

# 1 Characteristics

**Table 1. Absolute ratings**

Symbol	Parameter		Value	Unit
$V_{PP}$	Peak pulse voltage	IEC 61000-4-2 air discharge IEC 61000-4-2 contact discharge MIL STD883G-Method 3015-7	$\pm 15$ $\pm 15$ $\pm 25$	kV
$T_{stg}$	Storage temperature range		-55 to +150	°C
$T_j$	Maximum junction temperature		150	°C
$T_L$	Lead solder temperature (10 seconds duration)		260	°C

**Table 2. Electrical characteristics ( $T_{amb} = 25\text{ °C}$ )**

Symbol	Parameter	Test conditions	Value			Unit
			Min.	Typ.	Max	
$I_{RM}$	Leakage current	$V_{RM} = 5\text{ V}$			0.5	$\mu\text{A}$
$V_{BR}$	Breakdown voltage between $V_{BUS}$ and GND	$I_R = 1\text{ mA}$	6			V
$V_{CL}$	Clamping voltage	$I_{PP} = 1\text{ A}$ , $t_p = 8/20\text{ }\mu\text{s}$ Any I/O pin to GND			12	V
		$I_{PP} = 5\text{ A}$ , $t_p = 8/20\text{ }\mu\text{s}$ Any I/O pin to GND			17	V
$C_{i/o-GND}$	Capacitance between I/O and GND	$V_R = 0\text{ V}$ , $F = 1\text{ MHz}$ Any I/O pin to ground		0.95	1.1	pF
		$V_R = 0\text{ V}$ , $F = 240\text{ MHz}$ Any I/O pin to ground		0.65	0.85	
$\Delta C_{i/o-GND}$	Capacitance variation between I/O and GND	$V_R = 0\text{ V}$ , $F = 1\text{ MHz}$ Any I/O pin to ground		0.020		
$C_{i/o-i/o}$	Capacitance between I/O	$V_R = 0\text{ V}$ , $F = 1\text{ MHz}$ Ground not connected		0.5	0.55	
		$V_R = 0\text{ V}$ , $F = 240\text{ MHz}$ Ground not connected		0.35	0.4	

Figure 2. Line capacitance versus frequency (typical values)

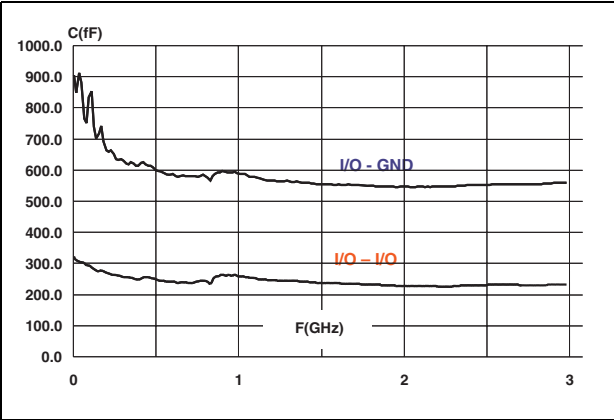


Figure 3. Relative variation of leakage current versus junction temperature (typical values)

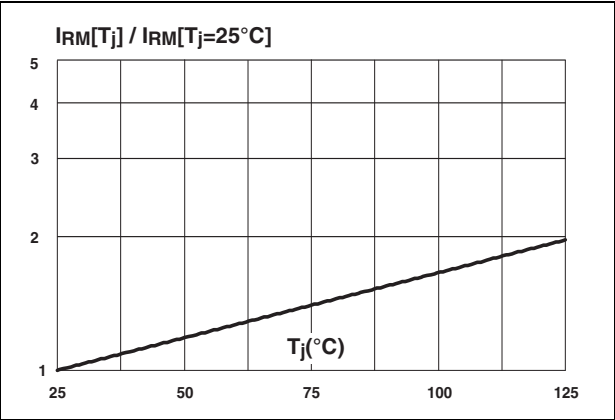


Figure 4. Attenuation measurement

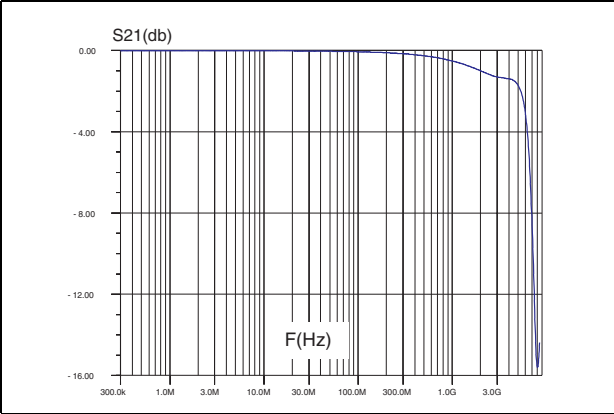


Figure 5. Crosstalk measurements

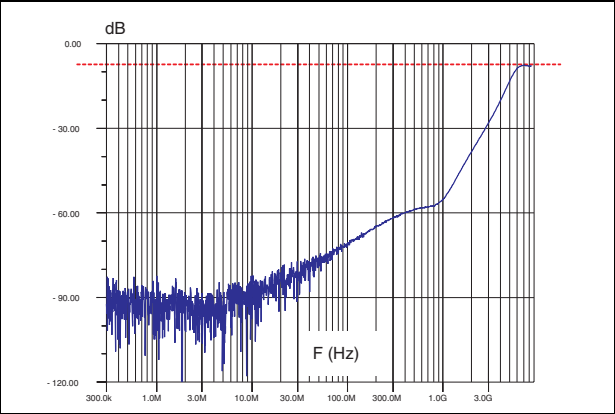


Figure 6. Remaining voltage on I/O1 after the USBULC6-2M6 during positive ESD surge (15 kV Air)

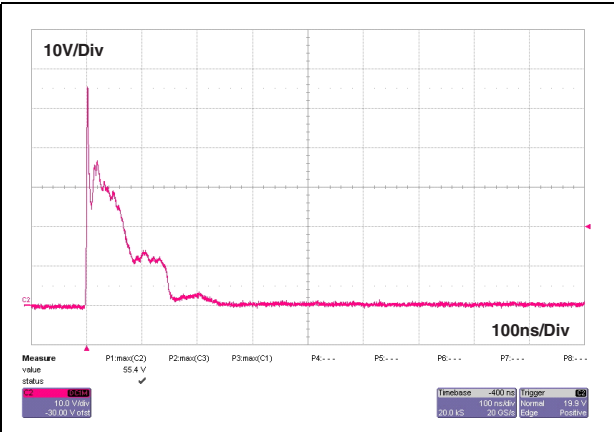


Figure 7. Remaining voltage on I/O2 after the USBULC6-2M6 during negative ESD surge (15 kV Air)

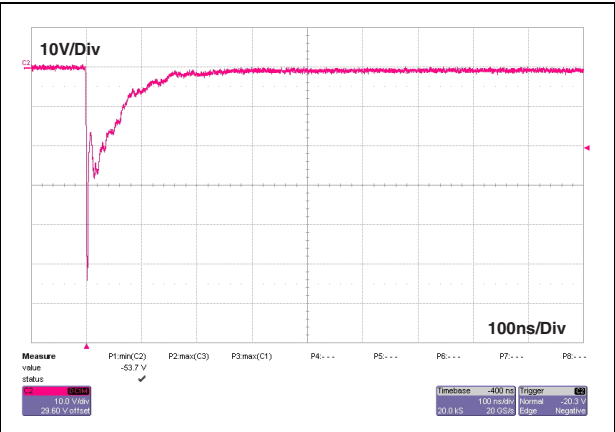


Figure 8. Remaining voltage on  $V_{BUS}$  after the USBULC6-2M6 during positive ESD surge (15 kV Air)

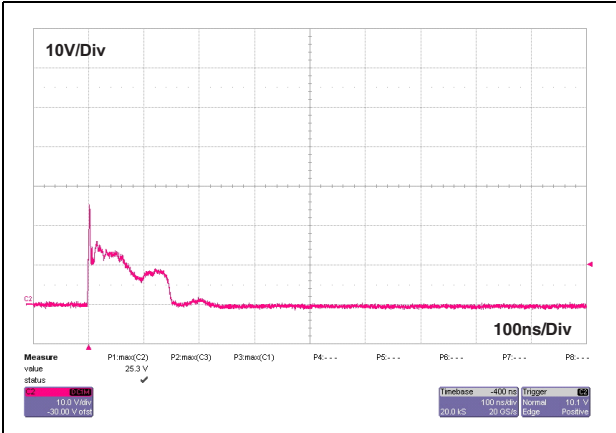


Figure 9. Remaining voltage on  $V_{BUS}$  after the USBULC6-2M6 during negative ESD surge (15 kV Air)

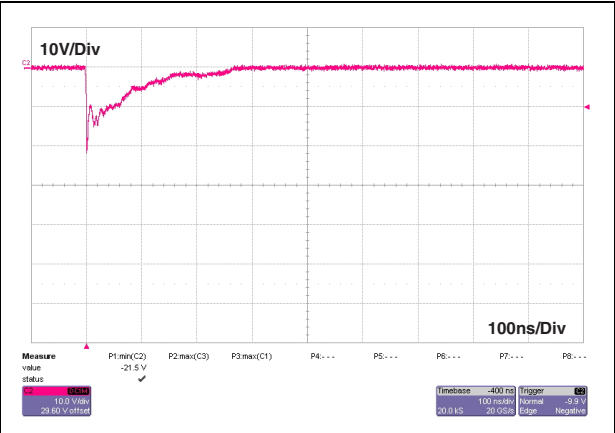


Figure 10. Eye diagram PCB only  
400 mV amplitude,  $F = 480$  Mbps

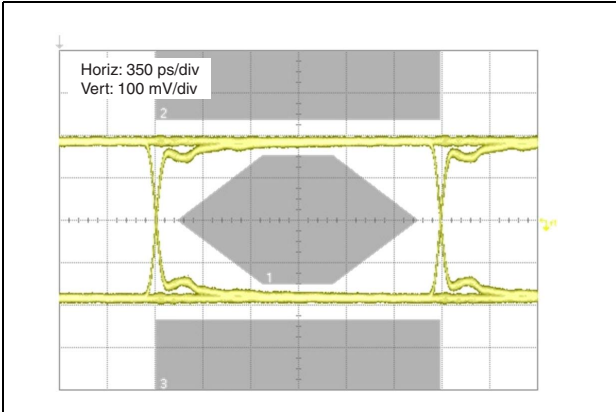


Figure 11. Eye diagram PCB + USBULC6-2M6  
400 mV amplitude,  $F = 480$  Mbps

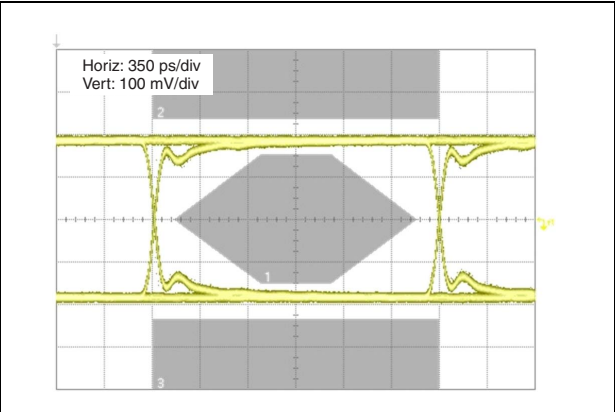
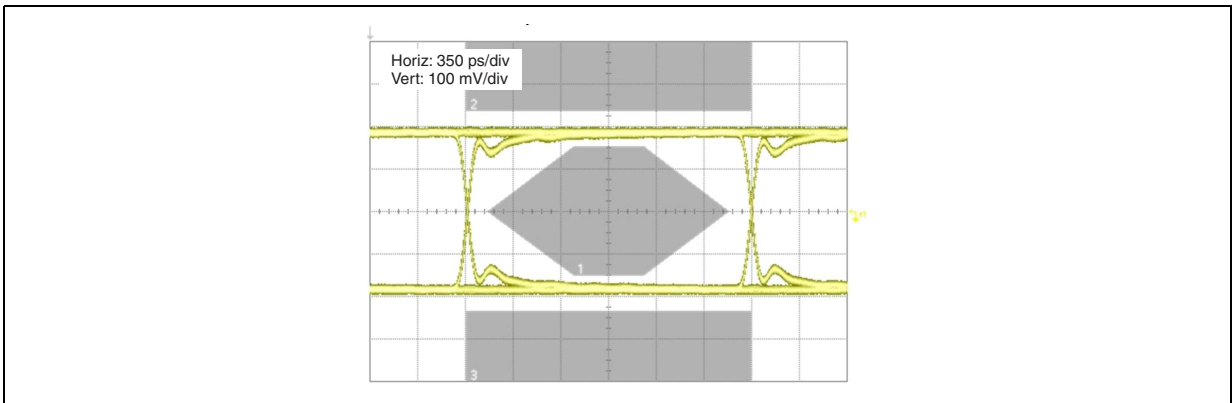
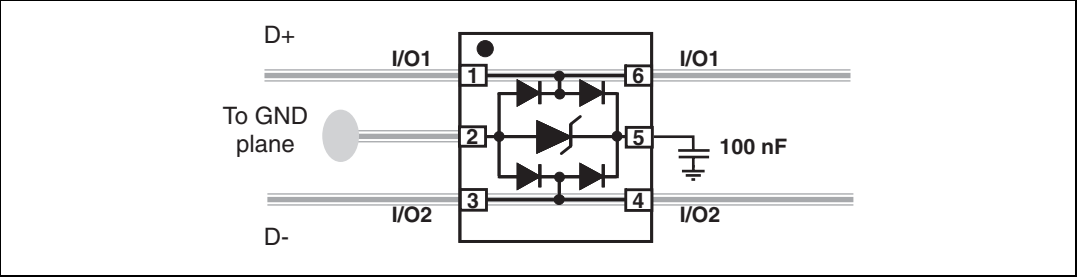


Figure 12. Eye diagram PCB + USBULC6-2M6, +5 V on  $V_{BUS}$  decoupling capacitor 100 nF, 400 mV amplitude,  $F = 480$  Mbps



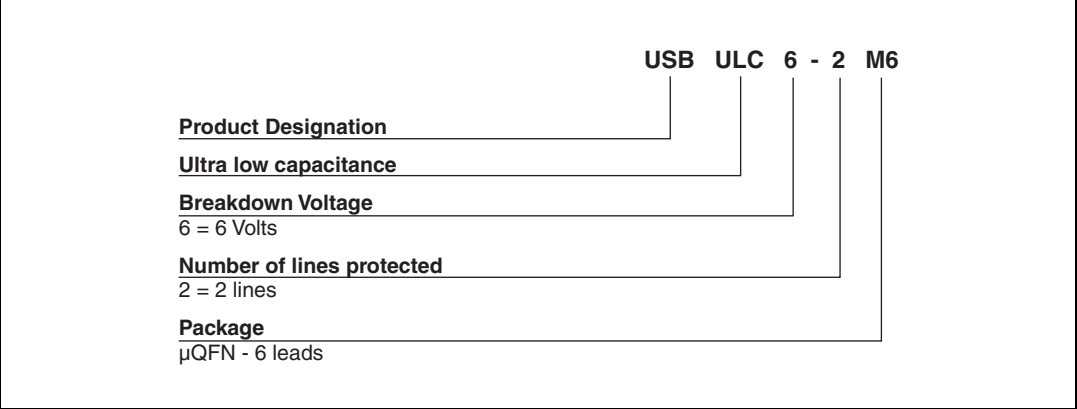
2      Application example

Figure 13.    One differential line



3      Ordering information scheme

Figure 14.    Ordering information scheme



# 4 Package information

- Epoxy meets UL94, V0

In order to meet environmental requirements, ST (also) offers these devices in ECOPACK® packages. ECOPACK® packages are Lead-free. The category of second level Interconnect is marked on the inner box label, in compliance with JEDEC Standard JESD97. The maximum ratings related to soldering conditions are also marked on the inner box label.

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**Table 3. Micro QFN 1.45x1.00 6L dimensions**

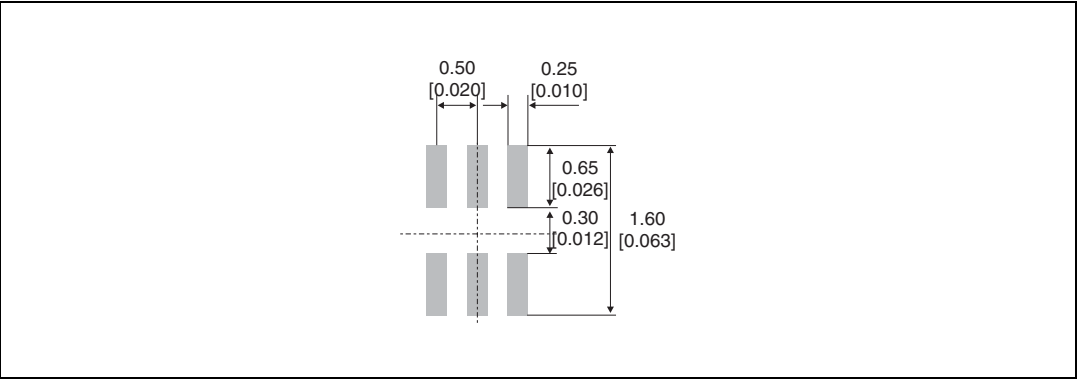
Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	0.50	0.55	0.60	0.020	0.022	0.024
A1	0.00	0.02	0.05	0.000	0.001	0.002
b	0.18	0.25	0.30	0.007	0.010	0.012
D <sup>(1)</sup>		1.45			0.057	
E <sup>(1)</sup>		1.00			0.039	
e <sup>(2)</sup>		0.50			0.020	
K	0.20			0.008		
L	0.30	0.35	0.40	0.012	0.014	0.016

1. ± 0.1 mm

2. ± 0.05 mm

**Note:** Product marking may be rotated by 90° for assembly plant differentiation. In no case should this product marking be used to orient the component for its placement on a PCB. Only pin 1 mark is to be used for this purpose.

**Figure 15. Footprint dimensions in mm [inches]**

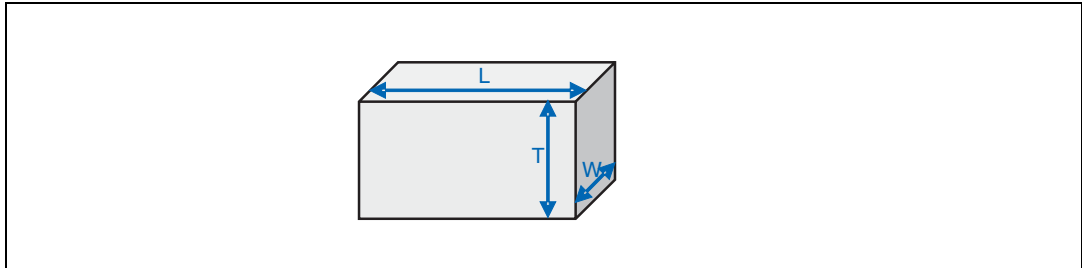


## 5 Recommendation on PCB assembly

### 5.1 Stencil opening design

1. General recommendation on stencil opening design
  - a) Stencil opening dimensions: L (Length), W (Width), T (Thickness)

**Figure 16. Stencil opening dimensions.**



- b) General Design Rule  
Stencil thickness (T) = 75 ~ 125  $\mu\text{m}$   
Aspect Ratio =  $\frac{W}{T} \geq 1.5$   
Aspect Area =  $\frac{L \times W}{2T(L + W)} \geq 0.66$

2. Reference design
  - a) Stencil opening thickness: 100  $\mu\text{m}$
  - b) Stencil opening for leads: Opening to footprint ratio is 90%.

### 5.2 Solder paste

1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
2. "No clean" solder paste is recommended.
3. Offers a high tack force to resist component movement during high speed
4. Solder paste with fine particles: powder particle size is 20-45  $\mu\text{m}$ .

### 5.3 Placement

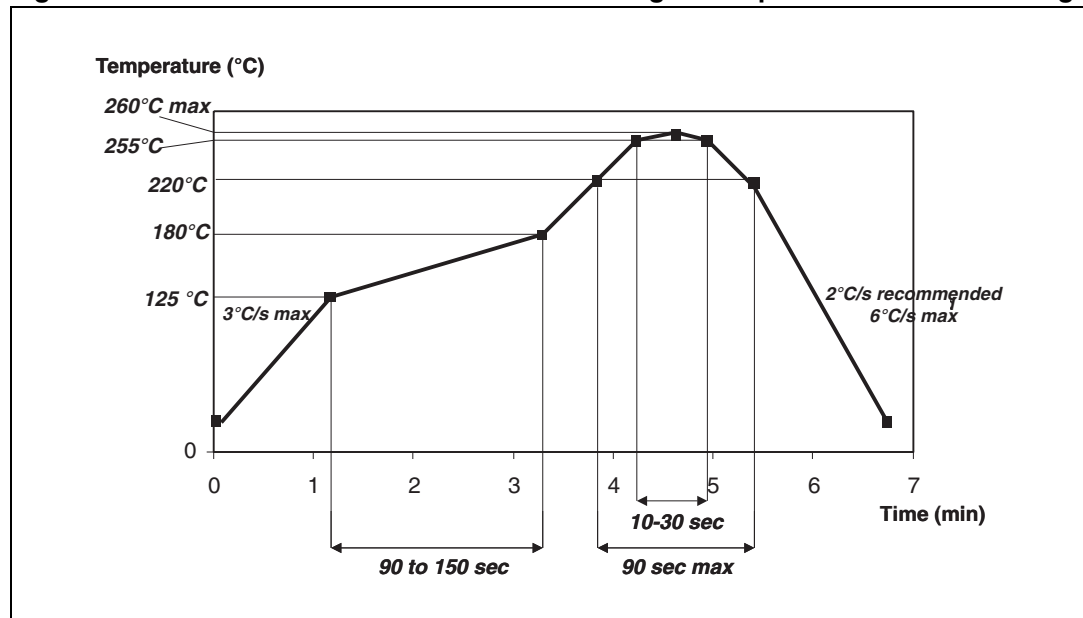
1. Manual positioning is not recommended.
2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
3. Standard tolerance of  $\pm 0.05$  mm is recommended.
4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

### 5.4 PCB design preference

1. To control the solder paste amount, the closed via is recommended instead of open vias.
2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.

### 5.5 Reflow profile

Figure 17. ST ECOPACK® recommended soldering reflow profile for PCB mounting



Note: Minimize air convection currents in the reflow oven to avoid component movement.

## 6 Ordering information

**Table 4. Ordering information**

Order code	Marking	Package	Weight	Base qty	Delivery mode
USBULC6-2M6	T <sup>(1)</sup>	μQFN	2.2 mg	3000	Tape and reel

1. The marking can be rotated by 90° to differentiate assembly location

## 7 Revision history

**Table 5. Document revision history**

Date	Revision	Description of changes
29-Nov-2007	1	First issue



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