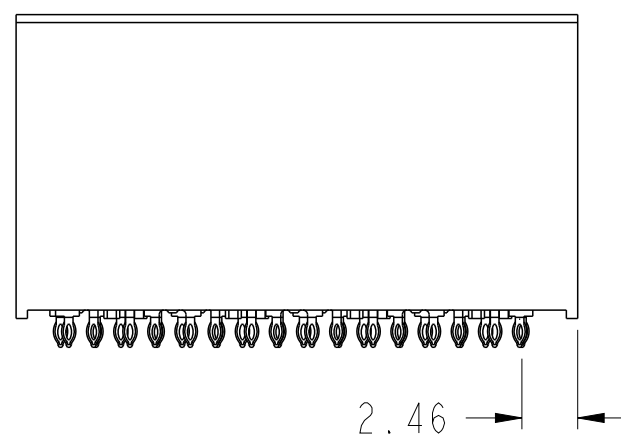
24.8

6.2 (4MM WIPE WIDE GROUNDS)  
5.2 (3MM WIPE WIDE GROUNDS)

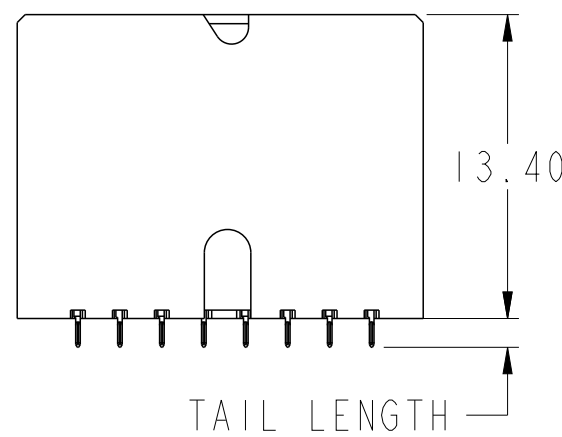
5.2 (3MM SMALL END GROUNDS)  
5.2 (3MM WIPE SIGNALS)  
4.2 (2MM WIPE SIGNALS)  
SEE P/N TREE



2.33



2.46



13.40

TAIL LENGTH  
SEE NOTE 12

18.0

Y\_BP

2.33

1.85  
TYP

TOP SURFACE OF  
DAUGHTERCARD

X\_BP

0

2.54  
TO TOP SURFACE  
OF DAUGHTERCARD

1.60

2.70

4.26

5.36

6.96

8.06

9.62

10.72

12.32

13.42

14.98

16.08

17.68

18.78

20.34

0.10

1.20

2.80

3.90

5.46

6.56

8.16

9.26

10.82

11.92

13.52

14.62

16.18

17.28

18.88

19.98

24.8

SEE DETAIL A  
(SHEET 8)

NOMINAL MODULE OUTLINE

PCB HOLE PATTERN  
COMPONENT SIDE  
SCALE 6:1

spec ref	SEE NOTES		dr	Jim Swain	2009/07/08	projection	MM	size	scale	
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Michael Song	2016/06/01				A2	6:1
chr			Heaven Cen	2016/06/08	ecn no	ELX-DG-24191-1				
ASME Y14.5			appr	Pei-Ming Zheng		2016/06/15	product family	-	rel level	Released
surface	linear	0.X	±0.2	Amphenol FCI	title	MODULE ASSEMBLY		dwg no	10091777	rev
		0.XX	±0.10							
ASME Y14.5	angular	0°	±0.050							
VERTICAL HEADER, 8-COLUMN, 4-PAIR										

