## **Maximum Ratings** $(T_J = 25^{\circ}C \text{ unless otherwise noted})$

Rating	Symbol	Value	Unit	
Peak Repetitive Off–State Voltage (Note 1) MAC228A4 MAC228A6 ( $T_J$ =-40 to 110°C, Sine Wave, 50 to 60 Hz, Gate Open) MAC228A8 MAC228A10		V <sub>DRM</sub> ,	200 400 600 800	V
On-State RMS Current ( $T_c = 80$ °C) Full Cycle Sine Wave, 50 to	o 60 Hz	I <sub>T (RMS)</sub>	8.0	Α
Peak Non-Repetitive Surge Current (One Full Cycle Sine Wave, 60 Hz, TJ = 110°C)	I <sub>TSM</sub>	80	А	
Circuit Fusing Consideration (t = 8.3 ms)	l²t	26	A²sec	
Peak Gate Current, (t $\leq$ 2 $\mu$ s, $T_{C}$ = 80°C)	I <sub>GM</sub>	±2.0	А	
Peak Gate Voltage, (t $\leq$ 2 $\mu$ s, TC = 80°C)		$V_{GM}$	±10	V
Peak Gate Power (t $\leq$ 2 $\mu$ s, $T_{C}$ = 80°C)	$P_GM$	20	W	
Average Gate Power (t $\leq$ 8.3 ms, T <sub>C</sub> = 80°C)	P <sub>G (AV)</sub>	0.5	W	
Operating Junction Temperature Range	$T_{J}$	-40 to +110	°C	
Storage Temperature Range	$T_{stg}$	-40 to +150	°C	
Mounting Torque		-	8.0	in lb

Maximum ratings are those values beyond which device damage can occur. Maximum ratings applied to the device are individual stress limit values (not normal operating conditions) and are not valid simultaneously. If these limits are exceeded, device functional operation is not implied, damage may occur and reliability may be affected.

#### **Thermal Characteristics**

Rating		Symbol	Value	Unit
Thermal Resistance,	Junction-to-Case (AC) Junction-to-Ambient	R <sub>ejc</sub> R <sub>eja</sub>	2.0 62.5	°C/W
Maximum Lead Temperature for Soldering Purposes, 1/8" from case for 10 seconds		$T_L$	260	°C

# **Electrical Characteristics - OFF** $(T_J = 25^{\circ}\text{C unless otherwise noted})$ ; Electricals apply in both directions)

Characteristic		Symbol	Min	Тур	Max	Unit
Peak Repetitive Blocking Current	T <sub>1</sub> = 25°C	I <sub>DRM</sub> ,	-	-	10	μΑ
$(V_D = V_{DRM} = V_{RRM}; Gate Open)$	$T_{J}^{3} = 110^{\circ}C$	I <sub>BBM</sub>	-	-	2.0	mA

## **Electrical Characteristics - ON** $(T_J = 25^{\circ}\text{C unless otherwise noted; Electricals apply in both directions)$

Characteristic		Symbol	Min	Тур	Max	Unit
Peak On–State Voltage ( $I_{TM} = \pm 11$ A Peak, Pulse Width $\leq 2$ ms, Duty Cycle $\leq 2\%$ )		V <sub>TM</sub>	-	_	1.8	V
	MT2(+), G(+)		_	_	5.0	
Gate Trigger Current	MT2(+), G(-)		_	_	5.0	Λ
(Continuous dc) $(V_D = 12 \text{ V}, R_L = 100 \Omega)$	MT2(-), G(-)	GT	_	_	5.0	mA
	MT2(-), G(+)		-	_	10	
	MT2(+), G(+)		-	_	2.0	
Gate Trigger Voltage	MT2(+), G(-)	\ /	-	_	2.0	V
(Continuous dc) $(V_D = 12 \text{ V}, R_1 = 100 \Omega)$	MT2(-), G(-)	V <sub>GT</sub>	-	_	2.0	V
, p , L , r	MT2(-), G(+)		-	_	2.5	
Gate Non–Trigger Voltage (Continuous DC), (V $_{\rm D}$ = 12 V, T $_{\rm C}$ = 110°C, R $_{\rm L}$ = 100 $\Omega)$ All Four Quadrants		$V_{GD}$	0.2	_	-	V
Holding Current ( $V_D = 12 V_{dc'}$ Gate Open, Initiating Current = ±200 mA))		I <sub>H</sub>	-	_	15	mA
Gate–Controlled Turn–On Time, $(V_D = Rated V_{DRM}, I_{TM} = 16 A Peak, I_G = 30 mA)$		t <sub>gt</sub>	_	1.5	_	μs



<sup>1.</sup> V<sub>ISBM</sub> and V<sub>ISBM</sub> for all types can be applied on a continuous basis. Ratings apply for zero or negative gate voltage; however, positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the devices are exceeded.

### **Dynamic Characteristics**

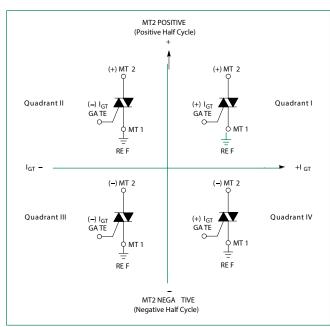
Characteristic	Symbol	Min	Тур	Max	Unit
Critical Rate of Rise of Commutation Voltage ( $V_D$ = Rated $V_{DRM'}$ $I_{TM}$ = 11.3 A, Commutating di/dt = 4.1 A/ms, Gate Unenergized, $\overline{I_C}$ = 80°C)	di/dt <sub>(c)</sub>	-	5.0	-	V/µs
Critical Rate of Rise of Off-State Voltage ( $V_D$ = Rated $V_{DRM}$ , Exponential Waveform, Gate Open, $T_C$ = 110°C)	dv/dt	_	25	_	V/µs

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

## **Voltage Current Characteristic of SCR**

Symbol	Parameter
$V_{DRM}$	Peak Repetitive Forward Off State Voltage
I <sub>DRM</sub>	Peak Forward Blocking Current
$V_{RRM}$	Peak Repetitive Reverse Off State Voltage
I <sub>RRM</sub>	Peak Reverse Blocking Current
$V_{TM}$	Maximum On State Voltage
I.,	Holding Current

## **Quadrant Definitions for a Triac**



All polarities are referenced to MT1.
With in–phase signals (using standard AC lines) quadrants I and III are used

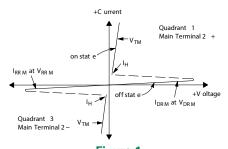
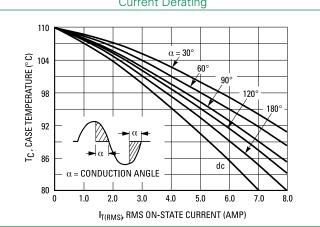
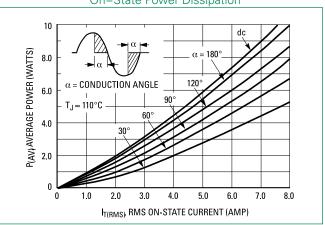


Figure 1.
Current Derating

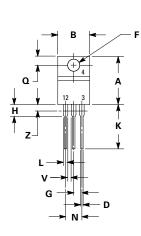


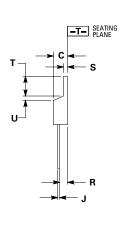
**Figure 2.** On–State Power Dissipation





#### **Dimensions**

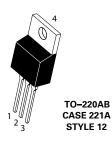


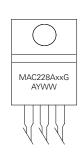


Dim	Incl	hes	Millimeters		
DIM	Min	Max	Min	Max	
Α	0.590	0.620	14.99	15.75	
В	0.380	0.420	9.65	10.67	
С	0.178	0.188	4.52	4.78	
D	0.025	0.035	0.64	0.89	
F	0.142	0.147	3.61	3.73	
G	0.095	0.105	2.41	2.67	
Н	0.110	0.130	2.79	3.30	
J	0.018	0.024	0.46	0.61	
K	0.540	0.575	13.72	14.61	
L	0.060	0.075	1.52	1.91	
N	0.195	0.205	4.95	5.21	
Q	0.105	0.115	2.67	2.92	
R	0.085	0.095	2.16	2.41	
S	0.045	0.060	1.14	1.52	
Т	0.235	0.255	5.97	6.47	
U	0.000	0.050	0.00	1.27	
V	0.045		1.15		
Z		0.080		2.04	

- Dimensioning and tolerancing per ansi y14.5m, 1982.
   Controlling dimension: inch.
- 3. Dimension z defines a zone where all body and lead irregularities are allowed.

## **Part Marking System**





= 4, 6, 8, or 10

A= Assembly Location (Optional)\*

Υ= Year WW = Work Week = Pb-Free Package

Pin Assignment				
1	Main Terminal 1			
2	Main Terminal 2			
3	Gate			
4	Main Terminal 2			

#### **Ordering Information**

Device	Package	Shipping				
MAC228A4G	TO-220AB (Pb-Free)					
MAC228A6G						
MAC228A6TG		TO-220AB	1000 Units/ Box			
MAC228A8G		1000 Offics/ Box				
MAC228A8TG						
MAC228A10G						

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