

FIG 2
1.50 LEAD STYLE
ST4-40-1.50-X-D SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

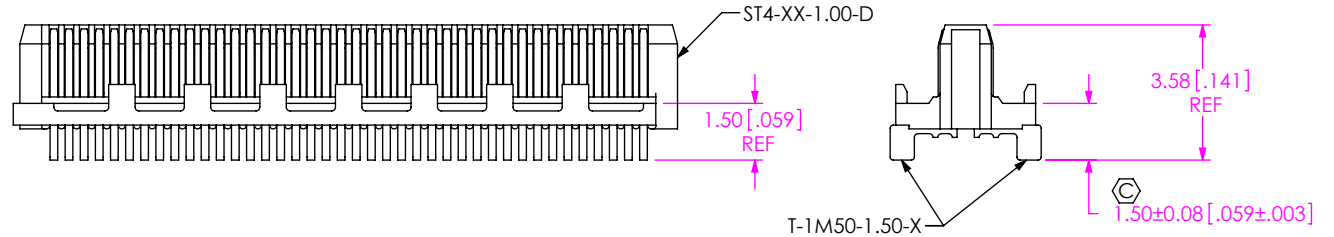
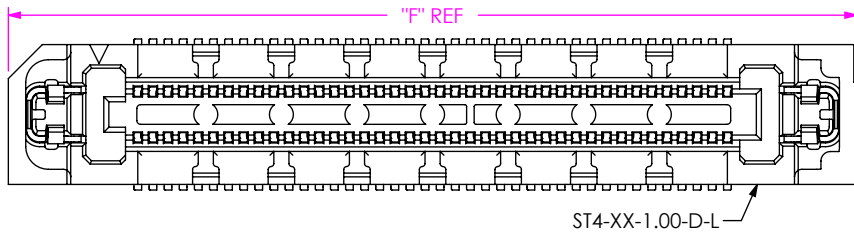
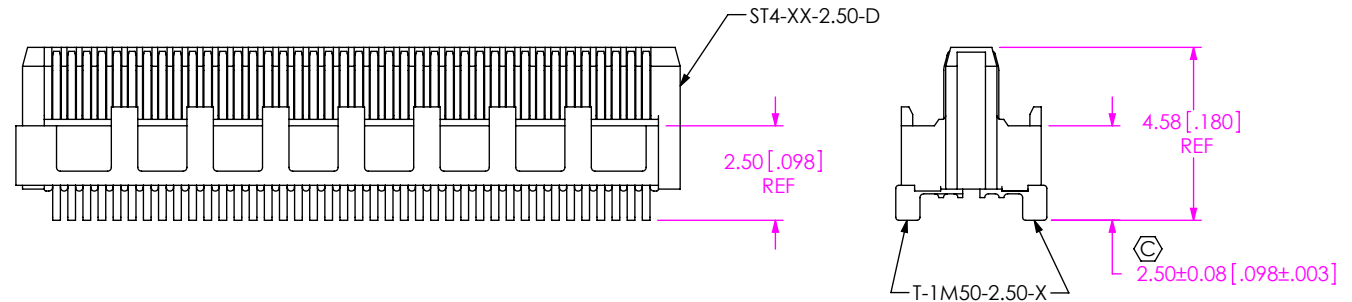
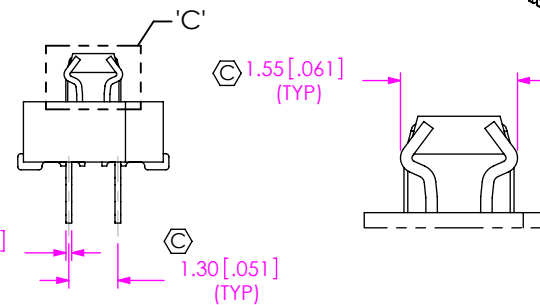
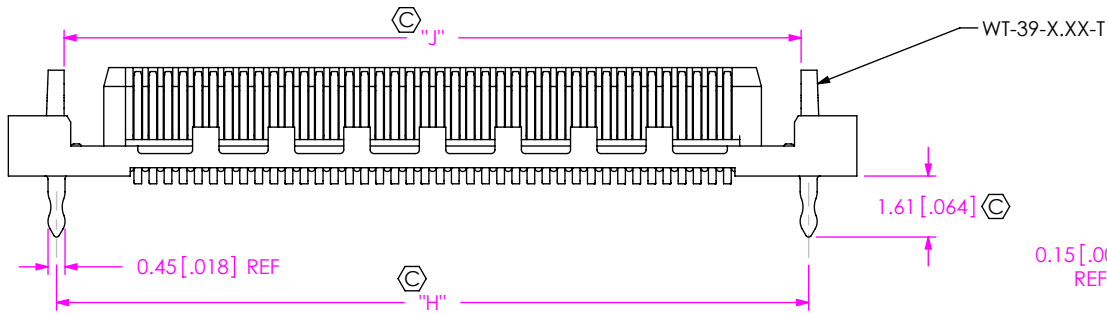
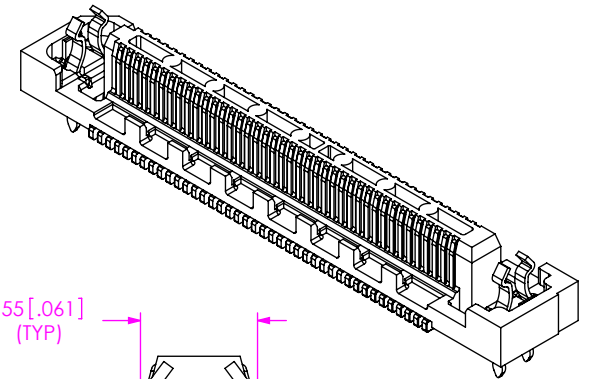


FIG 3
2.50 LEAD STYLE
ST4-40-2.50-X-D SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



LEAD STYLE	LATCH
-1.00	WT-39-1.00-T
-1.50	WT-39-1.50-T
-2.50	WT-39-2.50-T

TOOLED FOR -1.00 LEAD STYLE ONLY



No. OF POS	"F"	"H"	"J"
-10	10.46 [0.412]	7.90 [0.311]	7.50 [0.295]
-15	12.46 [0.491]	9.90 [0.390]	9.50 [0.374]
-20	14.46 [0.569]	11.90 [0.469]	11.50 [0.453]
-30	18.46 [0.727]	15.90 [0.626]	15.50 [0.610]
-40	22.46 [0.884]	19.90 [0.783]	19.50 [0.768]
-50	26.46 [1.042]	23.90 [0.941]	23.50 [0.925]

FIG 5
**-L: LATCHING OPTION
ST4-40-1.00-X-D-L SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
** = AVAILABLE FOR EXISTING CUSTOMERS ONLY

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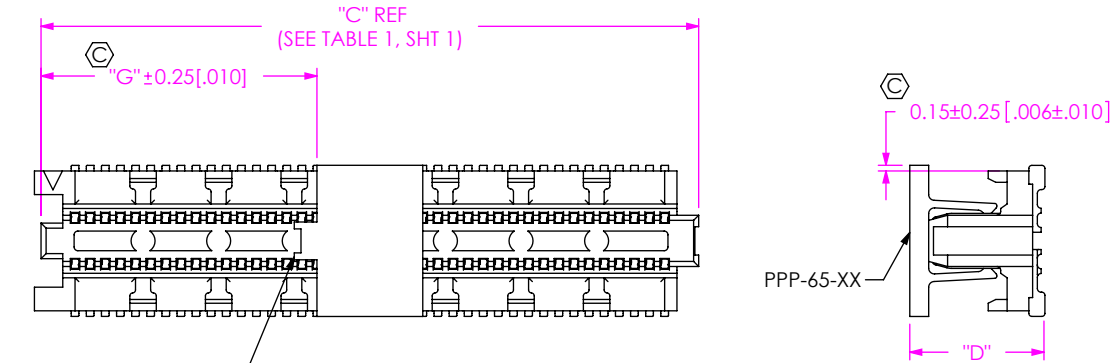


520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.4mm [.016] TERMINAL STRIP ASSEMBLY

DWG. NO.
ST4-XX-X.XX-X-D-X-XX-TR

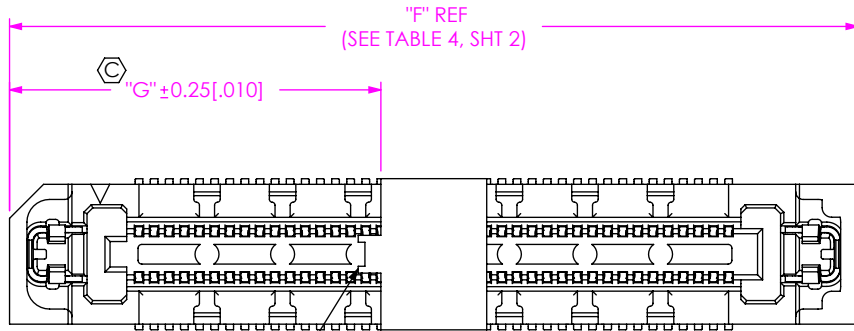
BY: BRATCHER 3/21/2007 SHEET 2 OF 4



NOTCH OF PPP-65-XX TO FACE POS 1 END

FIG 7
-P: PICK AND PLACE PAD OPTION
ST4-40-1.00-X-D-P SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

LEAD STYLE	"D"
-1.00	3.55 [0.140]
-1.50	4.05 [0.159]
-2.50	5.05 [0.199]



NOTCH OF PPP-65-XX TO FACE POS 1 END

FIG 8
-P: PICK AND PLACE PAD (W/ LATCH OPTION)
ST4-40-1.00-X-D-L-P SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

No. OF POS	"G" WITH NO - L OPTION	"G" WITH - L OPTION
-10	1.30 [0.051]	3.83 [0.151]
*-15	2.30 [0.091]	4.83 [0.190]
-20	3.30 [0.130]	5.83 [0.230]
-30	5.30 [0.209]	7.83 [0.308]
-40	7.30 [0.287]	9.83 [0.387]
-50	9.30 [0.366]	11.83 [0.466]

* = NOT TOOLED FOR LEAD STYLE 2.50

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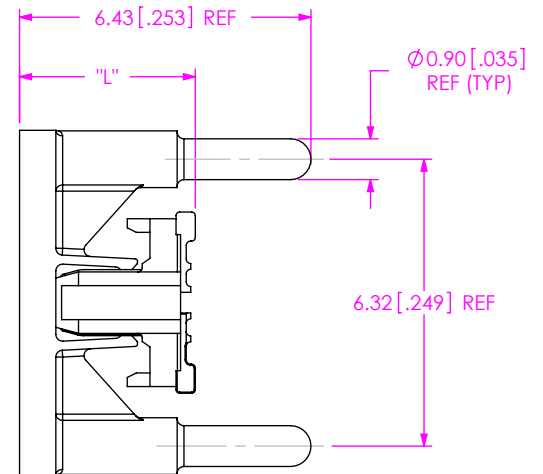
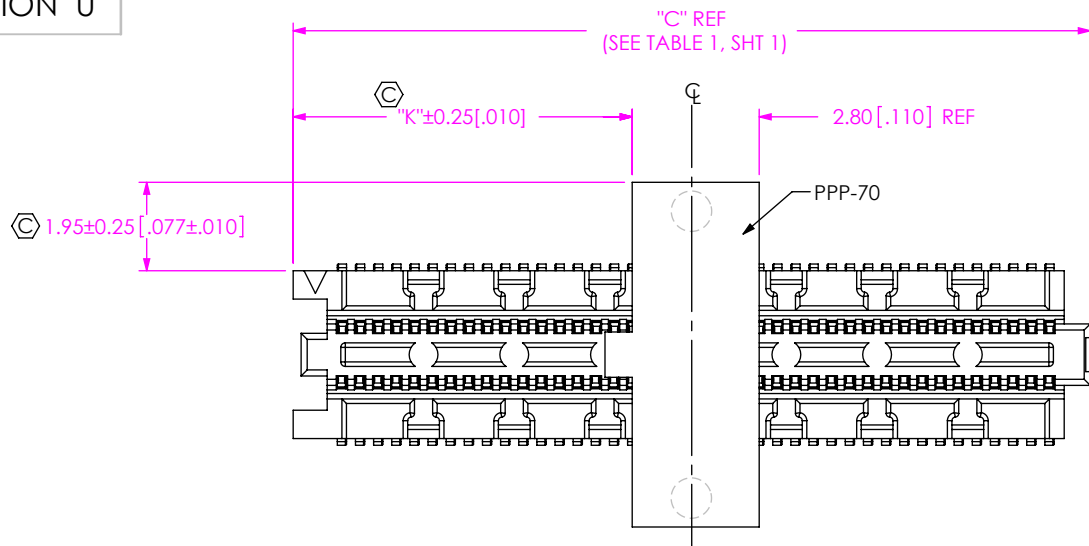


FIG 9
 **-PA: PICK & PLACE WITH ALIGNMENT PINS
 ST4-40-1.00-X-D-PA SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
 ** = AVAILABLE FOR EXISTING CUSTOMERS ONLY

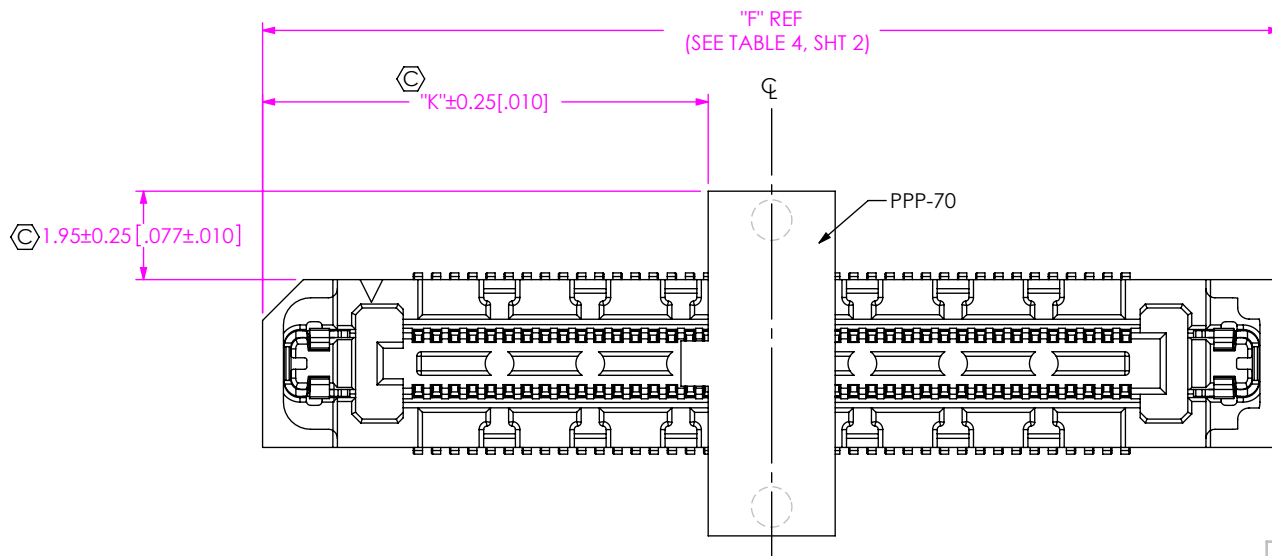


FIG 10
 **-PA: PICK & PLACE WITH ALIGNMENT PINS (WITH -L OPTION)
 ST4-40-1.00-X-D-L-PA SHOWN
 (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
 ** = AVAILABLE FOR EXISTING CUSTOMERS ONLY

POS	"K" W/O -L OPTION	"K" W/ -L OPTION
-10	1.300 [0.051]	3.830 [0.151]
-20	3.300 [0.130]	5.830 [0.230]
-30	5.300 [0.209]	7.830 [0.308]
-40	7.300 [0.287]	9.830 [0.387]
-50	9.300 [0.366]	11.830 [0.466]

LEAD STYLE	"L"
-1.00	3.58 [0.141]
-1.50	4.08 [0.161]
-2.50	5.08 [0.200]

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