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1 Block diagram

Figure 1. Block diagram

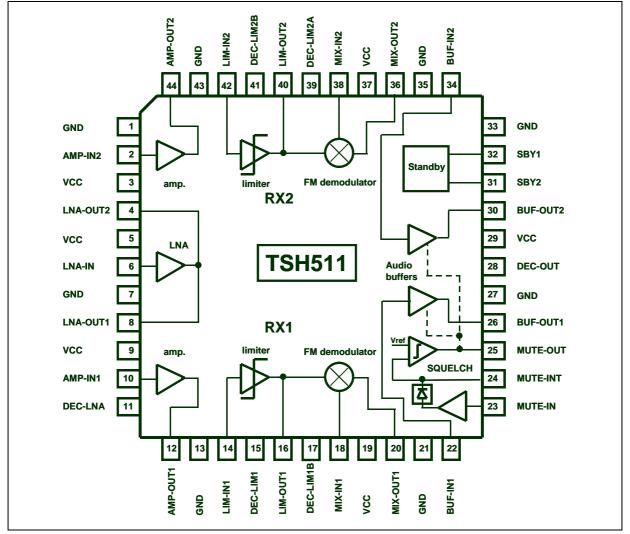


Table 1. Pin descriptions

Pin	Pin name	Related to	Direction ⁽¹⁾	Pin description
1	GND	-	-	GROUND
2	AMP-IN2	RX2	I	Intermediate amplifier input
3	VCC	-	-	SUPPLY VOLTAGE
4	LNA-OUT2	RX2	0	Low Noise Amplifier output
5	VCC	-	-	SUPPLY VOLTAGE
6	LNA-IN	RX1 & RX2	I	Low Noise Amplifier input
7	GND	-	-	GROUND
8	LNA-OUT1	RX1	0	Low Noise Amplifier output
9	VCC	-	-	SUPPLY VOLTAGE

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	Pin name	Related to	Direction ⁽¹⁾	Pin description
	AMP-IN1	RX1	I	Intermediate amplifier input
	DEC-LNA	RX1 & RX2	-	Decoupling capacitor
	AMP-OUT1	RX1	0	Intermediate amplifier input
	GND	-	-	GROUND
	LIM-IN1	RX1	I	Limiter input
	DEC-LIM1A	RX1	-	Decoupling capacitor
	LIM-OUT1	RX1	0	Limiter output
	DEC-LIM1B	RX1	-	Decoupling capacitor
ĺ	MIX-IN1	RX1	I	Mixer input
	VCC	-	-	SUPPLY VOLTAGE
	MIX-OUT1	RX1	0	Mixer output (demodulated audio signal)
	GND	-	-	GROUND
	BUF-IN1	RX1	I	Audio buffer input
	MUTE-IN	RX1 & RX2	I	Noise amplifier input (Squelch circuit)
	MUTE-INT	RX1 & RX2	-	Capacitor connection of the noise rectifier
	MUTE-OUT	RX1 & RX2	0	Capacitor connection (ramp generator to mute the audio
	BUF-OUT1	RX1	0	Audio buffer output
	GND	-	-	GROUND
	DEC-OUT	RX1 & RX2	-	Decoupling capacitor of Audio buffers
	VCC	-	-	SUPPLY VOLTAGE
	BUF-OUT2	RX2	0	Audio buffer output
	SBY2	RX1 & RX2	I	Standby 2
	SBY1	RX1 & RX2	I	Standby 1
	GND	-	-	GROUND
	BUF-IN2	RX2	I	Audio buffer input
	GND	-	-	GROUND
	MIX-OUT2	RX2	0	Mixer output
	VCC	-	-	SUPPLY VOLTAGE
	MIX-IN2	RX2	I	Mixer input
T				

Table 1.

1. Pin direction: I = input pin, O = output pin, - = pin to connect to supply or decoupling capacitors or external components.

-

0

-

I

-

0

Decoupling capacitor

Decoupling capacitor

Intermediate amplifier output

Limiter output

Limiter input

GROUND

RX2

RX2

RX2

RX2

-

RX2

DEC-LIM2A

LIM-OUT2

DEC-LIM2B

AMP-OUT2

LIM-IN2

GND

39

40

41

42

43

44

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2 Absolute maximum ratings

Symbol	Parameter	Value	Unit
V _{CC}	Supply voltage ⁽¹⁾	7	V
T _{oper}	Operating free air temperature range	-40 to +85	°C
T _{stg}	Storage temperature	-65 to +150	°C
Тj	Maximum junction temperature	150	°C
R _{thjc}	Thermal resistance junction to case	14	°C/W
R _{thja}	Thermal resistance junction to ambient area	45	°C/W
ESD except for pin 6	HBM: human body model ⁽²⁾ CDM: charged device model ⁽³⁾ MM: machine model ⁽⁴⁾	2 1.5 0.2	kV
ESD only for pin 6	HBM: human body model CDM: charged device model MM: machine model	1 1 0.1	kV
Latch-up	Class ⁽⁵⁾	А	

Table 2. Absolute maximum ratings

1. All voltage values, except differential voltage, are with respect to network ground terminal.

2. Electrostatic discharge pulse (ESD pulse) simulating a human body discharge of 100pF through $1.5k\Omega$

3. Discharge to ground of a device that has been previously charged.

4. Electrostatic discharge pulse (ESD pulse) approximating a pulse of a machine or mechanical equipment.

5. Corporate STMicroelectronics procedure number 0018695.

Table 3.Operating conditions

Symbol	Parameter	Value	Unit
V _{CC}	Supply voltage	2.3 to 5.5	V
f _{audio}	Audio frequency range	20 to 20,000	Hz
f _{carrier}	Carrier frequency range	0.4 to 11	MHz



3 Electrical characteristics

Table 4.	V _{CC} = 2.7V, T _{amb} = 25°C, f _{audio} = (unless otherwise specified)	1kHz, f _{carrier} = 2.8MHz, fre	equenc	y devia	tion = +	/-75kHz

Symbol	Parameter	Test conditions	Min	Тур	Max	Unit				
Overall circ	Overall circuit (referring to typical application schematic, without reject filters)									
I _{CC_OX}	Current consumption RX1 is on, RX2 is on	SBY1 = 'Low' SBY2 = X (X = position is irrelevant)		15	18	mA				
I _{CC_10}	Current consumption RX1 is on, RX2 is off RX1 audio buffer is on RX2 audio buffer is on	SBY1 = 'High' SBY2 = 'Low'		11	13	mA				
I _{CC_11}	Current consumption RX1 is on, RX2 is off RX1 audio buffer is on RX2 audio buffer is off	SBY1 = 'High' SBY2 = 'High'		9.5	11.5	mA				
MAUS	Maximum usable average sensitivity	With audio SINAD=12dB, audio BW=30kHz With audio SINAD=26dB, audio BW=30kHz		4 19		μV _{RMS}				
SN _{OUT}	Output audio signal to noise ratio	V _{carrier} = 1mV _{RMS} , with psophometric filter		58		dB				
V _i	Input limiting voltage	Output S/N reduced by 3dB, in BW = 30kHz Output S/N reduced by 3dB, psophometric filter		80 60		μV _{RMS}				
THD	Total harmonic distortion	V _{carrier} = 1mV _{RMS} , with psophometric filter		0.6		%				
Low noise	amplifier (LNA) section									
G _{LNA}	LNA voltage gain	$Z_L = 2k\Omega$, $f_{carrier} = 2.8MHz$	18	22	28	dB				
BW_LNA	-3dB LNA bandwidth	$Z_L = 2k\Omega$		20		MHz				
E _{n_LNA}	Equivalent input noise voltage	Rs = 0Ω		3.4		nV/√Hz				
I _{n_LNA}	Equivalent input noise current	$Rs = 0\Omega$		0.6		pA/√Hz				
Z _{LNA_IN}	Input impedance defined as R_{LNA_IN} in parallel with C_{LNA_IN}	R _{LNA_IN} C _{LNA_IN}		30 2		kΩ pF				
Z _{LNA_OUT}	Output impedance			200		Ω				
P _{1dB_LNA}	1dB compression point	$Z_L = 2k\Omega$ $Z_L = 2k\Omega$, $f_{carrier} = 2.8MHz$		127 95		mV _{RMS}				
IIP3 _{LNA}	Input 3rd order interception point	$Z_L = 2k\Omega$ $Z_L = 2k\Omega$, $f_{carrier} = 2.8MHz$		30 22		mV _{RMS}				
Amplifier (A	AMP) section									
G _{AMP}	Amplifier voltage gain	Z _L =2kΩ, f _{carrier} = 2.8MHz	16	20		dB				

Symbol	Parameter	Test conditions	Min	Тур	Max	Unit
Z _{AMP_IN}	Input impedance defined as $R_{AMP_{IN}}$ in parallel with $C_{AMP_{IN}}$	R _{AMP_IN} C _{AMP_IN}		10 2		kΩ pF
Z _{AMP_OUT}	Output impedance			350		Ω
P _{1dBAMP}	1dB compression point	$Z_L = 2k\Omega$ $Z_L = 2k\Omega$ $f_{carrier} = 2.8MHz$		560 250		mV _{RMS}
BWAMP	-3dB AMP bandwidth	$Z_L = 2k\Omega$		11		MHz
Limiter (LIN	I) section					
G _{LIM}	Voltage gain	Z_L = 15k Ω tied to GND	50	54	60	dB
Z _{LIM_IN}	Input impedance defined as R_{LIM_IN} in parallel with C_{LIM_IN}	R _{LIM_IN} C _{LIM_IN}		15 2		kΩ pF
V _{LIM_OUT}	Output voltage	$Z_L = 15k\Omega$ tied to GND		170		mV _{pp}
FM demodu	lator section				•	
V _{DEM}	Output voltage	+-75kHz FM deviation typical application schematic, $Z_L = 4k\Omega$	700	800	900	mV _{RMS}
Z _{DEM_OUT}	Output impedance			100		Ω
Squelch se	ction					
ATT	Audio attenuation on each receiver when audio buffers are muted.	$RX1$ and $RX2$ audio buffers muted, Z_L = 16Ω on both audio buffers	55	65		dB
Z _{N_IN}	Noise amplifier input impedance			2		kΩ
V _{N_TH}	Comparator threshold	from muted to unmuted state $R_{mute} = 22k\Omega$, $f_{IN} = 100kHz$		9		mV _{RMS}
V _{N_HYS}	Comparator hysteresis	$R_{mute} = 22k\Omega, f_{IN} = 100kHz$		1		mV _{RMS}
I _{mute_sink}	Current sinks on pin 25 to discharge C _{mute} capacitor: ramp generator controlling the attenuation from ON to OFF states of audio buffers.	Voltage on pin 25 = 1.7V		24		μA
I _{mute_source}	Current sources on pin 25 to charge C _{mute} capacitor: ramp generator controlling the attenuation from OFF to ON states of audio buffers.	Voltage on pin 25 = 1.7V		14		μA
Audio buffe	rs			-		•
Z _{OD-IN}	Input impedance			200		kΩ
$\mathrm{BW}_{\mathrm{1dB}}$	-1dB bandwidth	Z _L = 16Ω		35		kHz
P _{OUT_OD}	Output power	Z_L = 16 Ω , $V_{OD_{IN}}$ =70m V_{RMS}	15	20		mW
THD _{OD}	Distortion in line driver mode	$V_{out} = 0.5 V_{RMS} Z_{L} = 10 k\Omega$		0.2	0.3	%

Table 4.V_{CC} = 2.7V, T_{amb} = 25°C, f_{audio} = 1kHz, f_{carrier} = 2.8MHz, frequency deviation = +/-75kHz
(unless otherwise specified) (continued)



Table 4.V_{CC} = 2.7V, T_{amb} = 25°C, f_{audio} = 1kHz, f_{carrier} = 2.8MHz, frequency deviation = +/-75kHz
(unless otherwise specified) (continued)

Symbol	Parameter	Test conditions	Min	Тур	Max	Unit
THD _{OD}	Distortion in power amplifier mode	With decoupling capacitor CDEC = 1μ F/ceramic on pin 28, P _{out} = 20 mW, Z _L = 16Ω		0.35	0.8	%
V _{ISOL}	Crosstalk: isolation between the two audio buffers	$P_{out} = 20 \text{ mW}, Z_L = 16\Omega$		51		dB
Standby						
V _{STBY_L}	Low level input voltage of Standby inputs (Pins 31 and 32)				0.1xV _{CC}	V
V _{STBY_H}	High level input voltage of Standby inputs (Pins 31 and 32)		0.9xV _{CC}			V
T _{ON}	Turn-on time from Standby mode to Active mode			0.5		μs
T _{OFF}	Turn-off time from Active mode to Standby mode			0.5		μs



4 Overall circuit performance

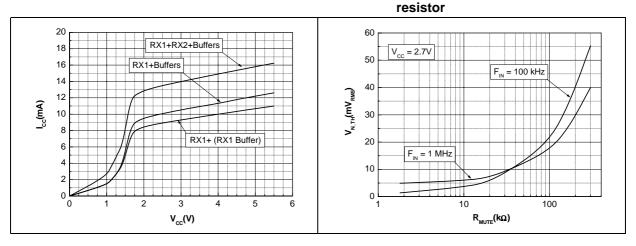
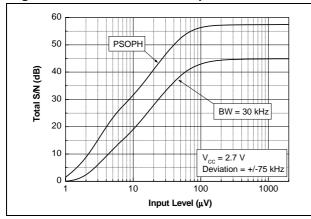


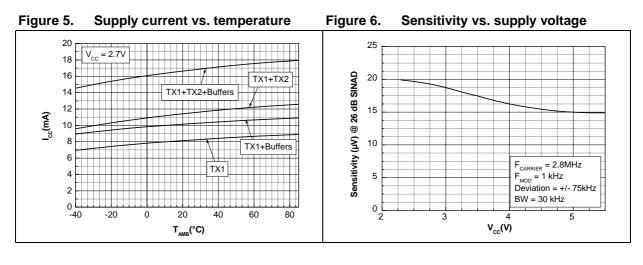
Figure 2. Supply current vs. supply voltage Figure 3. Squelch threshold vs. R_{MUTE} input

Figure 4. S/N vs. 2.8 MHz input level



Note:

PSOPH: Signal on Noise Ratio curve measured with a CCITT standard psophometric bandpass characteristic. It approximates the response of human hearing.



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5 Audio buffer performance

Figure 7. Output THD+N vs. output power Figure 8. Output THD+N vs. output power (R_L = 16Ω) (R_L = 16Ω) 10 10 $V_{cc} = 2.3V$ F = 20 kHz $V_{cc} = 2.7V$ THD+N_{BUFFER} (%) THD+N_{BUFFER} (%) V_{cc} = 5.5V 1 F = 1 kHzR₁ = 16 Ω $R_L = 16 \Omega$ F = 1 kHzV_{cc} = 2.7 V BW = 30 kHz F = 20 Hz 0.1 0.1 100 10 1 1 10 100 P_{OUT-BUF}(mW) P_{OUT-BUF}(mW)

Figure 9. Output THD+N vs. output power $(R_L = 32\Omega)$

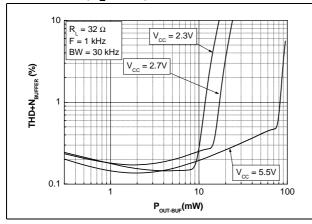
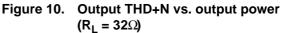


Figure 11. Output THD+N vs. output power ($R_L = 600\Omega$)



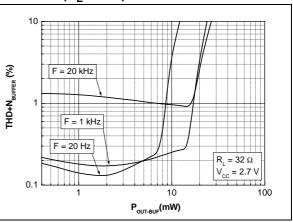
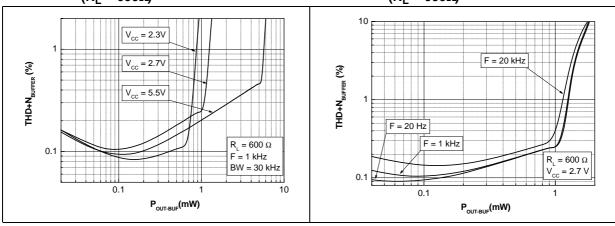
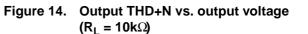


Figure 12. Output THD+N vs. output power ($R_L = 600\Omega$)



F = 20 kHz

Figure 13. Output THD+N vs. output voltage $(R_{L} = 10k\Omega)$



F = 1 kHz

 $V_{OUT-BUF}(V_{rms})$

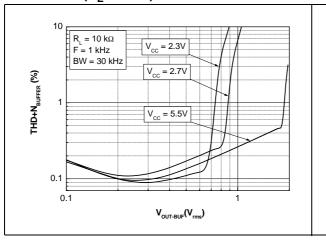
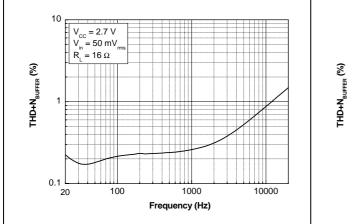
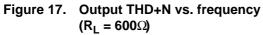
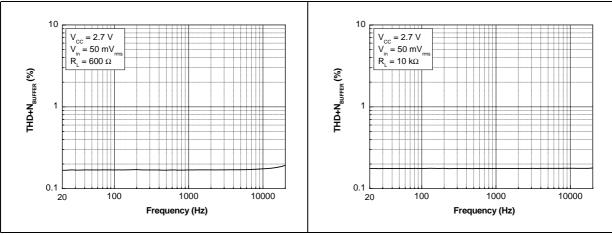


Figure 15. Output THD+N vs. frequency (R_L = 16Ω)





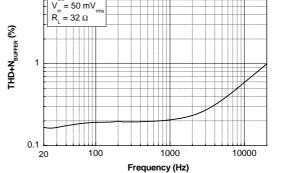


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10 $V_{cc} = 2.7 V$ V R₁^{""} = 32 Ω

Figure 16. Output THD+N vs. frequency

(R_L = 32Ω)



Output THD+N vs. frequency

 $(R_1 = 10k\Omega)$

Figure 18.

10

0.1

0.1

THD+N_{BUFFER} (%)

 $\begin{array}{l} \mathsf{R}_{\rm L} = 10 \; \mathrm{k}\Omega \\ \mathsf{V}_{\rm CC} = 2.7 \; \mathsf{V} \end{array}$

F = 20 Hz

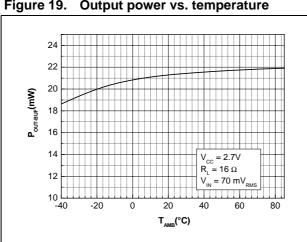


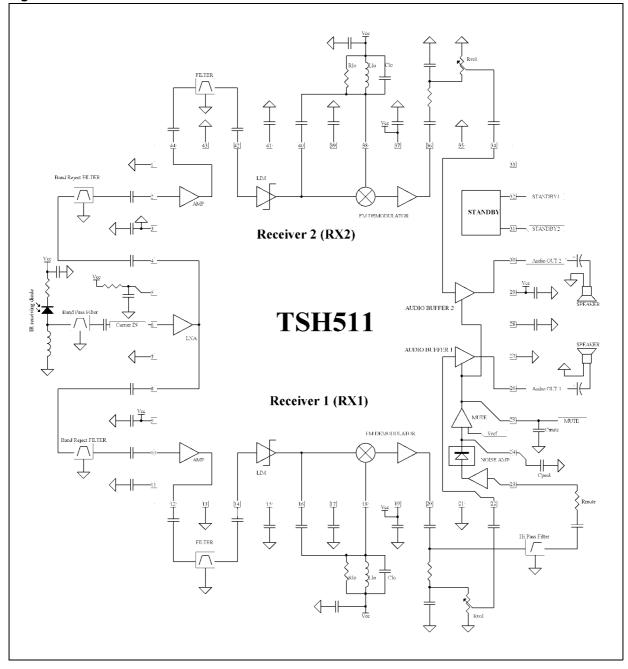
Figure 19. Output power vs. temperature



6 Typical application schematics

Figure 20 shows a typical layout for the stereo infrared receiver.

Figure 20. Stereo infrared receiver

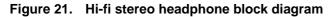


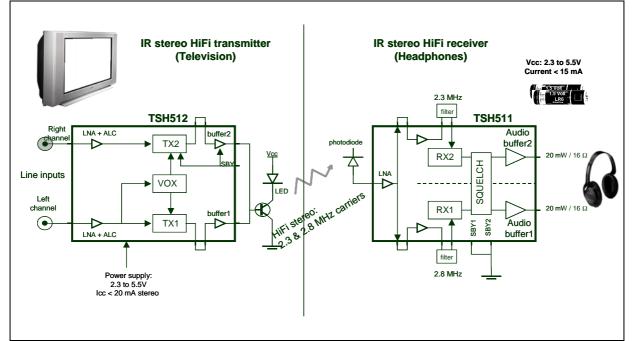
7 Application information

This section provides application information for some typical applications.

7.1 Infrared stereo headphone application

The right side of *Figure 21* shows the block diagram of an infrared stereo receiver using the TSH511. The sensitive LNA, directly connected to the photo diode, does not require an external pre-amplifier. After filtering, the amplified signals are limited and demodulated with quadrature demodulators. The two integrated audio buffers directly drive the stereo headphones. The audio power reaches 2x20mW in two 16 α loads. The built-in squelch function fades out the audio when the incoming infrared signal is low. The standby inputs SBY1 and SBY2 enable only one receiver for the mono applications.





The infrared carriers are detected by the photo diode and the signal is directly amplified by the TSH511. Each receiver has a standard bandpass filter (filters F1 & F2) to select the 2.3MHz and 2.8MHz carriers. After the FM demodulators, the potentiometer P1 controls the volume levels. The stereo headphones are directly connected to the integrated audio buffers. The potentiometer P2 allows adjustment of the sensitivity of the Squelch. The Squelch function fades in and fades out the audio signal, depending on the level of the 2.8MHz carrier.



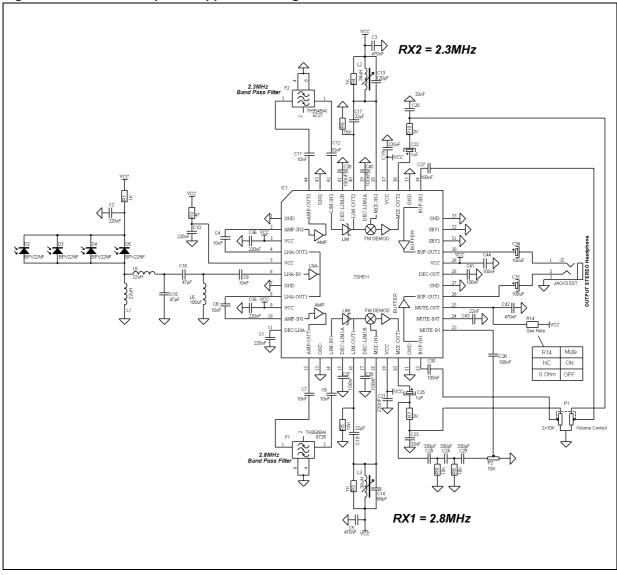


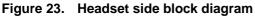
Figure 22. Stereo headphone application diagram

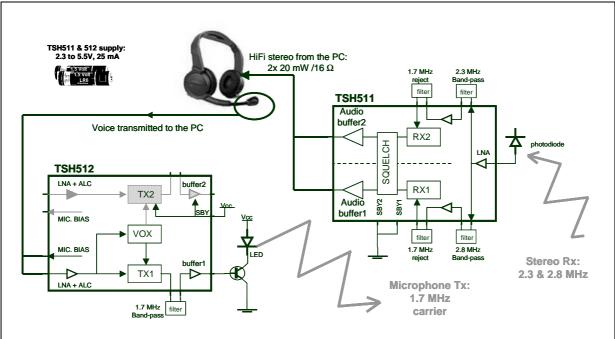
7.2 Multimedia application

Headset side

As shown in *Figure 23*, the TSH511 receives the hi-fi stereo sound from the computer through 2.3MHz and 2.8MHz stereo infrared carriers. The access pins to the RF amplifiers allow the use of a 1.7MHz reject filter to cancel the transmitted signal of the microphone. The wide supply range (2.3V to 5.5V) allows battery operation.



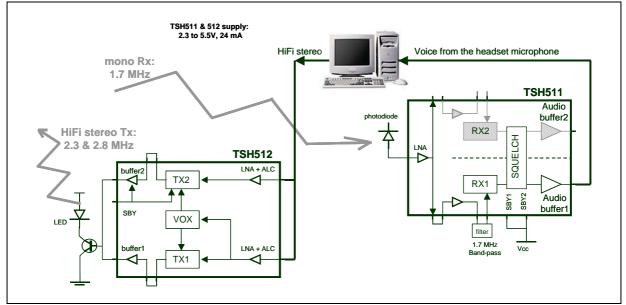




Computer side

In multimedia applications, the TSH511 receives the voice of the user through the 1.7MHz infrared carrier. The standby pins can disable the unused receiver and audio amplifier to reduce the supply current (see *Figure 24*).

Figure 24. Computer side block diagram



8 General description

The TSH511 is a 0.4MHz to 11MHz dual FM analog receiver. The incoming signal is amplified with a 22dB low noise amplifier (LNA) section. The good noise performance of the LNA allows the photo diode for infrared applications to be connected directly to the TSH511 without any external preamplifier. The access pins for each section and the two standby configurations offer high versatility for many applications: hi-fi stereo infrared receiver, mono/stereo subcarrier receiver, power line carrier audio.

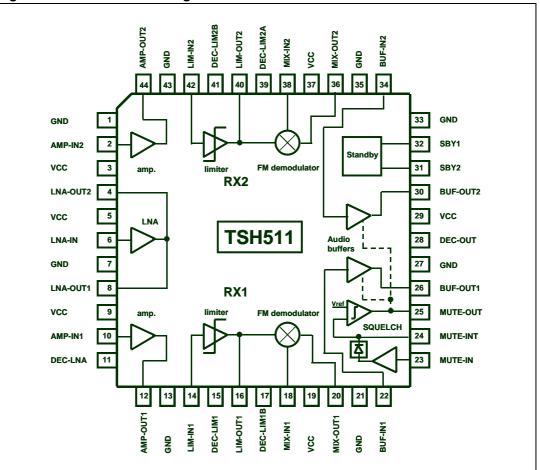


Figure 25. TSH511 block diagram

The LNA is common to both receivers but the output is split in two: one for each receiver. Each LNA output can be connected to a first optional filter for bandpass or reject filtering.

The filtered signal is amplified with an intermediate amplifier (AMP) section followed by a second filter. The AMP sections have 20dB typical gain.

Finally, the signal is amplified and limited in the limiter (LIM) section. The 60dB amplifierlimiter LIM provides a constant amplitude signal to the demodulator. It reduces AM parasitic demodulation in the FM demodulator.

The FM demodulator is a classic quadrature detector that uses an external tank.



The demodulated signal can be amplified by the audio buffer section after de-emphasis. Each audio buffer can drive a 16Ω headphone with 20mW power.

The two standby pins SBY1 & SBY2 allow the second receiver RX2 to be put into standby for mono operation. In mono mode, it is possible to use both audio buffers or only one depending on the combination on SBY1 & SBY2.

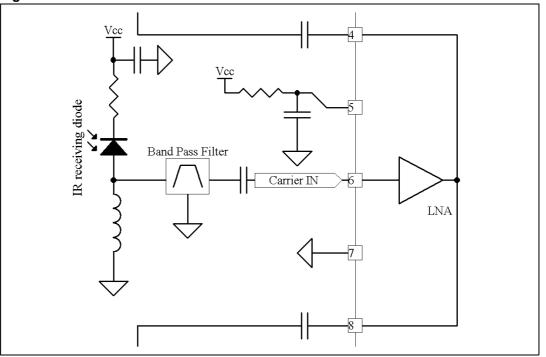
To avoid noise at the audio output, a squelch section mutes the audio buffers when no carrier is received. The squelch section uses the demodulated signal of the first receiver (RX1). This signal is high-pass filtered, rectified and compared to a threshold to produce the Mute signal (pin 25). When no carrier is received on RX1, the wideband 'FM noise' on the demodulator increases and the Mute signal mutes both audio buffers. When the carrier is present, the wideband noise on the demodulator output decreases, enabling the audio buffer.

Table 5.	Infrared audio frequencies
----------	----------------------------

IR frequency in MHz	Applications
1.6	AM mono
1.7	FM mono
2.3	FM right channel
2.8	FM left channel or mono

8.1 LNA section: low noise amplifier

The low noise amplifier (LNA) has a typical gain of 22dB to amplify the incoming RF signal from the photo diode. The LNA is common to both receiver sections RX1 and RX2.





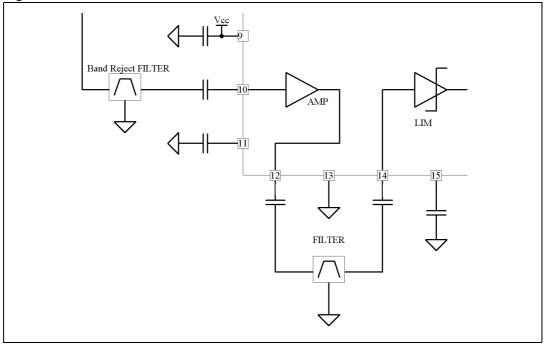
The LNA output is directly connected to LNA-OUT1 and LNA-OUT2 pins in parallel (pin 8 and 4 respectively). Because the LNA minimum impedance load is $1k_{\Omega}$ the load impedance on each pin LNA-OUT1 or LNA-OUT2 must be $2k_{\Omega}$ minimum.

The series 50_{Ω} resistor and the 100nF capacitor decouple the LNA supply voltage (pin 5), thus improving noise performance.

8.2 AMP and LIM sections: amplifier and limiter

The first filter output is connected to the intermediate amplifier AMP. The gain of AMP is typically 20dB. The second filter is connected between the output of AMP and the input of the limiter LIM. The 60dB limiter LIM provides a constant amplitude signal to the FM demodulator. It reduces the AM parasitic effects into the FM demodulator.

Figure 27. AMP and LIM schematics



8.3 FM demodulator section

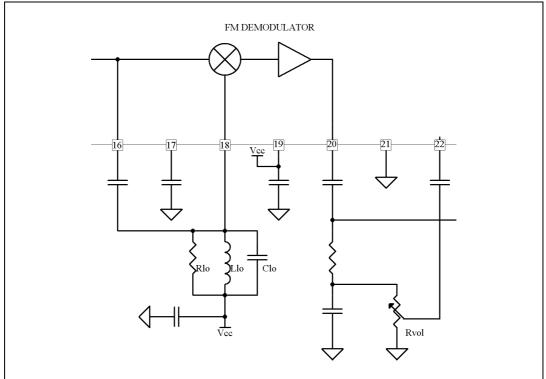
The FM demodulator is a classic quadrature demodulator based on a multiplier. The quadrature is performed with the tank circuit L_{lo} inductor and C_{lo} capacitor. The tank circuit is tuned on the receiving frequency.

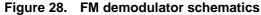
The R_{lo} resistor is connected in parallel with L_{lo} and C_{lo} to reduce the Q factor of the tank circuit. It allows to adjust the demodulation characteristics. For a given transmitting deviation, a lower value of R_{lo} gives a lower demodulated amplitude and reduces the distortion.

The AC amplitude on pin 18 must not exceed $300mV_{RMS}$ to prevent clipping by the internal ESD diodes of the circuit.



The low output impedance of the demodulator (MIX-OUT pins) drives the external volume control and the de-emphasis filter.





8.4 Squelch section

To avoid audio FM noise at the speakers when no carrier is received, the TSH511 has a built-in squelch circuit. The squelch detects the wideband FM noise on the demodulated output and fades out the audio of both audio buffers.

The audio is filtered from the FM noise using the high-pass RC filter. The cut-off frequency is typically 100kHz. The squelch level depends on the value of the R_{MUTE} resistor in series with the input pin of the noise amplifier MUTE-IN (pin 23). The detected noise is integrated with the C_{peak} capacitor connected to MUTE-INT pin. The DC voltage on this pin follows the amplitude of the noise.

The comparator and the C_{MUTE} capacitor generate the fade-in and fade-out control ramps for the audio buffers. The squelch was designed with particular attention to avoid audio popnoise.

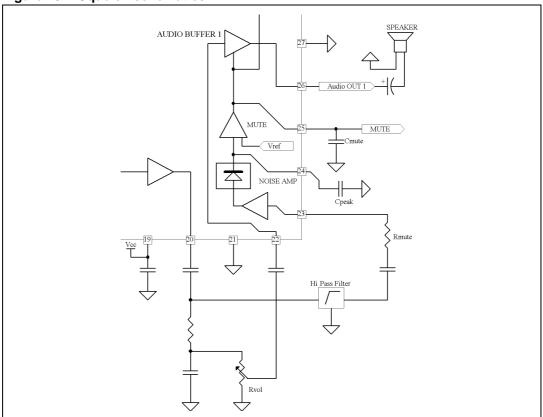


Figure 29. Squelch schematics

The squelch section is driven by the receiver RX1 but controls both audio buffers.

8.5 Audio buffer sections

The audio signal from an FM demodulator enters into the 6dB/octave low-pass filter for deemphasis. 50µs and 75µs are standard de-emphasis values.

After the de-emphasis network, the potentiometer controls the volume.

The rail-to-rail output stage of each audio buffer is able to drive 20mW into 16Ω at 2.3V supply voltage. Under these conditions, the distortion is typically 0.3% before saturation.

The audio buffers can also drive the other usual impedances used in audio: 32α , 600α and $10k\alpha$ (see the corresponding distortion curves).

The high input impedances of the audio buffers reduce the coupling capacitors to less than 0.1μ F allowing space and cost saving.



8.6 Standby section

Depending on the state of the logic inputs SBY1 and SBY2, RX2 and the Audio Buffer 2 can be disabled separately. The TSH511 receiver can adapt to different applications by using the SBY1 & SBY2 standby pins.

SBY1 pin 32	SBY2 pin 31	RX1 & audio buffer1	RX2	Audio buffer 2	Typical use		
Low	Low	ON	ON	ON	stereo		
Low	High	ON	ON	ON	316160		
High	Low	ON	OFF	ON	mono on the two outputs		
High	High	ON	OFF	OFF	mono on one output		

Table 6.Standby pin description

In the standard stereo mode, the configuration is: SBY1 = SBY2 = Low.

In mono mode with one load (example: a single load speaker), RX2 and Audio Buffer 2 are disabled, the configuration is SBY1 = SBY2 = High.

In mono mode with a stereo load (for example: a stereo headphone), the configuration is SBY1 = High, SBY2 = Low.

A pin is in High state if connected to V_{CC}, and is in Low state if connected to GND.

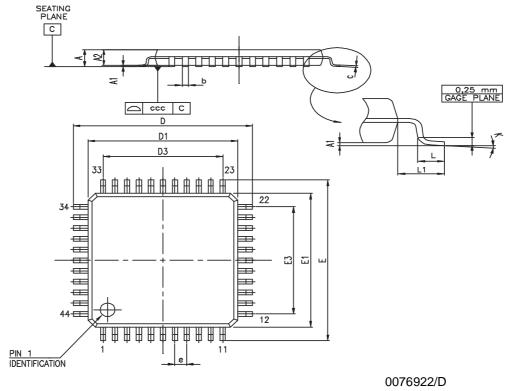
9 Package information

In order to meet environmental requirements, STMicroelectronics offers these devices in ECOPACK[®] packages. These packages have a lead-free second level interconnect. The category of second level interconnect is marked on the package and on the inner box label, in compliance with JEDEC Standard JESD97. The maximum ratings related to soldering conditions are also marked on the inner box label. ECOPACK is an STMicroelectronics trademark. ECOPACK specifications are available at: <u>www.st.com</u>.



ure 30.	p=	kage mecha						
Ref.	Dimensions							
	Millimeters			Inches				
	Min.	Тур.	Max.	Min.	Тур.	Max.		
А			1.6			0.063		
A1	0.05		0.15	0.002		0.006		
A2	1.35	1.40	1.45	0.053	0.055	0.057		
В	0.30	0.37	0.45	0.012	0.015	0.018		
С	0.09		0.20	0.004		0.008		
D	11.80	12	12.20	0.465	0.472	0.480		
D1	9.80	10.00	10.20	0.386	0.394	0.402		
D3		8.00			0.315			
Е	11.80	12.00	12.20	0.465	0.472	0.480		
E1	9.80	10.00	10.20	0.386	0.394	0.402		
E3		8.00			0.315			
е		0.80			0.031			
L	0.45	0.60	0.75	0.018	0.024	0.030		
L1		1.00			0.039			
К	0°	3.5°	7°	0°	3.5°	7°		

Figure 30. TQFP44 package mechanical data



10 Ordering information

Part number	Temperature range	Package	Packaging	Marking	
TSH511CF		TQFP44	Tray	TSH511C	
TSH511CFT	-40°C to +85°C		Tape & reel		
TSH511CYFT ⁽¹⁾		TQFP44 (Automotive grade)	Tape & reel	TSH511CYF	

1. Qualification and characterization according to AEC Q100 and Q003 or equivalent, advanced screening according to AEC Q001 & Q 002 or equivalent are on-going.

11 Revision history

Date	Revision	Changes	
01-Aug-2001	1	First release corresponding to Preliminary Data version of datasheet.	
01-Dec-2003	2	Datasheet updated for Maturity 30: – Electrical parameters updated – Application diagrams updated – Releases on curves	
01-April-2005	3	R _{thja} value added on <i>Table 2</i> on page 5	
5-Jul-2007	4	Value of F _{carrier} reduced to 2.8MHz in LNA section in <i>Table 4</i> . Format update.	
12-Nov-2007	5	Added PPAP reference in Table 7: Order codes.	

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