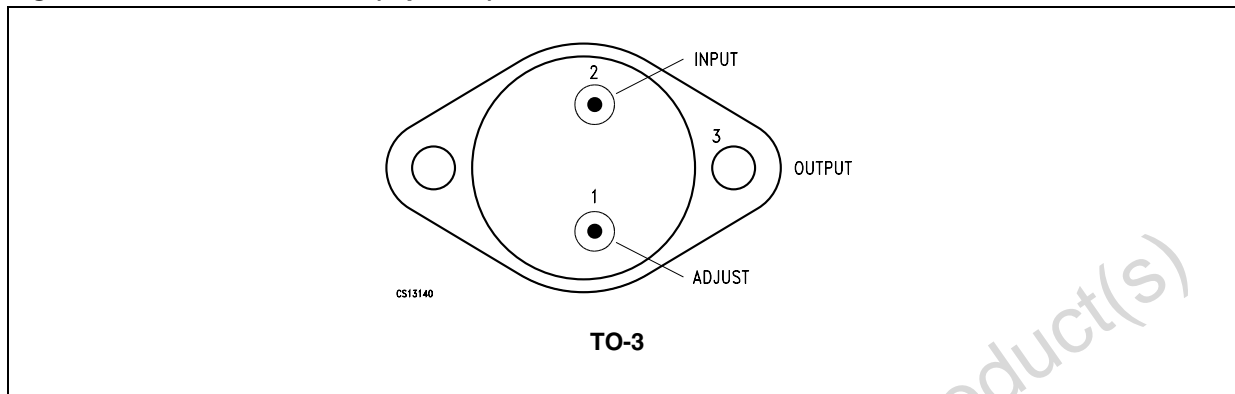


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2 Pin configuration

Figure 2. Pin connections (top view)



3 Maximum ratings

Table 2. Absolute maximum ratings

Symbol	Parameter		Value	Unit
$V_I - V_O$	Input-output voltage differential		35	V
P_D	Power dissipation		Internally limited	
T_{STG}	Storage temperature range		-65 to 150	°C
T_{LEAD}	Lead temperature (Soldering, 10 seconds)		300	°C
T_{OP}	Operating junction temperature range	LM138	-55 to 150	°C
		LM238	-25 to 125	
		LM338	0 to 125	

Note: Absolute maximum ratings are those values beyond which damage to the device may occur. Functional operation under these condition is not implied.

Table 3. Thermal data

Symbol	Parameter	Value	Unit
R_{thJC}	Thermal resistance junction-case	1.4	°C/W
R_{thJA}	Thermal resistance junction-ambient	35	°C/W

4 Electrical characteristics

Table 4. Electrical characteristics for LM138/LM238 ⁽¹⁾

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
K_{VI}	Line regulation ⁽²⁾	$T_A = 25^\circ\text{C}$, $V_I - V_O = 3$ to 35 V		0.005	0.01	%/V
K_{VO}	Load regulation ⁽²⁾	$T_A = 25^\circ\text{C}$ $I_O = 10$ mA to 5 A	$V_O \leq 5$ V	5	15	mV
			$V_O \geq 5$ V	0.1	0.3	%
	Thermal regulation	Pulse = 20 ms		0.002	0.01	%/W
I_{ADJ}	Adjustment pin current			45	100	μA
ΔI_{ADJ}	Adjustment pin current change	$I_L = 10$ mA to 5 A, $V_I - V_O = 3$ to 35 V		0.2	5	μA
V_{REF}	Reference voltage	$V_I - V_O = 3$ to 35 V, $I_O = 10$ mA to 5 A $P \leq 50$ W	1.19	1.24	1.29	V
K_{VI}	Line regulation ⁽²⁾	$V_I - V_O = 3$ to 35 V		0.02	0.04	%/V
K_{VO}	Load regulation ⁽²⁾	$I_O = 10$ mA to 5 A	$V_O \leq 5$ V	20	30	mV
			$V_O \geq 5$ V	0.3	0.6	%
K_{VT}	Temperature stability	$T_J = T_{MIN}$ to T_{MAX}		1		%
$I_{O(MIN)}$	Minimum load current	$V_I - V_O \leq 35$ V		3.5	5	mA
$I_{O(MAX)}$	Current limit	$V_I - V_O \leq 10$ V	DC	5	8	A
			0.5 ms Peak	7	12	
			$V_I - V_O = 30$ V	1		
V_{NO}	RMS output noise (% of V_O)	$T_a = 25^\circ\text{C}$, $f = 10$ Hz to 10 kHz			0.003	%
R_{VF}	Ripple rejection ratio	$V_O = 10$ V, $f = 120$ Hz		60		dB
		$C_{ADJ} = 10$ μF	60	75		
K_{VH}	Long term stability	$T_A = 125^\circ\text{C}$		0.3	1	%

1. ($T_J = -55$ to 150°C for LM138, $T_J = -25$ to 150°C for LM238, $V_I - V_O = 5$ V, $I_O = 2.5$ A. Although power dissipation is internally limited, these specifications apply to power dissipation up to 50 W, unless otherwise specified)

2. Regulation is measured at constant junction temperature. Changes in output voltage due to heating effects are taken into account separately by thermal rejection.

Table 5. Electrical characteristics for LM338 ⁽¹⁾

Symbol	Parameter	Test conditions		Min.	Typ.	Max.	Unit
K_{VI}	Line regulation ⁽²⁾	$T_A = 25^\circ\text{C}$, $V_I - V_O = 3$ to 35 V			0.005	0.03	%/V
K_{VO}	Load regulation ⁽²⁾	$T_A = 25^\circ\text{C}$ $I_O = 10$ mA to 5 A	$V_O \leq 5$ V		5	25	mV
			$V_O \geq 5$ V		0.1	0.5	%
	Thermal regulation	Pulse = 20 ms			0.002	0.02	%/W
I_{ADJ}	Adjustment pin current				45	100	μA
ΔI_{ADJ}	Adjustment pin current change	$I_L = 10$ mA to 5 A, $V_I - V_O = 3$ to 35 V			0.2	5	μA
V_{REF}	Reference voltage	$V_I - V_O = 3$ to 35 V, $I_O = 10$ mA to 5 A $P \leq 50$ W		1.19	1.24	1.29	V
K_{VI}	Line regulation ⁽²⁾	$V_I - V_O = 3$ to 35 V			0.02	0.06	%/V
K_{VO}	Load regulation ⁽²⁾	$I_O = 10$ mA to 5 A	$V_O \leq 5$ V		20	50	mV
			$V_O \geq 5$ V		0.3	1	%
K_{VT}	Temperature stability	$T_J = T_{MIN}$ to T_{MAX}			1		%
$I_{O(MIN)}$	Minimum load current	$V_I - V_O \leq 35$ V			3.5	10	mA
$I_{O(MAX)}$	Current limit	$V_I - V_O \leq 10$ V	DC	5	8		A
			0.5 ms Peak	7	12		
			$V_I - V_O = 30$ V		1		
V_{NO}	RMS output noise (% of V_O)	$T_a = 25^\circ\text{C}$, $f = 10$ Hz to 10 kHz				0.003	%
R_{VF}	Ripple rejection ratio	$V_O = 10$ V, $f = 120$ Hz			60		dB
		$C_{ADJ} = 10$ μF		60	75		
K_{VH}	Long term stability	$T_A = 125^\circ\text{C}$			0.3	1	%

1. ($T_J = 0$ to 150°C , $V_I - V_O = 5$ V, $I_O = 2.5$ A. Although power dissipation is internally limited, these specifications apply to power dissipation up to 50 W, unless otherwise specified)

2. Regulation is measured at constant junction temperature. Changes in output voltage due to heating effects are taken into account separately by thermal rejection.

5 Typical characteristics

Figure 3. Current limit

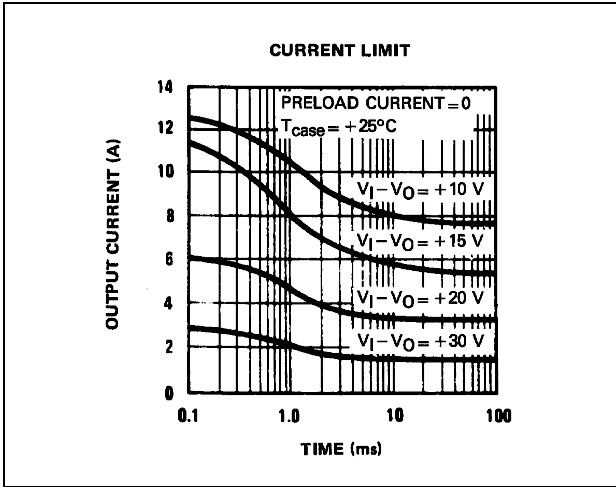


Figure 4. Current limit

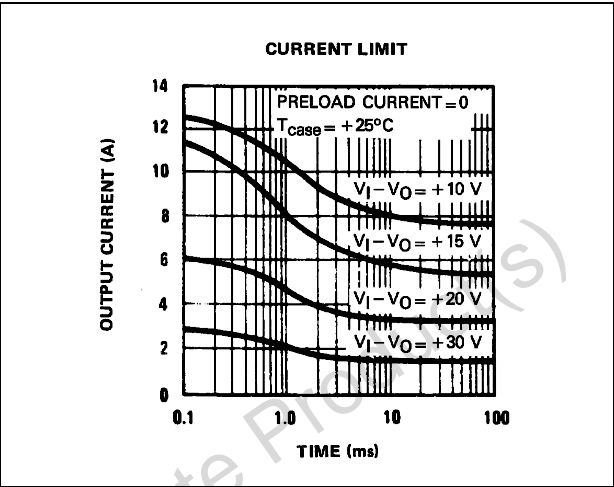


Figure 5. Current limit

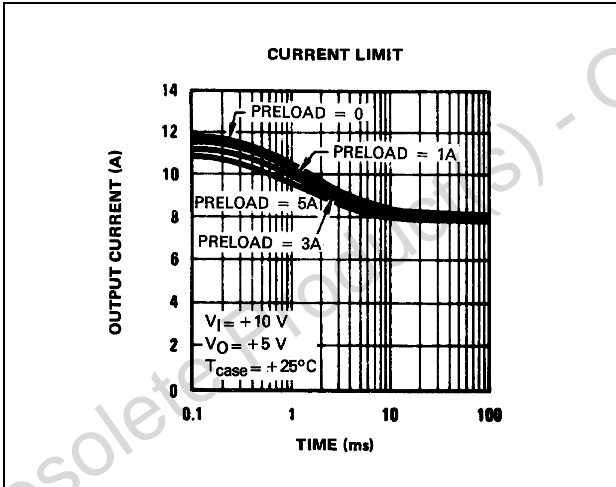


Figure 6. Load regulation

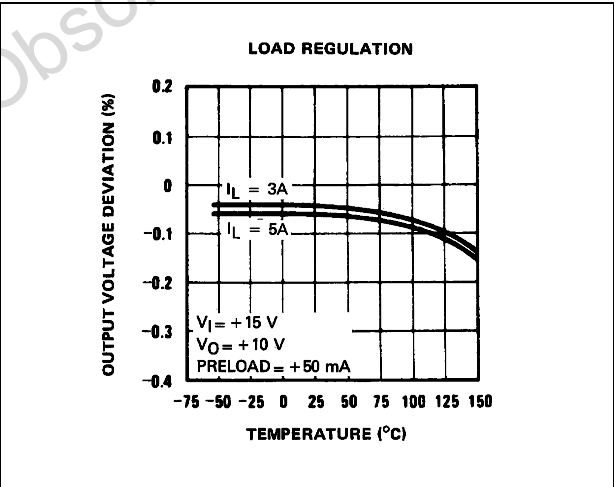


Figure 7. Dropout voltage

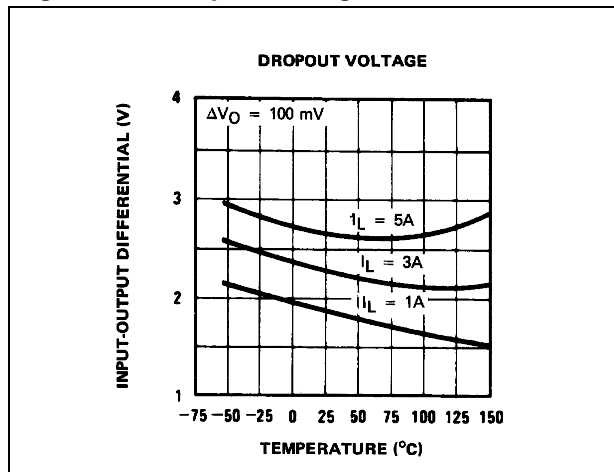


Figure 8. Adjustment current

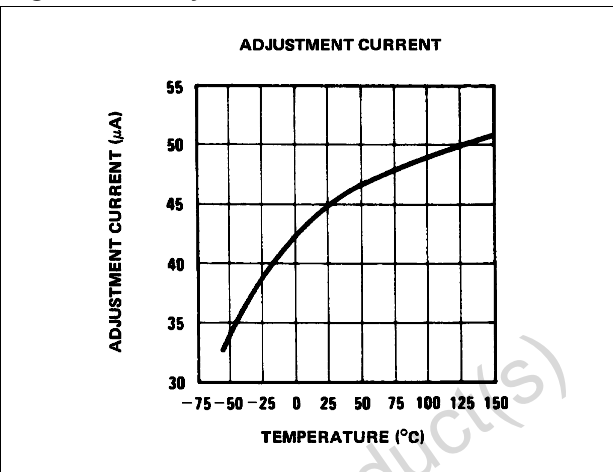


Figure 9. Temperature stability

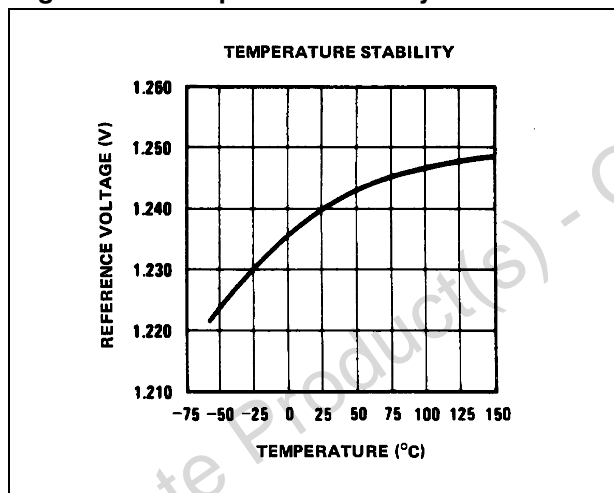


Figure 10. Output impedance

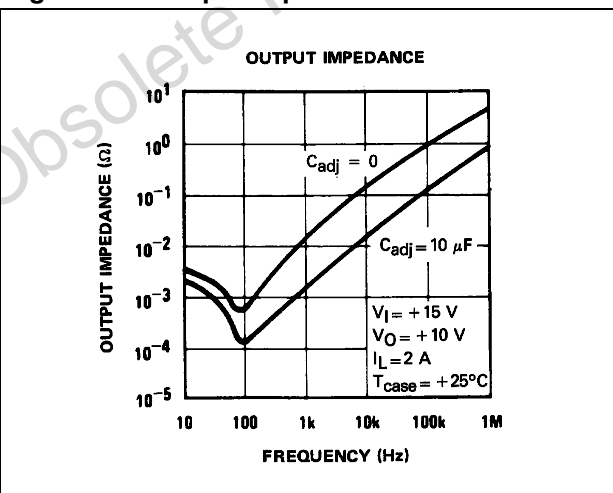


Figure 11. Minimum operating current

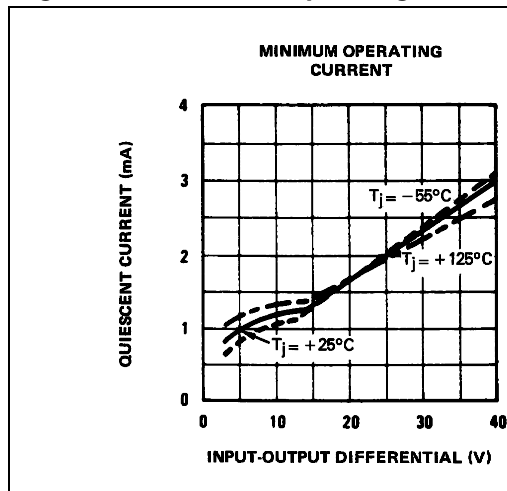


Figure 12. Ripple rejection

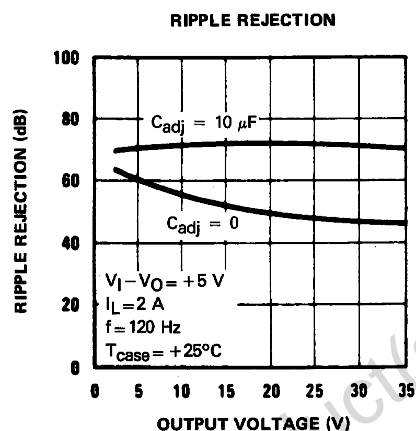


Figure 13. Ripple rejection

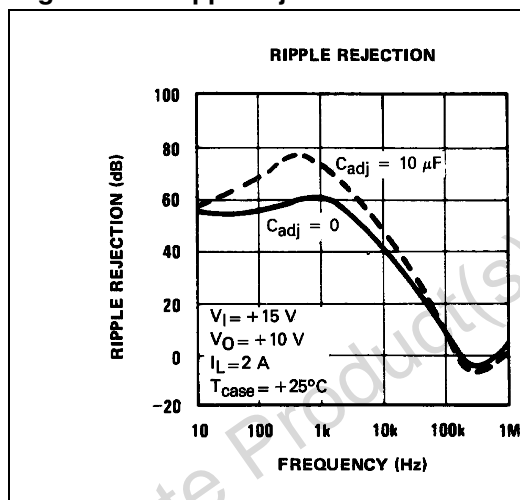


Figure 14. Ripple rejection

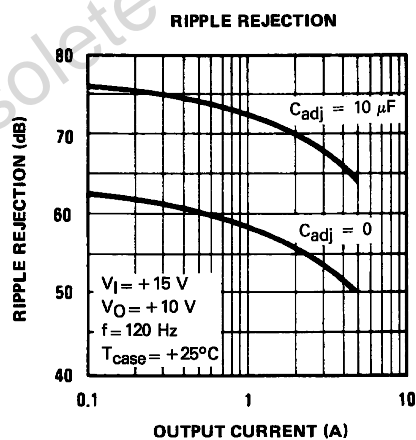


Figure 15. Line transient response

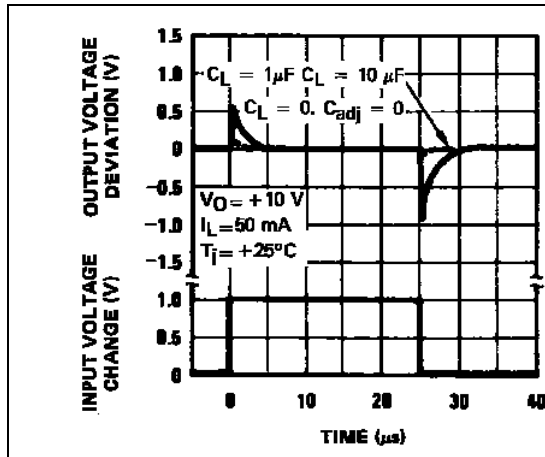
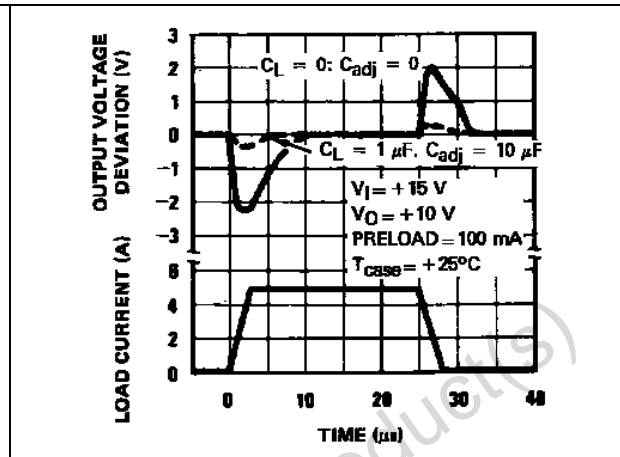
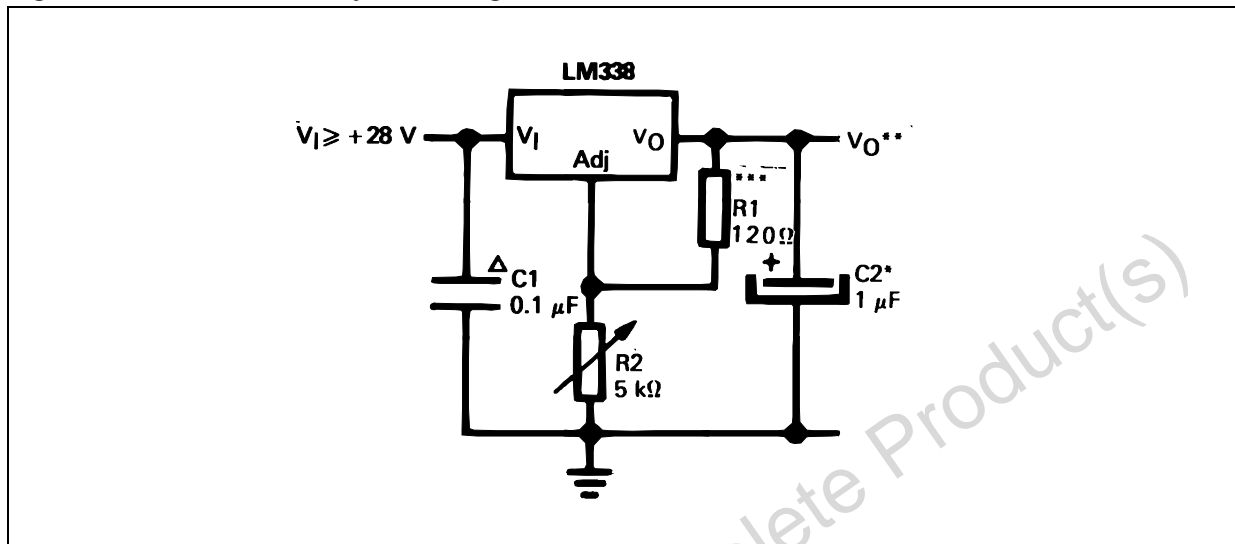


Figure 16. Load transient response



6 Typical application

Figure 17. 1.2 V to 25 V adjustable regulator



Needed if device is far from filter capacitors.

* Optional-improves transient response. Output capacitors in the range of 1mF to 100mF of aluminium or tantalum electrolytic are commonly used to provide improved output impedance and rejection of transients

** $V_O = 1.25 \text{ V} (1 + R_2/R_1)$

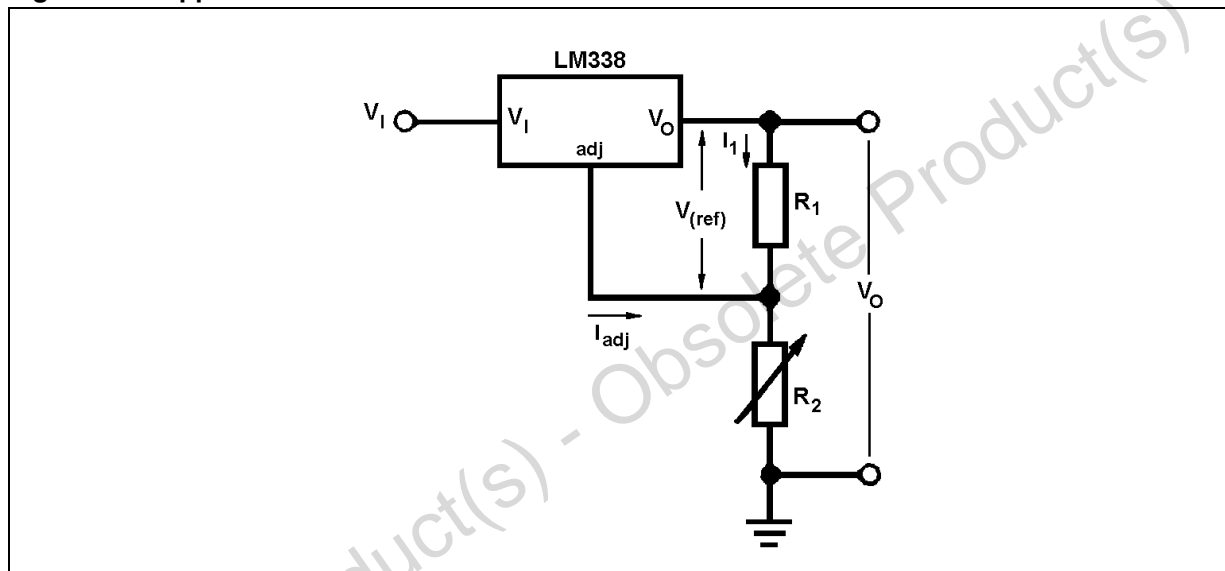
*** $R_1 = 240 \text{ } \Omega$ for LM138 and LM238

7 Application hints

In operation, the LM338 develops a nominal 1.25 V reference voltage, $V_{(REF)}$, between the output and adjustment terminal. The reference voltage is impressed across program resistor R_1 and, since the voltage is constant, a constant current I_1 then flows through the output set resistor R_2 , giving an output voltage of

$$V_O = V_{(REF)} (1 + R_2/R_1) + I_{ADJ}R_2$$

Figure 18. Application circuit



Since the 50 μ A current from the adjustment terminal represents an error term, the LM338 was designed to minimize I_{ADJ} and make it very constant with line and load changes. To do this, all quiescent operating current is returned to the output establishing a minimum load current requirement. If there is insufficient load on the output, the output will rise.

7.1 External capacitors

An input bypass capacitor is recommended. A 0.1 μ F disc or 1 μ F solid tantalum on the input is suitable input by passing for almost all applications. The device is more sensitive to the absence of input bypassing when adjustment or output capacitors are used by the above values will eliminate the possibility of problems. The adjustment terminal can be bypassed to ground on the LM338 to improve ripple rejection. This bypass capacitor prevents ripple from being amplified as the output voltage is increased. With a 10 μ F bypass capacitor 75 dB ripple rejection is obtainable at any output level. Increases over 20 μ F do not appreciably improve the ripple rejection at frequencies above 120 Hz. If the bypass capacitor is used, it is sometimes necessary to include protection diodes to prevent the capacitor from discharging through internal low current paths and damaging the device. In general, the best type of capacitors to use are solid tantalum. Solid tantalum capacitors have low impedance even at high frequencies. Depending upon capacitor construction, it takes about 25 μ F in aluminum electrolytic to equal 1 μ F solid tantalum at high frequencies. Ceramic capacitors are also good at high frequencies, but some types have a large decrease in capacitance at frequencies around 0.5 MHz. For this reason, 0.01 μ F disc may seem to work better than a

0.1 μF disc as a bypass. Although the LM338 is stable with no output capacitors, like any feedback circuit, certain values of external capacitance can cause excessive ringing. This occurs with values between 500 pF and 5000 pF. A 1 mF solid tantalum (or 25 μF aluminium electrolytic) on the output swamps this effect and insures stability.

7.2 Load regulation

The LM338 is capable of providing extremely good load regulation but a few precautions are needed to obtain maximum performance. The current set resistor connected between the adjustment terminal and the output terminal (usually 240 Ω) should be tied directly to the output of the regulator rather than near the load. This eliminates line drops from appearing effectively in series with the reference and degrading regulation. For example, a 15 V regulator with 0.05 Ω resistance between the regulator and load will have a load regulation due to line resistance of $0.05 \Omega \times I_L$. If the set resistor is connected near the load the effective line resistance will be $0.05 \Omega (1 + R_2/R_1)$ or in this case, 11.5 times worse. [Figure 4 on page 8](#) shows the effect of resistance between the regulator and 140 Ω set resistor. With the TO-3 package, it is easy to minimize the resistance from the case to the set resistor, by using 2 separate leads to the case. The ground of R_2 can be returned near the ground of the load to provide remote ground sensing and improve load regulation.

7.3 Protection diodes

When external capacitors are used with any IC regulator it is sometimes necessary to add protection diodes to prevent the capacitors from discharging through low current points into the regulator. Most 20 μF capacitors have low enough internal series resistance to deliver 20 A spikes when shorted. Although the surge is short, there is enough energy to damage parts of the IC. When an output capacitor is connected to a regulator and the input is shorted, the output capacitor will discharge into the output of the regulator. The discharge current depends on the value of the capacitor, the output voltage of the regulator, and the rate of decrease of V_I . In the LM338 this discharge path is through a large junction that is able to sustain 25 A surge with no problem. This is not true of other types of positive regulators. For output capacitors of 100 μF or less at output of 15 V or less, there is no need to use diodes. The bypass capacitor on the adjustment terminal can discharge through a low current junction. Discharge occurs when either the input or output is shorted. Internal to the LM338 is a 50 Ω resistor which limits the peak discharge current. No protection is needed for output voltages of 25 V or less and 10 μF capacitance. [Figure 5 on page 8](#) shows an LM338 with protection diodes included for use with outputs greater than 25 V and high values of output capacitance. [Figure 6 on page 8](#) shows an LM338 with protection diodes included for use with outputs greater than 25 V and high values of output capacitance.

Figure 19. Regulator with line resistance in output lead

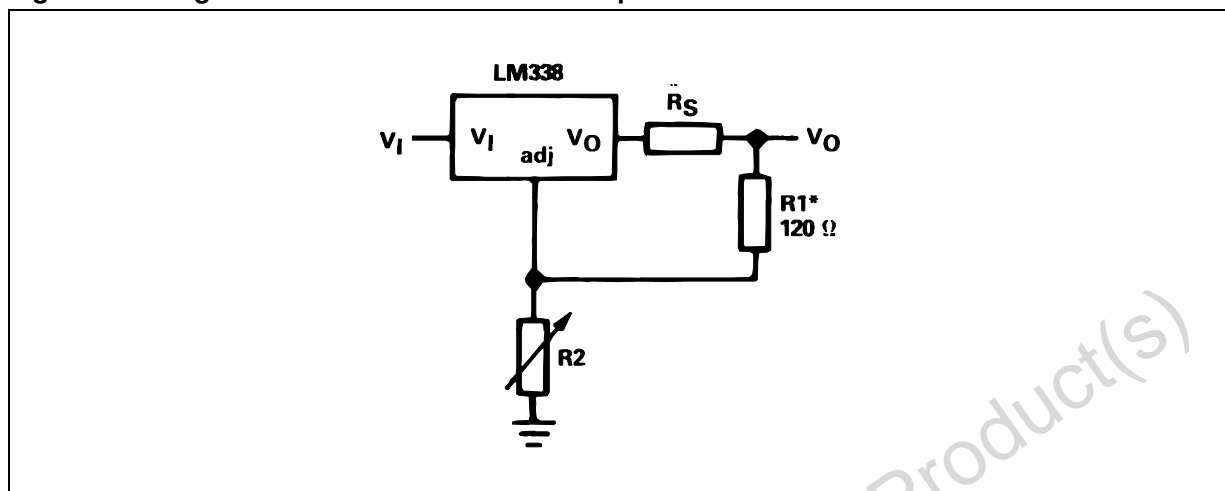


Figure 20. Regulator with protection diodes

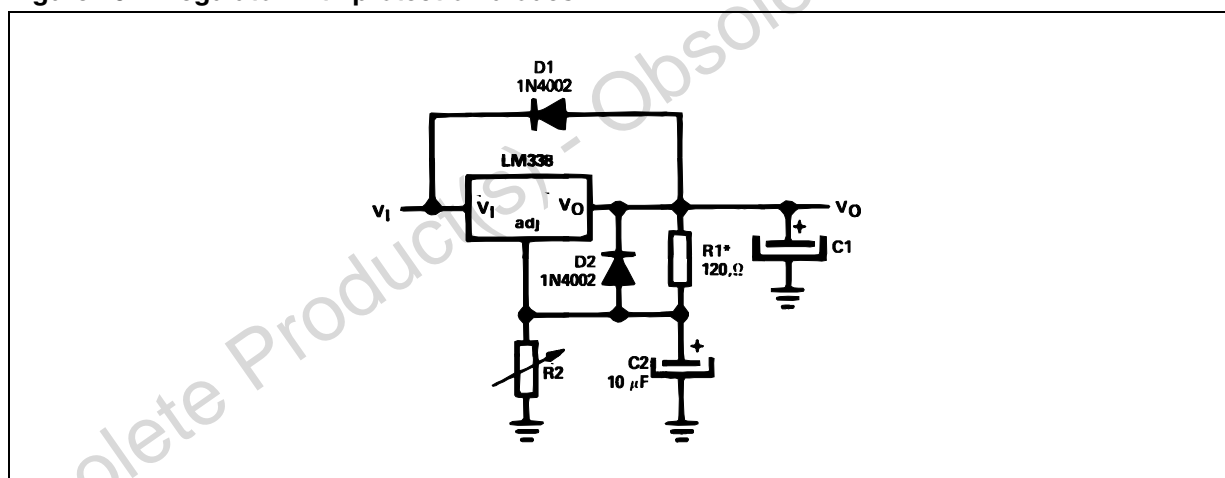
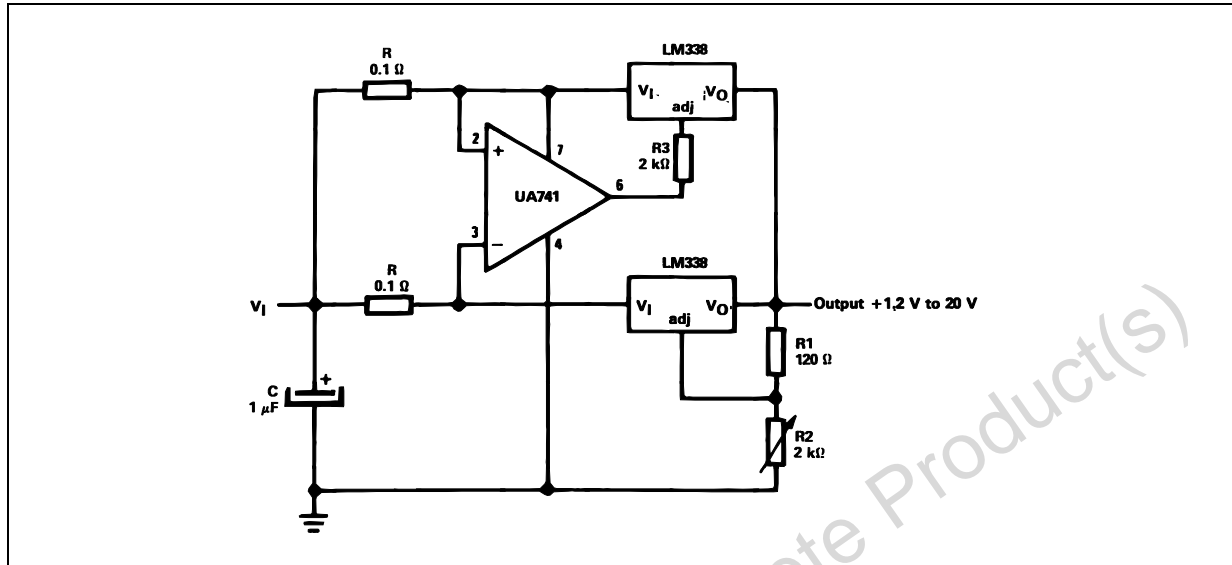


Figure 21. 10 A regulator



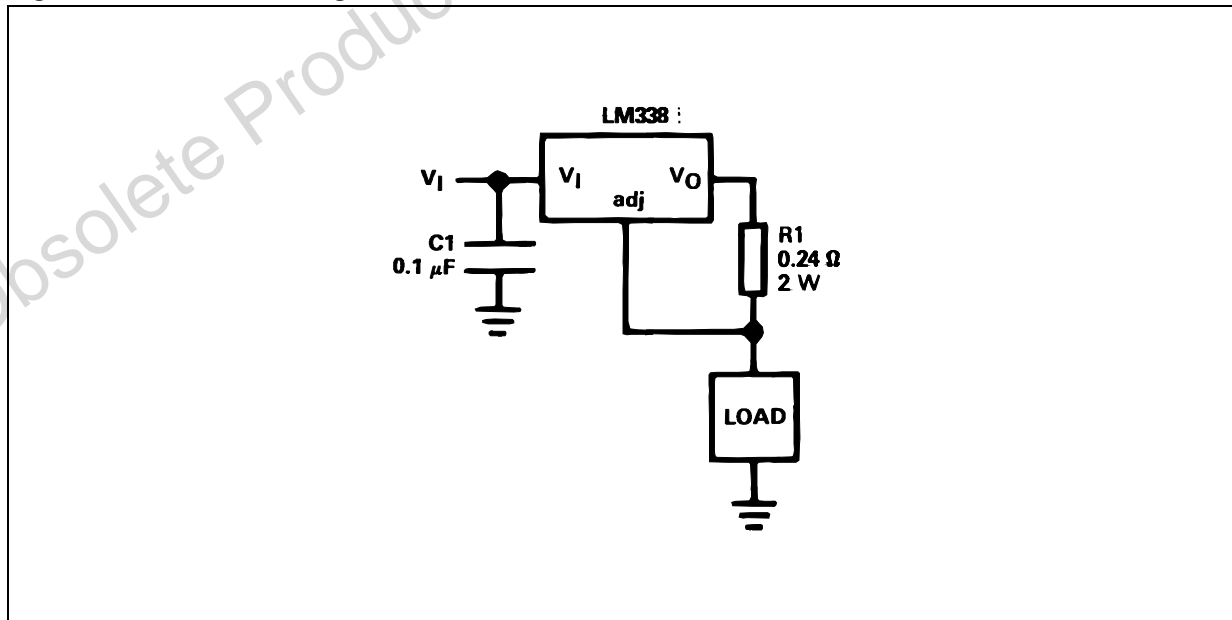
* Minimum load - 100 mA

$V_I \geq 10$ V

$V_O \geq 3$ V

$V_I - V_O \geq 3.5$ V

Figure 22. 5 A current regulator

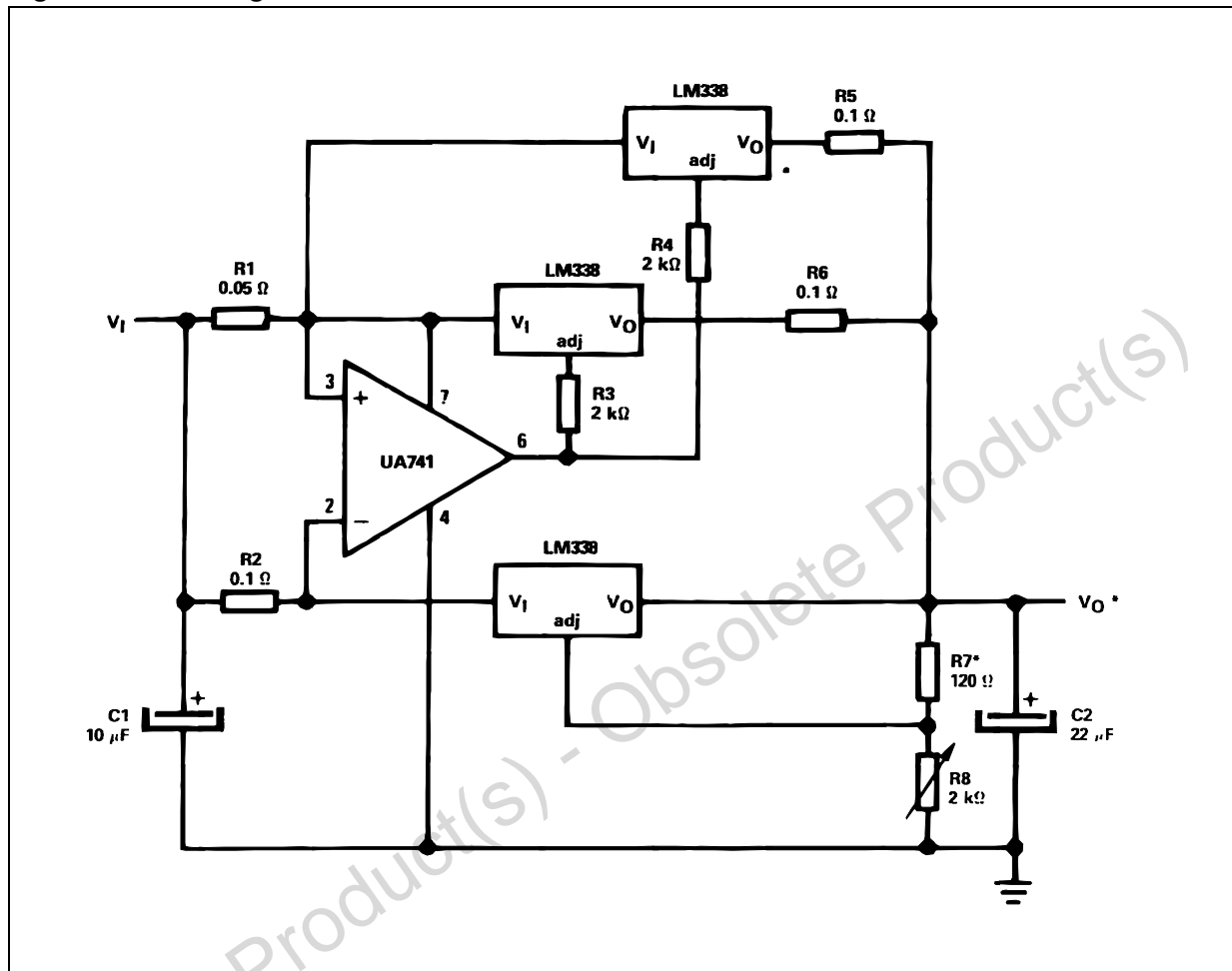


* Minimum load - 100 mA

$V_I \geq 10$ V

$V_O \geq 3$ V

Figure 23. 15 A regulator



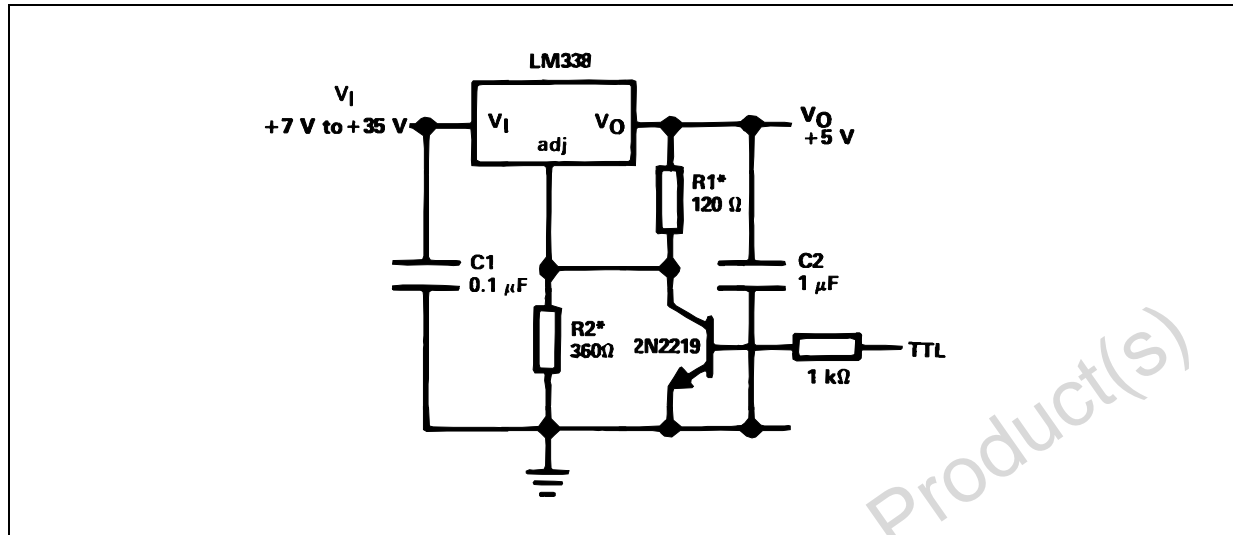
* Minimum load - 100mA

$V_I \geq 10 \text{ V}$

$V_O \geq 3 \text{ V}$

$V_I - V_O \geq 4 \text{ V}$

Figure 24. 5 V logic regulator with electronic shutdown

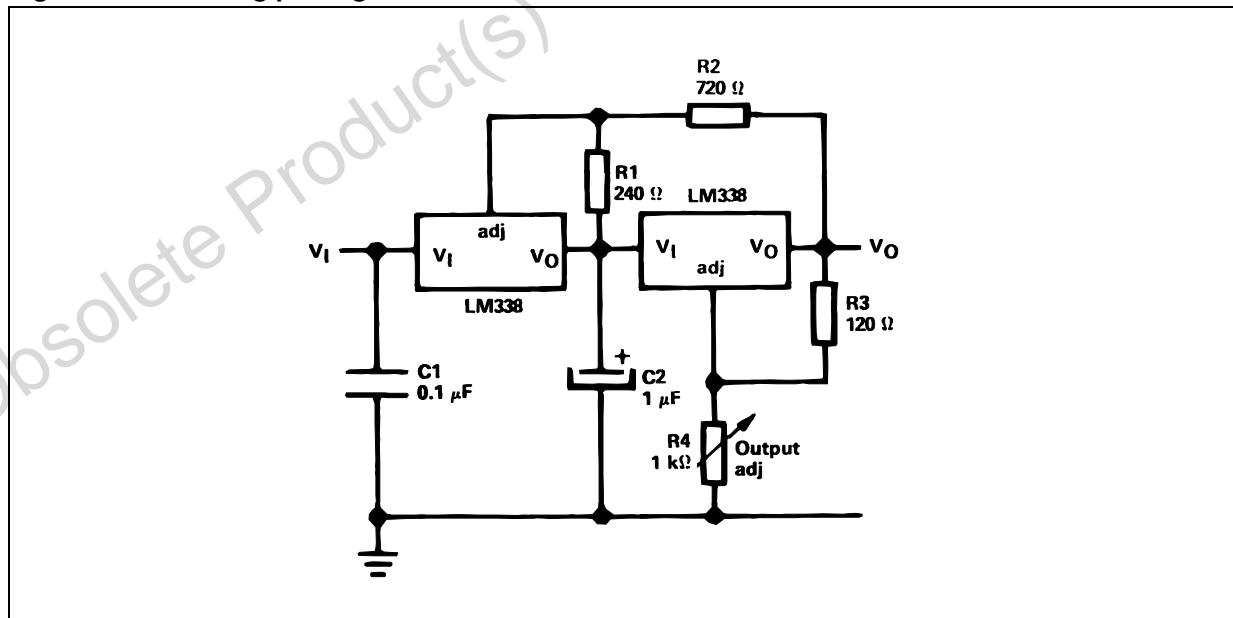


* $R_1 = 240 \Omega$ for LM138 or LM238

* $R_2 = 720 \Omega$ for LM138 or LM238

** Minimum load - 100 mA

Figure 25. Tracking pre-regulator

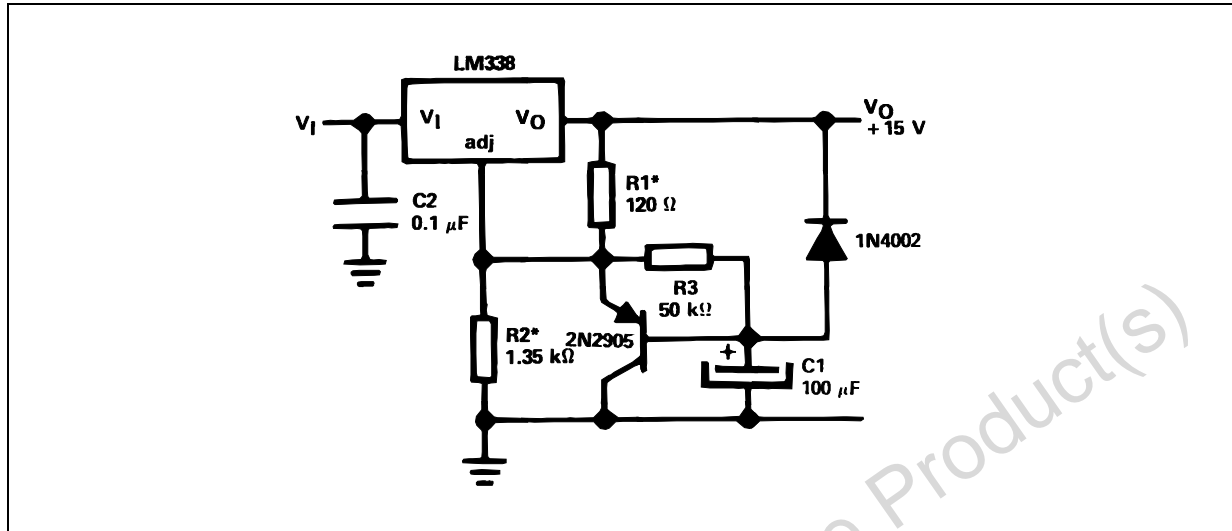


* $R_1 = 240 \Omega$ for LM138 or LM238

* $R_2 = 720 \Omega$ for LM138 or LM238

** Minimum output = 1.2 V

Figure 26. Slow turn-on 15 V regulator



* $R_1 = 240\ \Omega$ for LM138 or LM238

* $R_2 = 2.7\ k\Omega$ for LM138 or LM238

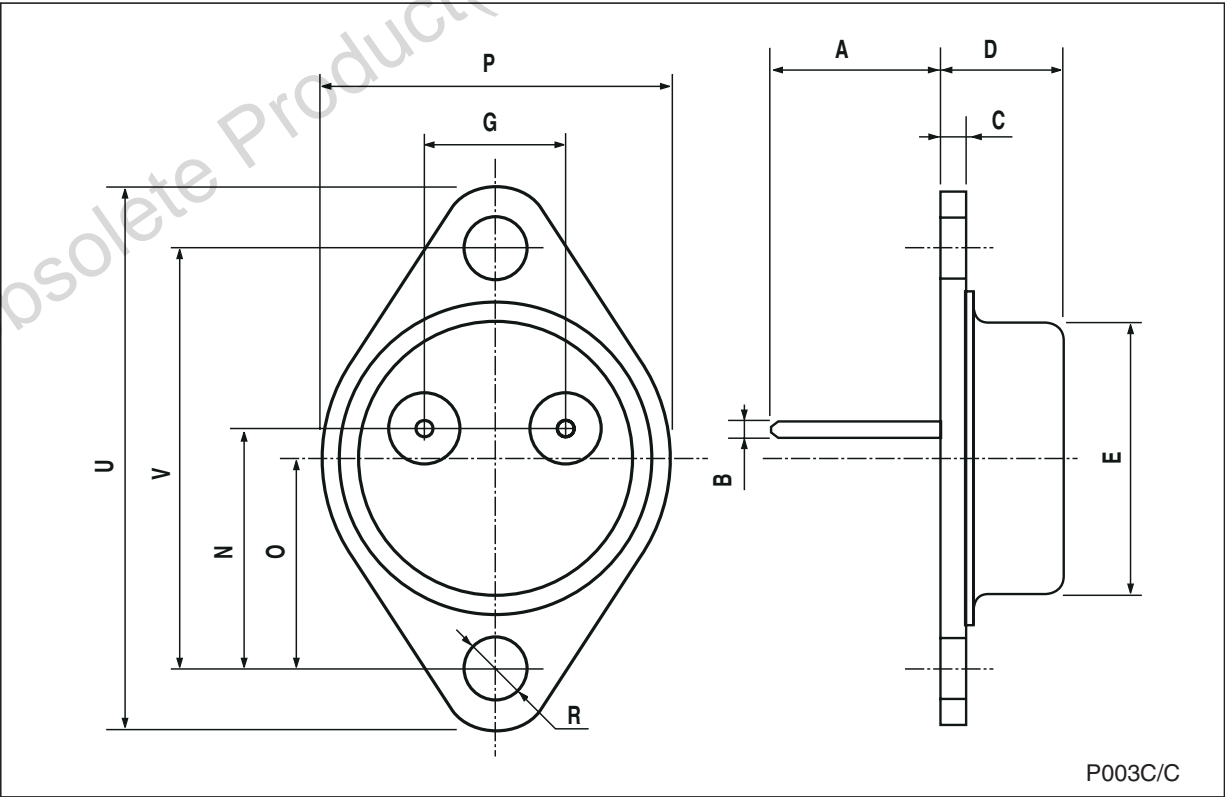
8 Package mechanical data

In order to meet environmental requirements, ST offers these devices in ECOPACK[®] packages. These packages have a lead-free second level interconnect. The category of second Level Interconnect is marked on the package and on the inner box label, in compliance with JEDEC Standard JESD97. The maximum ratings related to soldering conditions are also marked on the inner box label. ECOPACK is an ST trademark. ECOPACK specifications are available at: www.st.com.

Obsolete Product(s) - Obsolete Product(s)

TO-3 mechanical data

Dim.	mm.			inch.		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A		11.85			0.466	
B	0.96	1.05	1.10	0.037	0.041	0.043
C			1.70			0.066
D			8.7			0.342
E			20.0			0.787
G		10.9			0.429	
N		16.9			0.665	
P			26.2			1.031
R	3.88		4.09	0.152		0.161
U			39.5			1.555
V		30.10			1.185	



9 Revision history

Table 6. Document revision history

Date	Revision	Changes
16-Apr-2003	1	First release.
11-Apr-2008	2	Added: Table 1 on page 1 .

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