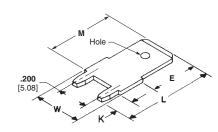


250 Series Printed Circuit Board Tabs

Stock Thickness — .032 [0.81] Board Hole Size — .055 ± .002 [1.40 ± 0.05] Dia.

Printed Circuit Board Tabs and Receptacles

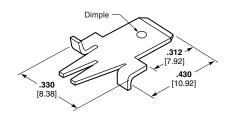


| | Di | imensio | ns | | Material | .81 | A . | Termina | al Part No. |
|---------------------|----------------------|---------------------|---------------------|----------------------|-------------------|-------------|------------|----------------------|--------------------------|
| W | L | К | Е | М | and Finish | 47 ° | 働 | Strip ² | Loose Piece ¹ |
| | .502 12.75 | .125 3.18 | .312 7.92 | .377 9.58 | Tin Plated Brass | Х | х | 63839-1 ³ | — |
| .312 7.92 | .547 13.89 | .157 3.99 | .312 7.92 | .400 10.16 | Tin Plated Brass | Х | х | 63986-1 | _ |
| | .552 | .150 | .312 | .402 | Tin Plated Brass | Х | Х | 1217566-1 | — |
| | 14.02 | 3.81 | 7.92 | 10.21 | TIN Plated brass | Х | Х | 1217539-1 | — |
| .295 | .622 | .125 | .312 | .497 | Tin Plated Brass | Х | Х | — | 62409-1 ³ |
| 7.49 | 15.80 | 3.18 | 7.92 | 12.62 | TIN Plated brass | _ | _ | _ | 1217056-1 |
| | .487 12.37 | .125 3.18 | .312 7.92 | .362 9.19 | Tin Plated Brass | х | х | 62650-1 ³ | — |
| .280 7.11 | .532 13.51 | .175 4.45 | .312 7.92 | .357 9.07 | Tin Plated Brass | х | х | 63650-1 ³ | _ |
| | .622 | .125 | .452 | .497 | Tin Plated Brass | Х | Х | _ | 63900-1 |
| | 15.80 | 3.18 | 11.48 | 12.62 | TITI Flateu Blass | Х | Х | 63755-1 ³ | — |

¹ Board hole size: .060/.053 [1.52/1.35] dia.

² Insertion equipment available. ³ Dimple.

Stock Thickness — .032 [0.81] Board Hole Size -.100 ± .002 [2.54 ± 0.05] Dia.



| Material | 8) | Terminal Part No. | | inal Part No. |
|------------------|-----|-------------------|------------------------------|---------------|
| and Finish | •74 | ୢୄୄୄ | Strip ¹ Loose Pie | |
| Tin Plated Brass | Х | Х | 63066-1 | 63067-1 |

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¹ Insertion equipment available.

Dimensions are shown for

reference purposes only. Specifications subject

to change.

Note: All part numbers are RoHS compliant.

specified.

Dimensions are in inches and

millimeters unless otherwise

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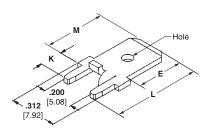
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250 Series Printed Circuit Board Tabs (Continued)

 $\begin{array}{l} \mbox{Stock Thickness} -- .032 \ [0.81] \\ \mbox{Board Hole Size} -- \\ .055 \pm .002 \ [1.40 \pm 0.05] \ Dia. \end{array}$

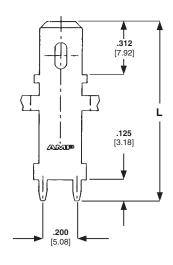


| | | Dimensions | ; | Material | <i>.</i> R . | A . | Termina | I Part No. |
|----------------------|---------------------|----------------------|----------------------|------------------|---------------------|------------|------------------------|------------------------|
| L | К | E | М | and Finish | • 74 | 働 | Strip ¹ | Loose Piece |
| .552 | .150 | .312 | .402 | Tin Plated Brass | Х | Х | 63862-1 ² | 1742188-1 ² |
| 14.02 | 3.81 | 7.92 | 10.21 | TIN Plated brass | Х | Х | 63824-1 | 63849-1 |
| .582 14.78 | .180 4.57 | .312 7.92 | .402 10.21 | Tin Plated Brass | Х | х | 1217136-1 | 1217421-1 |
| .650 16.51 | .150 3.81 | .410 10.41 | .500 12.70 | Tin Plated Brass | Х | х | 1217126-1 ² | _ |
| .710 18.03 | .150 3.81 | .470 11.94 | .560 14.22 | Tin Plated Brass | Х | х | 1217125-1 | 1217169-1 |
| .780 26.18 | .150 3.81 | .540 13.72 | .630 16.00 | Tin Plated Brass | Х | х | 1217127-1 | 1217167-1 |

¹ Insertion equipment available.

² Dimple.

 $\begin{array}{l} \mbox{Stock Thickness} \longrightarrow .032 \; [0.81] \\ \mbox{Board Hole Size} \longrightarrow \\ .055 \pm .002 \; [1.40 \pm 0.05] \; \mbox{Dia}. \end{array}$



| Dimension L | Material and Finish | .R . | () | Terminal Part No. |
|-----------------------|------------------------|-------------|-----------|----------------------|
| 1.062 26.97 | Tin Plated Brass | Х | Х | 63949-1 |
| 1.207 30.66 | Tin Plated Brass | Х | Х | 63950-1 |

Note: All part numbers are RoHS compliant.

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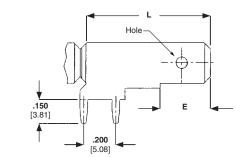
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250 Series Printed Circuit

Board Tabs (Continued)

 $\begin{array}{l} \mbox{Right-Angle Printed Circuit}\\ \mbox{Board Tabs}\\ \mbox{Stock Thickness} & ..032 \ [0.81]\\ \mbox{Board Hole Size} & ..\\ .055 \pm .002 \ [1.40 \pm 0.05] \ \mbox{Dia}.\\ \end{array}$



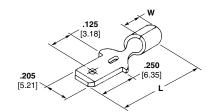
| Dimer | nsions | Material | .91 | (P) | Terminal Part No. | | |
|----------------------|----------------------|------------------|--------------|-------------|--------------------|-------------|--|
| E | L | and Finish | ° 7 7 | <u>م</u> | Strip ¹ | Loose Piece | |
| .312 7.92 | .800 20.32 | Tin Plated Brass | Х | Х | 63951-1 | 1217754-1 | |
| .358 9.09 | .630 16.00 | Tin Plated Brass | — | _ | — | 928814-1 | |
| .662 16.83 | 1.00 25.40 | Tin Plated Brass | — | — | 63952-1 | — | |

¹ Insertion equipment available.

205 Series Printed Circuit Board Only

Printed Circuit Board Tabs and Receptacles

> **Stock Thickness** — .020 [0.51] **Board Hole Size** — .100 – .095 [2.54 – 2.41] Dia.



| Dimensions | | Material | 81 | A . | Terminal |
|----------------------|---------------------|------------------|-----|-------------|----------------------|
| L | W | and Finish | LR. | S ₽° | Part No. |
| .525 13.34 | .070 1.78 | Tin Plated Brass | Х | х | 62411-1 ¹ |
| .545 13.84 | .160 4.06 | Tin Plated Brass | Х | Х | 60284-2 ¹ |

¹ Loose piece only.

¹ Horizontal mount.

2 .180 [4.57] length -

Dimensions are shown for reference purposes only. Specifications subject

to change.

- solder legs.

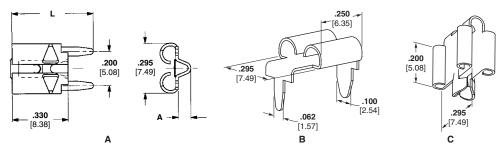
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specified.

.250/.205 Printed Circuit Board Receptacles

Stock Thickness — .016 [0.41]



| Style | Fits | Dime | nsions | Material | <i>.</i> 9 <i>\</i> | A . | Par | t No. |
|-------|--|---------------------|----------------------|---------------------------|----------------------------|------------|------------------------|-------------|
| Style | Tab | Α | L | and Finish | .74 | ∰ ∘ | Strip | Loose Piece |
| | .032 0.81 (LIF) | .075 1.91 | .480 12.19 | Tin Plated Brass | _ | — | 63968-1 | — |
| | .032 0.81 | .075 1.91 | .480 12.19 | Tin Plated Brass | _ | — | 63969-1 | 1217080-1 |
| А | .025 0.64 (LIF) | .075 1.91 | .480 12.19 | Tin Plated Brass | — | — | 63994-1 | — |
| | .025 | 025 .075 | .510 12.95 | Tin Plated Brass | _ | — | 1217137-1 ² | — |
| | 0.64 | 1.91 | .480 12.19 | Tin Plated Brass | _ | — | 1217180-1 | — |
| В | .020 0.51 | — | — | Tin Plated Phos Bronze | — | — | 1217107-1 ¹ | — |
| С | .250 x .016 6.35 x 0.41 Spade | _ | _ | Tin Plated Brass | _ | _ | 62751-1 | 62806-1 |

Note: All part numbers are RoHS compliant.

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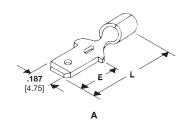
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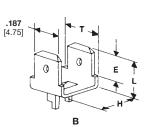
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187 Series Printed Circuit Board Tabs

Stock Thickness — .020 [0.51]

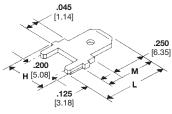




| Turne | Board | | Dimensions | | | Material | <i>.</i> R . | € ₽° | Terminal | |
|-------|---------------------|---------------------|----------------------|---------------------|---------------------|------------------|---------------------|-------------|----------------------|--|
| Туре | Thickness | Т | L | Е | Н | and Finish | ° 7 7 | <u>ال</u> | Part No. | |
| А | .062 1.57 | - | .545 13.84 | .250 6.35 | - | Tin Plated Brass | Х | Х | 61907-1 ¹ | |
| В | .062 1.57 | .250 6.35 | .332 8.43 | .250 6.35 | .303 7.70 | Pre-Tin Brass | Х | Х | 62221-1 ² | |

¹ Loose piece only.

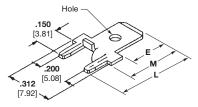
² Insertion equipment available.



| Tab | Board | Di | mensio | ns | Material | .91 | A . | Terminal Part No. | |
|---------------------|-----------------------------|----------------------|---------------------|---------------------|---------------------|---------------|------------|----------------------|------------------------|
| Thickness | Hole Size | L | М | Н | and Finish | ° 7 77 | ∰ • | Strip ² | Loose Piece |
| .032 0.81 | .053057 1.35-1.45 | .487 12.37 | .362 9.19 | .280 7.11 | Tin Plated Brass | х | Х | 63525-1 ¹ | 1217057-1 ¹ |
| .020 | .050054 | .487 12.37 | .362 9.19 | .285 7.24 | Tin Plated Brass | Х | Х | 63603-1 | 1217131-1 |
| 0.51 | 1.27-1.37 | .440 11.18 | .315 8.00 | .312 7.92 | Tin Plated Brass | Х | Х | 63838-1 | - |

¹ Dimple.

² Insertion equipment available.



| Tab | D | imension | IS | Material | <i>.</i> Я | ∰ ∘ | Termina | I Part No. |
|-----------|----------------------|----------------------|----------------------|------------------|-------------------|-----------------------|----------------------|------------------------|
| Thickness | L | Е | М | and Finish | © 714 | W [®] | Strip ³ | Loose Piece |
| | .490 | .250 | .340 | Tin Plated Brass | Х | Х | 63860-1 ¹ | - |
| | 12.45 | 6.35 | 8.64 | TIT Flated brass | Х | Х | 1217133-1 | - |
| .032 | .510 12.95 | .250 6.35 | .370 9.40 | Tin Plated Brass | Х | Х | 1742361-1 | - |
| 0.81 | .710 18.03 | .470 11.94 | .560 14.22 | Tin Plated Brass | Х | Х | 1217124-1 | - |
| | .635 16.13 | .395 10.03 | .485 12.32 | Tin Plated Brass | Х | Х | _ | 1217332-1 ² |
| .020 | .490 12.45 | .250 6.35 | .340 8.64 | Tin Plated Brass | Х | Х | 63823-1 | 63982-1 |
| 0.51 | .510 12.95 | .250 6.35 | .370 9.40 | Tin Plated Brass | Х | Х | 1742362-1 | - |

¹ Dimple.

² No hole or dimple.

³ Insertion equipment available.

Note: All part numbers are RoHS compliant.

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Dimensions are shown for reference purposes only Specifications subject to change.

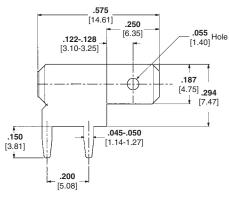
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187 Series Printed Circuit Board Tabs

(Continued)

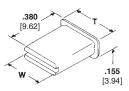
Right-Angle Printed Circuit Board Tabs



| Stock Thickness | Board Hole Size | Material and Finish | .R . | () | Terminal Part No. |
|--------------------|--------------------|---------------------|-------------|------------|------------------------|
| .032 | .053057 | Tin Plated Brass | Х | Х | 1217061-1 |
| 0.81 | 1.35-1.45 | Thi Flated Blass | _ | _ | 1217756-1 ¹ |
| .020 | .050054 | Tin Plated Brass | Х | Х | 1217062-1 |
| 0.51 | 1.27-1.37 | Thi Plated Brass | _ | _ | 1217156-1 ¹ |

¹ Loose piece.

Tab Caps 187 and 250 Series



| Tab Size | Material | UL 941 | Color | Dime | Insulator | | |
|-----------------------------------|----------|--------|---------|---------------------|---------------------|----------|--|
| Tab Size | material | UL 94 | Color | т | W | Part No. | |
| "187" Series .020 [0.51] Thick | Nylon | V2 | Natural | .320 8.13 | .260 6.60 | 360041-1 | |
| "250" Series .032 [0.81] Thick | Nylon | V2 | Natural | .380 9.65 | .320 8.13 | 360042-1 | |

¹ Flammability rating.

to change.

Dimensions are shown for reference purposes only. Specifications subject

Note: All part numbers are RoHS compliant.

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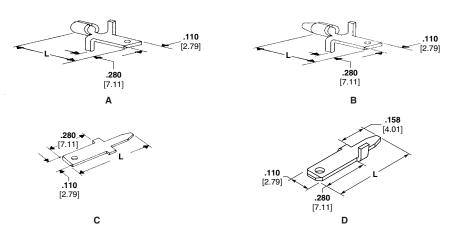
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specified.



.110 Series Printed Circuit **Board Tabs Stock Thickness** — .020 [0.51]



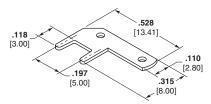
| Style | Mating Hole Diameter | Dim. L | Material and Finish | <i>.</i> 72 | € ₽° | Terminal Part No. |
|-------|-----------------------------|-----------------------|------------------------|-------------|----------------------|------------------------|
| А | .060055 1.52-1.40 | .490 12.45 | Tin Plated Brass | х | Х | 61134-3 ¹ |
| В | .067063 1.70-1.60 | .485 Tin Plated Brass | Х | Х | 61968-1 ² | |
| | | | THI FILLED DIASS | Х | Х | 62437-1 ¹ |
| С | .044048 1.12-1.22 | .490 12.45 | Tin Plated Brass | х | Х | 62395-1 ² |
| | | .622 15.80 | Tin Plated Brass | х | Х | 63756-1 ^{2,3} |

¹ Loose piece only.

² Insertion machine available.

³.032 [0.81] stock.
⁴.060 [1.52] tab width.

Right-Angle Printed Circuit Board Tabs



| Tab Thickness | PCB Hole Dia. +0/01 [+0/03] | Material and Finish | <i>L</i> R . | S P° | Terminal Part No. |
|---------------------|--------------------------------|------------------------|---------------------|-------------|----------------------|
| .032 0.81 | .055 1.40 | Tin Plated Brass | — | _ | 725963-2 |
| .020 0.51 | .051 1.30 | Tin Plated Brass | _ | — | 725996-2 |

Note: All part numbers are RoHS compliant.

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FASTON RAST 5 Tab Header Assembly, 250 Series

Product Facts

Printed Circuit Board Tabs and Receptacles

- .250 x .032 [6.3 x 0.8] FASTON Tabs built on 5 mm centerlines
- Shrouded header assembly that conforms to the **European RAST 5 Standard**
- Mating TE connector families include Positive Lock RAST 5 connector system, AMP standard timer RAST 5, AMP multifitting, AMP multifitting MKII, AMP MONO-SHAPE TAB MKI. and AMP MONO-SHAPE MKII
- Vertical and right-angle versions available in 2 through 8 positions
- Tin plated brass tabs are standard, silver plated tab versions are available upon request
- Lead free design is RoHS and ELV compliant
- UL 94 V-0 housing meets Glow Wire IEC 60695-1 Section 30.2.3 - 750° No Flame
- Component recognition USR and CSR under file no. E28476
- VDE tested according to DIN EN61984 (VDE0627): 2002-09; EN61984: 2001 VDE reg. no. B718

The FASTON RAST 5 Tab header assembly system is designed to provide a RAST 5 interface to a printed circuit board. The RAST 5 standard defines and standardizes the connector tabs are placed on 5mm center lines with a plastic shroud that has keying, polarization, and locking features that help prevent mismating of the corresponding RAST 5 female receptacle housing. The header assembly is

designed to accept any RAST 5 compliant female receptacle system or individual quick connects.

The most common application for this product is for household appliance controls where OEMs want to minimize the possibility of crossed wires. It is also suited for other applications such as gaming, vending, and exercise equipment controls as well as residential, commercial and industrial HVAC and light industrial equipment. The

system comes fully assembled and is easily press fit into the board for the soldering operation. Preassembly of the tabs into the header ensures tab perpendicularity to the board. The solder leg PCB layout is based on the industry standard for similar systems available on the market. To further enhance correct placement onto the board, the vertical system includes a plastic post which allows header placement to be polarized.

Material UL 94 V-0, 6/6 Nylon

See TE Catalog 1654742 for the complete line of RAST products.

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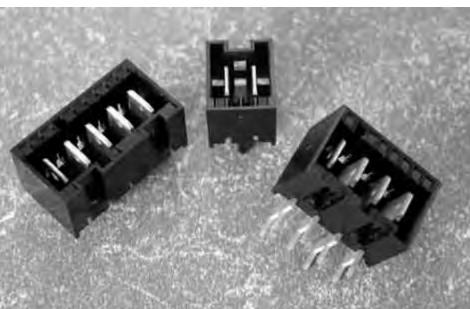
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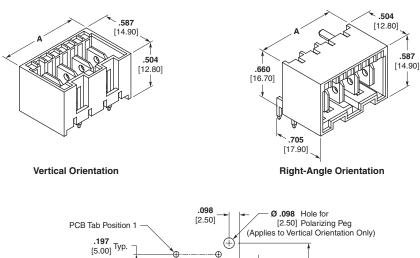
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FASTON RAST 5 Tab Header Assembly, 250 Series (Continued)



Ð 0 Ð .049 .252 .049 Ф [1.25] [6.40] [1.25] .394 Ø .053 ± .001 .197 [1.35 ± 0.05] Typ. [5.00] ^{Typ.} [10.00] Edge of PCB (Applies to Right-Angle Orientation only) PCB Layout

(Ref.) from Component Side

| No. of | RAST 5 | | Part Numbers | | |
|-----------|---------------|---------------|--------------|-------------|--|
| Positions | Configuration | Dim. A | Vertical | Right-Angle | |
| 2 | 02-A | .484 [12.30] | 521382-2 | 521384-2 | |
| | 02-C | .484 [12.30] | 2-521382-2 | 2-521384-2 | |
| | 02-E | .484 [12.30] | 3-521382-2 | 3-521384-2 | |
| | 02-I | .484 [12.30] | 5-521382-2 | 5-521384-2 | |
| 3 | 03-A | .681 [17.30] | 521382-3 | 521384-3 | |
| | 03-B | .681 [17.30] | 1-521382-3 | 1-521384-3 | |
| 3 | 03-D | .681 [17.30] | 2-521382-3 | 2-521384-3 | |
| | 03-K | .681 [17.30] | 4-521382-3 | _ | |
| | 04-A | .878 [22.30] | 521382-4 | 521384-4 | |
| 4 | 04-B | .878 [22.30] | 1-521382-4 | 1-521384-4 | |
| | 04-F | .878 [22.30] | 3-521382-4 | 3-521384-4 | |
| | 04-G | .878 [22.30] | 4-521382-4 | 4-521384-4 | |
| 5 | 05-B | 1.075 [27.30] | 521382-5 | 521384-5 | |
| 6 | 06-A | 1.272 [32.30] | 521382-6 | 521384-6 | |
| | 06-D | 1.272 [32.30] | 1-521382-6 | 1-521384-6 | |
| 7 | 07-C | 1.469 [37.30] | 521382-7 | 521384-7 | |
| 8 | 08-D | 1.665 [42.30] | 521382-8 | 521384-8 | |
| ō | 08-C | 1.665 [42.30] | 2-521382-8 | 2-521384-8 | |

Refer to the TE Customer Drawing for additional details and specific keying patterns. For more information related to the RAST 5 Standard, see TE Literature Distribution no. 1308243.

Available variations include: silver plated tabs, DIN style tabs, and Glow Wire housings.

RAST 5 headers mate to the following product families: AMP multifitting MKII, RAST 5 Positive Lock MKIII, AMP Standard Timer and AMP Standard Power Timer.

Note: All part numbers are RoHS compliant.

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