

= Through Hole Type ML = Surface Mounting Type Tactile Switch



SPECIFICATION

MECHANICAL Operation Force: 520 ± 130gf Yellow (Y) 320 ± 80gf Salmon (S) 260 ± 50gf Red (R) 160 ± 50gf Brown (N) Stroke: 0.25 +0.20 / - 0.1 mm Operation Temperature: -25 to +70

Storage Temperature: -30 to +80

ELECTRICAL

Electrical Life: 50,000 cycles for 160gf, 320gf 30,000 cycles for 260gf, 520gf Rating: 50mA, 12VDC Contact Resistance: 100mΩ max. Insulation Resistance: 100MΩ min. at 500VDC Dielectric Strength: 250VAC/ 1minute Contact Arrangement: 1 pole 1 throw

MATERIALS

COVER: Stainless steel BASE: UL94V-0 Nylon Thermoplastic

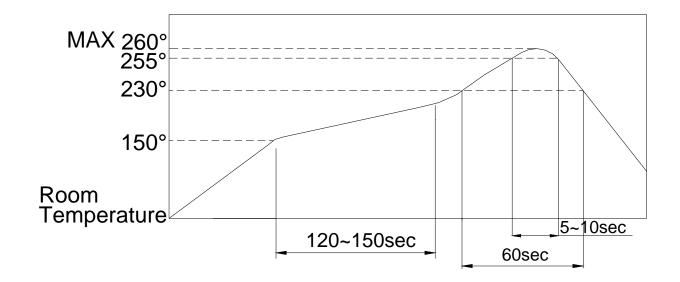
STEM: UL94V-0 Nylon High-Temp. Thermoplastic Color: Brown, (160gf), Red (260gf) Salmon (320gf), Yellow (520gf) CONTACT DISC: Stainless with silver cladding TERMINAL: Brass with silver plated

SOLDERING PROCESS

HAND SOLDERING : Use a soldering iron of 30 watts, controlled at 350 approximately max 5 seconds while applying solder.

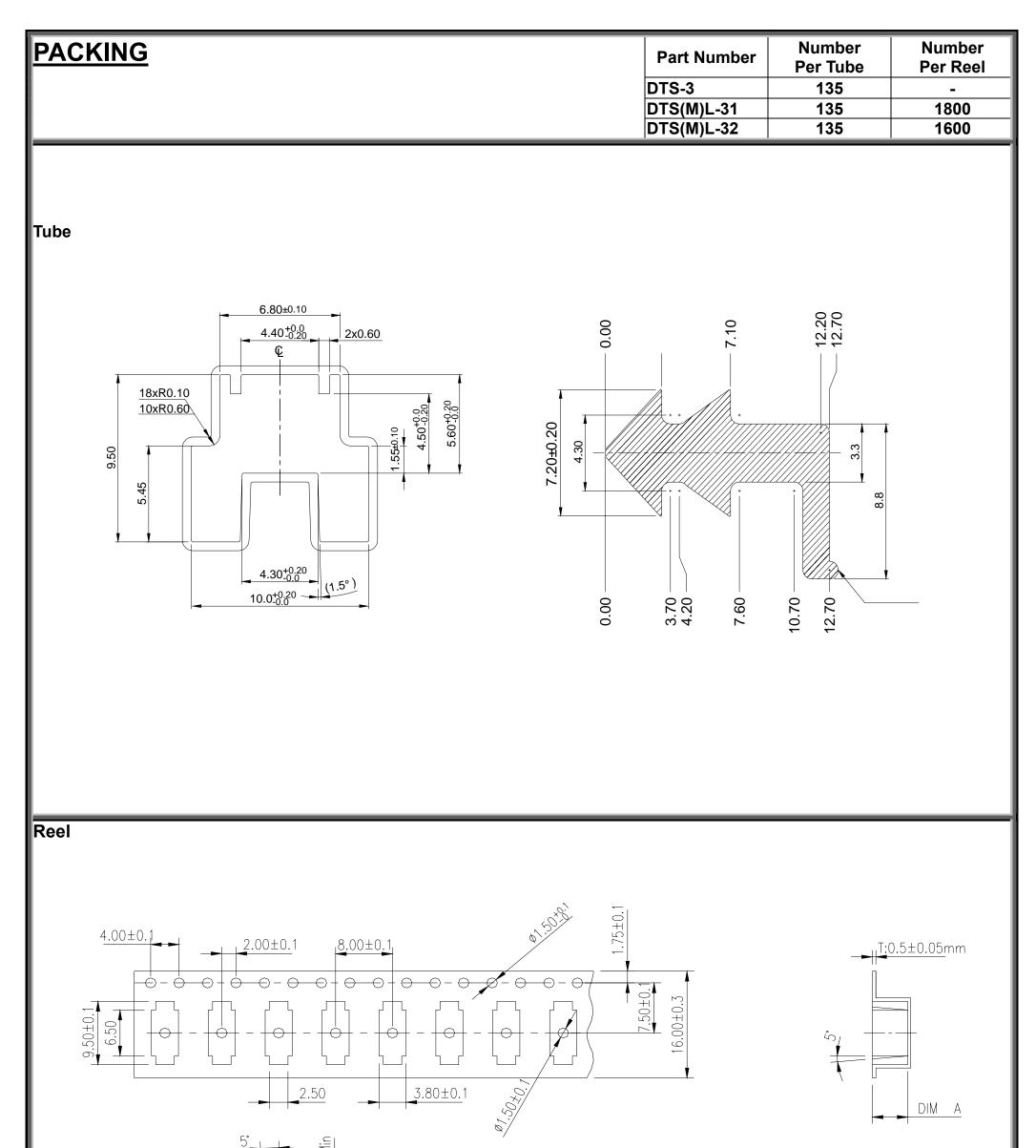
WAVE SOLDERING: Recommended solder temperature at 500 (260) max. 5 seconds for through hole type. subject to P.C.B 1.6 mm thickness.

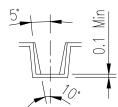
Reflow Temperature Profile:





REFLOW SOLDERING: When applying reflow soldering, the peak temperature or the reflow oven should be set at 260 max.





	附	件	-
品名	料號	DIM A	膠帶寬
DTS(M)L-31	620430001	4.5±0.1	1.5mm
DTS(M)L-32	620430002	5.2±0.1	13mm

