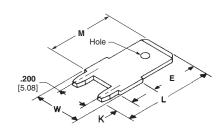


### **250 Series Printed Circuit Board Tabs**

**Stock Thickness** — .032 [0.81] Board Hole Size — .055 ± .002 [1.40 ± 0.05] Dia.

Printed Circuit Board Tabs and Receptacles

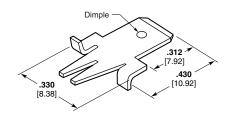


	Di	imensio	ns		Material	.81	<b>A</b> .	Termina	al Part No.
W	L	К	Е	М	and Finish	<b>47</b> °	働	Strip <sup>2</sup>	Loose Piece <sup>1</sup>
	<b>.502</b> 12.75	<b>.125</b> 3.18	<b>.312</b> 7.92	<b>.377</b> 9.58	Tin Plated Brass	Х	х	63839-1 <sup>3</sup>	—
<b>.312</b> 7.92	<b>.547</b> 13.89	<b>.157</b> 3.99	<b>.312</b> 7.92	<b>.400</b> 10.16	Tin Plated Brass	Х	х	63986-1	_
	.552	.150	.312	.402	Tin Plated Brass	Х	Х	1217566-1	—
	14.02	3.81	7.92	10.21	TIN Plated brass	Х	Х	1217539-1	—
.295	.622	.125	.312	.497	Tin Plated Brass	Х	Х	—	62409-1 <sup>3</sup>
7.49	15.80	3.18	7.92	12.62	TIN Plated brass	_	_	_	1217056-1
	<b>.487</b> 12.37	<b>.125</b> 3.18	<b>.312</b> 7.92	<b>.362</b> 9.19	Tin Plated Brass	х	х	62650-1 <sup>3</sup>	—
<b>.280</b> 7.11	<b>.532</b> 13.51	<b>.175</b> 4.45	<b>.312</b> 7.92	<b>.357</b> 9.07	Tin Plated Brass	х	х	63650-1 <sup>3</sup>	_
	.622	.125	.452	.497	Tin Plated Brass	Х	Х	_	63900-1
	15.80	3.18	11.48	12.62	TITI Flateu Blass	Х	Х	63755-1 <sup>3</sup>	—

<sup>1</sup> Board hole size: .060/.053 [1.52/1.35] dia.

<sup>2</sup> Insertion equipment available. <sup>3</sup> Dimple.

**Stock Thickness** — .032 [0.81] Board Hole Size -.100 ± .002 [2.54 ± 0.05] Dia.



Material	8)	Terminal Part No.		inal Part No.
and Finish	•74	ୢୄୄୄ	Strip <sup>1</sup> Loose Pie	
Tin Plated Brass	Х	Х	63066-1	63067-1

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<sup>1</sup> Insertion equipment available.

Dimensions are shown for

reference purposes only. Specifications subject

to change.

Note: All part numbers are RoHS compliant.

specified.

Dimensions are in inches and

millimeters unless otherwise

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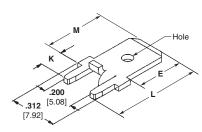
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### 250 Series Printed Circuit Board Tabs (Continued)

 $\begin{array}{l} \mbox{Stock Thickness} -- .032 \ [0.81] \\ \mbox{Board Hole Size} -- \\ .055 \pm .002 \ [1.40 \pm 0.05] \ Dia. \end{array}$ 

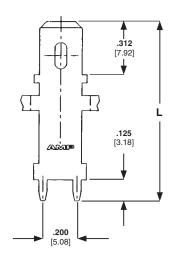


		Dimensions	;	Material	<i>.</i> <b>R</b> .	<b>A</b> .	Termina	I Part No.
L	К	E	М	and Finish	• <b>74</b>	働	Strip <sup>1</sup>	Loose Piece
.552	.150	.312	.402	Tin Plated Brass	Х	Х	63862-1 <sup>2</sup>	1742188-1 <sup>2</sup>
14.02	3.81	7.92	10.21	TIN Plated brass	Х	Х	63824-1	63849-1
<b>.582</b> 14.78	<b>.180</b> 4.57	<b>.312</b> 7.92	<b>.402</b> 10.21	Tin Plated Brass	Х	х	1217136-1	1217421-1
<b>.650</b> 16.51	<b>.150</b> 3.81	<b>.410</b> 10.41	<b>.500</b> 12.70	Tin Plated Brass	Х	х	1217126-1 <sup>2</sup>	_
<b>.710</b> 18.03	<b>.150</b> 3.81	<b>.470</b> 11.94	<b>.560</b> 14.22	Tin Plated Brass	Х	х	1217125-1	1217169-1
<b>.780</b> 26.18	<b>.150</b> 3.81	<b>.540</b> 13.72	<b>.630</b> 16.00	Tin Plated Brass	Х	х	1217127-1	1217167-1

<sup>1</sup> Insertion equipment available.

<sup>2</sup> Dimple.

 $\begin{array}{l} \mbox{Stock Thickness} \longrightarrow .032 \; [0.81] \\ \mbox{Board Hole Size} \longrightarrow \\ .055 \pm .002 \; [1.40 \pm 0.05] \; \mbox{Dia}. \end{array}$ 



Dimension L	Material and Finish	<b>.R</b> .	<b>()</b>	Terminal Part No.
<b>1.062</b> 26.97	Tin Plated Brass	Х	Х	63949-1
<b>1.207</b> 30.66	Tin Plated Brass	Х	Х	63950-1

Note: All part numbers are RoHS compliant.

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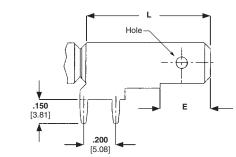
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## **250 Series Printed Circuit**

Board Tabs (Continued)

 $\begin{array}{l} \mbox{Right-Angle Printed Circuit}\\ \mbox{Board Tabs}\\ \mbox{Stock Thickness} & ..032 \ [0.81]\\ \mbox{Board Hole Size} & ..\\ .055 \pm .002 \ [1.40 \pm 0.05] \ \mbox{Dia}.\\ \end{array}$ 



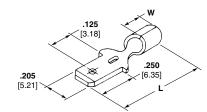
Dimer	nsions	Material	.91	<b>(P</b> )	Terminal Part No.		
E	L	and Finish	° <b>7</b> 7	<u>م</u>	Strip <sup>1</sup>	Loose Piece	
<b>.312</b> 7.92	<b>.800</b> 20.32	Tin Plated Brass	Х	Х	63951-1	1217754-1	
<b>.358</b> 9.09	<b>.630</b> 16.00	Tin Plated Brass	—	_	—	928814-1	
<b>.662</b> 16.83	<b>1.00</b> 25.40	Tin Plated Brass	—	—	63952-1	—	

<sup>1</sup> Insertion equipment available.

## 205 Series Printed Circuit Board Only

Printed Circuit Board Tabs and Receptacles

> **Stock Thickness** — .020 [0.51] **Board Hole Size** — .100 – .095 [2.54 – 2.41] Dia.



Dimensions		Material	81	<b>A</b> .	Terminal
L	W	and Finish	LR.	<b>S</b> ₽°	Part No.
<b>.525</b> 13.34	<b>.070</b> 1.78	Tin Plated Brass	Х	х	62411-1 <sup>1</sup>
<b>.545</b> 13.84	<b>.160</b> 4.06	Tin Plated Brass	Х	Х	60284-2 <sup>1</sup>

<sup>1</sup> Loose piece only.

<sup>1</sup> Horizontal mount.

2 .180 [4.57] length -

Dimensions are shown for reference purposes only. Specifications subject

to change.

- solder legs.

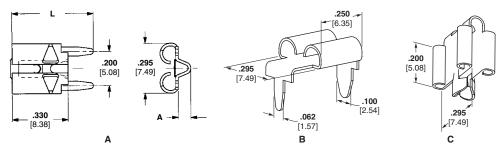
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specified.

### .250/.205 Printed Circuit Board Receptacles

**Stock Thickness** — .016 [0.41]



Style	Fits	Dime	nsions	Material	<i>.</i> <b>9</b> <i>\</i>	<b>A</b> .	Par	t No.
Style	Tab	Α	L	and Finish	.74	<b>∰</b> ∘	Strip	Loose Piece
	.032 0.81 (LIF)	<b>.075</b> 1.91	<b>.480</b> 12.19	Tin Plated Brass	_	—	63968-1	—
	<b>.032</b> 0.81	<b>.075</b> 1.91	<b>.480</b> 12.19	Tin Plated Brass	_	—	63969-1	1217080-1
А	.025 0.64 (LIF)	<b>.075</b> 1.91	<b>.480</b> 12.19	Tin Plated Brass	—	—	63994-1	—
	.025	025 .075	<b>.510</b> 12.95	Tin Plated Brass	_	—	1217137-1 <sup>2</sup>	—
	0.64	1.91	<b>.480</b> 12.19	Tin Plated Brass	_	—	1217180-1	—
В	<b>.020</b> 0.51	—	—	Tin Plated Phos Bronze	—	—	1217107-1 <sup>1</sup>	—
С	<b>.250 x .016</b> 6.35 x 0.41 Spade	_	_	Tin Plated Brass	_	_	62751-1	62806-1

Note: All part numbers are RoHS compliant.

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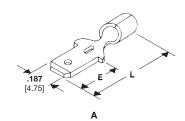
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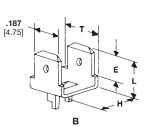
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### 187 Series Printed Circuit Board Tabs

Stock Thickness — .020 [0.51]

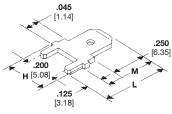




Turne	Board		Dimensions			Material	<i>.</i> <b>R</b> .	<b>€</b> ₽°	Terminal	
Туре	Thickness	Т	L	Е	Н	and Finish	° <b>7</b> 7	<u>ال</u>	Part No.	
А	<b>.062</b> 1.57	-	<b>.545</b> 13.84	<b>.250</b> 6.35	-	Tin Plated Brass	Х	Х	61907-1 <sup>1</sup>	
В	<b>.062</b> 1.57	<b>.250</b> 6.35	<b>.332</b> 8.43	<b>.250</b> 6.35	<b>.303</b> 7.70	Pre-Tin Brass	Х	Х	62221-1 <sup>2</sup>	

<sup>1</sup> Loose piece only.

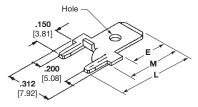
<sup>2</sup> Insertion equipment available.



Tab	Board	Di	mensio	ns	Material	.91	<b>A</b> .	Terminal Part No.	
Thickness	Hole Size	L	М	Н	and Finish	° <b>7</b> 77	<b>∰</b> •	Strip <sup>2</sup>	Loose Piece
<b>.032</b> 0.81	<b>.053057</b> 1.35-1.45	<b>.487</b> 12.37	<b>.362</b> 9.19	<b>.280</b> 7.11	Tin Plated Brass	х	Х	63525-1 <sup>1</sup>	1217057-1 <sup>1</sup>
.020	.050054	<b>.487</b> 12.37	<b>.362</b> 9.19	<b>.285</b> 7.24	Tin Plated Brass	Х	Х	63603-1	1217131-1
0.51	1.27-1.37	<b>.440</b> 11.18	<b>.315</b> 8.00	<b>.312</b> 7.92	Tin Plated Brass	Х	Х	63838-1	-

<sup>1</sup> Dimple.

<sup>2</sup> Insertion equipment available.



Tab	D	imension	IS	Material	<i>.</i> <b>Я</b>	<b>∰</b> ∘	Termina	I Part No.
Thickness	L	Е	М	and Finish	© <b>714</b>	<b>W</b> <sup>®</sup>	Strip <sup>3</sup>	Loose Piece
	.490	.250	.340	Tin Plated Brass	Х	Х	63860-1 <sup>1</sup>	-
	12.45	6.35	8.64	TIT Flated brass	Х	Х	1217133-1	-
.032	<b>.510</b> 12.95	<b>.250</b> 6.35	<b>.370</b> 9.40	Tin Plated Brass	Х	Х	1742361-1	-
0.81	<b>.710</b> 18.03	<b>.470</b> 11.94	<b>.560</b> 14.22	Tin Plated Brass	Х	Х	1217124-1	-
	<b>.635</b> 16.13	<b>.395</b> 10.03	<b>.485</b> 12.32	Tin Plated Brass	Х	Х	_	1217332-1 <sup>2</sup>
.020	<b>.490</b> 12.45	<b>.250</b> 6.35	<b>.340</b> 8.64	Tin Plated Brass	Х	Х	63823-1	63982-1
0.51	<b>.510</b> 12.95	<b>.250</b> 6.35	<b>.370</b> 9.40	Tin Plated Brass	Х	Х	1742362-1	-

<sup>1</sup> Dimple.

<sup>2</sup> No hole or dimple.

<sup>3</sup> Insertion equipment available.

Note: All part numbers are RoHS compliant.

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Dimensions are shown for reference purposes only Specifications subject to change.

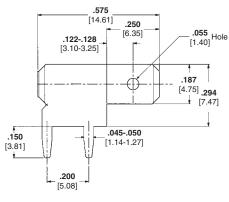
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### **187 Series Printed Circuit Board Tabs**

(Continued)

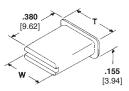
**Right-Angle Printed Circuit Board Tabs** 



Stock Thickness	Board Hole Size	Material and Finish	<b>.R</b> .	<b>(</b> )	Terminal Part No.
.032	.053057	Tin Plated Brass	Х	Х	1217061-1
0.81	1.35-1.45	Thi Flated Blass	_	_	1217756-1 <sup>1</sup>
.020	.050054	Tin Plated Brass	Х	Х	1217062-1
0.51	1.27-1.37	Thi Plated Brass	_	_	1217156-1 <sup>1</sup>

<sup>1</sup> Loose piece.

Tab Caps 187 and 250 Series



Tab Size	Material	UL 941	Color	Dime	Insulator		
Tab Size	material	UL 94	Color	т	W	Part No.	
"187" Series .020 [0.51] Thick	Nylon	V2	Natural	<b>.320</b> 8.13	<b>.260</b> 6.60	360041-1	
"250" Series .032 [0.81] Thick	Nylon	V2	Natural	<b>.380</b> 9.65	<b>.320</b> 8.13	360042-1	

<sup>1</sup> Flammability rating.

to change.

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Note: All part numbers are RoHS compliant.

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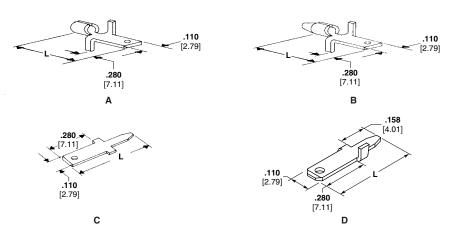
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specified.



.110 Series Printed Circuit **Board Tabs Stock Thickness** — .020 [0.51]



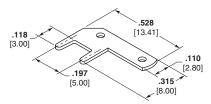
Style	Mating Hole Diameter	Dim. L	Material and Finish	<i>.</i> 72	<b>€</b> ₽°	Terminal Part No.
А	<b>.060055</b> 1.52-1.40	<b>.490</b> 12.45	Tin Plated Brass	х	Х	61134-3 <sup>1</sup>
В	<b>.067063</b> 1.70-1.60	.485 Tin Plated Brass	Х	Х	61968-1 <sup>2</sup>	
			THI FILLED DIASS	Х	Х	62437-1 <sup>1</sup>
С	<b>.044048</b> 1.12-1.22	<b>.490</b> 12.45	Tin Plated Brass	х	Х	62395-1 <sup>2</sup>
		<b>.622</b> 15.80	Tin Plated Brass	х	Х	63756-1 <sup>2,3</sup>

<sup>1</sup> Loose piece only.

<sup>2</sup> Insertion machine available.

<sup>3</sup>.032 [0.81] stock.
<sup>4</sup>.060 [1.52] tab width.

**Right-Angle Printed Circuit Board Tabs** 



Tab Thickness	PCB Hole Dia. +0/01 [+0/03]	Material and Finish	<i>L</i> <b>R</b> .	<b>S</b> P°	Terminal Part No.
<b>.032</b> 0.81	<b>.055</b> 1.40	Tin Plated Brass	—	_	725963-2
<b>.020</b> 0.51	<b>.051</b> 1.30	Tin Plated Brass	_	—	725996-2

Note: All part numbers are RoHS compliant.

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#### **FASTON RAST 5 Tab Header** Assembly, 250 Series

#### **Product Facts**

Printed Circuit Board Tabs and Receptacles

- .250 x .032 [6.3 x 0.8] FASTON Tabs built on 5 mm centerlines
- Shrouded header assembly that conforms to the **European RAST 5 Standard**
- Mating TE connector families include Positive Lock RAST 5 connector system, AMP standard timer RAST 5, AMP multifitting, AMP multifitting MKII, AMP MONO-SHAPE TAB MKI. and AMP MONO-SHAPE MKII
- Vertical and right-angle versions available in 2 through 8 positions
- Tin plated brass tabs are standard, silver plated tab versions are available upon request
- Lead free design is RoHS and ELV compliant
- UL 94 V-0 housing meets Glow Wire IEC 60695-1 Section 30.2.3 - 750° No Flame
- Component recognition USR and CSR under file no. E28476
- VDE tested according to DIN EN61984 (VDE0627): 2002-09; EN61984: 2001 VDE reg. no. B718

The FASTON RAST 5 Tab header assembly system is designed to provide a RAST 5 interface to a printed circuit board. The RAST 5 standard defines and standardizes the connector tabs are placed on 5mm center lines with a plastic shroud that has keying, polarization, and locking features that help prevent mismating of the corresponding RAST 5 female receptacle housing. The header assembly is

designed to accept any RAST 5 compliant female receptacle system or individual quick connects.

The most common application for this product is for household appliance controls where OEMs want to minimize the possibility of crossed wires. It is also suited for other applications such as gaming, vending, and exercise equipment controls as well as residential, commercial and industrial HVAC and light industrial equipment. The

system comes fully assembled and is easily press fit into the board for the soldering operation. Preassembly of the tabs into the header ensures tab perpendicularity to the board. The solder leg PCB layout is based on the industry standard for similar systems available on the market. To further enhance correct placement onto the board, the vertical system includes a plastic post which allows header placement to be polarized.

Material UL 94 V-0, 6/6 Nylon

See TE Catalog 1654742 for the complete line of RAST products.

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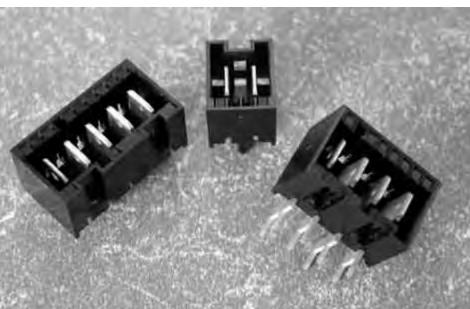
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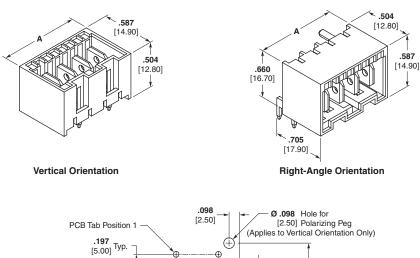
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**FASTON RAST 5 Tab Header** Assembly, 250 Series (Continued)



Ð 0 Ð .049 .252 .049 Ф [1.25] [6.40] [1.25] .394 Ø .053 ± .001 .197 [1.35 ± 0.05] Typ. [5.00] <sup>Typ.</sup> [10.00] Edge of PCB (Applies to Right-Angle Orientation only) PCB Layout

(Ref.) from Component Side

No. of	RAST 5		Part Numbers		
Positions	Configuration	Dim. A	Vertical	Right-Angle	
2	02-A	.484 [12.30]	521382-2	521384-2	
	02-C	.484 [12.30]	2-521382-2	2-521384-2	
	02-E	.484 [12.30]	3-521382-2	3-521384-2	
	02-I	.484 [12.30]	5-521382-2	5-521384-2	
3	03-A	.681 [17.30]	521382-3	521384-3	
	03-B	.681 [17.30]	1-521382-3	1-521384-3	
3	03-D	.681 [17.30]	2-521382-3	2-521384-3	
	03-K	.681 [17.30]	4-521382-3	_	
	04-A	.878 [22.30]	521382-4	521384-4	
4	04-B	.878 [22.30]	1-521382-4	1-521384-4	
	04-F	.878 [22.30]	3-521382-4	3-521384-4	
	04-G	.878 [22.30]	4-521382-4	4-521384-4	
5	05-B	1.075 [27.30]	521382-5	521384-5	
6	06-A	1.272 [32.30]	521382-6	521384-6	
	06-D	1.272 [32.30]	1-521382-6	1-521384-6	
7	07-C	1.469 [37.30]	521382-7	521384-7	
8	08-D	1.665 [42.30]	521382-8	521384-8	
ō	08-C	1.665 [42.30]	2-521382-8	2-521384-8	

Refer to the TE Customer Drawing for additional details and specific keying patterns. For more information related to the RAST 5 Standard, see TE Literature Distribution no. 1308243.

Available variations include: silver plated tabs, DIN style tabs, and Glow Wire housings.

RAST 5 headers mate to the following product families: AMP multifitting MKII, RAST 5 Positive Lock MKIII, AMP Standard Timer and AMP Standard Power Timer.

Note: All part numbers are RoHS compliant.

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Dimensions are shown for reference purposes only. Specifications subject to change.

Dimensions are in inches and millimeters unless otherwise specified. USA: +1 (800) 522-6752

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