

Specifications

Absolute Maximum Ratings at $T_a = 25^{\circ}\text{C}$

| Parameter | Symbol | Conditions | Ratings | Unit |
|--|----------------------|----------------------------|-------------|----------------------|
| Supply voltage | $V_{CC\text{ max1}}$ | No signal, $t = 1$ minute | 26 | V |
| | $V_{CC\text{ max2}}$ | During operations | 18 | V |
| Output current | $I_O\text{ peak}$ | Per channel | 4.5/ch | A |
| Allowable power dissipation | $P_d\text{ max}$ | With an infinity heat sink | 50 | W |
| Operating temperature | T_{opr} | | -40 to +85 | $^{\circ}\text{C}$ |
| Storage temperature | T_{stg} | | -40 to +150 | $^{\circ}\text{C}$ |
| Junction temperature | T_j | | 150 | $^{\circ}\text{C}$ |
| Thermal resistance between the junction and case | θ_{j-c} | | 1 | $^{\circ}\text{C/W}$ |

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

Recommended Operating Ranges at $T_a = 25^{\circ}\text{C}$

| Parameter | Symbol | Conditions | Ratings | Unit |
|--------------------------------|--------------------|--|---------|----------|
| Load resistance | $R_L\text{ op}$ | | 4 | Ω |
| Operating supply voltage range | $V_{CC\text{ op}}$ | A range not exceeding $P_{d\text{ max}}$ | 8 to 16 | V |

Electrical Characteristics at $T_a = 25^{\circ}\text{C}$, $V_{CC} = 14.4\text{V}$, $R_L = 4\Omega$, $f = 1\text{kHz}$, $R_g = 600\Omega$

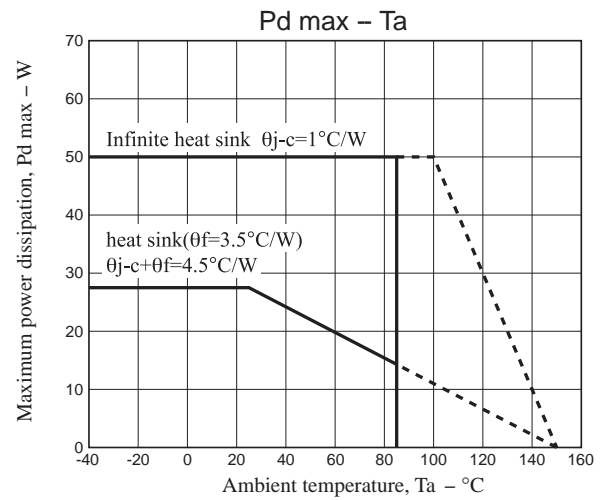
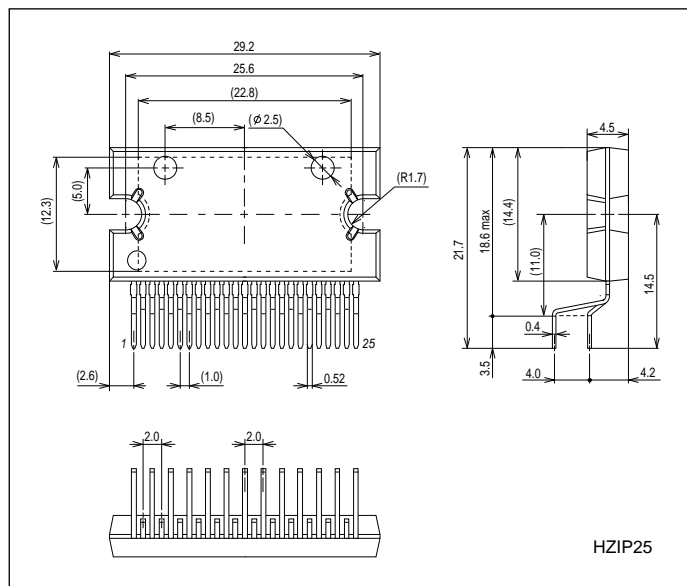
| Parameter | Symbol | Conditions | Ratings | | | Unit |
|-----------------------------|---------------------|--|---------|------|----------|------------------|
| | | | min | typ | max | |
| Quiescent current | I_{CCO} | $R_L = \infty$, $R_g = 0\Omega$ | | 200 | 400 | mA |
| Standby current | I_{st} | $V_{st} = 0\text{V}$ | | | 10 | μA |
| Voltage gain | V_G | $V_O = 0\text{dBm}$ | 25 | 26 | 27 | dB |
| Voltage gain difference | ΔV_G | | -1 | | +1 | dB |
| Output power | P_O | THD = 10% | 19 | 24 | | W |
| | $P_{O\text{ max1}}$ | Max Power | | 37 | | W |
| | $P_{O\text{ max2}}$ | $V_{CC} = 15.2$, Max Power | | 41 | | W |
| Output offset voltage | $V_n\text{ offset}$ | $R_g = 0\Omega$ | -150 | | +150 | mV |
| Total harmonic distortion | THD | $P_O = 4\text{W}$ | | 0.03 | 0.2 | % |
| Channel separation | CHsep | $V_O = 0\text{dBm}$, $R_g = 10\text{k}\Omega$ | 55 | 65 | | dB |
| Ripple rejection ratio | SVRR | $R_g = 0\Omega$, $f_r = 100\text{Hz}$, $V_{CCR} = 0\text{dBm}$ | 45 | 65 | | dB |
| Output noise voltage | V_{NO} | $R_g = 0\Omega$, B.P.F. = 20Hz to 20kHz | | 80 | 200 | μVrms |
| Input resistance | R_i | | 40 | 50 | 65 | $\text{k}\Omega$ |
| Mute attenuation | Matt | $V_O = 20\text{dBm}$, mute : on | 75 | 90 | | dB |
| Standby pin control voltage | $V_{stby\text{ H}}$ | Amp : on | 2.5 | | V_{CC} | V |
| | $V_{stby\text{ L}}$ | Amp : off | 0.0 | | 0.5 | V |
| Mute pin control voltage | $V_{mute\text{ H}}$ | Mute : off | Open | | | - |
| | $V_{mute\text{ L}}$ | Mute : on | 0.0 | | 1.0 | V |

* 0dBm = 0.775Vrms

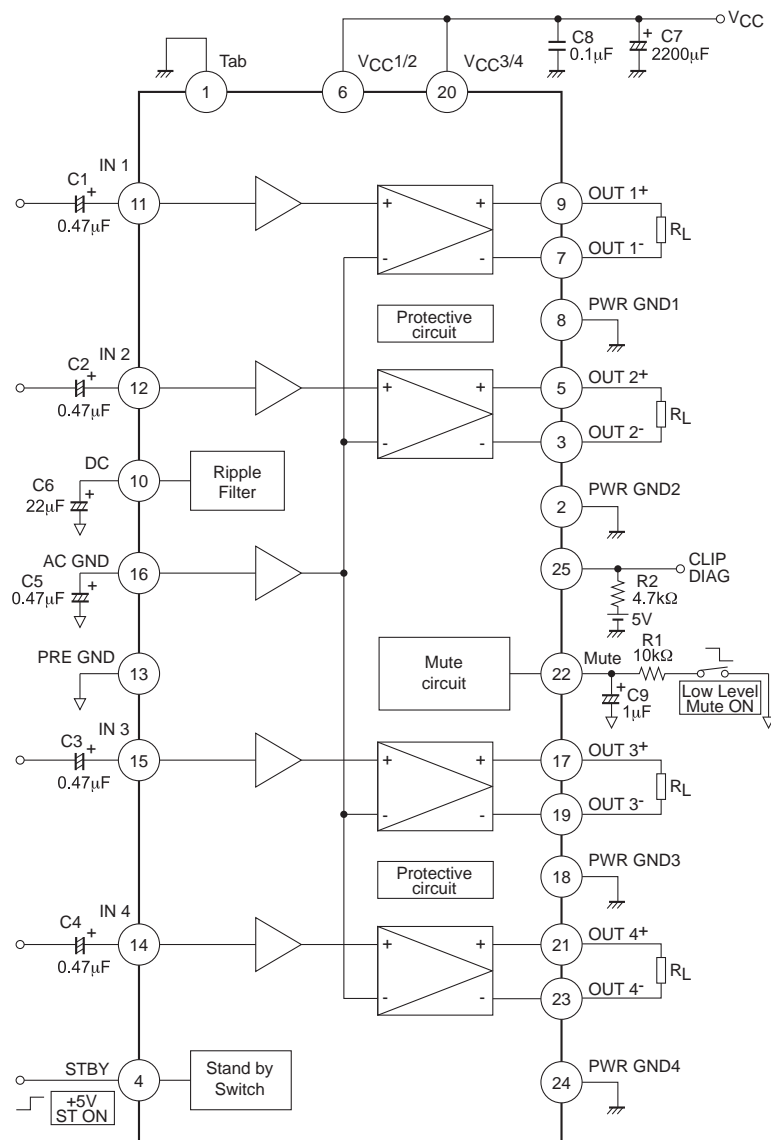
Package Dimensions

unit : mm (typ)

3236A



Block Diagram



External Components

| Part Name | Recommended Value | Purpose | Remarks |
|-----------|-------------------|--------------------------------------|---|
| C1 to C5 | 0.47 μ F | Cuts DC voltage | The larger the constant value, the lower the cut-off frequency The values of C1 to C5 must be the same |
| C6 | 22 μ F | Reduces ripples Reduces pop noise | The larger the constant value, the longer the amplifier ON/OFF time |
| C7 | 2200 μ F | Ripple filter | Eliminating power supply ripples |
| C8 | 0.1 μ F | Improves oscillation stability | Reducing high-frequency noise |
| C9 | 1 μ F | Reduces pop noise | The larger the constant value, the longer the mute ON/OFF time |
| R1 | 10k Ω | Reduces pop noise | The larger the constant value, the longer the mute ON/OFF time |
| R2 | 4.7k Ω | Pull-up resistor | |

* The components and constant values within the test circuit are used for confirmation of characteristics and are not guarantees that incorrect or trouble will not occur in application equipment.

Description of Operation

1. Standby switch function (pin 4)

Threshold voltage of the pin 4 is set by about 2V_{BE}.

The amplifier is turned on by the applied voltage of 2.5V or more. Also, the amplifier is turned off by the applied voltage of 0.5V or less.

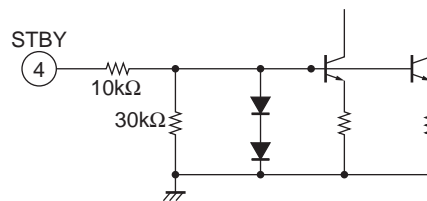


Fig1 Standby equivalent circuit

2. Muting function (pin 22)

The muted state is obtained by setting pin 22 to the ground potential, enabling audio muting.

The muting function is turned on by the applied voltage of 1V or less to the resistance of 22pin (Mute pin). And the muting function is turn off tjis pin opens.

Also, the time constant of the muting function is determined by external capacitor and resistor constants.

It is concerned with a pop noise in amplifier ON/OFF and mute ON/OFF. After enough examination, please set it.

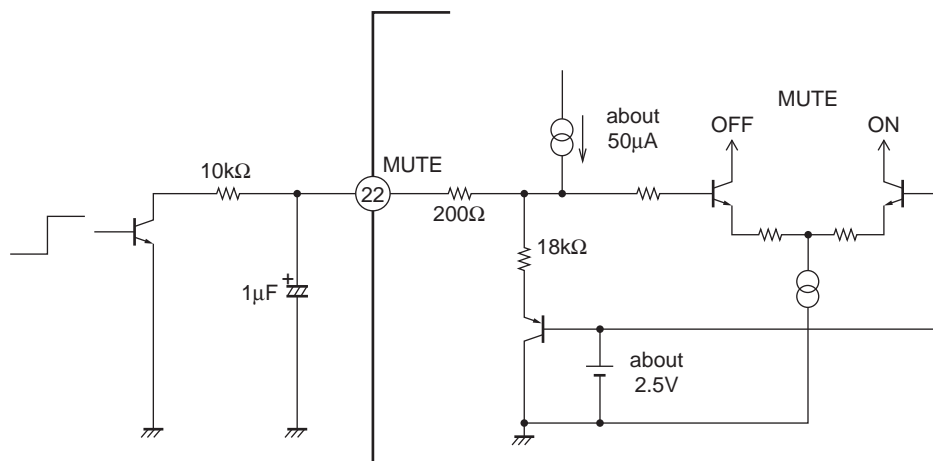


Fig2 Mute equivalent circuit

3. ACGND pin (pin 16)

The capacitor of the pin 16 must use the same capacitance value as the input capacitor.
Also, connect to the same PREGND as the input capacitor.

4. Self-diagnostics function (pin 25)

This function can detect of the unusual state.

- (1) Shorting to V_{CC} /Shorting to ground : The pin 25 becomes the low level.
- (2) Load shorting : The pin 25 is alternated between the low level and the high level according to the output signal.
- (3) Output clip detection : when the output voltage clip, the pin 25 becomes the low level.

* Note: The output offset abnormality is thought of as the leakage current of the input capacitor.

In addition, the pin 25 has become the NPN open collector output (active low).

The pin 25 must be left open when this function is not used.

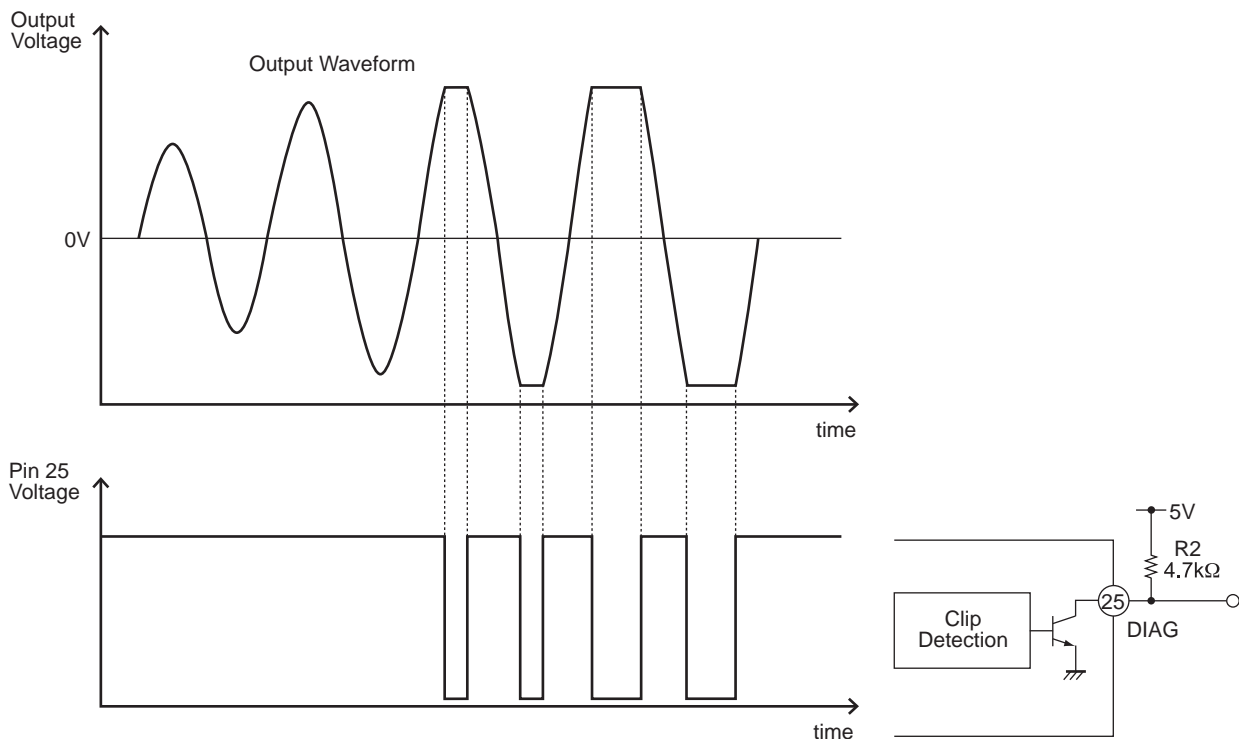


Fig3 Self-diagnosis Function Diagram

5. Sound quality (low frequencies)

By varying the value of input capacitor, low-frequency characteristic can be improved.

However, it is concerned the shock noise. Please confirm in each set when the capacitance value varies.

6. Pop noise

For pop noise prevention, it is recommended to use the muting function at the same time.

- Please turn on the muting function simultaneously with power supply on when the amplifier is turned on. Next, turn off the muting function after the output DC potential stabilization.
- When the amplifier is turn off, turn off the power supply after turning on the muting function.

7. Oscillation stability

Pay due attention on the following points because parasitic oscillation may occur due to effects of the capacity load, board layout, etc.

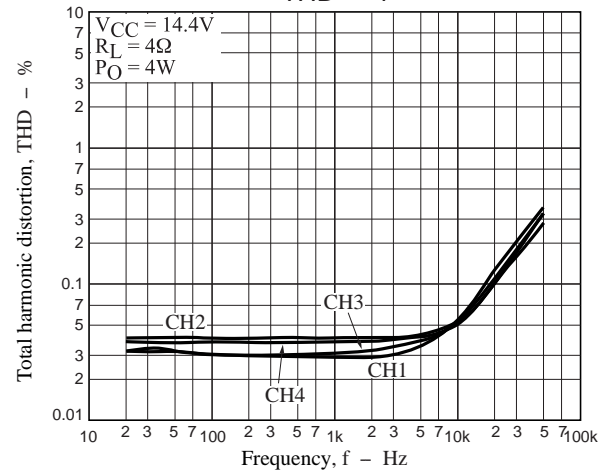
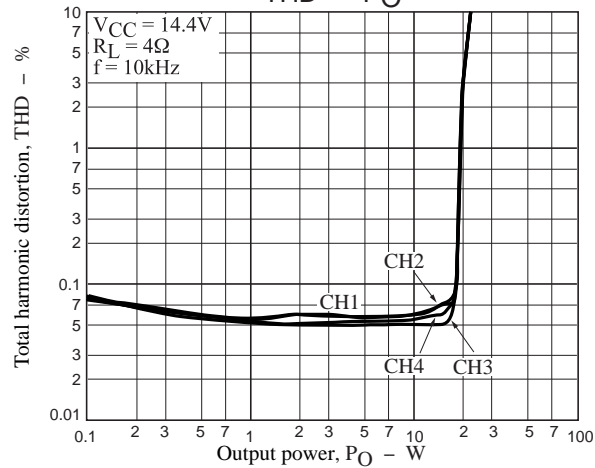
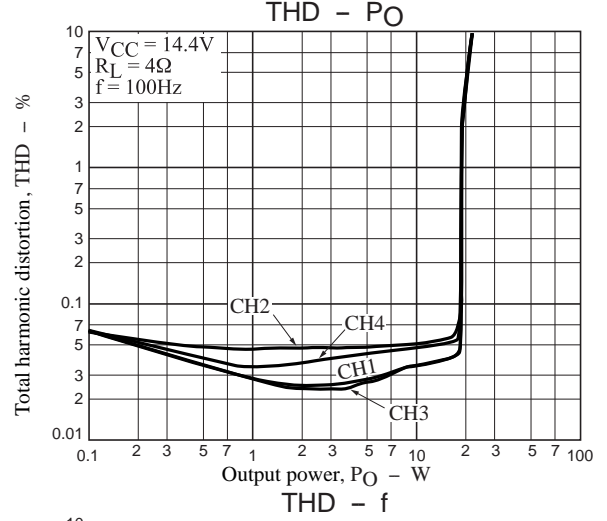
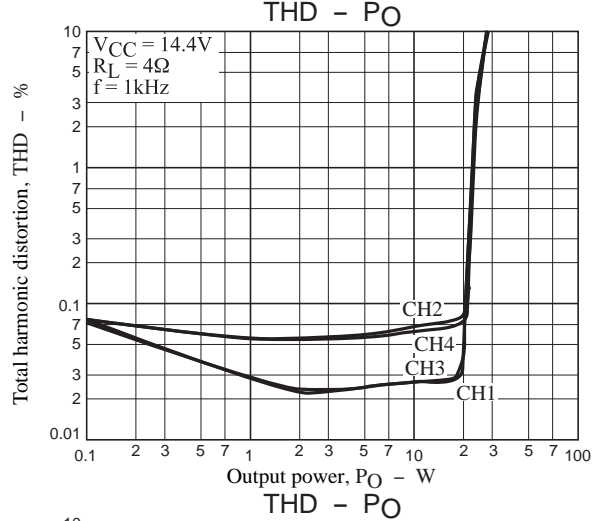
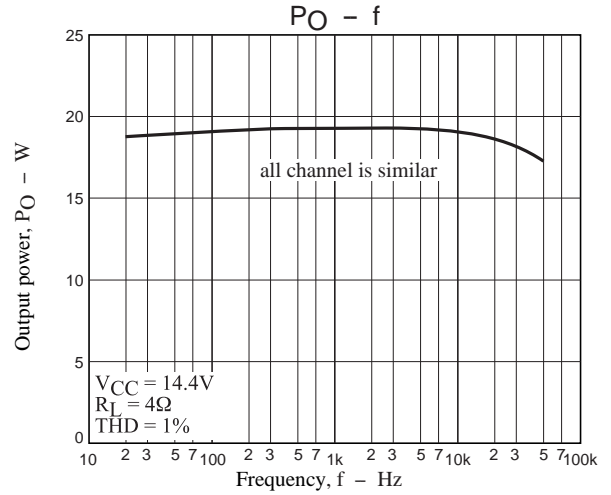
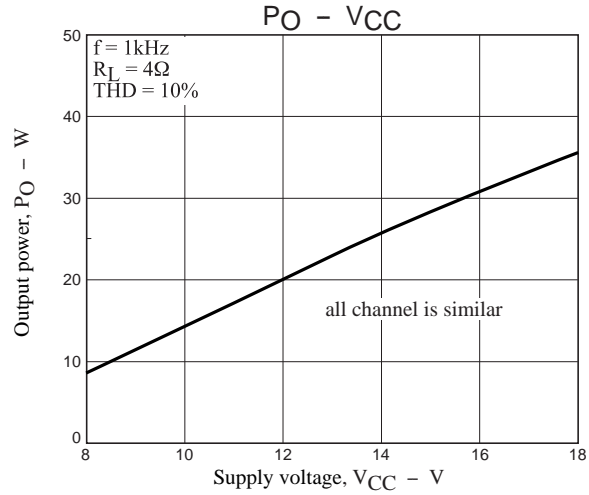
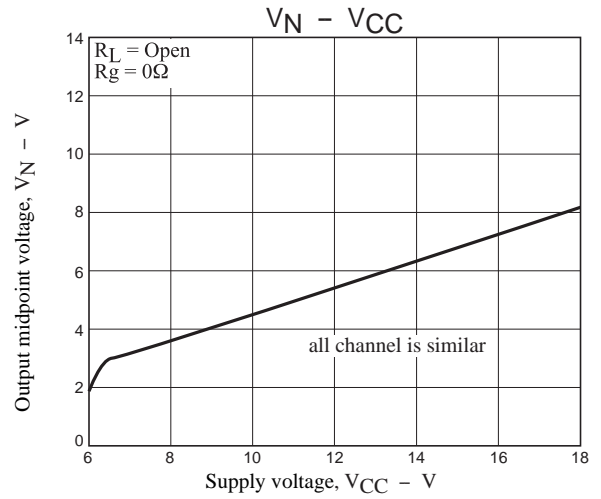
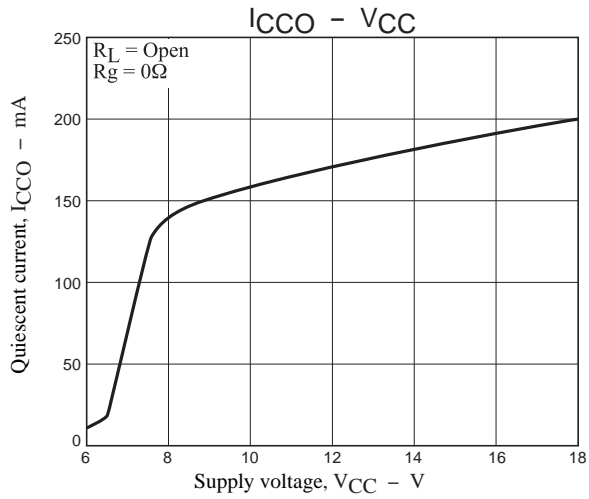
Board layout

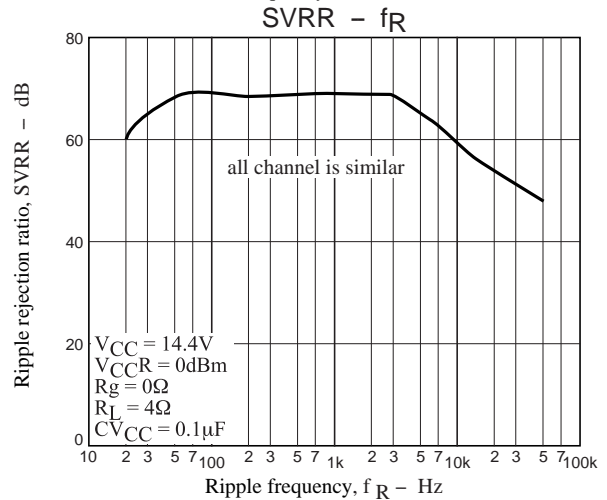
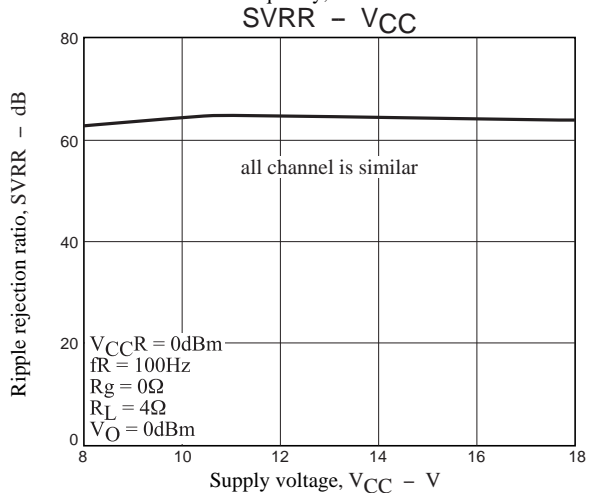
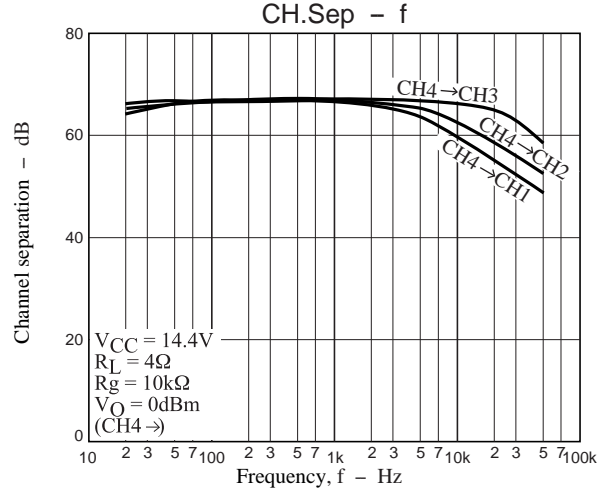
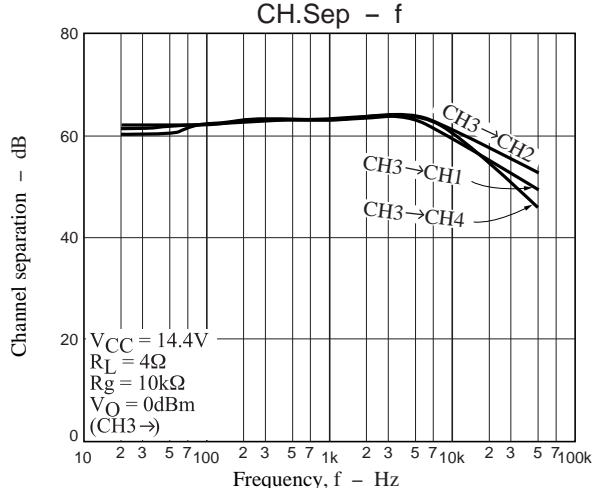
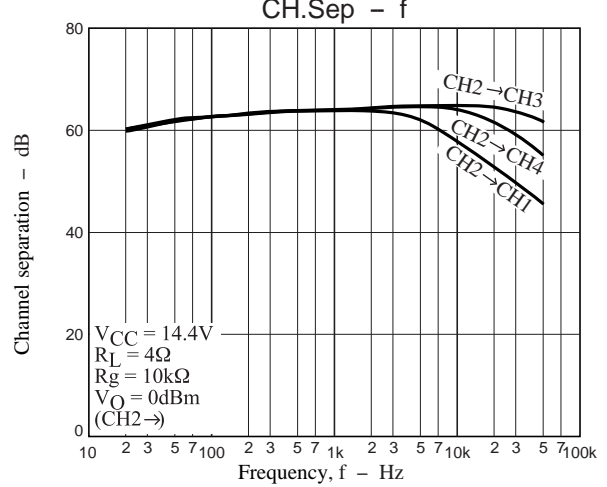
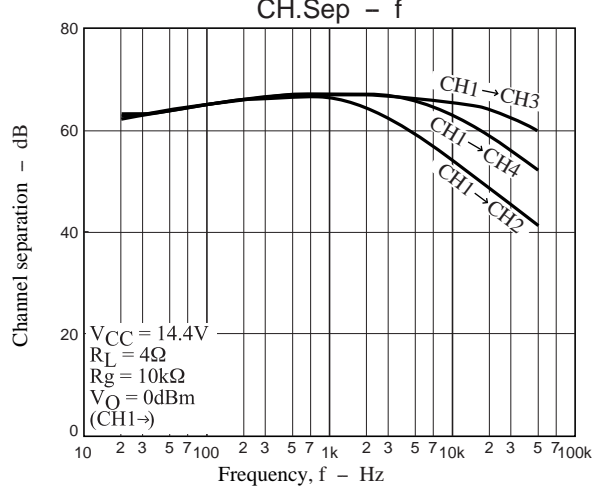
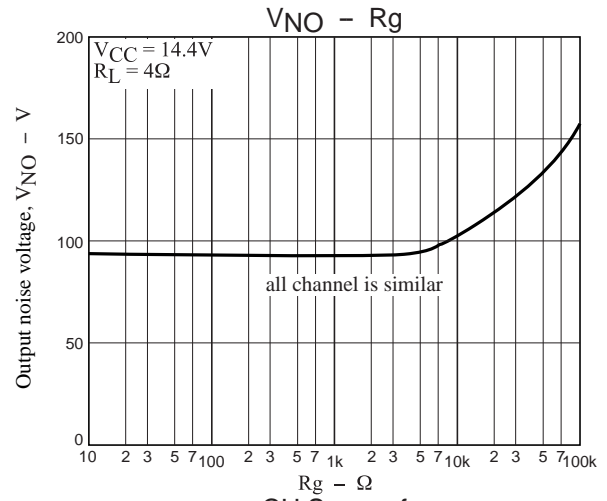
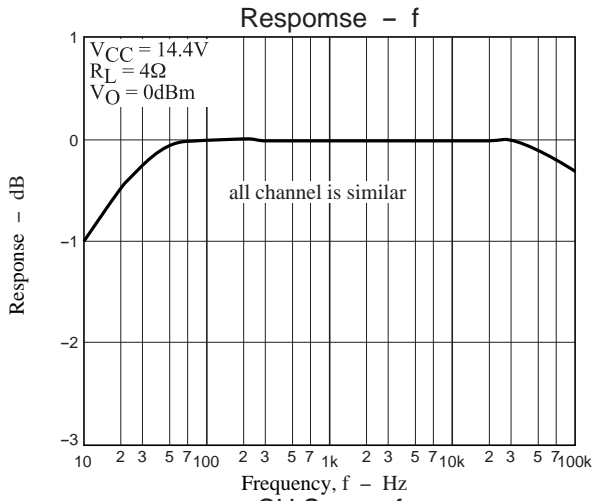
- Provide the V_{CC} capacitor of $0.1\mu\text{F}$ in the position nearest to IC.
- PREGND must be independently wired and connected to the GND point that is as stable as possible, such as the minus pin of the $2200\mu\text{F}$ V_{CC} capacitor.

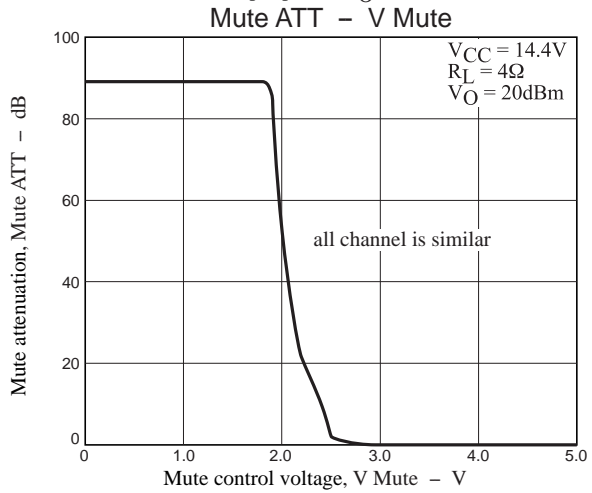
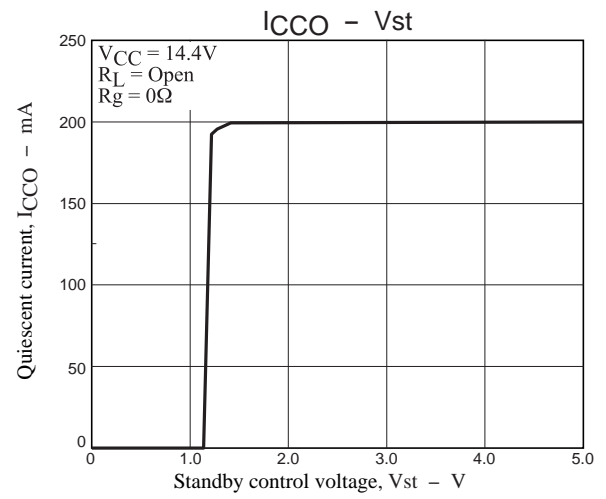
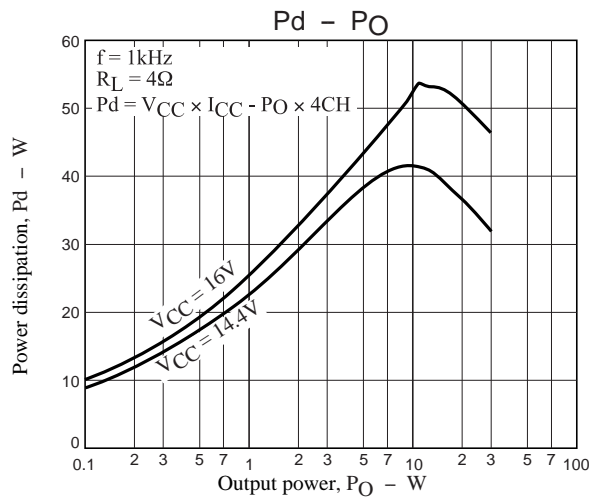
In case of occurrence of parasitic oscillation, any one of following parts may be added as a countermeasure.

Note that the optimum capacitance must be checked for each set in the mounted state.

- Series connection of CR ($0.1\mu\text{F}$ and 2.2Ω) between BTL outputs
- Series connection of CR($0.1\mu\text{F}$ and 2.2Ω) between each output pin and GND.







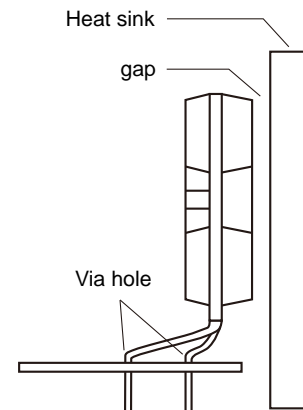
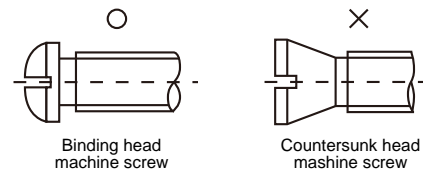
HZIP25 Heat sink attachment

Heat sinks are used to lower the semiconductor device junction temperature by leading the heat generated by the device to the outer environment and dissipating that heat.

- a. Unless otherwise specified, for power ICs with tabs and power ICs with attached heat sinks, solder must not be applied to the heat sink or tabs.

- b. Heat sink attachment

- Use flat-head screws to attach heat sinks.
- Use also washer to protect the package.
- Use tightening torques in the ranges 39-59Ncm(4-6kgcm) .
- If tapping screws are used, do not use screws with a diameter larger than the holes in the semiconductor device itself.
- Do not make gap, dust, or other contaminants to get between the semiconductor device and the tab or heat sink.
- Take care a position of via hole .
- Do not allow dirt, dust, or other contaminants to get between the semiconductor device and the tab or heat sink.
- Verify that there are no press burrs or screw-hole burrs on the heat sink.
- Warping in heat sinks and printed circuit boards must be no more than 0.05 mm between screw holes, for either concave or convex warping.
- Twisting must be limited to under 0.05 mm.
- Heat sink and semiconductor device are mounted in parallel.
- Take care of electric or compressed air drivers
- The speed of these torque wrenches should never exceed 700 rpm, and should typically be about 400 rpm.



- c. Silicone grease

- Spread the silicone grease evenly when mounting heat sinks.
- Our company recommends YG-6260 (Momentive Performance Materials Japan LLC)

- d. Mount

- First mount the heat sink on the semiconductor device, and then mount that assembly on the printed circuit board.
- When attaching a heat sink after mounting a semiconductor device into the printed circuit board, when tightening up a heat sink with the screw, the mechanical stress which is impossible to the semiconductor device and the pin doesn't hang.

- e. When mounting the semiconductor device to the heat sink using jigs, etc.,

- Take care not to allow the device to ride onto the jig or positioning dowel.
- Design the jig so that no unreasonable mechanical stress is not applied to the semiconductor device.

- f. Heat sink screw holes

- Be sure that chamfering and shear drop of heat sinks must not be larger than the diameter of screw head used.
- When using nuts, do not make the heat sink hole diameters larger than the diameter of the head of the screws used. A hole diameter about 15% larger than the diameter of the screw is desirable.
- When tap screws are used, be sure that the diameter of the holes in the heat sink are not too small. A diameter about 15% smaller than the diameter of the screw is desirable.

- g. There is a method to mount the semiconductor device to the heat sink by using a spring band. But this method is not recommended because of possible displacement due to fluctuation of the spring force with time or vibration.

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