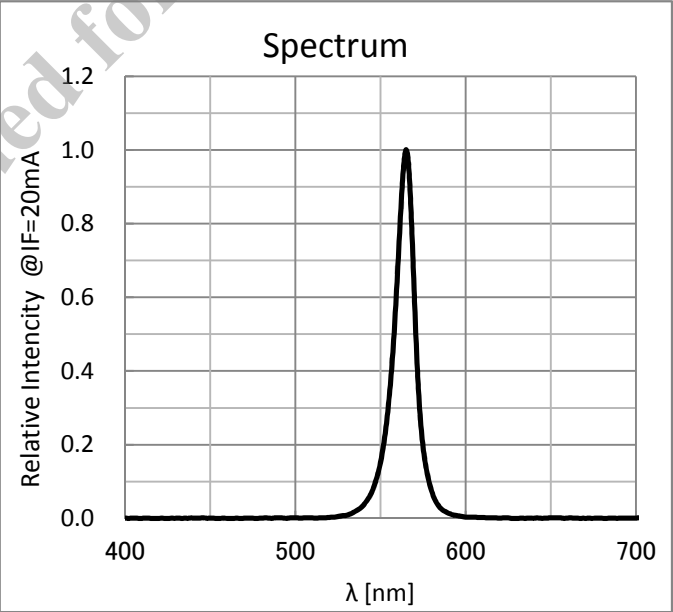
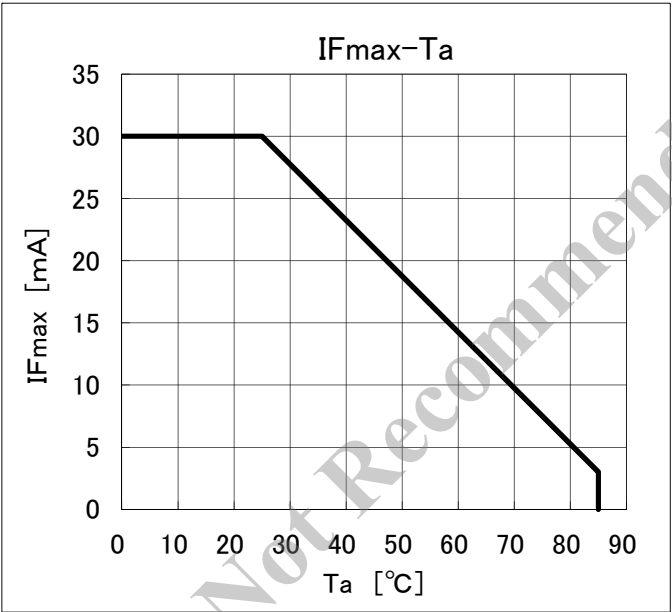
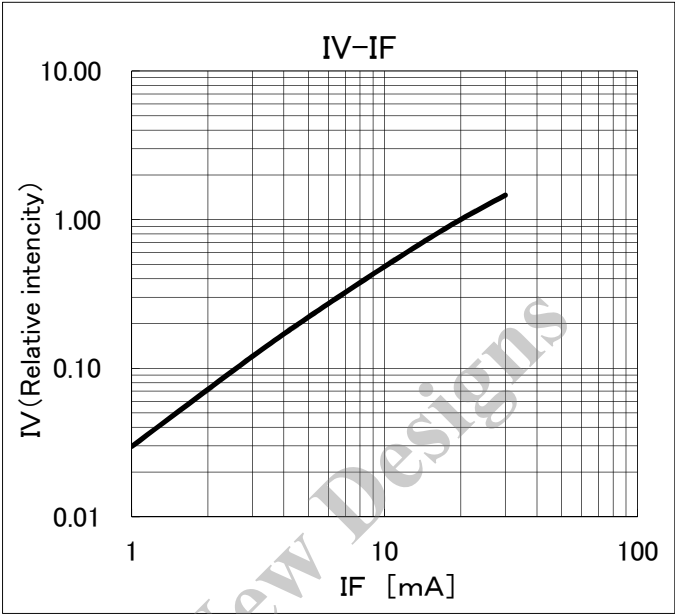
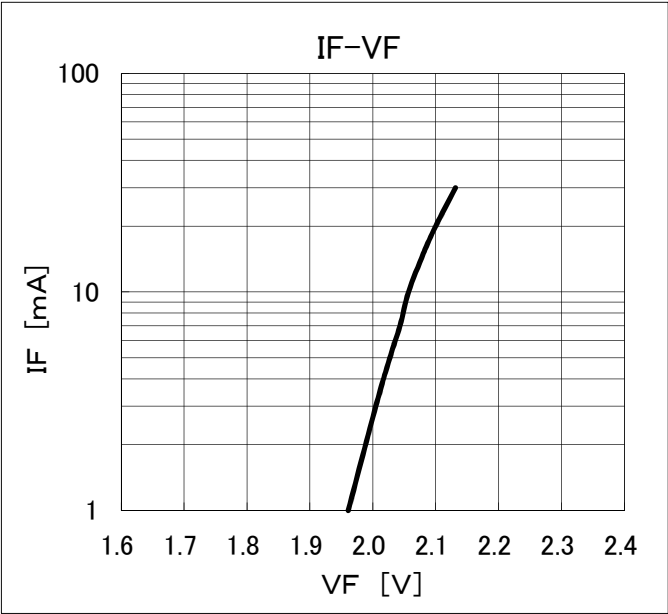
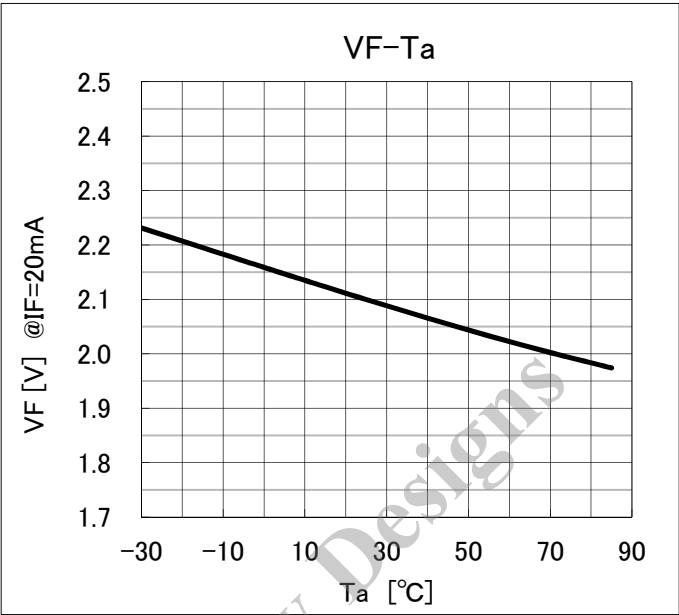
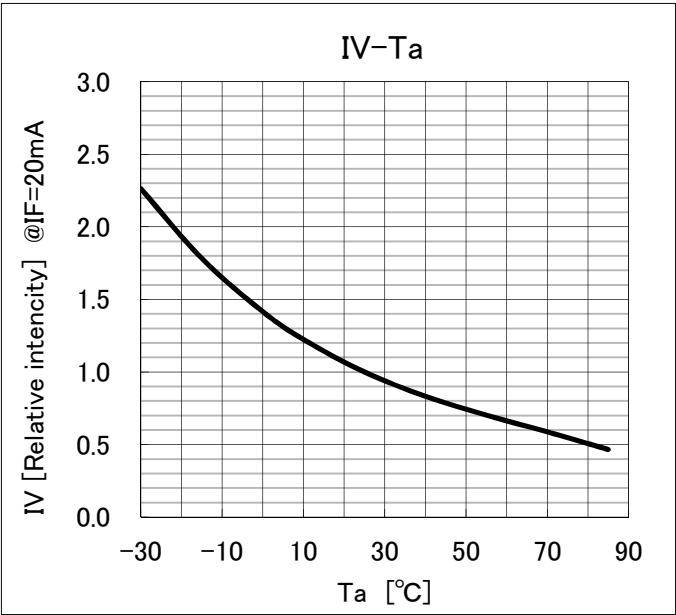
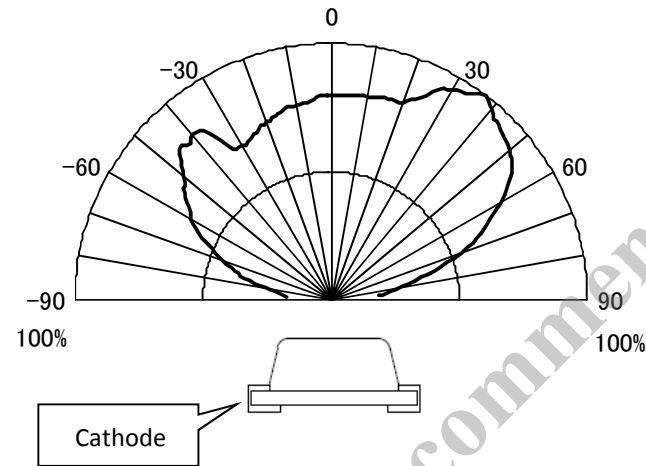


● Characteristic data

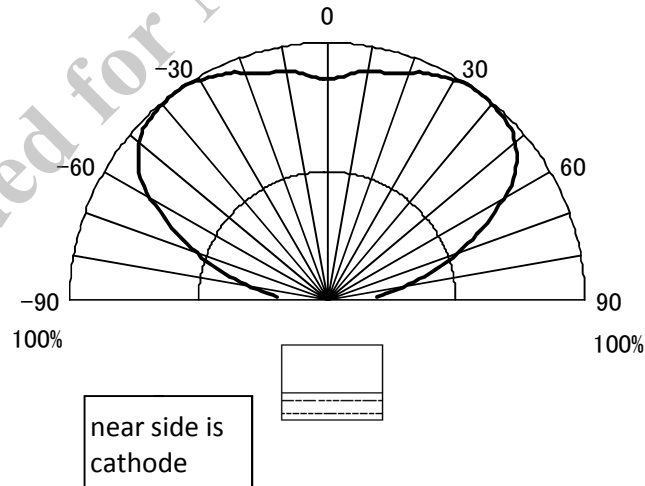




Directional angle : X direction



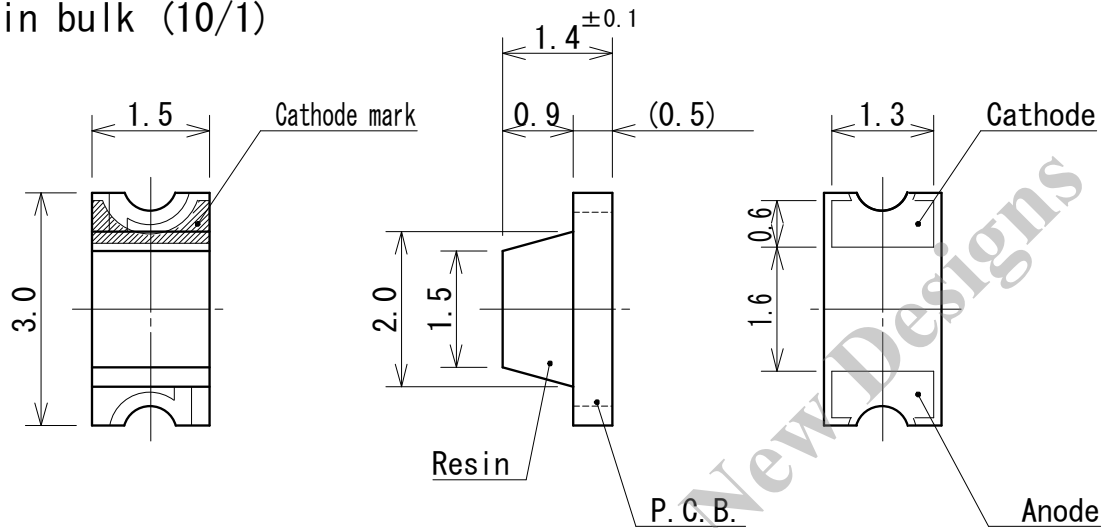
Directional angle : Y direction



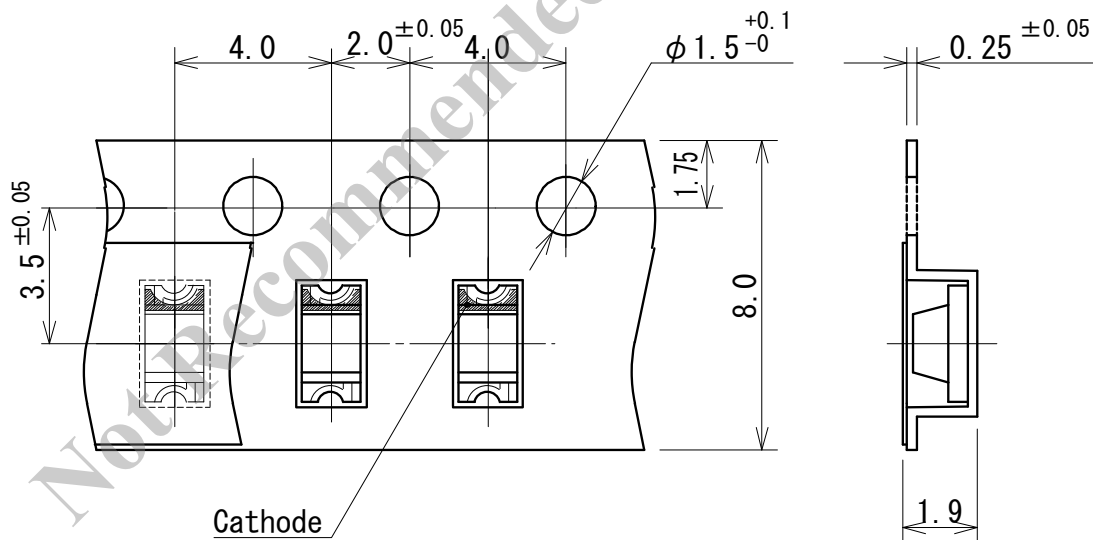
● Outline

SEC1001 Series Outline dimensions

Part in bulk (10/1)



Embossed taping (5/1)



Material of leads : Copper

Finish : Au plating

Material of resin : Epoxy

Tolerance ± 0.2

● Soldering conditions

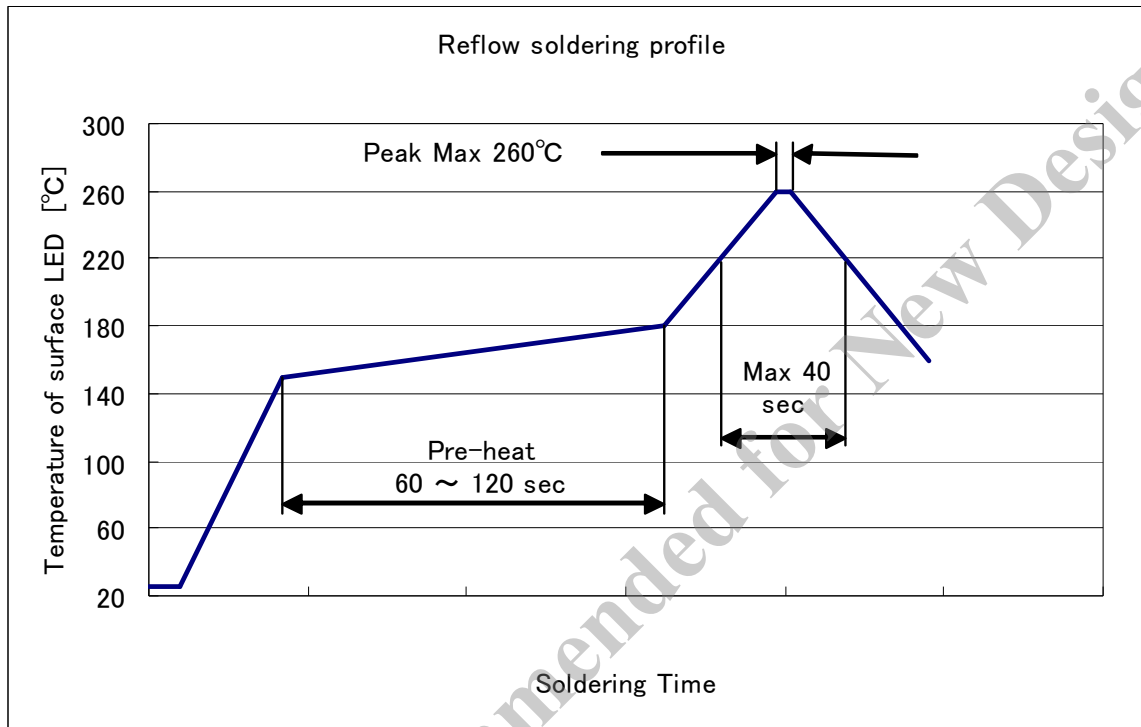
Following soldering conditions are recommended.

① Reflow conditions (at the surface of LED resin)

Pre-heat : 150 ~ 180 °C、60 ~ 120 sec

Soldering temperature: Soldering time more than 220°C is less than 40 sec.

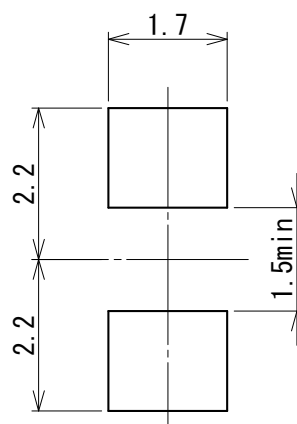
Peak temperature is should be is less than 260°C.



② Manual soldering

Temperature of soldering iron tip should be $350 \pm 10^{\circ}\text{C}$ for 3 seconds, which shall apply to only one soldered point and once for the each soldered point.

③ Recommendable soldering pattern



Unit: mm

● Attention after opened

The LED is in SMD package. When the LED is mounted by means of soldering and the resin is unusually damp, soldering may cause interfacial defoliation.

This occurs when a drastic temperature change causes moisture in the resin to evaporate and to swell. Therefore, attention to the below must be paid.

① Atmosphere when using the LEDs after package is opened

After opened and mounted, soldering should be carried out quickly.

Following atmosphere is recommended when using (and mounting) the LEDs.

Temperature : 5~30°C Humidity : less than 70%

② Baking

In case 48 hours have passed after package is opened, LEDs must be dried as follows.

60±5 °C for more than 24 hours (taping reel)

③ Storage after package is opened

Following storage conditions are recommended after package is opened.

In case indicator color (blue) of desiccant (ex. silica gel) has disappeared.
LEDs must be dried under the same conditions as ② above.

● Other

① After soldering any mechanical force or excessive vibration should not be applied to LEDs during cooling process until the LEDs cool down to normal temperature.

② Quick cooling must be avoided.

③ The LEDs should not be mounted on warped direction of PCB.

● Reliability test

	Test Items	EIAJ ED-4701	Test Conditions
Life Tests	Steady state operating life	-	Ta=RT, Ifmax t=1000h
Environ-mental Tests	High temperature storage	201	Ta=Tstgmax t=1000h
	Low temperature storage	202	Ta=Tstgmin t=1000h
	Moisture Resistance	103	Ta=60±5°C、RH=90±5% t=1000h
	Temperature cycle	105	Tstgmin(30min)~Tstgmax(30min) 100cycles
	Soldering heat	301	T=260±5°C、t=10s、1time
	Solderability	402	T=245±5°C、t=5±1s、1time、Using flux for Pb free solder
	Drop	-	H=1m、Drop on maple board、10times

Measurement Item and Criterion Judge Failure

No	Measurement Item	Mark	Criterion Judge Failure
1	Forward Voltage	VF	$OK \leq V.F.S. \times \pm 20\%$
2	Reverse Current	IR	$OK \leq U.S.L. \times 2.0$
3	Luminous Intensity	Iv	$OK \geq I.V.S. \times 0.5$

*Solderability ... The Lead shall be covered by solder at least 95%.

Measurement conditions is based on specifications.

Tstgmax and Tstgmin is absolute maximum ratings.

Ifmax and IFPmax is absolute maximum ratings.

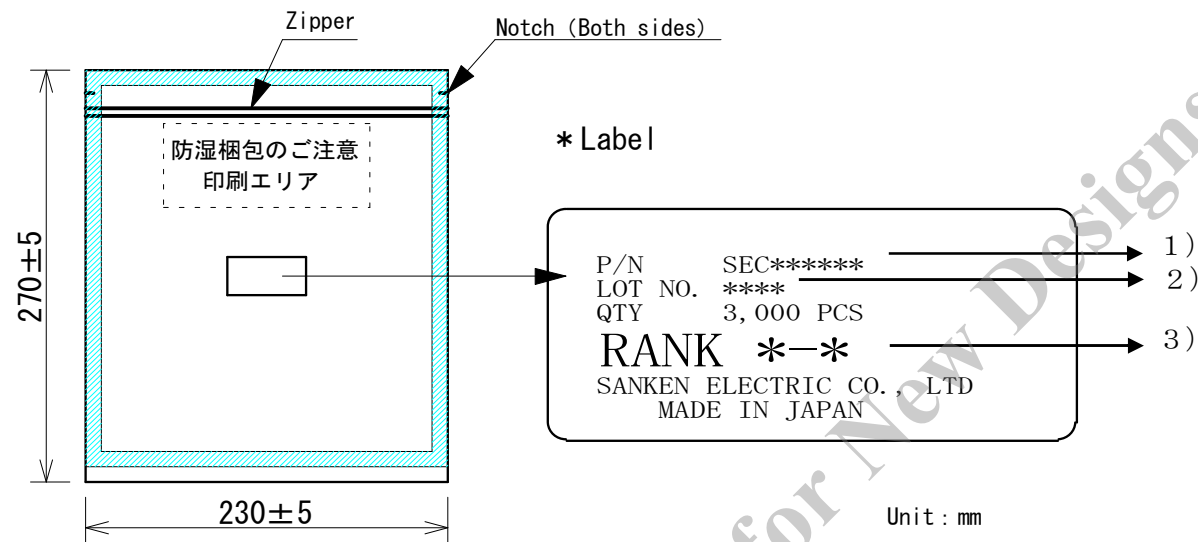
U.S.L. is upper limit of standard.

V.F.S. is Initial data of VF.

I.V.S. is Initial data of Luminous Intensity.

Packing

Packing Material : Aluminum laminated moisture-proof packing
Quantity : 3000 pcs (Minimum order quantity)
Label : See below.



1) Part Number : SEC*****

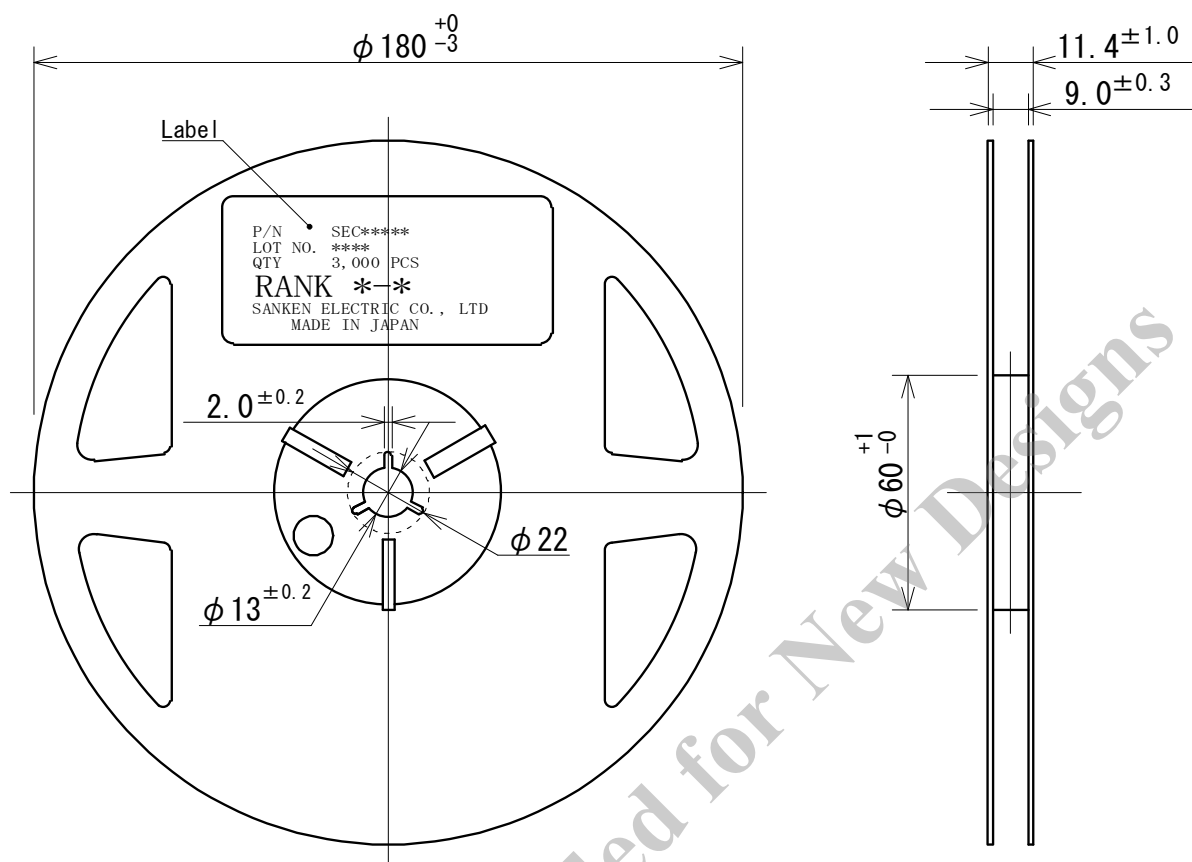
2) Lot No. : * * * *
 ↑ ↑ ↑
 ① ② ③

①Last digit of year、
②Month
(January～September→Arabic Numeral
October →O、November→N、December→D)
③Day

3) quantity : 3000pcs

4) Rank : * - *
 ↑ ↑
 ① ②
①Luminous intensity rank
②Dominant wavelength rank

● Taping reel dimensions

Tolerance ± 0.2

①Quantity

The quantity per reel shall be 3000 pcs.

②Accumulative pitch tolerance

Accumulative tolerance per 10 pitches shall be ± 0.2 mm.

③Adhesion strength of cover tape

Adhesion strength shall be 0.1–0.7N when the cover tape and the carrier tape are torn off at the angle of 10 degrees.

④Packaging

P/N, manufacturing date code number and quantity shall be indicated on a moist-proof package.

● Tips

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