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1 Electrical ratings

Table 2. Absolute maximum ratings

Cumbal	Dovometer		Value				
Symbol	Parameter	I ² PAK	TO-220	TO-247	TO-220FP	Unit	
V_{GS}	Gate-source voltage		:	± 25		V	
I _D	Drain current (continuous) at T _C = 25 °C		15		15 ⁽¹⁾	Α	
I _D	Drain current (continuous) at T _C = 100 °C	9.4		9.4 ⁽¹⁾	Α		
I _{DM} ⁽¹⁾	Drain current (pulsed)	60		60 ⁽¹⁾	Α		
P _{TOT}	Total dissipation at T _C = 25 °C	110		25	W		
dv/dt (2)	Peak diode recovery voltage slope	15			V/ns		
V _{ISO}	Insulation withstand voltage (RMS) from all three leads to external heat sink (t = 1 s; Tc = 25 °C)			2500	٧		
T _{stg}	Storage temperature	- 55 to 150			°C		
Tj	Max. operating junction temperature			150		°C	

^{1.} Limited by maximum junction temperature.

Table 3. Thermal data

Symbol	Parameter		Value				
Symbol	r ai ailletei	I ² PAK	TO-220	TO-247	TO-220FP	Unit	
R _{thj-case}	Thermal resistance junction-case max	1.14			5	°C/W	
R _{thj-amb}	Thermal resistance junction-ambient max	62.5		50	62.5	°C/W	

Table 4. Avalanche characteristics

Symbol	Parameter	Value	Unit
I _{AR}	Avalanche current, repetetive or not repetetive (pulse width limited by $T_{\rm jmax}$)	4	Α
E _{AS}	Single pulse avalanche energy (starting $T_J = 25$ °C, $I_{D} = I_{AR}$; $V_{DD} = 50$ V)	210	mJ

^{2.} $I_{SD} \leq$ 15 A, di/dt \leq 400 A/ μ s; $V_{DSPeak} < V_{(BR)DSS}$, $V_{DD} =$ 400 V

2 Electrical characteristics

(T_C = 25 °C unless otherwise specified)

Table 5. On /off states

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V _{(BR)DSS}	Drain-source breakdown voltage	$I_D = 1 \text{ mA}, V_{GS} = 0$	650			V
I _{DSS}		V _{DS} = 650 V V _{DS} = 650 V, T _C =125 °C			1 100	μ Α μ Α
I _{GSS}	Gate-body leakage current (V _{DS} = 0)	$V_{GS} = \pm 25 \text{ V}$			± 100	nA
V _{GS(th)}	Gate threshold voltage	$V_{DS} = V_{GS}, I_{D} = 250 \mu A$	3	4	5	V
R _{DS(on)}	Static drain-source on-resistance	$V_{GS} = 10 \text{ V}, I_D = 7.5 \text{ A}$		0.198	0.22	Ω

Table 6. Dynamic

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
C _{iss} C _{oss} C _{rss}	Input capacitance Output capacitance Reverse transfer capacitance	$V_{DS} = 100 \text{ V, f} = 1 \text{ MHz,}$ $V_{GS} = 0$	-	1240 32 3.2	-	pF pF pF
C _{o(tr)} ⁽¹⁾	Equivalent capacitance time related	V _{DS} = 0 to 520 V, V _{GS} = 0	-	99	-	pF
C _{o(er)} ⁽²⁾	Equivalent capacitance energy related	V _{DS} = 0 to 320 v, v _{GS} = 0	-	30	-	pF
R _G	Intrinsic gate resistance	f = 1 MHz open drain	-	3	-	Ω
Q_g	Total gate charge	$V_{DD} = 520 \text{ V}, I_D = 7.5 \text{ A},$		31		nC
Q_{gs}	Gate-source charge	V _{GS} = 10 V	-	8	-	nC
Q_{gd}	Gate-drain charge	(see Figure 20)		14		nC

^{1.} Time related is defined as a constant equivalent capacitance giving the same charging time as C_{oss} when V_{DS} increases from 0 to 80% V_{DSS}

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^{2.} Energy related is defined as a constant equivalent capacitance giving the same stored energy as C_{oss} when V_{DS} increases from 0 to 80% V_{DSS}

Table 7. Switching times

Symbol	Parameter	Test conditions	Min.	Тур.	Max	Unit
t _{d(V)}	Voltage delay time	$V_{DD} = 400 \text{ V}, I_{D} = 9.5 \text{ A},$		36		ns
t _{r(V)}	Voltage rise time	$R_G = 4.7 \Omega$, $V_{GS} = 10 V$		7		ns
$t_{f(i)}$	Current fall time	(see <i>Figure 21</i> and	-	9	_	ns
t _{c(off)}	Crossing time	Figure 24)		11		ns

Table 8. Source drain diode

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
I _{SD}	Source-drain current Source-drain current (pulsed)		-		15 60	A A
V _{SD} ⁽²⁾	Forward on voltage	I _{SD} = 15 A, V _{GS} = 0	-		1.5	V
t _{rr} Q _{rr} I _{RRM}	Reverse recovery time Reverse recovery charge Reverse recovery current	I _{SD} = 15 A, di/dt = 100 A/μs V _{DD} = 100 V (see <i>Figure 24</i>)	-	290 3.4 23.5		ns μC A
t _{rr} Q _{rr} I _{RRM}	Reverse recovery time Reverse recovery charge Reverse recovery current	$I_{SD} = 15 \text{ A}, \text{ di/dt} = 100 \text{ A/}\mu\text{s}$ $V_{DD} = 100 \text{ V}, T_j = 150 ^{\circ}\text{C}$ (see <i>Figure 24</i>)	-	352 4 24		ns μC A

^{1.} Pulse width limited by safe operating area.

^{2.} Pulsed: pulse duration = $300 \mu s$, duty cycle 1.5%

2.1 **Electrical characteristics (curves)**

Figure 2. Safe operating area for I2PAK and Figure 3. Thermal impedance for I²PAK and TO-220 TO-220

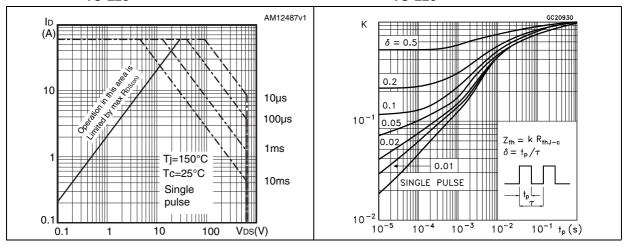


Figure 4. Safe operating area TO220FP Figure 5.

Thermal impedance for TO-220FP

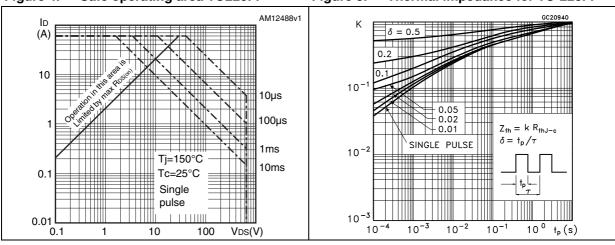


Figure 6. Safe operating area TO-247

Figure 7. Thermal impedance TO-247

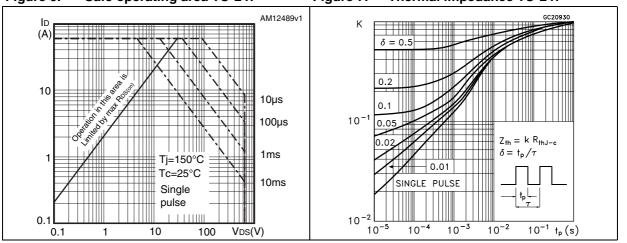


Figure 8. Output characteristics

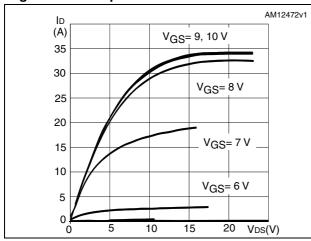


Figure 9. Transfer characteristics

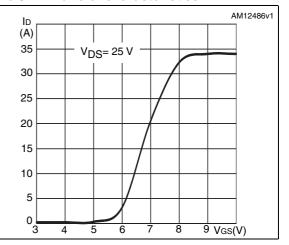
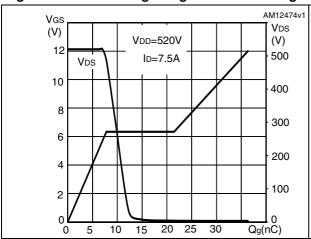


Figure 10. Gate charge vs gate-source voltage Figure 11. Static drain-source on-resistance



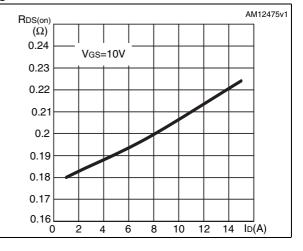


Figure 12. Capacitance variations

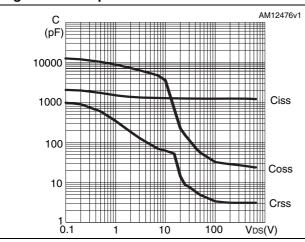


Figure 13. Output capacitance stored energy

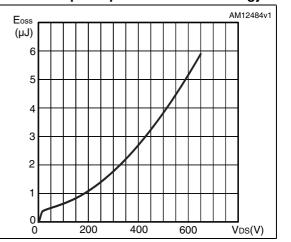
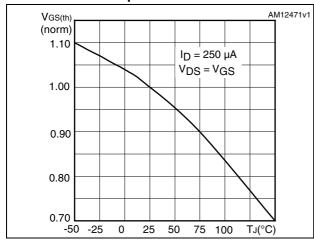


Figure 14. Normalized gate threshold voltage Figure 15. Normalized on-resistance vs vs temperature temperature



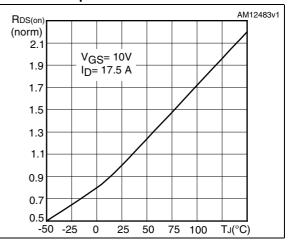
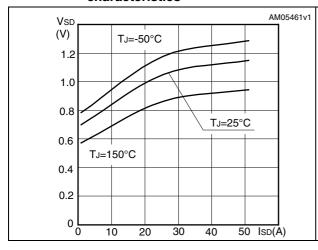


Figure 16. **Drain-source diode forward** characteristics

Figure 17. Normalized B_{VDSS} vs temperature



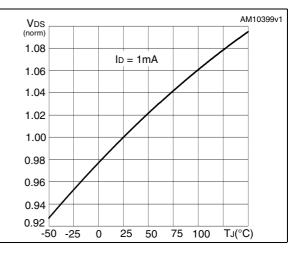
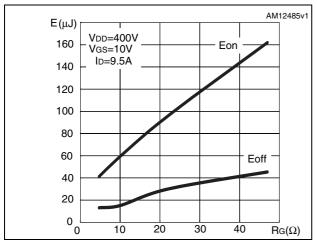


Figure 18. Switching losses vs gate resistance



1. Eon including reverse recovery of a SiC diode

3 Test circuits

Figure 19. Switching times test circuit for resistive load

Figure 20. Gate charge test circuit

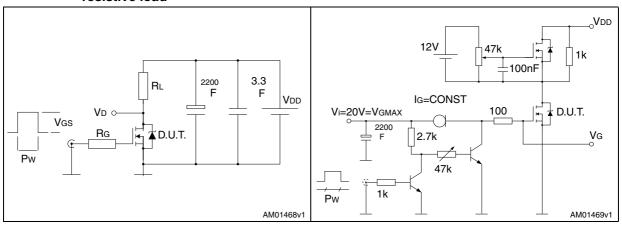


Figure 21. Test circuit for inductive load switching and diode recovery times

Figure 22. Unclamped inductive load test circuit

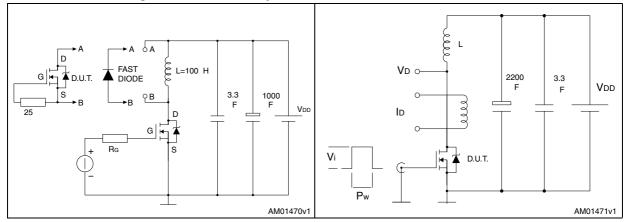
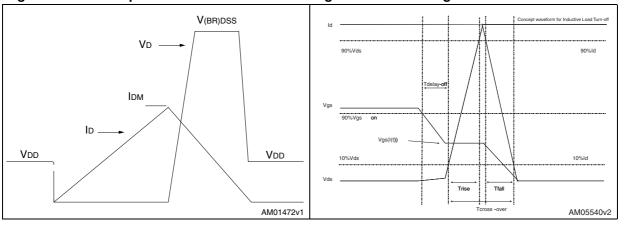


Figure 23. Unclamped inductive waveform

Figure 24. Switching time waveform





4 Package mechanical data

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.

Table 9. TO-220FP mechanical data

Dim		mm				
Dim.	Min.	Тур.	Max.			
А	4.4		4.6			
В	2.5		2.7			
D	2.5		2.75			
Е	0.45		0.7			
F	0.75		1			
F1	1.15		1.70			
F2	1.15		1.70			
G	4.95		5.2			
G1	2.4		2.7			
Н	10		10.4			
L2		16				
L3	28.6		30.6			
L4	9.8		10.6			
L5	2.9		3.6			
L6	15.9		16.4			
L7	9		9.3			
Dia	3		3.2			

-*B*-Dia L6 *L2 L7* L3 F1 L4 F2 E -G1-7012510_Rev_K_B

Figure 25. TO-220FP drawing

Table 10. I²PAK (TO-262) mechanical data

DIM		mm.	
DIM.	min.	typ	max.
Α	4.40		4.60
A1	2.40		2.72
b	0.61		0.88
b1	1.14		1.70
С	0.49		0.70
c2	1.23		1.32
D	8.95		9.35
е	2.40		2.70
e1	4.95		5.15
E	10		10.40
L	13		14
L1	3.50		3.93
L2	1.27		1.40

Figure 26. I²PAK (TO-262) drawing

Table 11. TO-220 type A mechanical data

Dim	mm				
Dim.	Min.	Тур.	Max.		
Α	4.40		4.60		
b	0.61		0.88		
b1	1.14		1.70		
С	0.48		0.70		
D	15.25		15.75		
D1		1.27			
E	10		10.40		
е	2.40		2.70		
e1	4.95		5.15		
F	1.23		1.32		
H1	6.20		6.60		
J1	2.40		2.72		
L	13		14		
L1	3.50		3.93		
L20		16.40			
L30		28.90			
ØP	3.75		3.85		
Q	2.65		2.95		

Figure 27. TO-220 type A drawing

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Table 12. TO-247 mechanical data

Dim		mm.	
Dim.	Min.	Тур.	Max.
A	4.85		5.15
A1	2.20		2.60
b	1.0		1.40
b1	2.0		2.40
b2	3.0		3.40
С	0.40		0.80
D	19.85		20.15
E	15.45		15.75
е	5.30	5.45	5.60
L	14.20		14.80
L1	3.70		4.30
L2		18.50	
ØP	3.55		3.65
ØR	4.50		5.50
S	5.30	5.50	5.70

BACK VIEW

HEAT-SINK PLANE E -S Ĺ2 Ь1 b2

Figure 28. TO-247 drawing

A1-

0075325_G

5 Revision history

Table 13. Document revision history

Date	Revision	Changes
01-Mar-2012	1	First release.
11-Jul-2012	2	The part numbers STB18N65M5 and STD18N65M5 have been moved to a separate datasheet. The part numbers STI18N65M5 and STW18N65M5 in I²PAK and TO-247 packages have been added. Document status promoted from preliminary data to production data. Added Section 2.1: Electrical characteristics (curves).
19-Jul-2012	3	Updated Figure 8: Output characteristics, Figure 11: Static drain- source on-resistance and Figure 14: Normalized gate threshold voltage vs temperature.

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