

## **1.2 Pin Configuration** (top view)

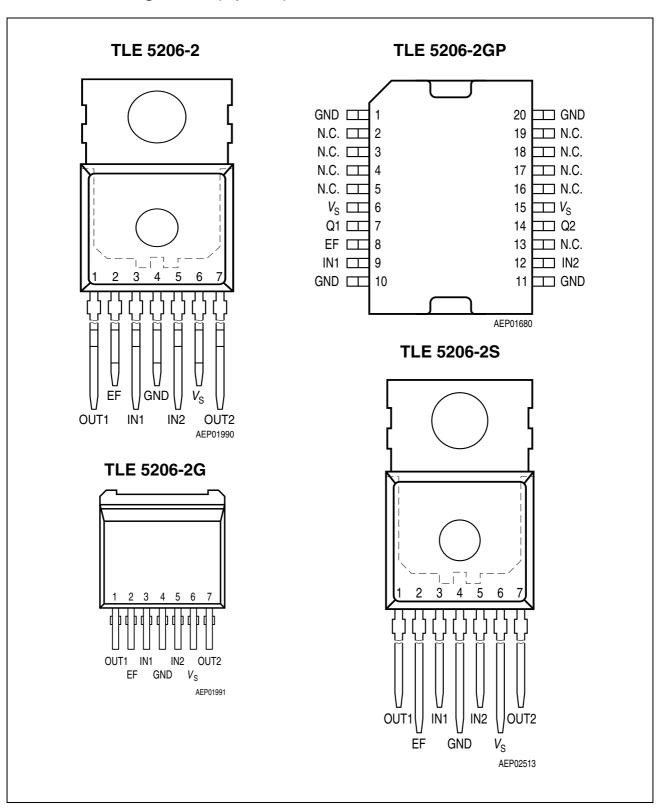


Figure 1



## 1.3 Pin Definitions and Functions

Pin No. P-TO220	Pin No. P-DSO	Symbol	Function
1	7	OUT1	Output of Channel 1; Short-circuit protected; integrated freewheeling diodes for inductive loads.
2	8	EF	Error Flag; TTL/CMOS compatible output for error detection; (open drain)
3	9	IN1	Control Input 1; TTL/CMOS compatible
4	1, 10, 11, 20	GND	Ground; internally connected to tab
5	12	IN2	Control Input 2; TTL/CMOS compatible
6	6, 15	$V_{S}$	Supply Voltage; block to GND
7	14	OUT2	Output of Channel 2; Short-circuit protected; integrated freewheeling diodes for inductive loads.
_	2, 3, 4, 5, 16, 17, 18, 19	N.C.	Not Connected



## 1.4 Functional Block Diagram

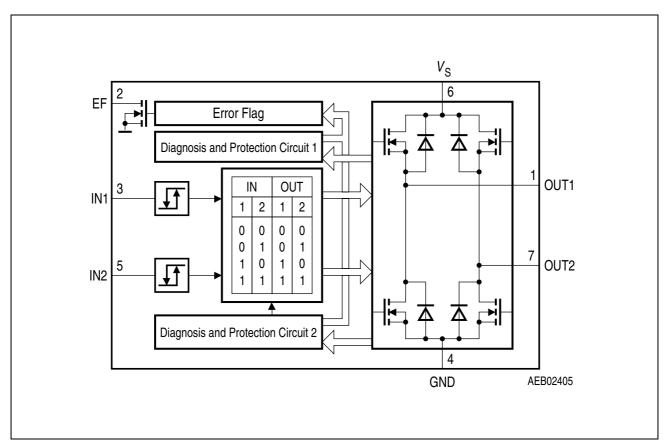


Figure 2 Block Diagram



## 1.5 Circuit Description

## **Input Circuit**

The control inputs consist of TTL/CMOS-compatible schmitt-triggers with hysteresis. Buffer amplifiers are driven by this stages.

## **Output Stages**

The output stages consist of a DMOS H-bridge. Integrated circuits protect the outputs against short-circuit to ground and to the supply voltage. Positive and negative voltage spikes, which occur when switching inductive loads, are limited by integrated freewheeling diodes.

A monitoring circuit for each output transistor detects whether the particular transitor is active and in this case prevents the corresponding source transistor (sink transistor) from conducting in sink operation (source operation). Therefore no crossover currents can occur.

## 1.6 Input Logic Truth Table

#### **Functional Truth Table**

IN1	IN2	OUT1	OUT2	Comments
L	L	L	L	Brake; both low side transistors turned-ON
L	Н	L	Н	Motor turns counterclockwise
Н	L	Н	L	Motor turns clockwise
Н	Н	Н	Н	Brake; both high side transistors turned-ON

#### **Notes for Output Stage**

Symbol	Value
L	Low side transistor is turned-ON High side transistor is turned-OFF
Н	High side transistor is turned-ON Low side transistor is turned-OFF



## 1.7 Monitoring Functions

Undervoltage lockout (UVLO):

When  $V_{\rm S}$  reaches the switch on voltage  $V_{\rm S~ON}$  the IC becomes active with a hysteresis. All output transistors are switched off if the supply voltage  $V_{\rm S~OFF.}$ 

#### 1.8 Protective Function

Various errors like short-circuit to +  $V_{\rm S}$ , ground or across the load are detected. All faults result in turn-OFF of the output stages after a delay of 50  $\mu$ s and setting of the error flag EF to ground. Changing the inputs resets the error flag.

### a. Output Shorted to Ground Detection

If a high side transistor is switched on and its output is shorted to ground, the output current is internally limited. After a delay of 50  $\mu$ s all outputs will be switched-OFF and the error flag is set.

## b. Output Shorted to + $V_{\rm S}$ Detection

If a low side transistor is switched on and its output is shorted to the supply voltage, the output current is internally limited. After a delay of 50  $\mu$ s all outputs will be switched-OFF and the error flag is set.

#### c. Overload Detection

An internal circuit detects if the current through the low side transistor exceeds the trippoint  $I_{SDL}$ . In this case all outputs are turned off after 50  $\mu$ s and the error flag is set.

#### d. Overtemperature Protection

At a junction temperature higher than 150 °C the thermal shutdown turns-OFF, all four output stages commonly and the error flag is set with a delay.



#### **Diagnosis**

## 2 Diagnosis

Various errors as listed in the table "Diagnosis" are detected. Short circuits and overload result in turning off the output stages after a delay  $t_{\rm dSD}$  and setting the error flag simultaneously [EF = L]. Changing the inputs to a state where the fault is not detectable resets the error flag (input toggling) with the exception of short circuit from OUT1 to OUT2 (load short circuit).

Flag	IN1	IN2	OUT1	OUT2	EF	Remarks
	0	0	L	L	1	Not detectable
Short circuit from OUT1 to OUT2	0	1	X	X	0	
	1	0	X	X	0	
	1	1	Н	Н	1	Not detectable
	0	0	GND	L	1	Not detectable
Short circuit from OUT1 to GND	0	1	GND	X	1	Not detectable
	1	0	GND	L	0	
	1	1	GND	X	0	
	0	0	L	GND	1	Not detectable
Short circuit from OUT2 to GND	0	1	L	GND	0	
	1	0	X	GND	1	Not detectable
	1	1	X	GND	0	
	0	0	$V_{\mathtt{S}}$	X	0	
Short circuit from OUT1 to $V_{\rm S}$	0	1	$V_{ t s}$	Н	0	
	1	0	$V_{\mathtt{s}}$	X	1	Not detectable
	1	1	$V_{ t s}$	Н	1	Not detectable
	0	0	Х	$V_{\mathtt{s}}$	0	
Short circuit from OUT2 to $V_{\rm S}$	0	1	Χ	$V_{\mathtt{s}}$	1	Not detectable
	1	0	Н	$V_{\mathtt{s}}$	0	
	1	1	Н	$V_{ t s}$	1	Not detectable
Overtemperature or undervoltage	0	0	Z	Z	0	
	0	1	Z	Z	0	
	1	0	Z	Z	0	
	1	1	Z	Z	0	

IN: 0 = Logic LOW OUT: Z = Output in tristate condition EF: 1 = No error 1 = Logic HIGH L = Output in sink condition 0 = Error

H = Output in source conditionX = Voltage level undefined

For Open circuit detection, use the TLE 5205-2.



## 3 Electrical Characteristics

## 3.1 Absolute Maximum Ratings

 $-40 \,{}^{\circ}\text{C} < T_{\text{j}} < 150 \,{}^{\circ}\text{C}$ 

Parameter	Symbol	Limit Values		Unit	Remarks
		min.	max.		

## **Voltages**

Supply voltage	$V_{S}$	- 0.3	40	V	_
		<b>– 1</b>	40	V	$t < 0.5 \text{ s}; I_{S} > -5 \text{ A}$
Logic input voltage	<i>V</i> <sub>IN1, 2</sub>	- 0.3	7	V	0 V < V <sub>S</sub> < 40 V
Diagnostics output voltage	$V_{EF}$	- 0.3	7	V	_

## **Currents of DMOS-Transistors and Freewheeling Diodes**

Output current (cont.)	$I_{OUT1,2}$	<b>-</b> 5	5	Α	_
Output current (peak)	I <sub>OUT1, 2</sub>	<b>-6</b>	6	Α	$t_{\rm p}$ < 100 ms; $T$ = 1 s
Output current (peak)	$I_{\mathrm{OUT1,2}}$	_	_	A	$t_{\rm p}$ < 50 $\mu$ s; $T$ = 1 s; internally limitted; see overcurrent

## **Temperatures**

Junction temperature	$T_{j}$	<b>-40</b>	150	°C	_
Storage temperature	$T_{stg}$	<b>-</b> 50	150	°C	_

#### **Thermal Resistances**

Junction case	$R_{thjC}$	_	3	K/W	P-TO220-7-11/12, P-TO263-7-1
Junction ambient	$R_{thjA}$	_	65	K/W	P-TO220-7-11/12
		_	75	K/W	P-TO263-7-1
Junction case	$R_{thjC}$	_	5	K/W	PG-DSO-20-37
Junction ambient	$R_{thjA}$	_	50	K/W	PG-DSO-20-37

Note: Maximum ratings are absolute ratings; exceeding any one of these values may cause irreversible damage to the integrated circuit.



## 3.2 Operating Range

Parameter	Symbol Limit Values		Values	Unit	Remarks	
		min.	max.			
Supply voltage	$V_{S}$	$V_{UVON}$	40	V	After $V_{\rm S}$ rising above $V_{\rm UV~ON}$	
Supply voltage increasing		- 0.3	$V_{UVON}$	V	Outputs in tristate	
Supply voltage decreasing		- 0.3	$V_{UVOFF}$	V	condition	
Logic input voltage	V <sub>IN1, 2</sub>	- 0.3	7	V	_	
Junction temperature	$T_{j}$	<b>- 40</b>	150	°C	-	

#### 3.3 Electrical Characteristics

6 V <  $V_{\rm S}$  < 18 V; IN1 = IN2 = HIGH

 $I_{\rm OUT1,\,2} = 0$  A (No load);  $-40~{\rm ^{\circ}C} < T_{\rm j} < 150~{\rm ^{\circ}C}$ ; unless otherwise specified

Parameter	Symbol	Limit Values			Unit	<b>Test Condition</b>
		min.	typ.	max.		

## **Current Consumption**

Quiescent current	$I_{S}$	_	_	10	mA	IN1 = IN2 = LOW;
						$V_{\rm S}$ = 13.2 V

## **Under Voltage Lockout**

UV-Switch-ON voltage	$V_{UVON}$	_	5.3	6	V	$V_{ m S}$ increasing
UV-Switch-OFF voltage	$V_{UVOFF}$	3.5	4.7	5.6	V	$V_{ m S}$ decreasing
UV-ON/OFF-Hysteresis	$V_{UVHY}$	0.2	0.6	_	V	$V_{ m UVON}-V_{ m UVOFF}$



#### 3.3 **Electrical Characteristics** (cont'd)

6 V <  $V_{\rm S}$  < 18 V; IN1 = IN2 = HIGH  $I_{\rm OUT1,~2}$  = 0 A (No load); – 40 °C <  $T_{\rm j}$  < 150 °C; unless otherwise specified

Parameter	Symbol	Limit Values			Unit	Test Condition
		min.	typ.	max.		

## **Outputs OUT1, 2**

## **Static Drain-Source-On Resistance**

Source $I_{\text{OUT}} = -3 \text{ A}$	$R_{DSONH}$	_	220	350	mΩ	$6 \text{ V} < V_{\text{S}} < 18 \text{ V}$ $T_{\text{j}} = 25 ^{\circ}\text{C}$
			_	500	mΩ	6 V < V <sub>S</sub> < 18 V
			350	500	mΩ	$V_{\text{S ON}} < V_{\text{S}} \le 6 \text{ V}$ $T_{\text{j}} = 25 ^{\circ}\text{C}$
			_	800	mΩ	$V_{\rm SON} < V_{\rm S} \le 6{ m V}$
Sink $I_{\text{OUT}} = 3 \text{ A}$	$R_{DSONL}$	_	230	350	mΩ	$6 \text{ V} < V_{\text{S}} < 18 \text{ V}$ $T_{\text{j}} = 25 \text{ °C}$
			_	500	mΩ	$6 \text{ V} < V_{\text{S}} < 18 \text{ V}$
			400	600	mΩ	$V_{\text{S ON}} < V_{\text{S}} \le 6 \text{ V}$ $T_{\text{j}} = 25 ^{\circ}\text{C}$
			_	1000	mΩ	$V_{\rm SON} < V_{\rm S} \le 6{ m V}$

Note: Values of  $R_{DS \ ON}$  for  $V_{S \ ON}$  <  $V_S \le 6$  V are guaranteed by design.

#### **Overcurrent**

Source shutdown trippoint	$-I_{SDH}$	_	_	10	А	$T_{\rm j}$ = $-$ 40 °C
		_	8	_	Α	$T_{\rm j}$ = 25 °C
		6	_	_	Α	$T_{\rm j}$ = 150 °C
Sink shutdown trippoint	$I_{SDL}$	_	_	10	Α	$T_{\rm j}$ = $-$ 40 °C
		_	8	_	Α	<i>T</i> <sub>j</sub> = 25 °C
		6	_	_	Α	<i>T</i> <sub>j</sub> = 150 °C
Shutdown delay time	$t_{\sf dSD}$	25	50	80	μs	_



## 3.3 Electrical Characteristics (cont'd)

6 V <  $V_{\rm S}$  < 18 V; IN1 = IN2 = HIGH

 $I_{\rm OUT1,\,2} = 0$  A (No load);  $-40~{\rm ^{\circ}C} < T_{\rm j} < 150~{\rm ^{\circ}C}$ ; unless otherwise specified

Parameter	Symbol	Lir	nit Valu	ıes	Unit	Test Condition
		min.	typ.	max.		

#### **Short Circuit Current Limitation**

Source current	$-I_{SCH}$	_	_	20	Α	$t < t_{\rm dSD}$
Sink current	$I_{SCL}$	_	_	15	Α	$t < t_{dSD}$

## Output Delay Times (Device Active for t > 1 ms)

Source ON	t <sub>d ON H</sub>	_	10	20	μs	$I_{\text{OUT}} = -3 \text{ A}$ resistive load
Sink ON	t <sub>d ON L</sub>	_	10	20	μs	I <sub>OUT</sub> = 3 A resistive load
Source OFF	t <sub>d OFF H</sub>	_	2	5	μs	$I_{\text{OUT}} = -3 \text{ A}$ resistive load
Sink OFF	t <sub>d OFF L</sub>	_	2	5	μs	I <sub>OUT</sub> = 3 A resistive load

## Output Switching Times (Device Active for t > 1 ms)

Source ON	t <sub>ON H</sub>	_	15	30	μs	$I_{\text{OUT}} = -3 \text{ A}$ resistive load
Sink ON	t <sub>ON L</sub>	_	5	10	μs	I <sub>OUT</sub> = 3 A resistive load
Source OFF	t <sub>OFF H</sub>	_	2	5	μs	$I_{\text{OUT}} = -3 \text{ A}$ resistive load
Sink OFF	t <sub>OFF L</sub>	_	2	5	μs	I <sub>OUT</sub> = 3 A resistive load

## **Clamp Diodes**

## **Forward Voltage**

High-side	$V_{FH}$	_	1	1.5	V	$I_{F} = 3 \; A$
Low-side	$V_{FL}$	_	1.1	1.5	V	$I_{F} = 3 \; A$



## 3.3 Electrical Characteristics (cont'd)

6 V <  $V_{\rm S}$  < 18 V; IN1 = IN2 = HIGH

 $I_{\rm OUT1,\,2} = 0$  A (No load);  $-40\,^{\circ}{\rm C} < T_{\rm j} < 150\,^{\circ}{\rm C}$ ; unless otherwise specified

Parameter	Symbol	Limit Values			Unit	Test Condition
		min.	typ.	max.		

## **Leakage Current**

Source	$I_{LKH}$	- 100	- 35	_	μΑ	OUT1 = $V_{\rm S}$
Sink	$I_{LKL}$	_	35	100	μΑ	OUT2 = GND

## Logic

## **Control Inputs IN 1, 2**

H-input voltage threshold	$V_{INH}$	2.8	2.5	_	V	_
L-input voltage	$V_{INL}$	_	1.7	1.2	V	_
Hysteresis of input voltage	$V_{INHY}$	0.4	0.8	1.2	V	_
H-input current	$I_{INH}$	-2	_	2	μΑ	$V_{IN}$ = 5 V
L-input current	$I_{INL}$	- 10	- 4	0	μΑ	$V_{IN} = 0 \; V$

## **Error Flag Output EF**

Low output voltage	$V_{EFL}$	_	0.25	0.5	V	$I_{EF} = 3 \; mA$
Leakage current	$I_{EFL}$	_	1	10	μΑ	$V_{EF}$ = 7 V

#### **Thermal Shutdown**

Thermal shutdown junction temperature	$T_{jSD}$	150	175	200	°C	_
Thermal switch-on junction temperature	$T_{\rm jSO}$	120	_	170	°C	_
Temperature hysteresis	$\Delta T$	_	30	_	K	_

Note: Values of thermal shutdown are guaranteed by design.



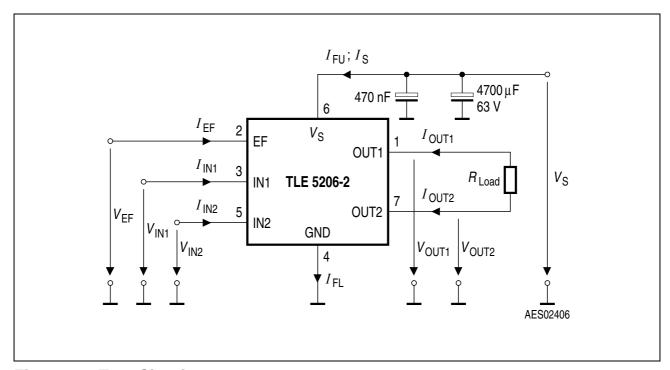


Figure 3 Test Circuit

	Overcurrent	<b>Short Circuit</b>	Open Circuit
$I_{OUT}$	$I_{SD}$	$I_{SC}$	$I_{OC}$



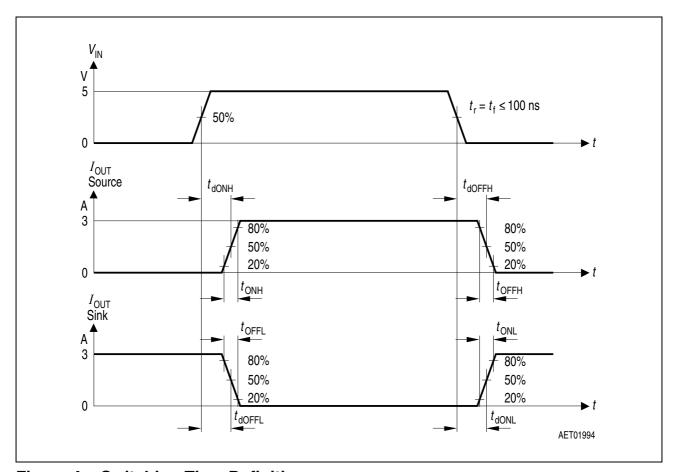


Figure 4 Switching Time Definitions

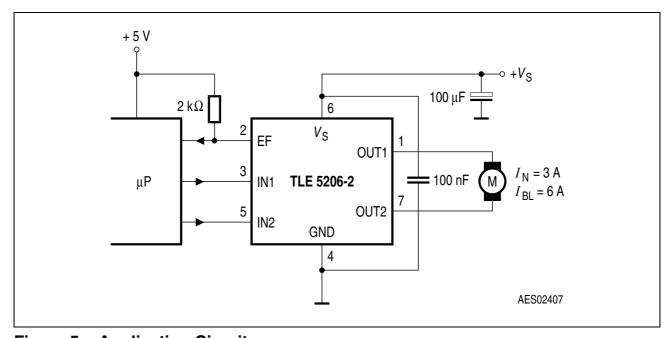


Figure 5 Application Circuit



## **Application Modes**

## 1. Simple CW/CCW-Control

For low-cost application simple CW/CCW-Control without any speed regulation is recommended. A low-speed two-line interface is sufficient for the brake low, clockwise, counter clockwise and brake high command.

## 2. Sign/Magnitude Control

For this mode two ports with PWM capability are necessary. Motor turns clockwise (current flows from OUT1 to OUT2; means: OUT1 is switched HIGH continuously and OUT2 is PWM controlled.

To achieve motor counter clockwise turning change input signals to: IN1 = PWM; IN2 = H.

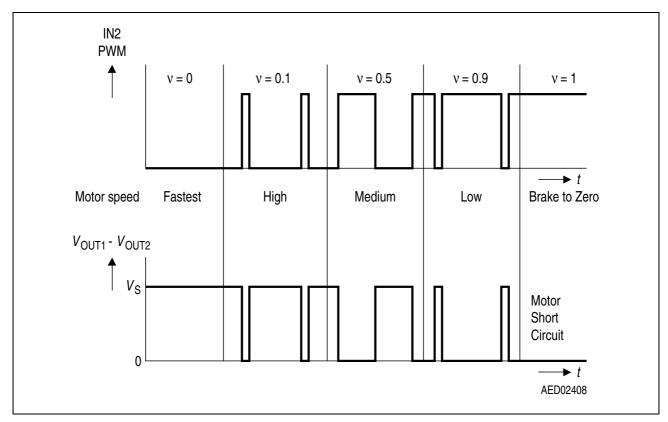


Figure 6 Input/Output Diagram for CW Operation (IN1 = H)

#### 3. Locked Anti-Phase Control

The most important advantage to drive a motor in locked anti-phase mode is: Only one variable duty cycle signal is necessary in which is encoded both direction- and amplitude information. So the interface is very simple: A PWM input driven by a dedicated PWM port from  $\mu P$ .



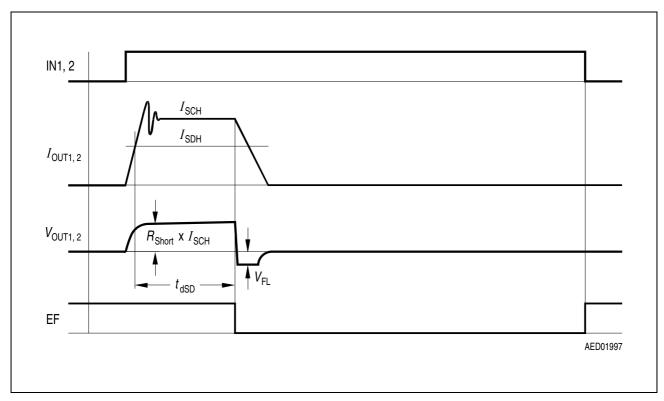


Figure 7 Timing Diagram for Output Shorted to Ground

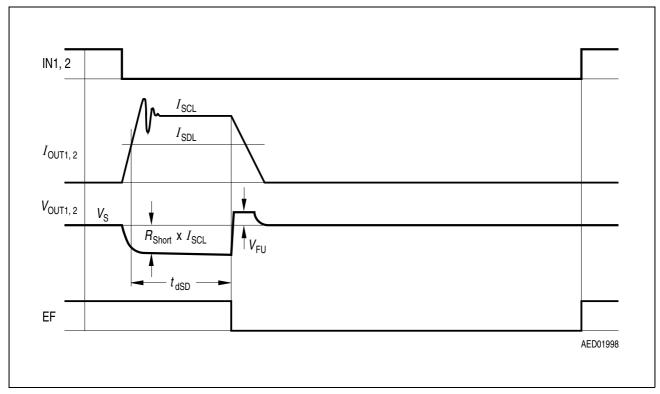
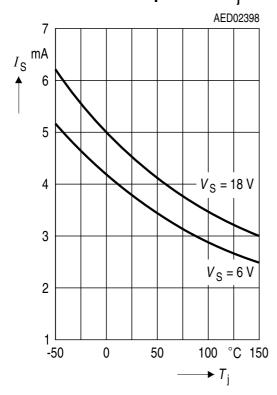


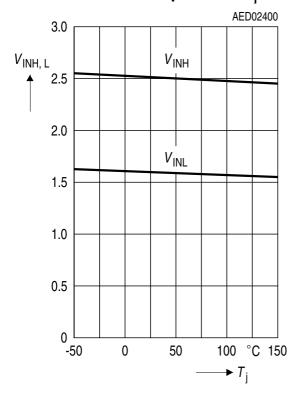
Figure 8 Timing Diagram for Output Shorted to  $V_{\rm S}$ 



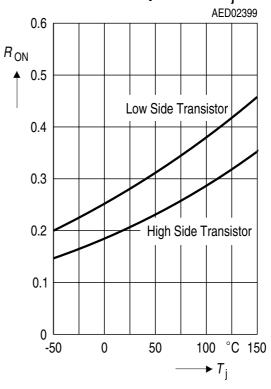
## Diagrams Quiescent Current $I_{\rm S}$ (active) versus Junction Temperature $T_{\rm i}$



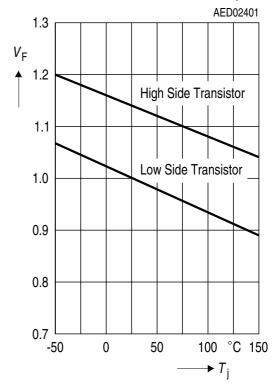
# Input Switching Thresholds $V_{\mathrm{INH,\;L}}$ versus Junction Temperature $T_{\mathrm{i}}$



## Static Drain-Source ON-Resistance versus Junction Temperature $T_{\rm i}$

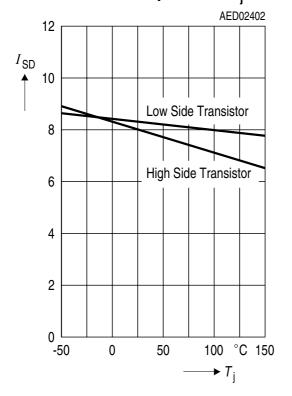


# Clamp Diode Forward Voltage $V_{\mathsf{F}}$ versus Junction Temperature $T_{\mathsf{i}}$

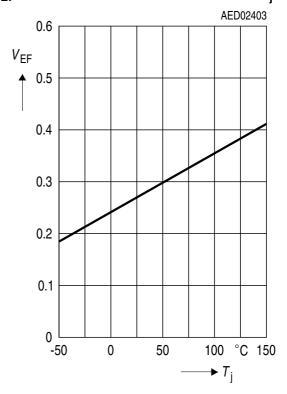




# Overcurrent Shutdown Threshold $I_{\rm SD}$ versus Junction Temperature $T_{\rm i}$

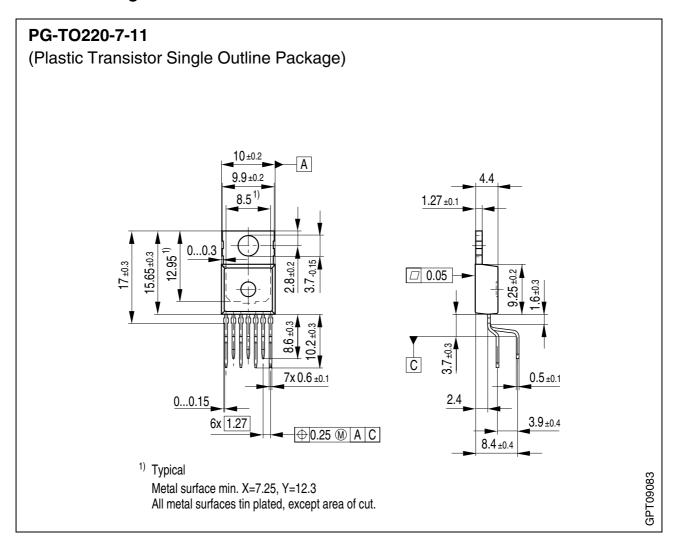


# Error-Flag Saturation Output Voltage $V_{\rm EF}$ versus Junction Temperature $T_{\rm i}$





#### 4 Package Outlines



## **Green Product** (RoHS compliant)

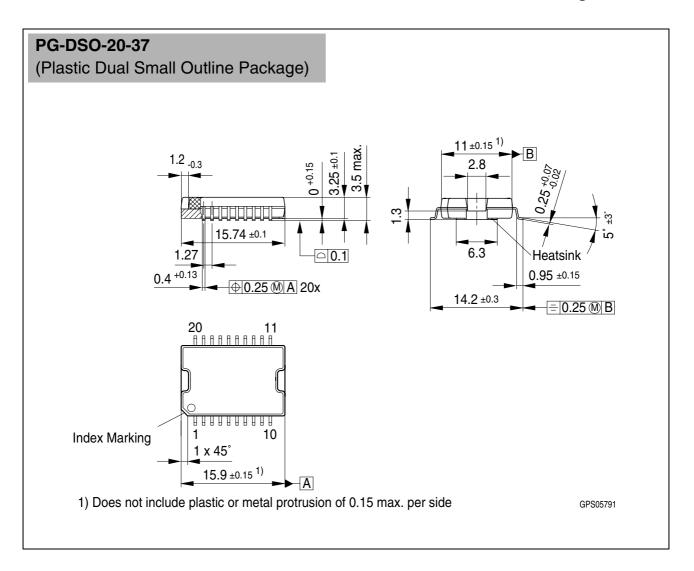
To meet the world-wide customer requirements for environmentally friendly products and to be compliant with government regulations the device is available as a green product. Green products are RoHS-Compliant (i.e Pb-free finish on leads and suitable for Pb-free soldering according to IPC/JEDEC J-STD-020).

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SMD = Surface Mounted Device

Dimensions in mm





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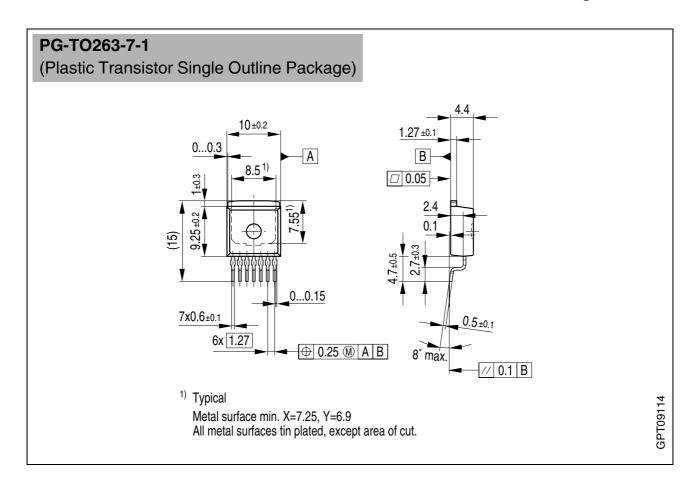
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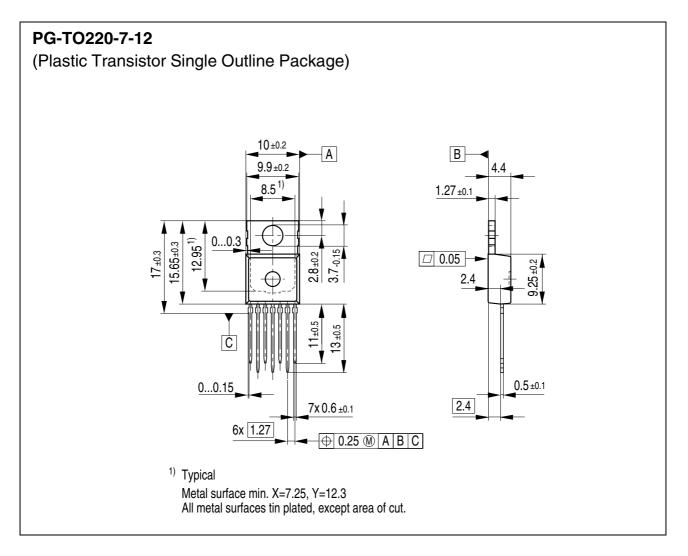
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## **Revision History**

## 5 Revision History

Version	Date	Changes
Rev. 1.1	2007-07-31	<ul> <li>RoHS-compliant version of the TLE 5206-2</li> <li>All pages: Infineon logo updated</li> <li>Page 1:     "AEC qualified" and "RoHS" logo added, "Green Product (RoHS compliant)" and "AEC qualified" statement added to feature list, package names changed to RoHS compliant versions, package pictures updated, ordering codes removed</li> <li>Page 19-22:     Package names changed to RoHS compliant versions, "Green Product" description added</li> <li>Revision History added</li> <li>Legal Disclaimer added</li> </ul>

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