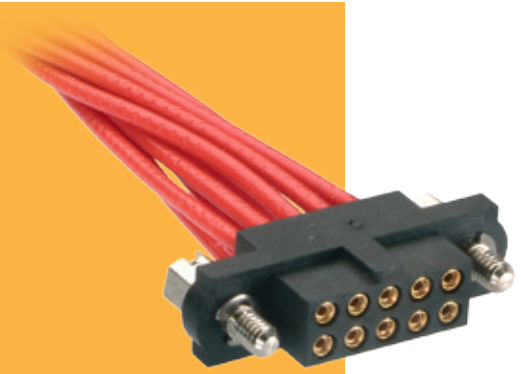
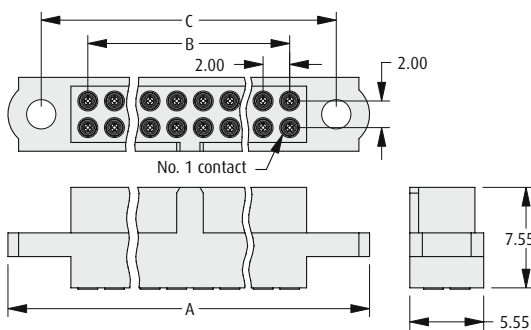


## Female Crimp

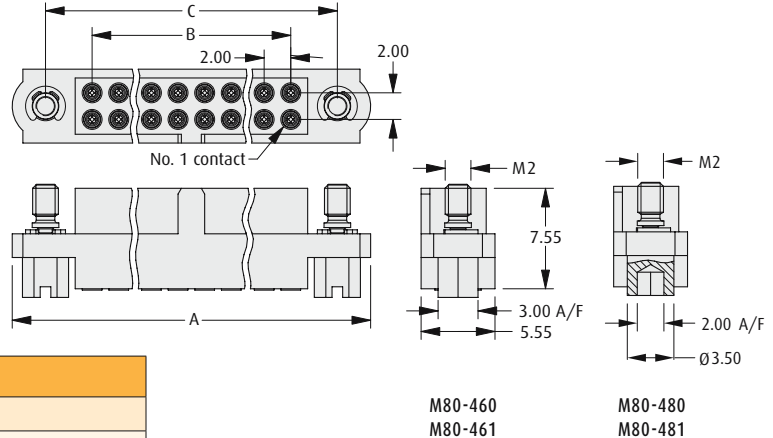
- ❖ Large bore 22 AWG, small bore 24 – 28 AWG.
- ❖ Jackscrews are assembled where specified.
- ❖ Crimp contacts are rear insertable.
- ❖ Mates with male connectors shown on pages 52, 54, 56, 58, 60, 63 and 64.
- ❖ Part numbers are for housings and the equivalent number of contacts.
- ❖ Spare contacts available, see page 51.
- ❖ Version also available for 28 – 32 AWG cable – see page 46.



### WITHOUT JACKSCREWS



### WITH JACKSCREWS



#### CALCULATION

<b>A</b>	B + 12
<b>B</b>	Total no. of contacts - 2
<b>C</b>	B + 7

### TOOLS

**Recommended Crimp Tool** – M22520/2-01

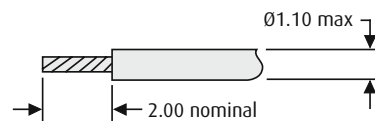
**Positioner** – T5747

**Contact Insertion/Removal Tool** – Z80-280

See pages 87 to 89

❖ Instruction sheets available at [www.harwin.com/downloads/instructions](http://www.harwin.com/downloads/instructions)

### WIRE STRIPPING DETAILS



### HOW TO ORDER

**M80 - XXX XX XX**

#### SERIES CODE

#### TYPE

<b>460</b>	Large Bore, with Jackscrews*	<b>471</b>	Small Bore, without Jackscrews
<b>461</b>	Small Bore, with Jackscrews*	<b>480</b>	Large Bore, with Hex Jackscrews
<b>470</b>	Large Bore, without Jackscrews	<b>481</b>	Small Bore, with Hex Jackscrews

\* Slotted

#### FINISH

<b>05</b>	Gold	Ⓟ
<b>42</b>	Gold + Tin	Ⓟ

#### TOTAL NO. OF CONTACTS

**04 to 50**

Even numbers only

All dimensions in mm.