Device Selection Guide

| Chip Materials | Emitted Color | Resin Color |
|----------------|-----------------|---------------|
| AlGaInP | Brilliant Red | |
| InGaN | Brilliant Green | Water Diffuse |
| InGaN | Brilliant Blue | - |

Absolute Maximum Ratings (Ta=25°C)

| Parameter | Symbol | Rating | Unit | |
|---|--------|---|------|--|
| Reverse Voltage | VR | 5 | V | |
| Forward Current | IF | R:25 G:25 B:25 | mA | |
| Peak Forward Current (Duty 1/10 @1KHz) | IFP | R:60 G:100 B:100 | mA | |
| Power Dissipation | Pd | R:60 G:95 B:95 | mW | |
| Junction Temperature | Тј | 100 | °C | |
| Operating Temperature | Topr | -40 ~ +85 | °C | |
| Storage Temperature | Tstg | -40 ~ +90 | °C | |
| ESD (Classification acc. AEC Q101) | ESDHBM | R:2000 G:150 B:150 | V | |
| Soldering Temperature | Tsol | Reflow Soldering : $260 \degree C$ for 10 sec. Hand Soldering : $350 \degree C$ for 3 sec. | | |

Electro-Optical Characteristics (Ta=25°C)

| Symbol | | Min. | Тур. | Max. | Unit | Condition |
|-----------------|--|--|---|--|--|--|
| | R | 165 | | 288 | | |
| Iv | G | 650 | | 1350 | mcd | I _F =20mA |
| | В | 150 | | 310 | | |
| $2\theta_{1/2}$ | | | 120 | | deg | IF=20mA |
| | R | | 632 | | | |
| Λр | G | | 518 | | nm | IF=20mA |
| | В | | 468 | | | |
| | R | 620.5 | | 627.5 | | |
| Λd | G | 513.0 | | 533.0 | nm | I _F =20mA |
| | В | 456.5 | | 471.5 | | |
| | R | | 20 | | | |
| $\Delta\lambda$ | G | | 35 | | nm | IF=20mA |
| | В | | 25 | | | |
| | R | 1.7 | | 2.6 | | |
| $V_{\rm F}$ | G | 2.7 | | 3.6 | V | I _F =20mA |
| | В | 2.7 | | 3.6 | | |
| I _R | 4 | | | 10 | μΑ | V _R =5V |
| | $\frac{2\theta_{1/2}}{\Lambda p}$ Λd $\Delta \lambda$ V_{F} | $ Iv G B B 2θ_{1/2} R Ap G B R Ad G B R Δλ G B R V_F G B $ | $ Iv G 650 \\ B 150 \\ 2\theta_{1/2} & \\ R \\ Ap G \\ B \\ R 620.5 \\ Ad G 513.0 \\ B 456.5 \\ R \\ \Delta\lambda G \\ B \\ R 1.7 \\ V_F G 2.7 \\ B 2.7 \\ \end{bmatrix} $ | $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ |

Note:

1. Tolerance of Luminous Intensity: ±10%

2. Tolerance of Dominant Wavelength: ±1nm

3. Tolerance of Forward Voltage: ± 0.1 V

Floating Bin(Red) Bin Range of Luminous Intensity

| Bin Code | Min. | Max. | Unit | Condition |
|----------|------|------|------|----------------|
| RA | 165 | 200 | | |
| RB | 200 | 240 | mcd | $I_F = 20 m A$ |
| RC | 240 | 288 | - | |

Bin Range of Dominant Wavelength

| Bin Code | Min. | Max. | Unit | Condition |
|----------|-------|-------|------|----------------|
| R1 | 620.5 | 627.5 | nm | $I_F = 20 m A$ |

Floating Bin(Green) Bin Range of Luminous Intensity

| Bin Code | Min. | Max. | Unit | Condition |
|----------|------|------|------|----------------|
| GA | 650 | 785 | | |
| GB | 785 | 940 | | I 20 A |
| GC | 940 | 1130 | mcd | $I_F = 20 m A$ |
| GD | 1130 | 1350 | | |

Bin Range of Dominant Wavelength

| Bin Code | Min. | Max. | Unit | Condition |
|----------|-------|-------|------|----------------|
| G0 | 513.0 | 518.0 | | |
| G1 | 518.0 | 523.0 | - | I 20 A |
| G2 | 523.0 | 528.0 | nm | $I_F = 20 m A$ |
| G3 | 528.0 | 533.0 | - | |

Note:

1. Tolerance of Luminous Intensity: $\pm 10\%$

2.Tolerance of Dominant Wavelength: ±1nm

Floating Bin(Blue) Bin Range of Luminous Intensity

| Bin Code | Min. | Max. | Unit | Condition |
|----------|------|------|-------|----------------|
| BA | 150 | 180 | | |
| BB | 180 | 215 | - | I 20 A |
| BC | 215 | 260 | - mcd | $I_F = 20 m A$ |
| BD | 260 | 310 | _ | |

Bin Range of Dominant Wavelength

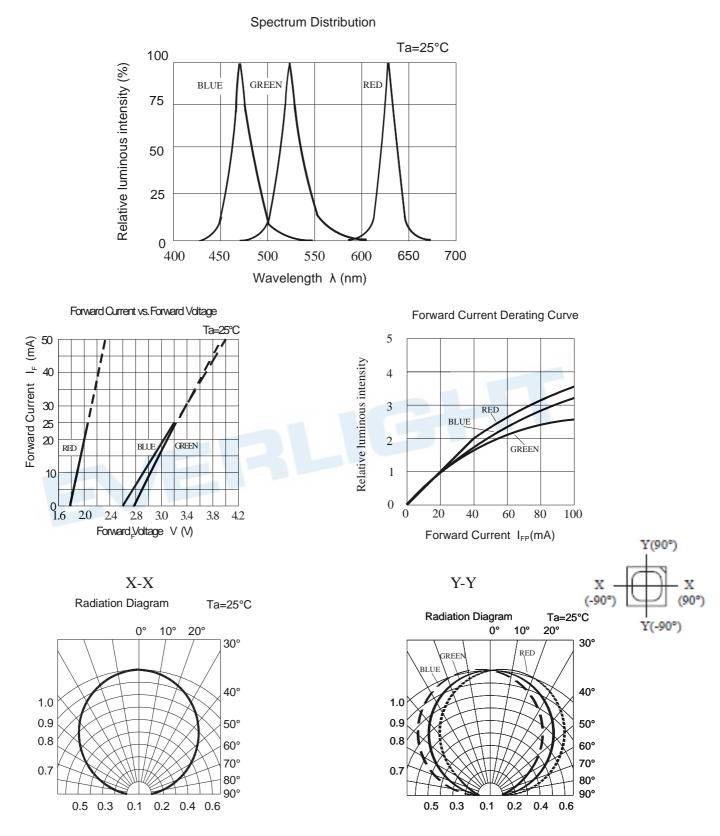
| Bin Code | Min. | Max. | Unit | Condition |
|----------|-------|-------|------|----------------|
| B0 | 456.5 | 461.5 | | |
| B1 | 461.5 | 466.5 | nm | $I_F = 20 m A$ |
| B2 | 466.5 | 471.5 | _ | |

Note:

- 1. Tolerance of Luminous Intensity: ±10%
- 2. Tolerance of Dominant Wavelength: ±1nm

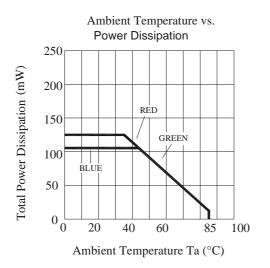
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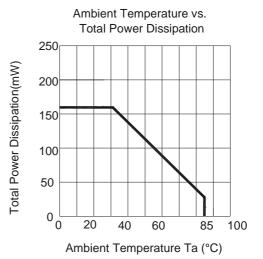
Typical Electro-Optical Characteristics Curves



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Typical Electro-Optical Characteristics Curves



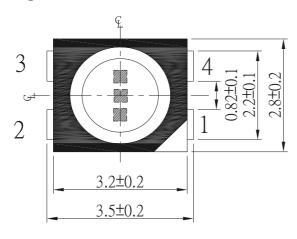


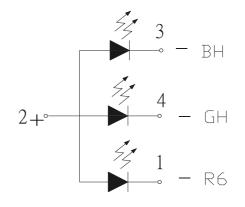


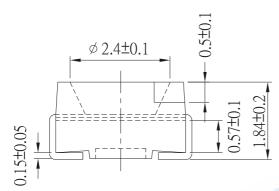
DATASHEET SMD • REFLECTOR 67-03A/R6GHBHW-A01/2T/MS

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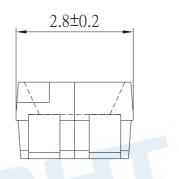
Package Dimension



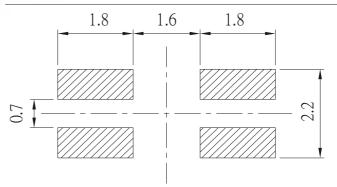




0.8±0.1



Recommended soldering pad design

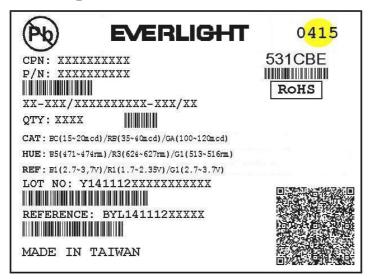


Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

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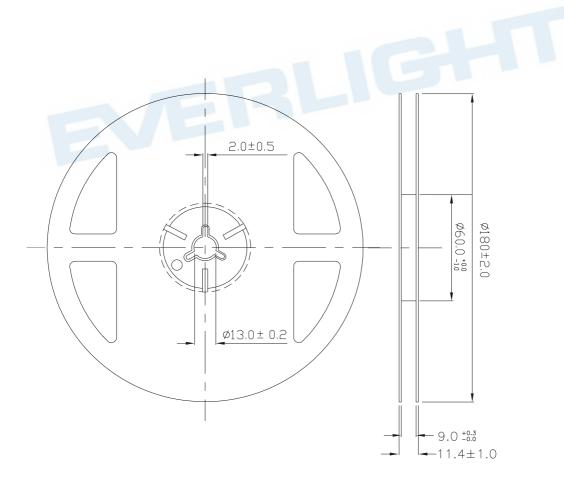
Moisture Resistant Packing Materials

Label Explanation



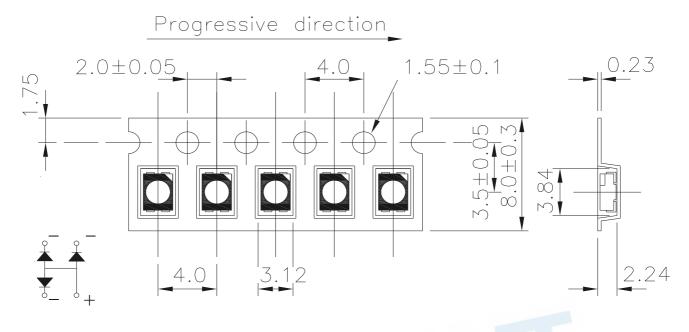
- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

Reel Dimensions





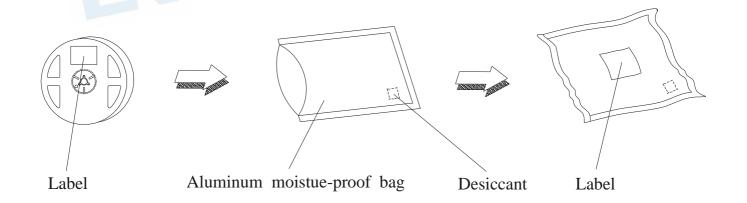
Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel Min 250pcs to Max 2000 PCS/1 reel



Note:

Tolerances unless mentioned ± 0.1 mm. Unit = mm

Moisture Resistant Packing Process



Note: Tolerances unless mentioned ±0.1mm. Unit = mm

Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30° C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 168Hrs under 30° C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.

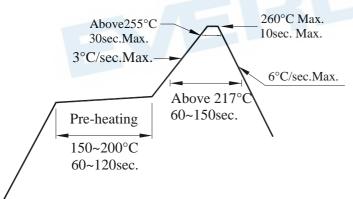
2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : $60\pm5^{\circ}$ C for 24 hours.

2.5 Before using LEDs, baking treatment should be implemented based on the following conditions: pre-curing at $60\pm5^{\circ}$ C for 24 hours or $125\pm5^{\circ}$ C for 3 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350° C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

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5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

| \bigcirc | X |
|------------|---|
| | |

6.Directions for use

The LEDs should be operated with forward bias. The driving circuit must be designed so that the LEDs are not subjected to forward or reverse voltage while it is off. If reverse voltage is continuously applied to the LEDs, It may cause migration resulting in LED damage.

EVERLIGHT ELECTRONICS CO., LTD. Office: No 6-8, Zhonghua Rd., Shulin Dist., New Taipei City 23860, Taiwan, R.O.C Tel: 886-2-2685-6688 Fax: 886-2-2685-6699 http://www.everlight.com

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