## 1 Characteristics

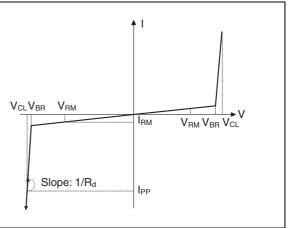
-				
Symbol	Parameter		Value	Unit
V <sub>PP</sub>	Peak pulse voltage IEC 61000-4-2 contact discharge   IEC 61000-4-2 air discharge		12 15	kV
I <sub>PP</sub>	Peak pulse current (8/20 μs) <sup>(1)</sup>		2.5	А
P <sub>PP</sub>	Peak pulse power (8/20 µs) <sup>(1)</sup>		45	W
Тj	Operating temperature range		-55 to +150	°C
T <sub>stg</sub>	Storage temperature range		- 65 to +150	°C
TL	Maximum lead temperature for soldering during 10 s		260	°C

Table 1.	Absolute	maximum	ratings	$(T_{amb} = 25)$	°C)
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1. For a surge greater than the maximum values, the diode will fail in short-circuit.

#### Figure 2. Electrical characteristics (definitions)





### Table 2. Electrical characteristics (values, T<sub>amb</sub> = 25 °C)

Symbol	Parameter	Test conditions	Value			Unit	
Symbol		Test conditions	Min.	Тур.	Max.		
V <sub>BR</sub>	Breakdown voltage	I <sub>R</sub> = 1 mA	6			V	
I <sub>RM</sub>	Leakage current	V <sub>RM</sub> = 3 V			50	nA	
V <sub>CL</sub>	Clamping voltage	I <sub>PP</sub> = 1 A, 8/20 μs			12	V	
		I <sub>PP</sub> = 2.5 A maximum, 8/20 μs			18	v	
C <sub>line</sub>	Line capacitance, I/O to GND	$V_R = 0 V$ , F = 1 MHz, $V_{osc} = 30 mV$		7.5	8	pF	
R <sub>d</sub>	Dynamic resistance, pulse width 100 ns	I/O to GND		1.43		Ω	
		GND to I/O		1.38			



0

-2

-4

-6

-8

-10

-12

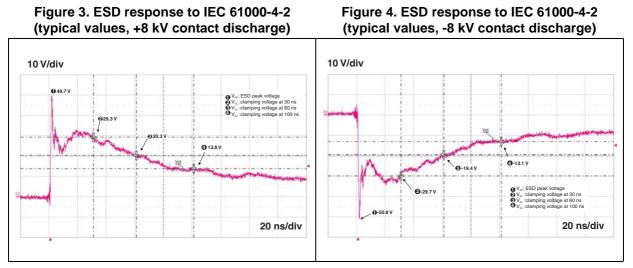
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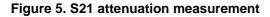
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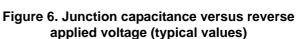
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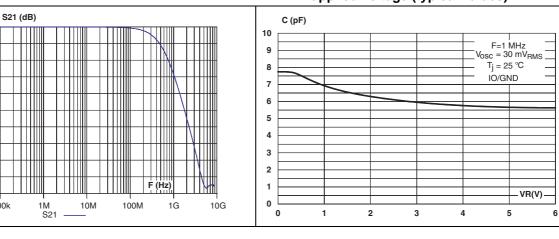
-20

100k

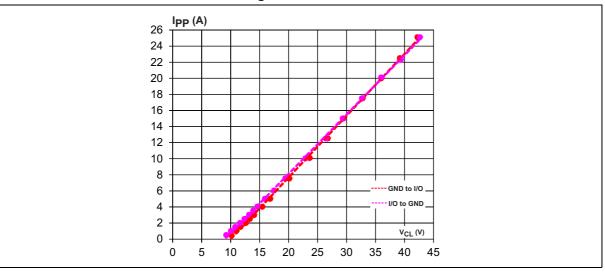














# 2 Package information

- Epoxy meets UL94, V0
- Lead-free package

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK<sup>®</sup> packages, depending on their level of environmental compliance. ECOPACK<sup>®</sup> specifications, grade definitions and product status are available at: *www.st.com.* ECOPACK<sup>®</sup> is an ST trademark.

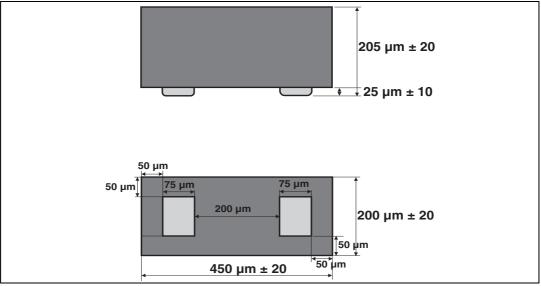
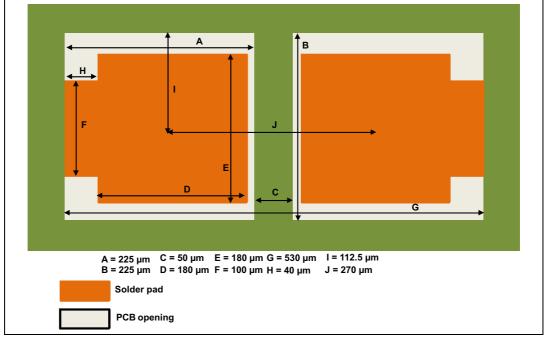


Figure 8. Package dimensions







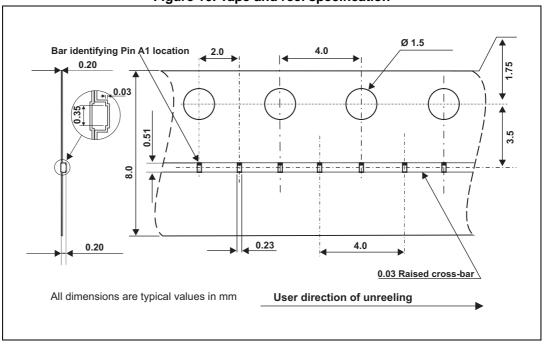


Figure 10. Tape and reel specification



## 3 **Recommendation on PCB assembly**

### 3.1 Stencil opening design

Stencil opening thickness: 80 µm

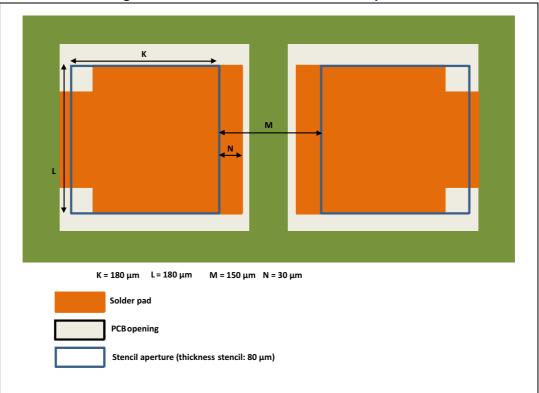


Figure 11. Recommended stencil window position

### 3.2 Solder paste

- 1. Use halide-free flux, qualification ROL0 according to ANSI/J-STD-004.
- 2. "No clean" solder paste recommended.
- 3. Offers a high tack force to resist component displacement during PCB movement.
- 4. Solder paste with fine particles: type 4 (powder particle size 20-38  $\mu m$  per IPC J STD 005).

### 3.3 Placement

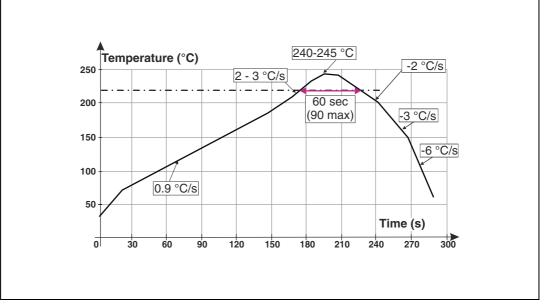
- 1. Manual positioning is not recommended.
- 2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering.
- 3. Tolerance of  $\pm$  0.02 mm is recommended.
- 4. 1.0 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
- 5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
- 6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

### 3.4 PCB design preference

- 1. To control the solder paste amount, the closed via is recommended instead of open vias.
- 2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.

## 3.5 Reflow profile



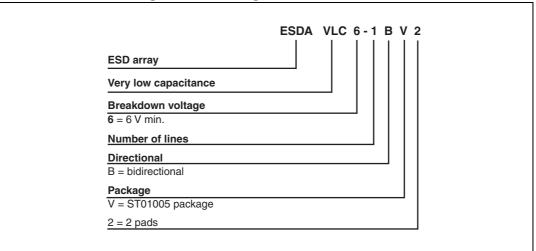


#### Note:

Minimize air convection currents in the reflow oven to avoid component movement.



## 4 Ordering information



#### Figure 13. Ordering information scheme

#### Table 3. Ordering information

Order code	Marking	Weight	Base qty	Delivery mode
ESDAVLC6-1BV2	No marking	0.041 mg	20 000	Tape and reel

## 5 Revision history

Table 4	. Document	revision	history
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Date	Revision	Changes
06-Nov-2012	1	First issue
20-Mar-2014	2	Updated <i>Figure 9</i> , and <i>Figure 11</i> . Updated values for dynamic resistance in <i>Table 2</i> and added <i>Figure 7</i> and <i>Figure 10</i> .



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