

TYPES

Contact arrangement	Nominal coil voltage	Part No.
<u> </u>	4.5V DC	APE1004H
	5V DC	APE10005
	6V DC	APE10006
1 Form A	12V DC	APE10012
(without Au-plated)	18V DC	APE10018
	24V DC	APE10024
	48V DC	APE10048
	60V DC	APE10060
	4.5V DC	APE1014H
	5V DC	APE10105
	6V DC	APE10106
1 Form A	12V DC	APE10112
(with Au-plated)	18V DC	APE10118
	24V DC	APE10124
	48V DC	APE10148
	60V DC	APE10160
	4.5V DC	APE3004H
	5V DC	APE30005
	6V DC	APE30006
1 Form C	12V DC	APE30012
(without Au-plated)	18V DC	APE30018
	24V DC	APE30024
	48V DC	APE30048
	60V DC	APE30060
	4.5V DC	APE3014H
	5V DC	APE30105
	6V DC	APE30106
1 Form C	12V DC	APE30112
(with Au-plated)	18V DC	APE30118
	24V DC	APE30124
	48V DC	APE30148
	60V DC	APE30160

Standard packing: Carton: 20 pcs.; Case: 1,000 pcs.

RATING

1. Coil data

Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal operating current [±10%] (at 20°C 68°F)	Coil resistance [±10%] (at 20°C 68°F)	Nominal operating power	Max. allowable voltage (at 20°C 68°F)
4.5V DC	66%V or less of		38mA	119Ω		
5V DC			34mA	148Ω		
6V DC			28mA	212Ω	170mW	
12V DC		ninal voltage nominal voltage	14mA	847Ω	17 OHIVV	120%V of
18V DC	(Initial)		9mA	1,906Ω		nominal voltage
24V DC	()	(mass)	7mA	3,388Ω		
48V DC			5mA	10,618Ω	217mW	
60V DC			3mA	20,572Ω	175mW	



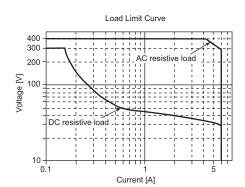
2. Specifications

Characteristics	Item		Specifications		
	Arrangement		1 Form A, 1 Form C		
Contact	Initial contact resistance, max.		Max. 100 mΩ (By voltage drop 6 V DC 1A)	Max. 30 mΩ (By voltage drop 6 V DC 1A	
	Contact material		AgSnO ₂ type	Au-plated AgSnO ₂ type	
Rating	Nominal switching capacity (resistive load)		6 A 250 V AC		
	Max. switching power (resistive load)		1,500 VA		
	Max. switching voltage		250V AC		
	Max. switching current		6 A (AC)		
	Nominal operating power		170 mW (5 to 24 V DC), 217 mW (48 V DC), 175mW (60 V DC)		
	Min. switching capacity (Reference value)*1		100 mA 5 V DC (without Au-plated), 1 mA 1 V DC (with Au-plated)		
	Insulation resistance (Initial)		Min. $1,000M\Omega$ (at $500V$ DC) Measurement at same location as "Initial breakdown voltage" section.		
Electrical characteristics	Breakdown voltage	Between open contacts	1,000 Vrms for 1 min. (Detection current: 10 mA)		
	(Initial)	Between contact and coil	4,000 Vrms for 1 min. (Detection current: 10 mA)		
	Surge breakdown voltage ⁻²	Between contact and coil	6,000 ∨ (initial)		
	Temperature rise (at 20°C 68°F)		Max. 30°C (By resistive method, nominal voltage applied to the coil; contact carrying current: 6A.)		
	Operate time (at 20°C 68°F)		Max. 8 ms (approx. 5 ms) (Nominal voltage applied to the coil, excluding contact bounce time.)		
	Release time (at 20°C 68°F)		Max. 4 ms (approx. 2.5 ms) (Nominal voltage applied to the coil, excluding contact bounce time.) (without diode)		
Mechanical characteristics	Shock resistance	Functional	1 Form C: Min. 49 m/s²; 1 Form A: Min. 98 m/s² (Half-wave pulse of sine wave: 11 ms; detection time: 10μs.)		
		Destructive	Min. 980 m/s² (Half-wave pulse of sine wave: 6 ms.)		
	Vibration resistance	Functional	10 to 55 Hz at double amplitude of 1 mm (Detection time: 10μs.)		
	vibration resistance	Destructive	10 to 55 Hz at double amplitude of 1.5 mm		
Expected life	Mechanical		Min. 5×106 (at 180 cpm)		
Lyberied lile	Electrical		N.O.: Min. 5×10 ⁴ , N.C.: Min. 3×10 ⁴ (at 6 cpm) (at rated load)		
Conditions	Conditions for operation, transport and storage*3		Ambient temperature: -40°C to +85°C -40°F to +185°F; Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature)		
	Max. operating speed (at rated load)		6 cpm		

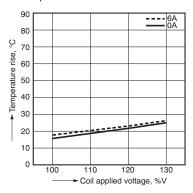
- *1 This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load
- *2 Wave is standard shock voltage of ±1.2×50μs according to JEC-212-1981
 *3 Refer to "6. Usage, Storage and Transport Conditions" in AMBIENT ENVIRONMENT section in Relay Technical Information.

REFERENCE DATA

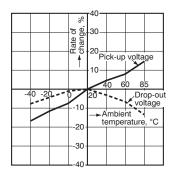
1. Max. switching capacity



2. Coil temperature rise Tested sample: APE30012 Measured portion: Inside the coil Ambient temperature: 28°C 82°F



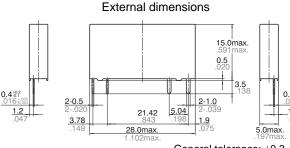
3. Ambient temperature characteristics Tested sample: APE30012, 6 pcs.



DIMENSIONS (Unit: mm inch)

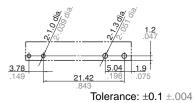
1. 1 Form A type





General tolerance: $\pm 0.3 \pm .012$

PC board pattern (Bottom view)

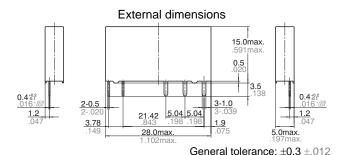


Schematic (Bottom view)



2. 1 Form C type



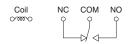


PC board pattern (Bottom view)



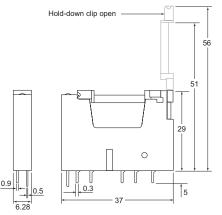
Tolerance: $\pm 0.1 \pm .004$

Schematic (Bottom view)

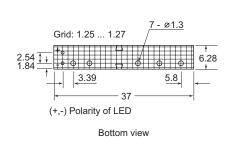


PE RELAY SOCKET

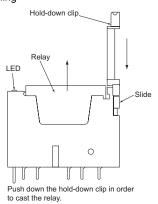




2. Pin Layout



3. Handling





Specifications		
LED		Pins rating
nominal voltage	24 V DC	
nominal current	appr. 4.2 mA	see above
diameter	3 mm	see above
color	green*	

^{*}other LED-colors on request

Socket incorporates LED-indication, hold-down clip and an integrated casting mechanism; PE1-PS-GD PCB-mounting.



NOTES

1. Cleaning

For automatic cleaning, the boiling method is recommended. Avoid ultrasonic cleaning which subjects the relays to high frequency vibrations, which may cause the contacts to stick. It is recommended that a fluorinated hydrocarbon or other alcoholic solvents be used.

2. Soldering

The automatic soldering shall be performed under following condition.

1) Preheating

Temperature: Max. 120°C 248°F

Time: Max. 120s 2) Soldering

Temperature: 260°C±5°C 500°F±41°F

Time: Max. 6s

3. Coil operating power

Pure DC current should be applied to the coil. The wave form should be rectangular. If it includes ripple, the ripple factor should be less than 5%. However, check it with the actual circuit since the characteristics may be slightly different.

4. Relay mounting

If, after mounting on PC boards, the relays are to be subjected to vibration during operation, use other means besides soldering to secure the relays to the PC board.

For Cautions for Use, see Relay Technical Information.