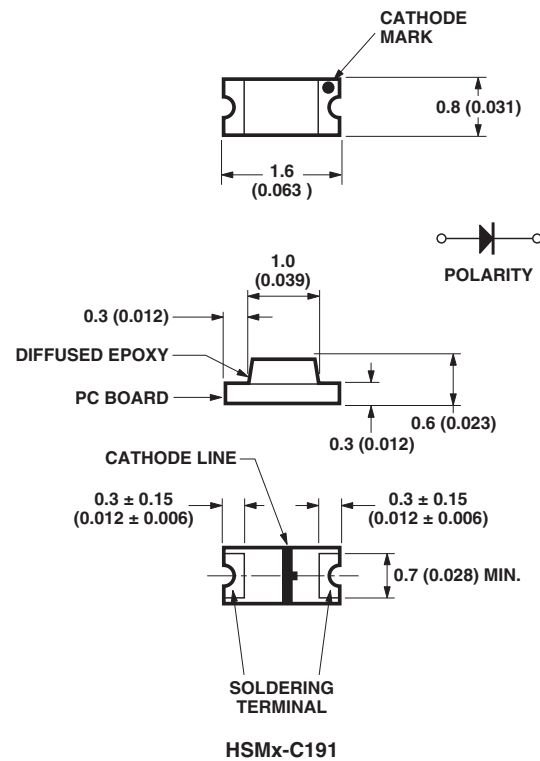
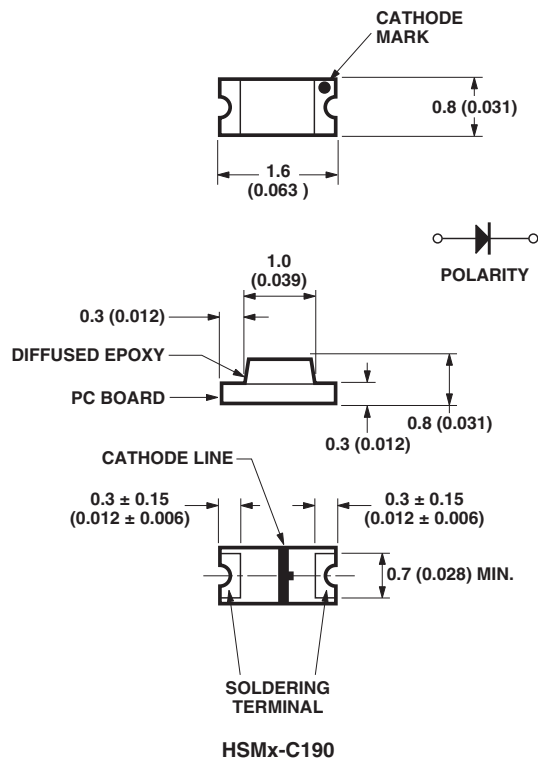
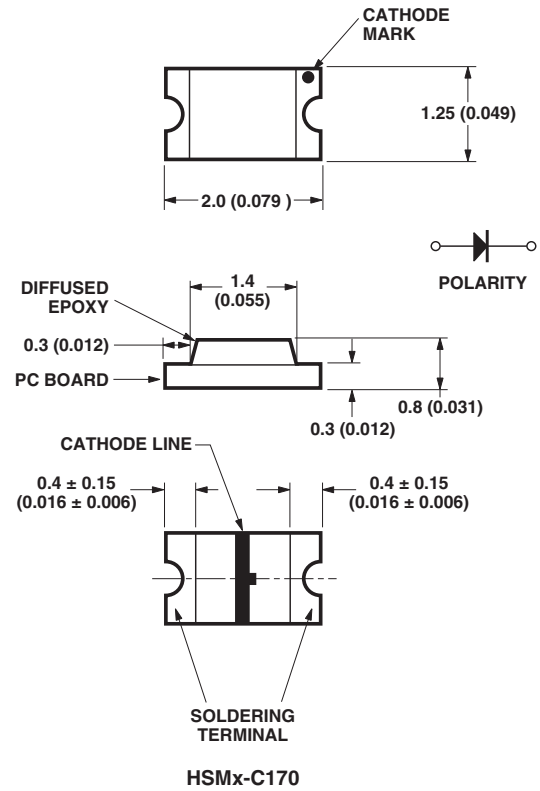
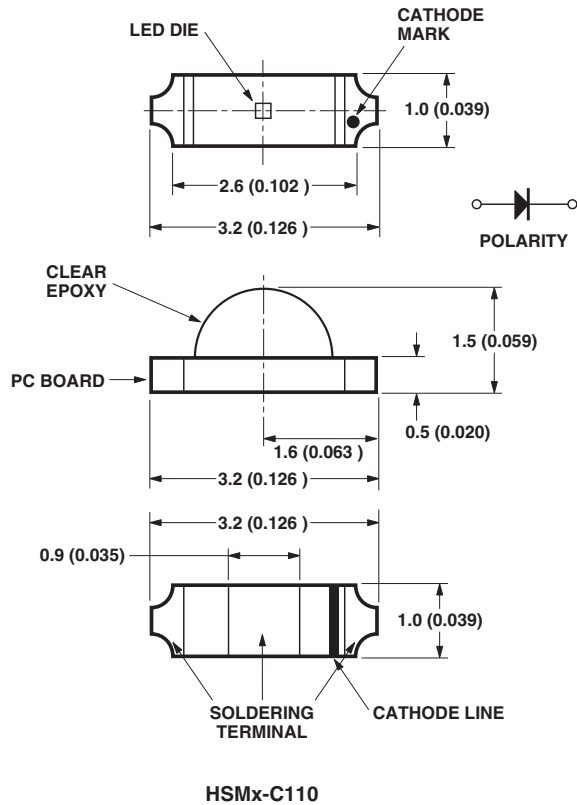
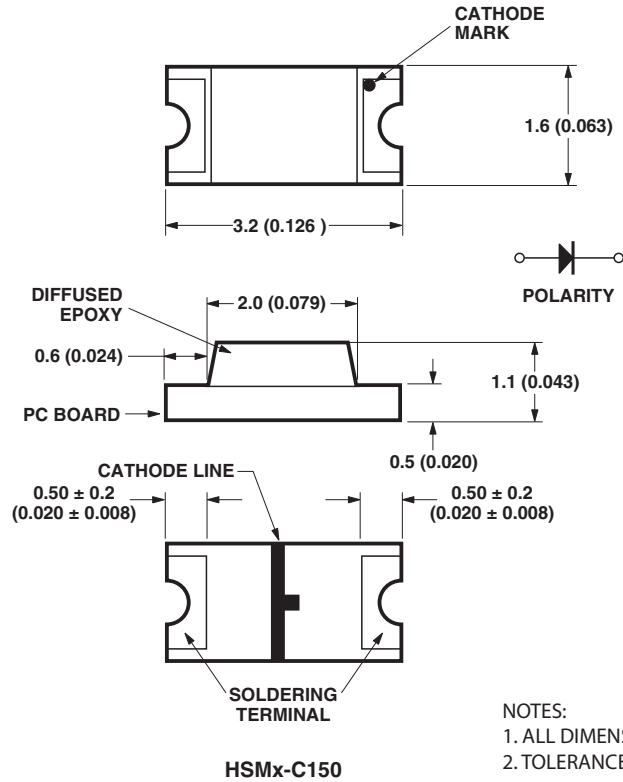


Package Dimensions



- NOTES:
1. ALL DIMENSIONS IN MILLIMETERS (INCHES).
 2. TOLERANCE IS ± 0.1 mm (± 0.004 IN.) UNLESS OTHERWISE SPECIFIED

Package Dimensions, continued



Device Selection Guide

Footprint (mm) ^[1,2]	AS AlInGaP Amber	AS AlInGaP Orange	AS AlInGaP Red	AS AlInGaP Red	Package Description
1.6 x 0.8 x 0.8	HSMA-C190	HSML-C190	HSMC-C190	HSMZ-C190	Untinted, Diffused
2.0 x 1.25 x 0.8	HSMA-C170	HSML-C170	HSMC-C170	HSMZ-C170	Untinted, Diffused
3.2 x 1.5 x 1.0	HSMA-C110	HSML-C110	HSMC-C110	HSMZ-C110	Untinted, Non-diffused
1.6 x 0.8 x 0.6	HSMA-C191	HSML-C191	HSMC-C191		Untinted, Diffused
3.2 x 1.6 x 1.1	HSMA-C150	HSML-C150	HSMC-C150		Untinted, Diffused

Notes:

1. Dimensions in mm.
2. Tolerance ± 0.1 mm unless otherwise noted.

Absolute Maximum Ratings

T_A = 25°C

Parameter	HSMx-C1xx	Units
DC Forward Current ^[1,2]	25	mA
Power Dissipation	60	mW
Reverse Voltage (I _R = 100 µA)	5	V
LED Junction Temperature	95	°C
Operating Temperature Range	-40 to +85	°C
Storage Temperature Range	-40 to +85	°C
Soldering Temperature	See reflow soldering profile (Figure 7 & 8)	

Notes:

1. Derate linearly as shown in Figure 4.
2. Drive currents above 5 mA are recommended for best long term performance.

Electrical Characteristics

T_A = 25°C

Parameter Number	Forward Voltage V _F (Volts) @ I _F = 20 mA		Reverse Breakdown V _R (Volts) @ I _R = 100 µA	Capacitance C (pF), V _F = 0, f = 1 MHz	Thermal Resistance R _{θJ-PIN} = (°C/W)
	Typ.	Max.	Min.	Typ.	Typ.
HSMA-C110	1.9	2.4	5	45	600
HSML-C110	1.9	2.4	5	45	600
HSMC-C110	1.9	2.4	5	45	600
HSMZ-C110	2.2	2.8	5	35	600
HSMA-C170/190/191/150	1.9	2.4	5	45	300
HSML-C170/190/191/150	1.9	2.4	5	45	300
HSMC-C170/190/191/150	1.9	2.4	5	45	300
HSMZ-C170/190	2.2	2.6	5	35	300

Optical Characteristics

T_A = 25°C

Part Number	Color	Luminous Intensity I _v (mcd) @ 20 mA ^[1]		Peak Wavelength λ _{peak} (nm)	Color, Dominant Wavelength λ _d ^[2] (nm)	Viewing Angle 2 θ _{1/2} Degrees ^[3]	Luminous Efficacy η _v (lm/w)
		Min.	Typ.	Typ.	Typ.	Typ.	Typ.
HSMA-C110	AS Amber	28.5	95	595	592	130	480
HSMA-C170/190/191/150	AS Amber	28.5	90	595	592	170	480
HSML-C110	AS Orange	28.5	95	609	605	130	370
HSML-C170/190/191/150	AS Orange	28.5	90	609	605	170	370
HSMC-C110	AS Red	28.5	95	637	626	130	155
HSMC-C170/190/191/150	AS Red	28.5	90	637	626	170	155
HSMZ-C110	AS Red	45	170	643	631	130	122
HSMZ-C170/190	AS Red	45	165	643	631	170	122

Notes:

1. The luminous intensity, I_v, is measured at the peak of the spatial radiation pattern which may not be aligned with the mechanical axis of the lamp package.
2. The dominant wavelength, λ_d, is derived from the CIE Chromaticity Diagram and represents the perceived color of the device.
3. θ_{1/2} is the off-axis angle where the luminous intensity is 1/2 the peak intensity.

Color Bin Limits^[1]

Orange Color Bins ^[1]		
Dom. Wavelength (nm)		
Bin ID	Min.	Max.
A	597.0	600.0
B	600.0	603.0
C	603.0	606.0
D	606.0	609.0
E	609.0	612.0
F	612.0	615.0

Tolerance: ± 1 nm.

Amber Color Bins ^[1]		
Dom. Wavelength (nm)		
Bin ID	Min.	Max.
A	582.0	584.5
B	584.5	587.0
C	587.0	589.5
D	589.5	592.0
E	592.0	594.5
F	594.5	597.0

Tolerance: ± 1 nm.

Red Color Bins [1]		
Dom. Wavelength (nm)		
Bin ID	Min.	Max.
-	620.0	635.0

Tolerance: ± 1 nm

Note:

1. Bin categories are established for classification of products. Products may not be available in all categories. Please contact your Avago representative for information on currently available bins.

Light Intensity (Iv) Bin Limits^[1]

Intensity (mcd)			Intensity (mcd)		
Bin ID	Min.	Max.	Bin ID	Min.	Max.
A	0.11	0.18	N	28.50	45.00
B	0.18	0.29	P	45.00	71.50
C	0.29	0.45	Q	71.50	112.50
D	0.45	0.72	R	112.50	180.00
E	0.72	1.10	S	180.00	285.00
F	1.10	1.80	T	285.00	450.00
G	1.80	2.80	U	450.00	715.00
H	2.80	4.50	V	715.00	1125.00
J	4.50	7.20	W	1125.00	1800.00
K	7.20	11.20	X	1800.00	2850.00
L	11.20	18.00	Y	2850.00	4500.00
M	18.00	28.50			

Tolerance: $\pm 15\%$.

Notes:

1. Bin categories are established for classification of products. Products may not be available in all categories. Please contact your Avago representative for information on currently available bins.
2. The Iv binning specification set-up is for lowest allowable Iv binning only. There are no upper Iv bin limits.

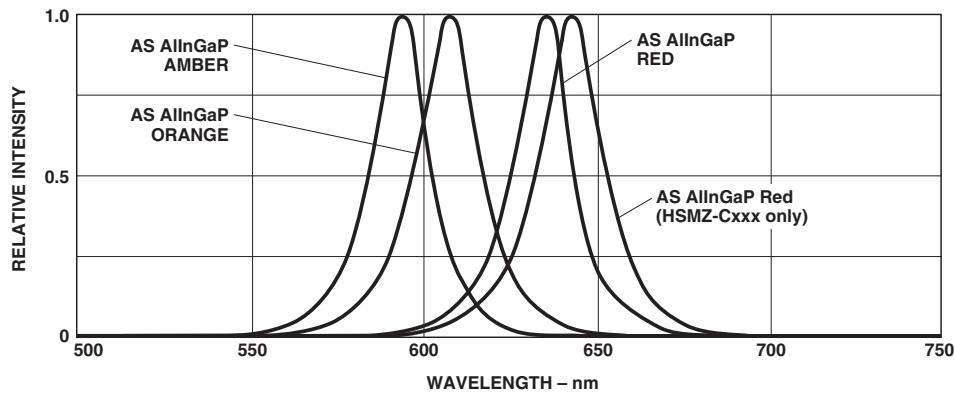


Figure 1. Relative intensity vs. wavelength.

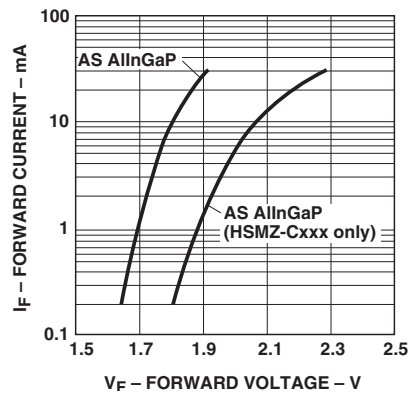


Figure 2. Forward current vs. forward voltage.

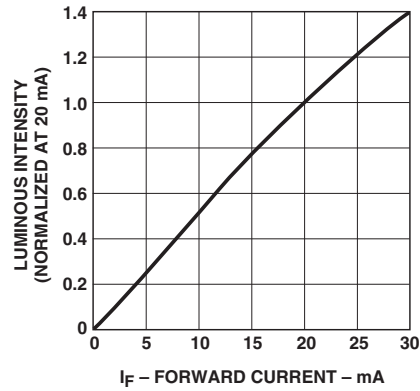


Figure 3. Luminous intensity vs. forward current.

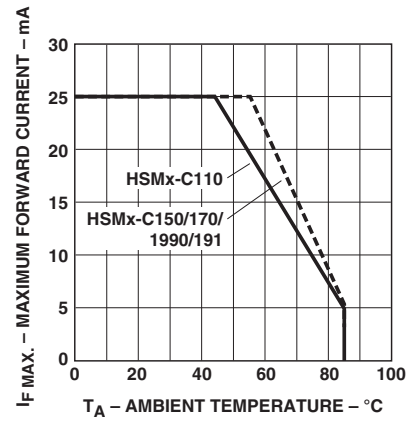


Figure 4. Maximum forward current vs. ambient temperature.

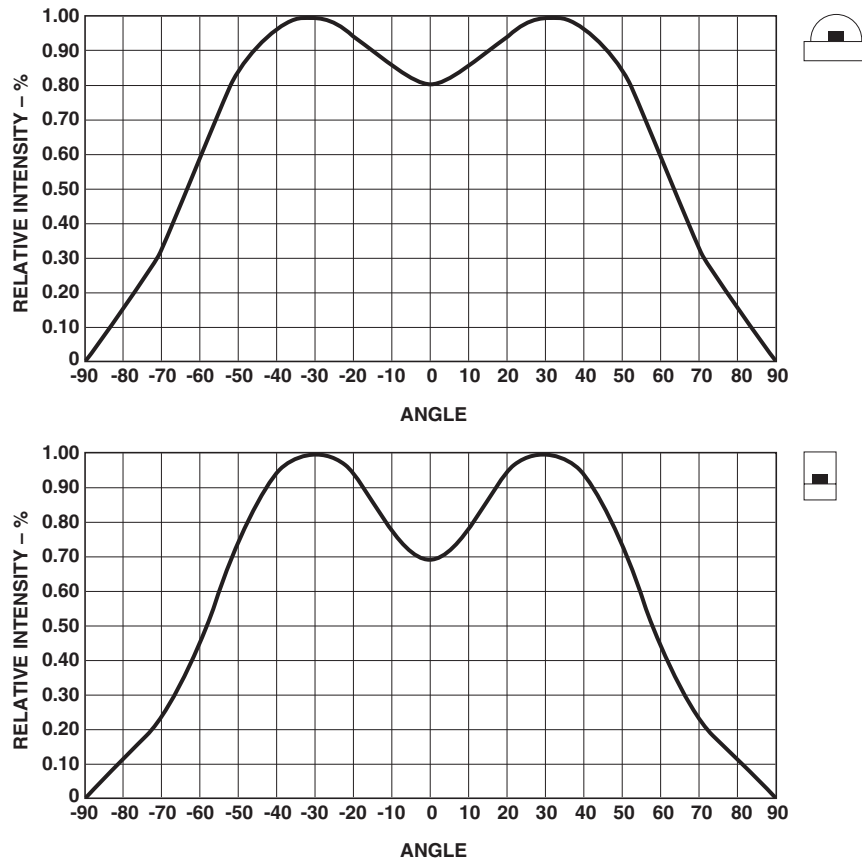


Figure 5. Relative intensity vs. angle for HSMx-C110.

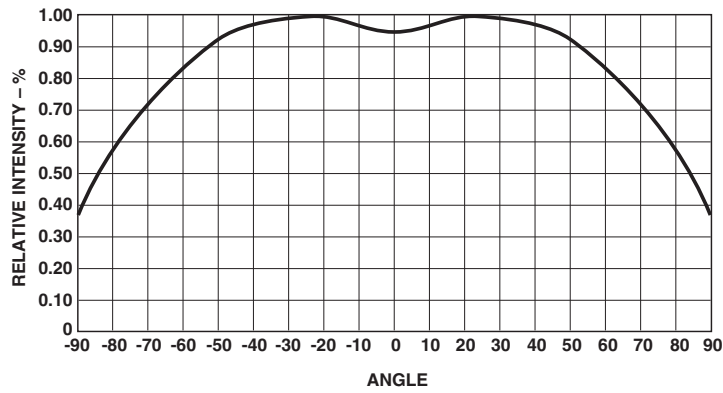


Figure 6. Relative intensity vs. angle for HSMx-C170, C190, C191, and C150.

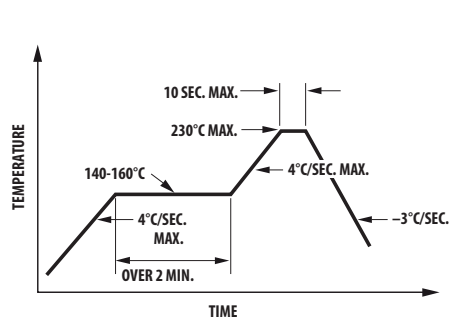


Figure 7. Recommended reflow soldering profile.

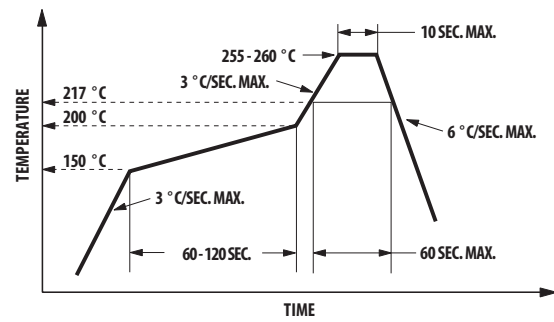


Figure 8. Recommended Pb-free reflow soldering profile.

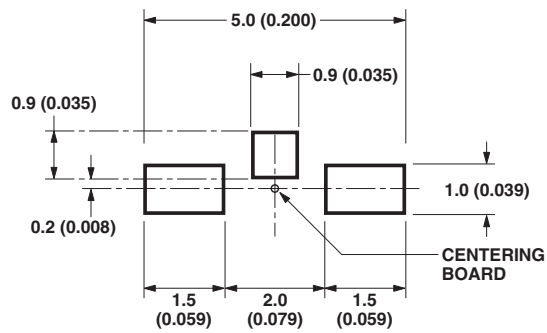


Figure 9. Recommended soldering pattern for HSMx-C110.

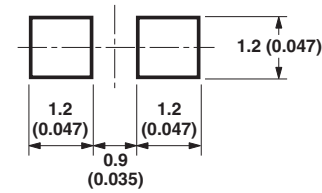


Figure 10. Recommended soldering pattern for HSMx-C170.

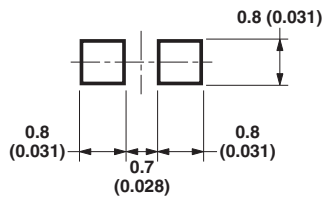


Figure 11. Recommended soldering pattern for HSMx-C190 and C191.

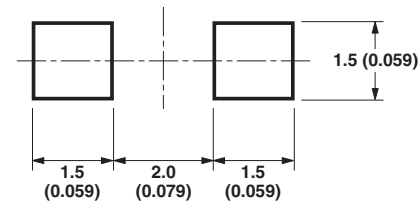


Figure 12. Recommended soldering pattern for HSMx-C150.

Note: All dimensions in millimeters (inches).

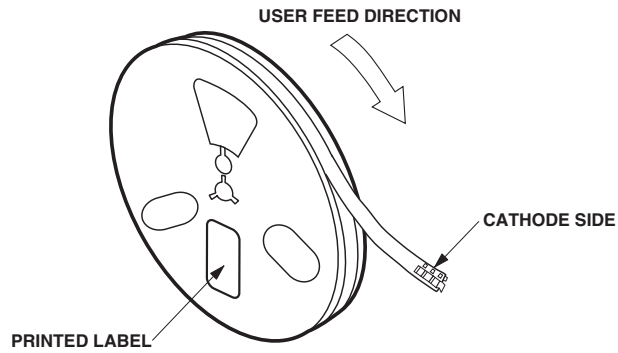


Figure 13. Reeling orientation.

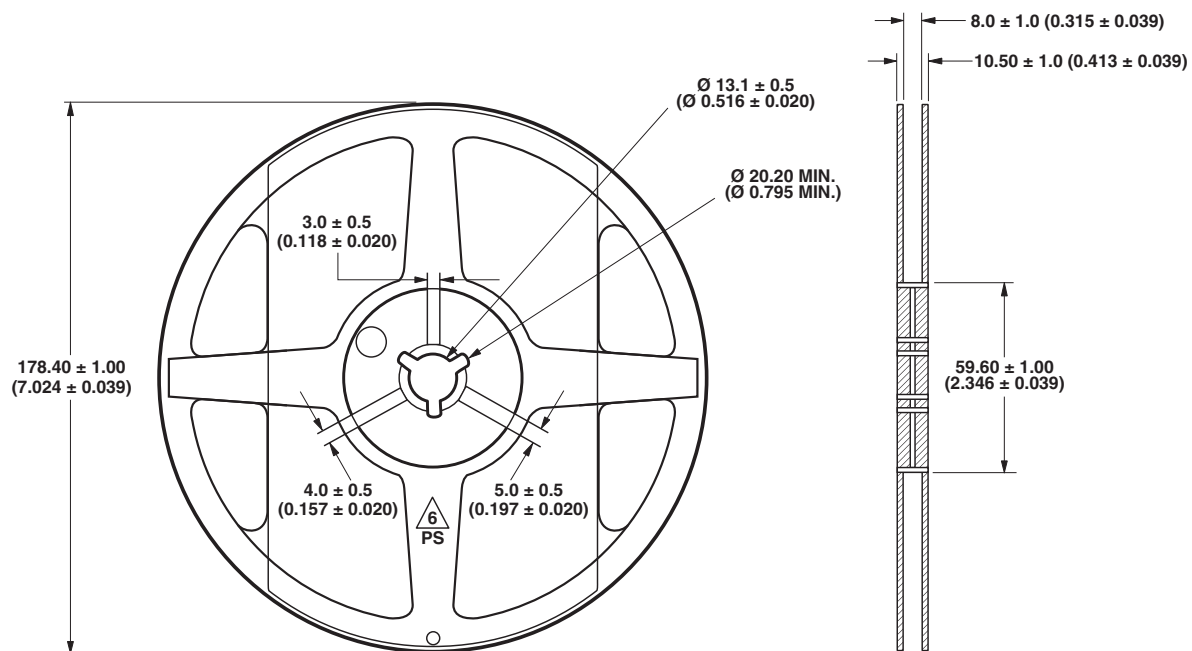


Figure 14. Reel dimensions.

Note: All dimensions in millimeters (inches).

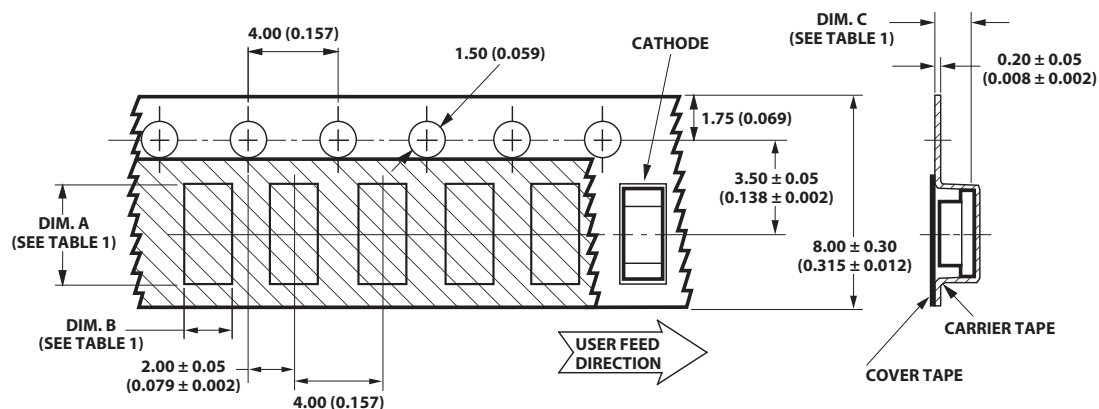


TABLE 1
DIMENSIONS IN MILLIMETERS (INCHES)

PART NUMBER	DIM. A ± 0.10 (± 0.004)	DIM. B ± 0.10 (± 0.004)	DIM. C ± 0.10 (± 0.004)
HSMx-C191 SERIES	1.85 (0.073)	0.88 (0.035)	0.85 (0.033)
HSMx-C190 SERIES	1.75 (0.069)	0.90 (0.035)	0.90 (0.035)
HSMx-C170 SERIES	2.30 (0.091)	1.45 (0.057)	0.95 (0.037)
HSMx-C110 SERIES	3.40 (0.134)	1.70 (0.067)	1.20 (0.047)
HSMx-C150 SERIES	3.50 (0.138)	1.88 (0.074)	1.27 (0.050)

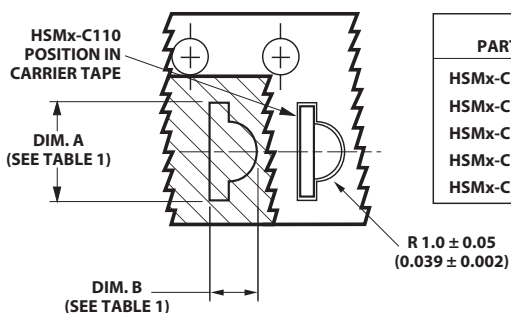


Figure 15. Tape dimensions.

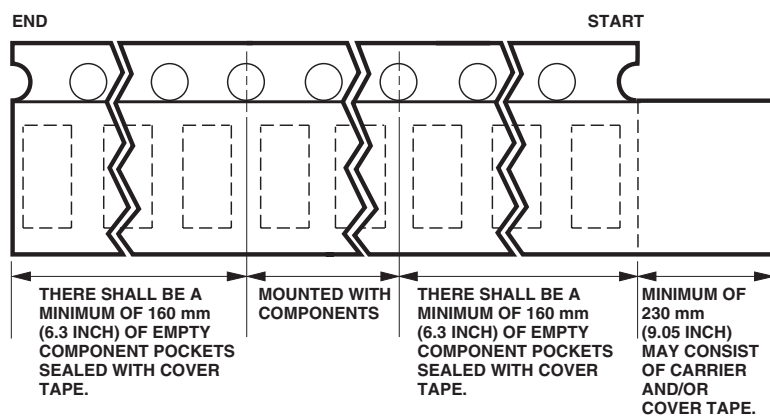


Figure 16. Tape leader and trailer dimensions.

NOTES:

1. ALL DIMENSIONS IN MILLIMETERS (INCHES).
2. TOLERANCE IS ± 0.1 mm (± 0.004 IN.) UNLESS OTHERWISE SPECIFIED.

Convective IR Reflow Soldering

For more information on IR reflow soldering, refer to Application Note 1060, *Surface Mounting SMT LED Indicator Components*.

Storage Condition: 5 to 30°C
@ 60% RH max.

Baking is required under the condition:

- a) Humidity Indicator Card is $>10\%$ when read at $23 \pm 5^\circ\text{C}$.
- b) Device exposed to factory conditions $<30^\circ\text{C}/60\%$ RH more than 672 hours.

Baking recommended condition: 60 $\pm 5^\circ\text{C}$ for 20 hours.

For product information and a complete list of distributors, please go to our website: www.avagotech.com

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