





Z-PACK HM-Zd Product Line Overview

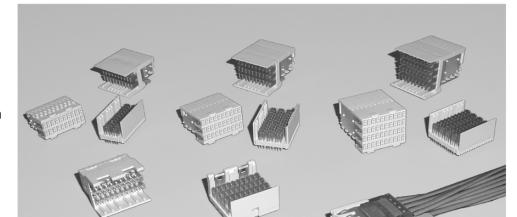
Product Facts

- Z-PACK HM-Zd connector is an extension of the Z-PACK 2mm HM product line
- Designed specifically for high speed differential applications
- A modular connector system with a standard module size of 25.00 [.984]
- Contact pitch is 1.50 [.059] within a pair and 3.00 [.118] pair to pair within a column; column to column pitch is 2.50 [.098]
- Card Pitch is less than 20.32 [.800] for 2 pair and 3 pair headers and 25.40 [1.000] for 4 pair headers
- Available in three versions:
 - 2 signal contact pairs per column (20 pairs per 25.00 [.984]) compatible with 5 row Z-PACK 2mm HM connector
 - 3 signal contact pairs per column (30 pairs per **25.00** [.984])
 - 4 signal contact pairs per column (40 pairs per 25.00 [.984]) compatible with 8 row Z-PACK 2mm HM connector
- Available in vertical and right angle press fit pin headers and right angle and vertical press fit receptacles
- Optimized footprint for improved electrical performance and ease of trace routing (unobstructed routing channels on both daughtercard and backplane)
- Pin header and receptacle have the exact same footprint to simplify PC board lavout
- Designed to meet Telcordia requirements
- Recognized under the **Component Program** of Underwriters Laboratories Inc. File No. E28476

IGES is a trademark of IAMBA Networks,

PRO/E is a trademark of Parametric Technology Corp.

TELCORDIA is a trademark of Telcordia Technologies, Inc



The Z-PACK HM-Zd connector system is a high speed, differential connector system, which is compatible with the Z-PACK 2mm HM connector line. Z-PACK HM-Zd connector provides Z-PACK 2mm HM connector users with a migration path for serial

switching applications from 3.125 Gb/s to 10+ Gb/s.

The Z-PACK HM-Zd connector system features a highly reliable dual beam contact system with fully encompassing grounds dedicated to each differential pair. In addition, the Z-PACK HM-Zd connector

footprint is optimized for both routability and system performance with the use of a 1.50 x 2.50 [.059 x .098] row to column grid. The connector design features a robust mating interface with integral prealignment and polarization built into the mating interface.

Availability

Fully validated SPICE models: E-mail requests to modeling@tycoelectronics.com

Samples: go to http://tycoelectronics.custhelp.com

Pro/E models and IGES models: E-mail requests to TycoCAD@tycoelectronics.com

White Papers: available on product website at http://hmzd.tycoelectronics.com

Electrical Performance Report: http://hmzd.tycoelectronics.com EPR #206C014

Routing Guide: http://hmzd.tycoelectronics.com Routing Guide #206C015-1

http://hmzd.tycoelectronics.com

Technical Documents Product Specification

108-2055

Application Specification

Qualification Test Report 501-568

Material and Finish

Contact Area Finish - 0.80µm Au min. over 1.3µm Ni min.

Compliant Pin Finish - 0.8µm SnPb min. over 1.3µm Ni min.

Contact Material — Copper Alloy Housing Material — Glass filled polyester, 94V-0 rated

Ratings

Current - 0.7A per signal contact, fully energized 2A per shield, all shields energized

Operating Voltage -

500 VAC maximum, signal to signal 250 VAC maximum, signal to ground

Temperature — -65°C to 105°C

Mating Force — 0.38N maximum per contact (signal = 1 contact, ground = 1 contact)

Durability — 250 cycles

* Reference Product Spec. 108-2055 for complete list of performance data.

Catalog 1773095 Revised 12-08

www.tycoelectronics.com

Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803



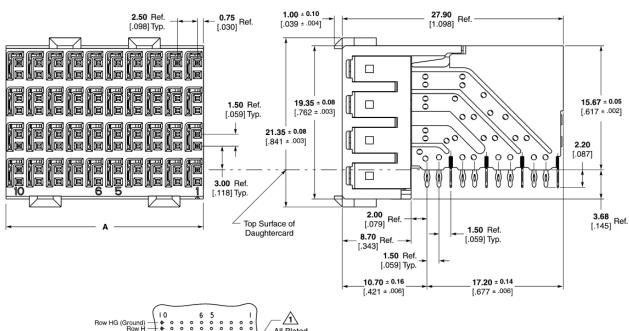


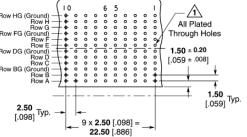


Electronics

Z-PACK HM-Zd Connector

4 Pair Right Angle **Receptacle Assemblies**





Recommended PC Board Layout Daughter Board, Component Side Shown

PCB Hole Dim.

PCB Hole Dim.

Drilled Hole = **0.7000** ± **0.025** [.02756 ± .0010]

Finished Hole = **0.60** ± **0.05** [.024 ± .002]

Cu Thickness = **0.375** ± **0.0125** [.0148 ± .00049]

SnPb Thickness = **0.007** ± **0.003** [.0003 ± .0001]

Note: For finishes other than Tin-Lead, reference Application Specification 114-13059.

					A	pplication Toolin	ıg²	
Part Number	Column	Module Length	Signals	Grounds	Insertion	Repa	air	Mates With*
r art Hambon	Count	(Dim. A)	Olgilalo	Grounds	Receptacle	Housing Removal	Chiclet Removal	mates With
1469251-1	5	12.40 .488	40	20	91347-5	1583224-5	1583248-1	1469252-1
6469001-11	10	25.00 .984	80	40	91347-1	1583224-1	1583248-1	6469002-1, 6469046-1, 6469074-1, 6469048-1
6469286-1	12	30.00 1.181	96	48	91347-3	1583224-2	1583248-1	6469287-1, 6469375-1
6469294-1	15	37.50 1.476	120	60	91347-2	1583224-3	1583248-1	6469296-1
6469061-1	20	50.00 1.969	160	80	91347-4	1583224-4	1583248-1	6469062-1, 6469099-1

¹ AdvancedTCA Zone 2 Daughtercard Connector.

AdvancedTCA is a trademark of PICMG-PCI Industrial Computer Mfg's. Group.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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Z-PACK HM-Zd Connector





USA: 1-800-522-6752

UK: 44-8706-080-208

² See page 93 for Instruction Sheet Number.

^{*}Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.

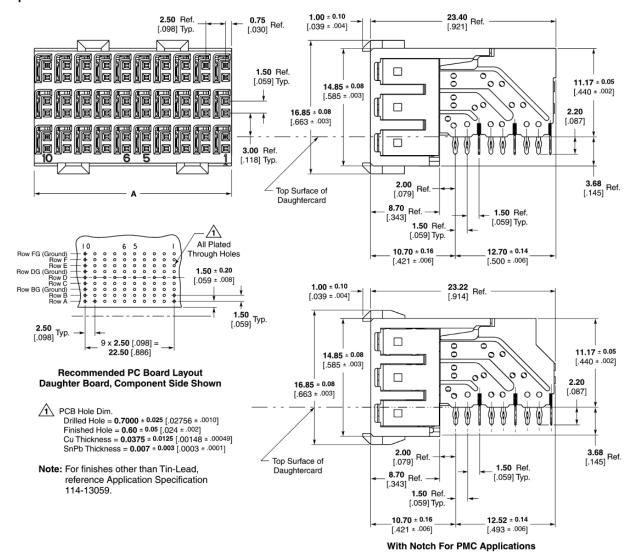






Z-PACK HM-Zd Connector (Continued)

3 Pair Right Angle Receptacle Assemblies



					Α	pplication Toolir	ng²	
Part Number	Column	Module Length	Signals	Grounds	Insertion	Repa	air	Mates With*
Turt Humber	Count	(Dim. A)	Olgilalo	Grounds	Receptacle	Housing Removal	Chiclet Removal	mates With
6469081-1	10	25.00 .984	60	30	91376-1	1583224-1	1673952-1	6469083-1, 6469085-1, 6469183-1
1469514-11	10	25.00 .984	60	30	91376-1	1583224-1	1673952-1	6469083-1, 6469085-1, 6469183-1
6469179-1	15	37.50 1.476	90	90	91376-2	1583224-3	1673952-1	6469152-1

¹ For CompactPCI and AdvancedTCA PMC Applications.

AdvancedTCA is a trademark of PICMG-PCI Industrial Computer Mfg's. Group. CompactPCI is a trademark of PICMG-PCI Industrial Computer Mfg's. Group.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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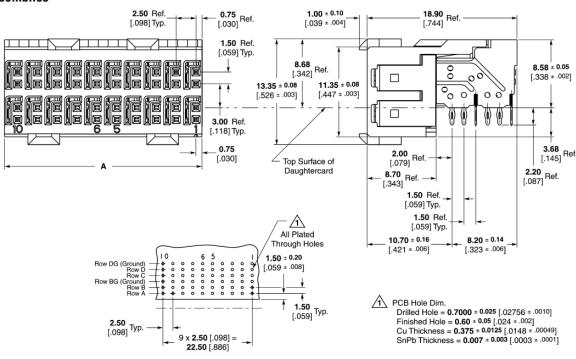


² See page 93 for Instruction Sheet Number.

^{*}Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.



2 Pair Right Angle **Receptacle Assemblies**



Recommended PC Board Layout Daughter Board, Component Side Shown

Note: For finishes other than Tin-Lead, reference Application Specification 114-13059.

					A	pplication Toolir	ng²	
Part Number	Column	Module Length	Signals	Grounds	Insertion	Repa	air	Mates With*
T di t Humbon	Count	(Dim. A)	Oigilaio	arounds	Receptacle	Housing Removal	Chiclet Removal	mates Will
6469028-1	10	25.00 .984	40	20	91350-1	1583224-1	1583249-1	6469025-1, 6469076-1, 6469169-1
6469077-1	20	50.00 1.969	80	40	91350-2	1583224-4	1583249-1	6469078-1, 6469101-1

¹ See page 93 for Instruction Sheet Number.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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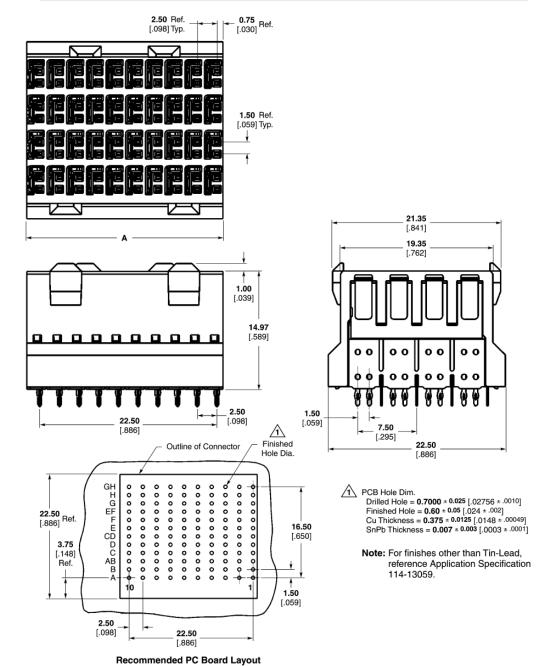
^{*}Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.





Z-PACK HM-Zd Connector (Continued)

4 Pair Vertical Receptacle Assemblies



					Applicatio	n Tooling¹	
Part Number	Column	Module Length	Signals	Grounds	Insertion	Repair	Mates With
. a. c. ramboi	Count	(Dim. A)	o.g.iaio	Civalido	Receptacle	Housing Removal	maco mui
1469362-1	10	25.00 .984	80	40	1804401-1	1804402-1	6469002-1, 6469046-1, 6469074-1, 6469048-1

¹ See page 93 for Instruction Sheet Number.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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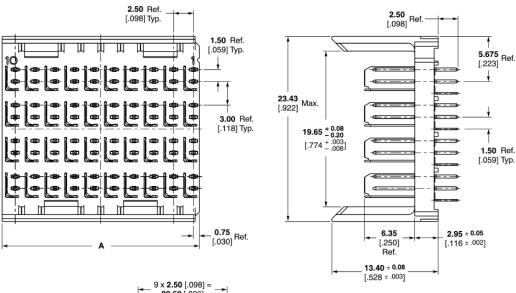
USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803







4 Pair **Vertical Pin Header Assemblies**



22.50 [.886] **2.50** Typ. [.098] 1.50 [.059] Typ. All Plated Through Holes

> Recommended PC Board Lavout **Backplane Component Side Shown**

Note: For finishes other than Tin-Lead, reference Application Specification 114-13059.

•								Application Tooling ³				
Part	Tail	Mating Pin	Column	Module Length	Signals	Grounds	Insertion		Repair		Mates With*	
Number	Length	Length	Count	(Dim. A)	Orginalo	Grounds	Pin Header	Pin Removal	Housing Removal	Pin Insertion	mates with	
6469252-1	2.50 .098	5.30 .209	5	12.40 .488	40	20	91349-5	1583237-1	1583220-1	1583255-1	1469251-1	
6469002-11	2.50 .098	5.30 .209	10	25.00 .984	80	40	91349-1	1583237-1	1583220-1	1583255-1	6469001-1, 1469362-1	
6469046-12	2.50 .098	5.30 .209	10	25.00 .984	80	40	91349-1	1583237-1	1583220-1	1583255-1	6469001-1, 1469362-1	
6469074-1	1.80 .071	5.30 .209	10	25.00 .984	80	40	91349-1	1583237-1	1583220-1	1583255-1	6469001-1, 1469362-1	
6469287-1	2.50 .098	5.30 .209	12	30.00 1.181	96	48	91349-3	1583237-1	1583220-1	1583255-1	6469286-1	
6469296-1	2.50 .098	5.30 .209	15	37.50 1.476	120	60	91349-2	1583237-1	1583220-1	1583255-1	6469294-1	
6469062-1	2.50 .098	5.30 .209	20	50.00 1.969	160	80	91349-4	1583237-1	1583220-1	1583255-1	6469061-1	
6469099-1	1.80 .071	5.30 .209	20	50.00 1.969	160	80	91349-4	1583237-1	1583220-1	1583255-1	6469061-1	

¹ AdvancedTCA Zone 2 Backplane Connector.

² Shallow Wall for Daughtercards thicker than 3.50 [.138].

³ See page 93 for Instruction Sheet Number.

*Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.

AdvancedTCA is a trademark of PICMG-PCI Industrial Computer Mfg's. Group.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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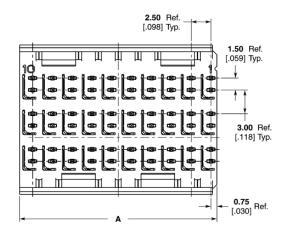


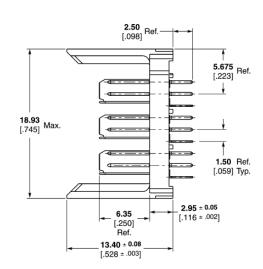


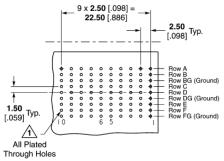


Z-PACK HM-Zd Connector (Continued)

3 Pair Vertical Pin Header Assemblies







Recommended PC Board Layout Backplane, Component Side Shown

Note: For finishes other than Tin-Lead, reference Application Specification 114-13059.

								Applicat	ion Tooling ¹		
Part	Tail	Mating Pin	Column	Module Length	Signals	Grounds	Insertion		Repair		Mates With*
Number	Length	Length	Count	(Dim. A)	Oigilais	Grounds	Pin Header	Pin Removal	Housing Removal	Pin Insertion	mates with
6469083-1	2.50 .098	5.30 .209	10	25.00 .984	60	30	91375-1	1583237-1	1725634-1	1583255-1	6469081-1
6469085-1	1.80 .071	5.30 .209	10	25.00 .984	60	30	91375-1	1583237-1	1725634-1	1583255-1	1469514-1
6469152-1	2.50 .098	5.30	15	37.50 1.476	30	15	91375-2	1583237-1	1725634-1	1583255-1	6469179-1

¹ See page 93 for Instruction Sheet Number.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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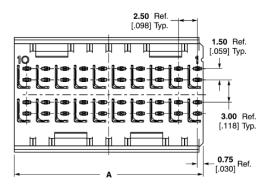
USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

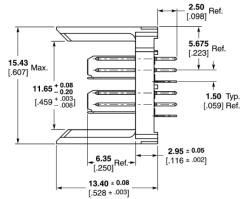


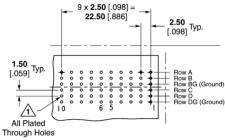


^{*}Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.

2 Pair **Vertical Pin Header Assemblies**







Recommended PC Board Layout **Backplane**

Note: For finishes other than Tin-Lead, reference Application Specification 114-13059.

									Applicat	ion Tooling ¹		
	Part	Tail	Mating Pin	Column	Module Length	Signals	Grounds	Insertion		Repair	_	Mates With*
	Number	Length	Length	Count	(Dim. A)	Orginalo	aroundo	Pin Header	Pin Removal	Housing Removal	Pin Insertion	matoo mini
6	469025-1	2.50 .098	5.30 .209	10	25.00 .984	40	20	91348-1	1583237-1	1583234-1	1583255-1	6469028-1
6	469076-1	1.80 .071	5.30 .209	10	25.00 .984	40	20	91348-1	1583237-1	1583234-1	1583255-1	6469028-1
6	469078-1	2.50 .098	5.30 .209	20	50.00 1.969	80	40	91348-2	1583237-1	1583234-1	1583255-1	6469077-1
6	469101-1	1.80 .071	5.30 .209	20	50.00 1.969	80	40	91348-2	1583237-1	1583234-1	1583255-1	6469077-1

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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See page 93 for Instruction Sheet Number.
 Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.

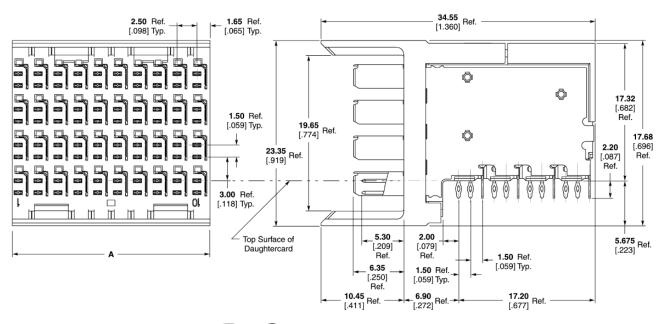


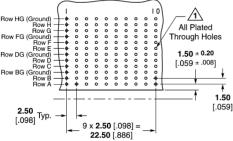




Z-PACK HM-Zd Connector (Continued)

4 Pair Right Angle Pin Header Assemblies





Recommended PC Board Layout Component Side Shown PCB Hole Dim.

Drilled Hole = **0.7000** ± **0.025** [.02756 ± .0010]

Finished Hole = **0.60** ± **0.05** [.024 ± .002]

Cu Thickness = **0.0375** ± **0.0125** [.00148 ± .00049]

SnPb Thickness = **0.007** ± **0.003** [.0003 ± .0001]

Note: For finishes other than Tin-Lead, reference Application Specification 114-13059.

							A	pplication Toolin	g¹	
Part	Tail	Mating Pin	Column	Module Length	Signals	Grounds	Insertion	Rep	pair	Mates With*
Number	Length	Length	Count	(Dim. A)	Orginalo	Grounds	Receptacle	Housing Removal	Chiclet Removal	matee man
6469048-1	2.20 .087	5.30 .209	10	25.00 .984	80	40	91378-1	1804174-1	1804177-1	6469001-1, 1469362-1
6469375-1	2.20 .087	5.30 .209	12	30.00 1.181	96	48	91378-3	1804174-1	1804177-1	6469286-1

¹ See page 93 for Instruction Sheet Number.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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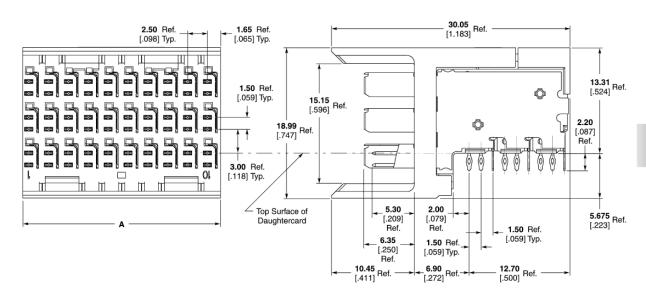
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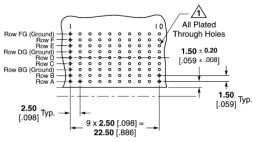




^{*}Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.

3 Pair Right Angle Pin Header Assemblies





Recommended PC Board Layout Component Side Shown

Note: For finishes other than Tin-Lead, reference Application Specification 114-13059.

							Α	pplication Toolin	g¹	
Part	Tail	Mating Pin	Column	Module Length	Signals	Grounds	Insertion	Rep	air	Mates With*
Number	Length	Length	Count	(Dim. A)	Orginalo	arounds	Pin Header	Housing Removal	Chiclet Removal	mates with
6469183-1	2.20 .087	5.30 .209	10	25.00 .984	60	30	1804179-1	1804173-1	1804176-1	6469081-1, 1469514-1

¹ See page 93 for Instruction Sheet Number.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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^{*}Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.

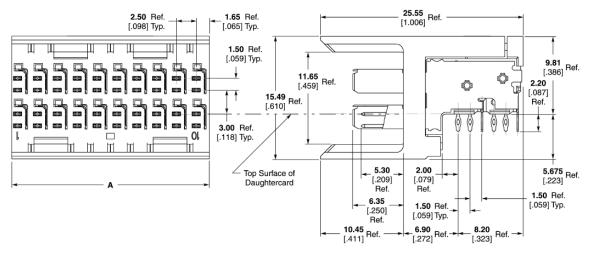


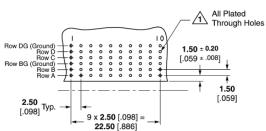




Z-PACK HM-Zd Connector (Continued)

2 Pair Right Angle Pin Header Assemblies





PCB Hole Dim.

Drilled Hole = **0.7000** ± **0.025** [.02756 ± .0010]

Finished Hole = **0.60** ± **0.05** [.024 ± .002]

Cu Thickness = **0.0375** ± **0.0125** [.00148 ± .00049]

SnPb Thickness = **0.007** ± **0.003** [.0003 ± .0001]

Note: For finishes other than Tin-Lead, reference Application Specification 114-13059.

Recommended PC Board Layout Component Side Shown

							Α	pplication Toolin	g¹	
Part	Tail	Mating Pin	Column	Module Length	Signals	Grounds	Insertion	Rep	air	Mates With*
Number	Length	Length	Count	(Dim. A)	Orginalo	arounds	Pin Header	Housing Removal	Chiclet Removal	matos mai
6469169-1	2.20 .087	5.30 .209	10	25.00 .984	40	20	91377-1	1804171-1	1804175-1	6469028-1

¹ See page 93 for Instruction Sheet Number.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.



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^{*}Other options may be available. Contact Tyco Electronics at the numbers listed below for more information.



Power and Guide Hardware Universal Power Module Vertical Receptacle (3 Pos.)

The Tyco Electronics Universal Power Module is a three position, modular, hard metric board-to-board power connector designed to be compatible with Z-PACK 2mm HM connectors. The design is in an "inverse-sex" orientation and the vertical receptacle module meets the IEC 950 safety requirements for finger probe protection.

Both the headers and receptacle utilize Tyco Electronics ACTION PIN press-fit leads for ease of assembly onto printed circuit boards. Additionally, the vertical receptacle leads are polarized to allow only one orientation onto the printed circuit board, eliminating the possibility of reverse placement.

The Universal Power Module is compatible with a wide variety of other Tyco Electronics board-toboard connectors including Z-PACK HS3, Z-PACK HM-Zd and Z-PACK TinMan connectors.

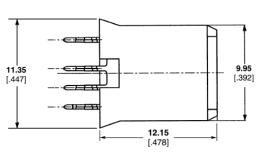
The housings are thermoplastic and the contacts are offered in either a standard or high current copper alloy. Contact finish is gold over nickel on the mating surfaces. The contacts are designed to carry 10 amperes per contact in standard assemblies and 15 amperes per contact in the high current assemblies. Actual values may vary depending upon connector size, board design, etc.

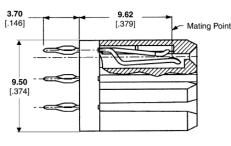
The right angle header

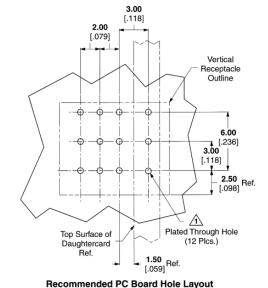
contacts are available with sequenced lengths for "make-first/break-last" applications.

Generous alignment features designed into the housings and optional guide pins and receptacles make the Tyco Electronics Universal Power Module ideal for "blind mating" applications.









	Position Loaded	Part Numbers
Vertical	ABC	223955-2
Receptacle	AC	223984-1
High Current	ABC	5-223955-2

PCB Hole Dim.

Drilled Hole = **0.7000** ± **0.025** [.02756 ± .0010]

Finished Hole = **0.60** ± **0.95** [.024 ± .0021]

Cu Thickness = **0.375** ± .0.125 [.0148 ± .00049]

SnPb Thickness = **0.007** ± **0.003** [.0003 ± .0001]

Note: For finishes other than Tin-Lead, reference Application Specification

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

Catalog 1773095 Revised 12-08

www.tycoelectronics.com

Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208















Z-PACK HM-Zd Connector (Continued)

Power and Guide Hardware

(Continued)

Expanded Universal Power Module Vertical Receptacles

Material and Finish

Housing — Polyester, gray

Contact — Copper alloy, plated
0.00127 [.000050] min. gold in mating
area, 0.00050 [.000020] min. Tin-Lead
on ACTION PIN product area, with entire
contact underplated 0.00127 [.000050]

Related Product Data Guiding Hardware (Optional) pages 71-73

Application Tooling

Header

min, nickel

Seating Tool, 224441-1 Board Support Fixture, 224442-1

Receptacle

Seating Tool, 224421-1 Board Support Fixture, 217602-1

Technical Documents

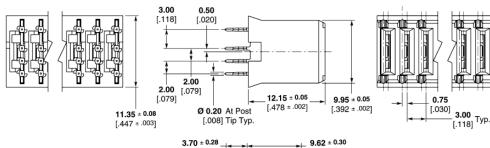
Product Specification 108-1651

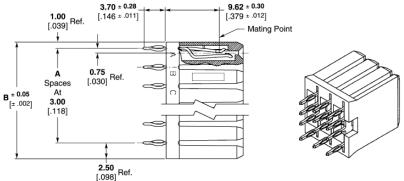
Application Specification

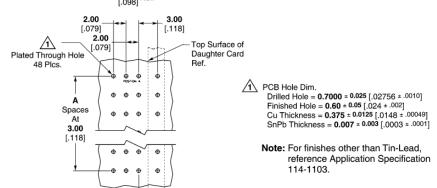
114-1103

Tyco Electronics Instruction Sheet

408-4169 (Receptacle Seating Tool 224421-1)







Recommended PCB Hole Layout

Position	Α	B Ref.	Standard *10A Part Number	High Current *15A Part Number
4	3	12.50 .492	5223995-1	120953-1
5	4	15.50 .610	5223995-2	120953-2
6	5	18.50 .728	5223995-3	120953-3
7	6	21.50 .846	5223995-4	120953-4
8	7	24.50 .965	5223995-5	120953-5

1.50 [.059]

Note: For additional Power Module options reference Catalog 1773096, "Power Connectors and Interconnection Systems," or contact your Tyco Electronics Sales Representative.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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Catalog 1773095 Revised 12-08

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USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803





^{*}Reference Product Specification 108-1651.

Electronics

Z-PACK HM-Zd Connector (Continued)

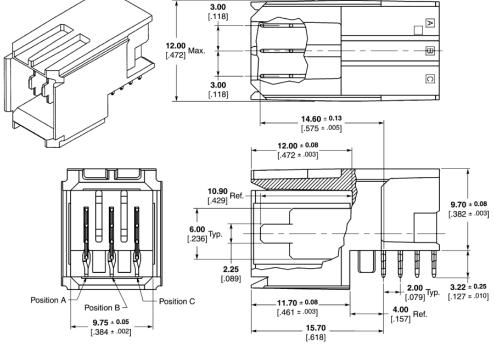
Power and Guide Hardware

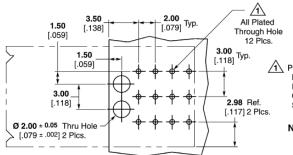
(Continued)

Universal Power Module Right Angle Headers (3 Pos.)

Material and Finish

Housing — polyester, natural color **Contacts** — Copper alloy, plated 0.00127 [.000050] min. gold in mating area, 0.00050 [.000020] min. Tin-Lead on ACTION PIN post area, with entire contact underplated 0.00127 [.000050] min. nickel





PCB Hole Dim.

Drilled Hole = **0.7000** ± 0.025 [.02756 ± .0010]

Finished Hole = **0.60** ± 0.05 [.024 ± .002]

Cu Thickness = **0.375** ± 0.0125 [.0148 ± .00049]

SnPb Thickness = **0.007** ± 0.003 [.0003 ± .0001]

Note: For finishes other than Tin-Lead, reference Application Specification 114-1103.

Recommended PC Board Hole Layout

Blad	de Length Dimens	ions	Standard *10A	High Current *15A	
Position A	Position B	Position C	Right Angle Header Part Numbers	Right Angle Header Part Numbers	
10.90 [.429]	10.90 [.429]	10.90 [.429]	5223961-1	5-5223961-1	
10.90 [.429]	9.30 [.366]	10.90 [.429]	5223962-1	_	
10.90 [.429]	9.30 [.366]	9.30 [.366]	5223968-1	_	
10.90 [.429]	7.68 [.302]	10.90 [.429]	5223972-1	_	
10.90 [.429]	7.68 [.302]	9.30 [.366]	5223971-1	_	
10.90 [.429]	7.68 [.302]	7.68 [.302]	5223970-1	_	
9.30 [.429]	10.90 [.429]	9.30 [.366]	5223963-1	_	
9.30 [.366]	10.90 [.429]	7.68 [.302]	5223964-1	_	
9.30 [.366]	9.30 [.366]	9.30 [.366]	5223967-1	_	
9.30 [.366]	_	9.30 [.366]	5223975-1	_	
9.30 [.366]	9.30 [.366]	7.68 [.302]	5223981-1	_	
9.30 [.366]	7.68 [.302]	9.30 [.366]	5223965-1	_	
7.68 [.302]	9.30 [.366]	7.68 [.302]	5223983-1	_	
7.68 [.302]	7.68 [.302]	9.30 [.366]	5223980-1	_	
7.68 [.302]	7.68 [.302]	7.68 [.302]	5223974-1	5-5223974-1	

Note: For additional Power Module options reference Catalog 1773096, "Power Connectors and Interconnection Systems," or contact your Tyco Electronics Sales Representative.

*Reference Product Specification 108-1651.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

Catalog 1773095 Revised 12-08

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Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents.

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USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208



















Z-PACK HM-Zd Connector (Continued)

Power and Guide Hardware

(Continued)

Expanded Universal Power Module Right Angle Headers

Material and Finish

Housing — Polyester, gray

Contacts — Phosphor bronze, plated 0.00127 [.000050] min. gold in mating area, 0.00054 [.000021] min. Tin-Lead on ACTION PIN product area, with entire contact underplated 0.00127 [.000050] min. nickel

Related Product Data

Guiding Hardware (Optional) — pages 71-73

Application Tooling Header

Seating Tool, 224441-1 Board Support Fixture, 224442-1

Receptacle

Seating Tool, 224421-1 Board Support Fixture, 217602-1

Technical Documents

Product Specification

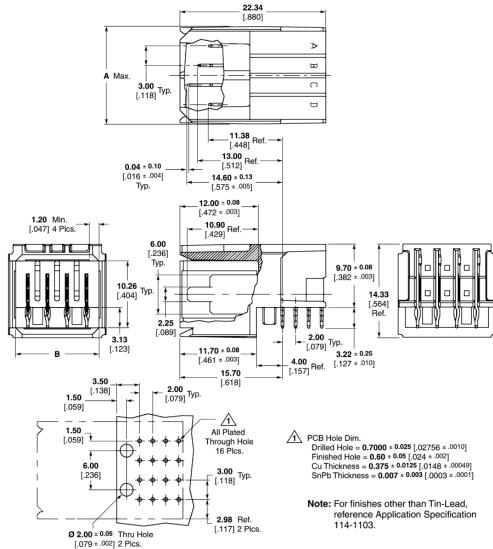
108-1651

Application Specification

114-1103

Tyco Electronics Instruction Sheet

408-4169 (Receptacle Seating Tool 224421-1)



Recommended PC Board Hole Layout

Positions	Dimen	sions	Standard *10A	High Current *15A	
Positions	A B		Base Part Number¹	Base Part Number	
4	15.00 .591	12.75 .502	5646954	120954	
5	18.00 .709	15.75 .620	5646955	120955	
6	21.00 .827	18.75 .738	5646956	120956	
7	24.00 .945	21.75 .856	5646957	120957	
8	27.00 1.063	24.75 .974	5646958	120958	

Note: For additional Power Module options reference Catalog 1773096, "Power Connectors and Interconnection Systems," or contact your Tyco Electronics Sales Representative.

Note: All part numbers are RoHS compliant. Tin-Lead parts are RoHS compliant through exemption for lead in press-fit connectors.

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Catalog 1773095 Revised 12-08

www.tycoelectronics.com

Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803





¹ Dash number indicates sequence pattern. See customer drawing for specific dash numbers.

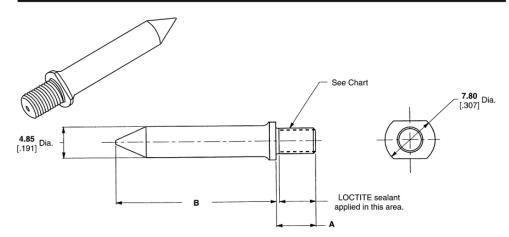
^{*}Reference Product Specification 108-1651.

(Continued)

Guide Pin (Unkeyed)

Material and Finish

Guide Pin — Passivated stainless steel Part Number 223956-1



Dime	ension	Thread	Part Numbers	
Α	В	Inread	Part Numbers	
7.50 [.295]	24.73 [.974]	M4 x 7-6g	223982-1 1	
9.20 [.362]	25.16 [.991]	M4 x 7-6g	223969-7	
12.70 [.500]	25.16 [.991]	8-32 UNC-2A	223969-4	
12.70 [.500]	25.16 [.991]	M4 x 7-6g	223969-1	
6.20 [.244]	25.16 [.991]	M4 x 7-6g	223956-1	
12.70 [.500]	31.25 [1.230]	8-32 UNC-2A	1-223969-0	
3.80 ² [.150]	27.16 [1.069]	M4 x 7-6h	120646-1	
2.00 ² [.079]	27.16 [1.069]	M3 x 0.5	223988-1	

¹ 6.35 Hex Base.

Female Guide Module (Unkeyed)

Material and Finish

Guide Module — Zinc alloy, chromate conversion coated

Related Product Data

Application Tooling

Seating Tool, 224440-1 Board Support Fixture, 217603-1

Technical Documents

Product Specification

108-1651

Application Specification

114-1103

Part Number 223957-1

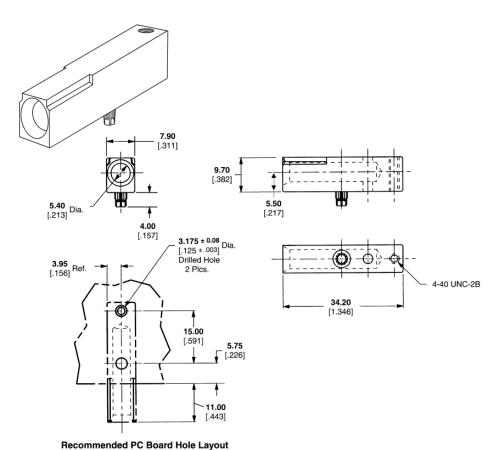
(as shown)

Part Number 223979-1

(dual alignment posts)

LOCTITE is a trademark of Henkel Corp.

Note: All part numbers are RoHS compliant.



Catalog 1773095 Revised 12-08

Dimensions are in millimeters and inches unless otherwise specified. Values in brackets www.tycoelectronics.com are U.S. equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

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² Internal Thread.







Z-PACK HM-Zd Connector (Continued)

Power and Guide Hardware

(Continued)

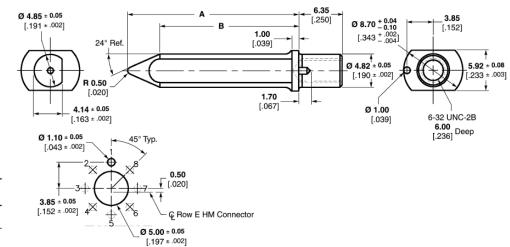
Guide Pin (Keyed)

Material and Finish

Guide Pin — Zinc alloy, chromate conversion coated

Part Number 223985

Dime	nsion	Part
Α	В	Number
25.16 .991	20.39 .803	223985-1
29.00 1.142	24.23 .954	223985-3



Recommended PC Board Layout (Position Shown Used with Part Number 5223986-1)

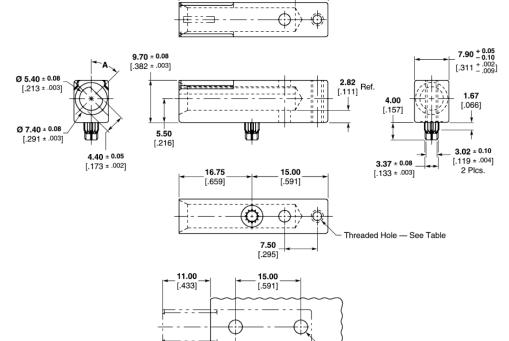
Female Guide Module (Keyed)

Material and Finish

Guide Module — Zinc alloy, chromate conversion coated

Part Number 5223986

Dim. A	Thread	Part Number
0°	4-40	5223986-1
45°	4-40	5223986-2
90°	4-40	5223986-3
135°	4-40	5223986-4
180°	4-40	5223986-5
225°	4-40	5223986-6
270°	4-40	5223986-7
315°	4-40	5223986-8
0°	M2.6	5120913-1
45°	M2.6	5120913-2
90°	M2.6	5120913-3
135°	M2.6	5120913-4
180°	M2.6	5120913-5
225°	M2.6	5120913-6
270°	M2.6	5120913-7
315°	M2.6	5120913-8



34.20 [1.346]

26.70 [1.051]

Note: All part numbers are RoHS compliant.

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Catalog 1773095 Revised 12-08

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Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

Footprint

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

Ø 3.175 ± 0.08 [.125 ± .003]

2 Plcs.





5.75 [.226]

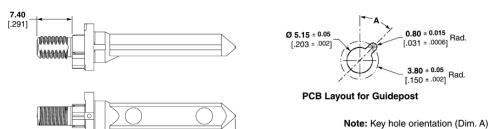


[.079]

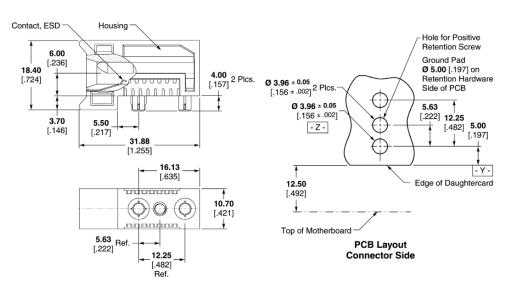
Z-PACK HM-Zd Connector (Continued)

Power and Guide Hardware

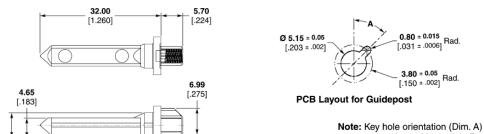
(Continued)



per mating guide module Part Number table (Orientation shown on PCB layout is for 32.00 Part Number 1-1410297-2). 1-1410773-1 Series



1-1410297 Series



per mating guide module Part Number table (Orientation shown on PCB layout is for Part Number 1-1410297-2).

1410548 Series

MULTIGIG RT Product Guide Modules

28.95 [1.140]

Description	Part Number
Keyed/ESD Guide Module Assembly, Daughtercard*	1-1410297-X
Keyed Guide Pin, Backplane**	1-1410773-X
Keyed Guide Pin, Backplane**	1410548-X

^{*} See customer drawing for specific keying options.

Note: All part numbers are RoHS compliant.

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Z-PACK HM-Zd Connector

Catalog 1773095 Revised 12-08

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Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents.

6.50 [.256]

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803





^{**} Internal and external threaded versions available, see customer drawings for available options.







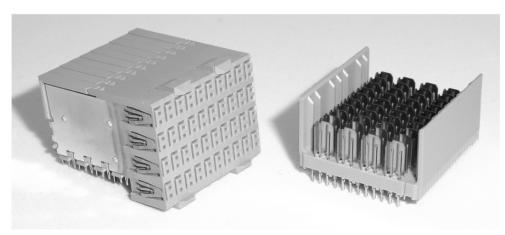
Z-PACK HM-Zd Connector (Continued)

AdvancedTCA Connectors

AdvancedTCA Zone 2

Front Board Connector 4 Pair Right Angle Receptacle Part Number 6469001-1 See page 57 for more details

Backplane Connector 4 Pair Vertical Header Part Number 6469002-1 See page 61 for more details



Front Board Connector

Backplane Connector

AdvancedTCA Product Guide/Keying Modules

The AdvancedTCA Guide Modules can be used in a wide variety of applications. For motherboard-todaughtercard applications the vertical pin and right angle socket are used. This popular configuration is further supported by our wide offering of available keying positions. Each of the two keyed guide pins and guide sockets per module can be produced in a variety of different key positions. For co-planar applications, the right angle guide pins are used along with the right angle guide sockets. Both vertical and right angle guide pins are available in short or long sizes, to accommodate being used with different Tyco Electronics connectors.







rK1



A2 (RTM)



Α1



K1/K2



A2

ATCA Name	ATCA Location	Description	Part Number
rA1	Backplane	Rear Alignment Post 3.00 – 4.00 [.118 – .157] PCB Thickness	1469269-2
rA1	Backplane	Rear Alignment Post 4.10 – 6.00 [.161 – .236] PCB Thickness	1469269-4
rA1	Backplane	Rear Alignment Post 6.10 – 8.00 [.240 – .315] PCB Thickness	1469269-6
A2 (RTM)	Rear Transition Module	Right Angle Male, Keyed	1-1469372-1
K1/K2	Front Board	Right Angle Female, Keyed	1-1469373-1
K1/K2	Front Board	Right Angle Female, Unkeyed Dummy	9-1469373-9
rK1	Rear Transition	Right Angle Female	1469374-1
A1	Backplane	Vertical Male, Keyed, Short	1-1469387-1
A2	Midplane	Vertical Male, Keyed, Long	1-1469388-1
	·	·	

AdvancedTCA is a trademark of PICMG-PCI Industrial Computer Mfg's. Group.

Note: All part numbers are RoHS compliant.

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Catalog 1773095 Revised 12-08

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Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.

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Z-PACK HM-Zd Connector (Continued)

AdvancedTCA Power Connectors (Zone 1)

Backplane Connector Straight, Compliant Press Fit Part Number 1766501-1

Material and Finish

Insulators — Thermoplastic, glass reinforced, black, UL94V-0

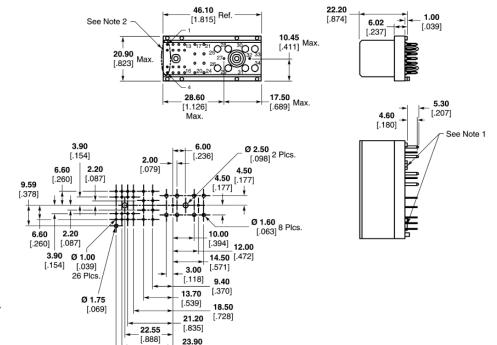
Signal Pins — Copper alloy

Power Contacts — High conductivity copper alloy, plated 0.0076 [.000030] min. gold in mating area per Tyco Electronics Specification 112-162-5, over 0.00130 [.000050] min. nickel per Tyco Electronics Specification 112-25-2

Solder tails — 0.0030 - 0.0043 [.000120 - .000170] tin plated per lead free Tyco Electronics Specification 112-65-1, matt finish

Notes:

- 1. Mounting Holes (Ø2.00 [.079] x 5.00 [.197] DP) for use with self tapping screw (customer supplied).
- 2. Positions 1–4 not populated and reserved for future use.



Printed Circuit Layout

26.60

23.90

46.10

Front Board Connector Right Angle, **Compliant Press Fit** Part Number 1766500-1

Material and Finish

Insulators — Thermoplastic, glass reinforced, black, UL94V-0

Signal Pins — Copper alloy

Power Contacts - High conductivity copper alloy, plated 0.00076 [.000030] min, gold in mating area per Tyco Electronics Specification 112-162-5, over 0.00130 [.000050] min. nickel per Tyco Electronics Specification 112-25-2

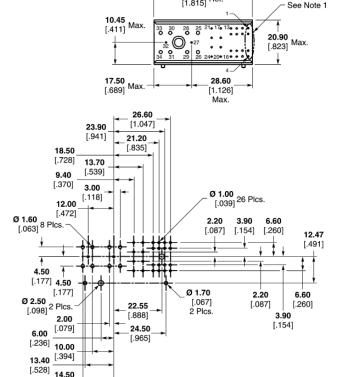
Solder Tails — 0.0030 - 0.0043 [.000120 - .000170] tin plated per lead free Tyco Electronics Specification 112-65-1, matt finish

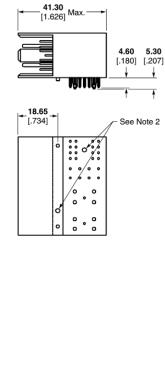
Notes:

- 1. Mounting Holes (Ø 2.00 [.079] x 5.00 [.197] DP) for use with self tapping screw (customer supplied).
- 2. Positions 1-4 not populated and reserved for future use.

AdvancedTCA is a trademark of PICMG-PCI Industrial Computer Mfg's. Group.

Note: All part numbers are RoHS compliant.





Printed Circuit Layout

Catalog 1773095 Revised 12-08

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South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208







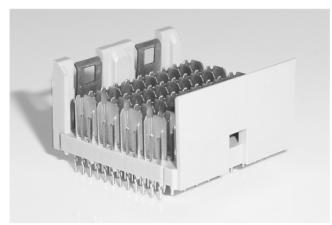






Z-PACK HM-Zd Connector (Continued)

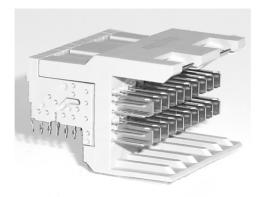
Vertical Pin Headers for Cable Assemblies



Note: 4 Pair Shown Above

									Applicatio	n Tooling ²						
Pair	Part	Tail	Mating Pin	Column	Module	Signals	Grounds	Insertion		Repair						
Count	Number	Length	Length	Count	Length	0.9	Olgilalo	0.30	0.9	Grounds	io diodilao		Pin Header	Pin Removal	Housing Removal	Pin Insertion
4	6469105-1 ¹	2.50 .098	5.30 .209	10	25.00 .984	80	40	91373-1	1583237-1	1725635-1	1583255-1					
4	6469124-11	1.80 .071	5.30 .209	10	25.00 .984	80	40	91373-1	1583237-1	1725635-1	1583255-1					
2	6469106-11	2.50 .098	5.30 .209	10	25.00 .984	40	20	91372-1	1583237-1	1804170-1	1583255-1					
2	6469125-1 ¹	1.80 .071	5.30 .209	10	25.00 .984	40	20	91372-1	1583237-1	1804170-1	1583255-1					

Right Angle Pin Headers for Cable Assemblies



Note: 2 Pair Shown Above

									Application Tooling ²	
Pair	Part	Tail	Mating Pin	Column	Module	Signals	Grounds	Insertion	Rep	pair
Count	Number	Length	Length	Count	Length	ength Signals Grounds	aroundo	Pin Header	Housing Removal	Chiclet Removal
4	6469668-1 ¹	2.20 .087	5.30 .209	10	25.00 .984	80	40	1804244-1	1804239-1	1804177-1
2	6469354-1 ¹	2.20 087	5.30	10	25.00 984	40	20	1804178-1	1804172-1	1804175-1

Note: All part numbers are RoHS compliant.



Catalog 1773095 Revised 12-08

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Dimensions are in millimeters and inches unless otherwise specified. Values in brackets are U.S. equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803







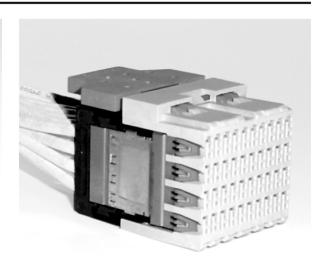
With latch for cable assemblies.
 See page 93 for Instruction Sheet Number.
 For PCB Layout, see page 61-63.

With latch for cable assemblies.
 See page 93 for Instruction Sheet Number.
 For PCB Layout, see pages 64-66.



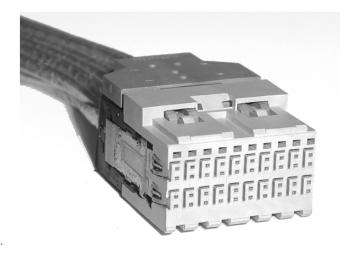
4 Pair 5 Column and 4 Pair 10 Column **Push-to-Release Cable Assemblies**





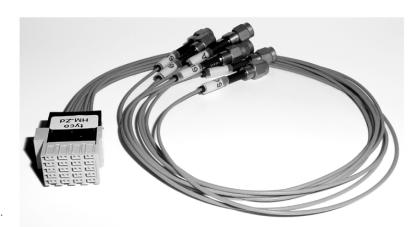
Note: Design shown for reference only. Contact Tyco Electronics for other variations and configurations.

2 Pair 5 Column and 2 Pair 10 Column **Push-to-Release Cable Assemblies**



Note: Design shown for reference only. Contact Tyco Electronics for other variations and configurations.

4 Pair **Cable Assemblies for Backplane Testing**



Note: Design shown for reference only. Contact Tyco Electronics for other variations and configurations.

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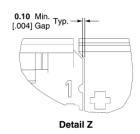


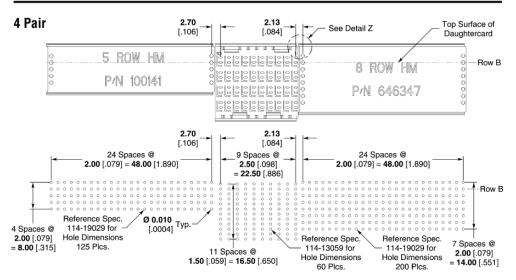


Z-PACK HM-Zd Connector (Continued)

Recommended Printed Circuit Board Layouts

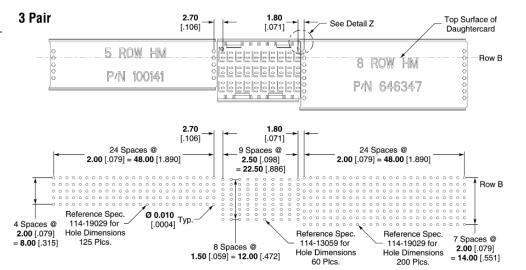
Z-PACK HM-Zd Backplane and Z-PACK 2mm HM Connectors

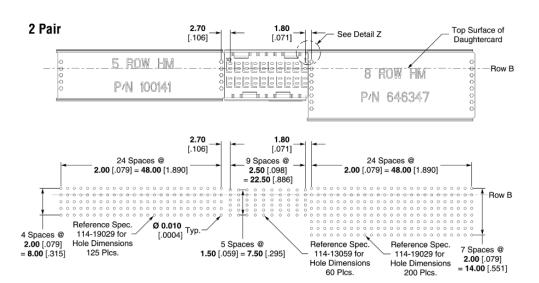




Note:

 Dimensions shown represent minimum stacking dimensions allowable. Customer specific applications will dictate actual module spacing.





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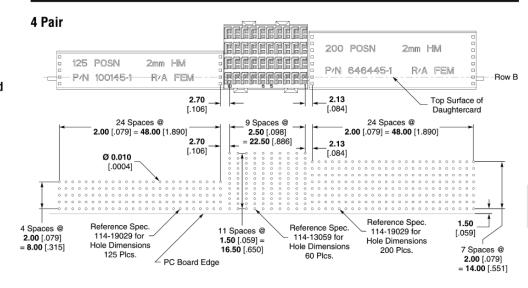
Electronics

Z-PACK HM-Zd Connector (Continued)

Recommended Printed Circuit Board Layouts

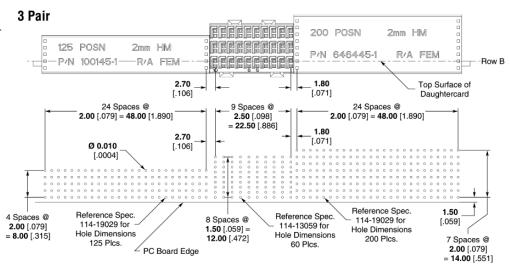
(Continued)

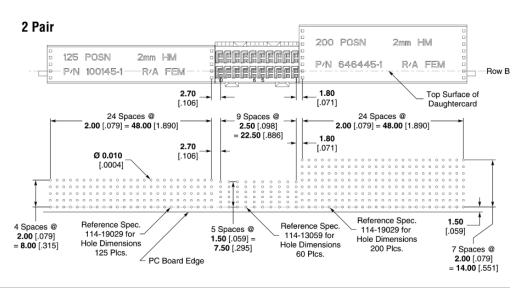
Z-PACK HM-Zd Daughtercard and Z-PACK 2mm HM Connectors



Note:

 Dimensions shown represent minimum stacking dimensions allowable. Customer specific applications will dictate actual module spacing.





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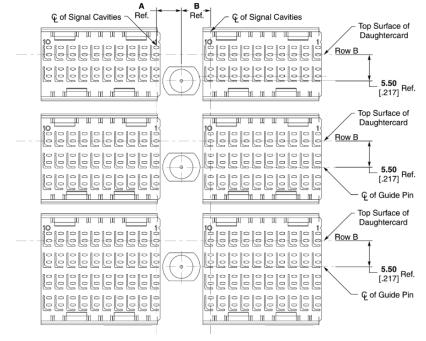


Z-PACK HM-Zd Connector (Continued)

Recommended Printed Circuit Board Layouts

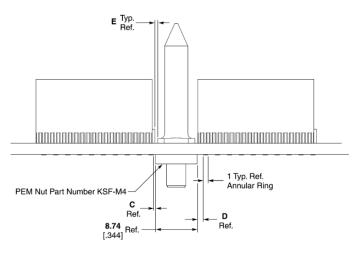
(Continued)

Z-PACK HM-Zd Backplane Connector with Unkeyed Guide Pins



Note:

 Dimensions shown represent minimum stacking dimensions allowable. Customer specific applications will dictate actual module spacing.



	Dimension					
Α	В	С	D	E	Number	
5.25 .207	6.15 .242	0.40 .016	1.30 .051	0.60 .024	223956	
5.52 .217	6.42 .253	0.65 .026	1.55 .061	0.42 .017	5223985	

Note: All part numbers are RoHS compliant.

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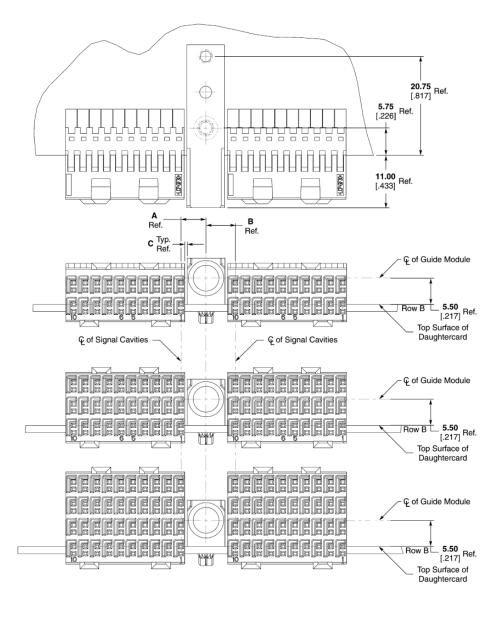


(Continued)

Z-PACK HM-Zd Daughtercard Connector With Unkeyed Female Guide Modules

Note:

1. Dimensions shown represent minimum stacking dimensions allowable. Customer specific applications will dictate actual module spacing.



_				
	D	imensio	Part	
	Α	В	С	Number
	5.25 .207	6.15 .242	0.56 .022	5223957
	5.52	6.42	0.83	5223986

Note: All part numbers are RoHS compliant.

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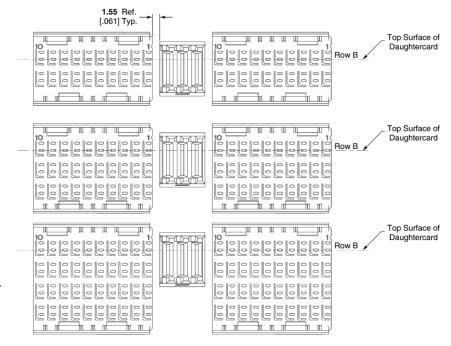


Z-PACK HM-Zd Connector (Continued)

Recommended Printed Circuit Board Layouts

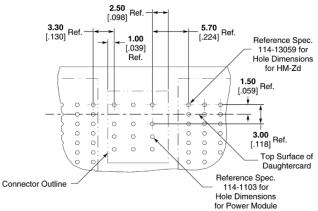
(Continued)

Z-PACK HM-Zd Backplane Connector and Universal Power Modules



Note:

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Recommended PC Board Layout Component Side



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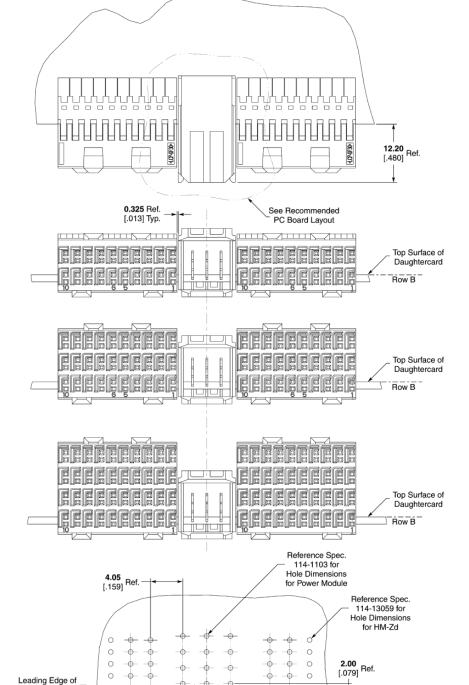
Recommended Printed Circuit Board Layouts

(Continued)

Z-PACK HM-Zd Daughtercard Connector and Universal Power Modules

Note:

1. Dimensions shown represent minimum stacking dimensions allowable. Customer specific applications will dictate actual module spacing.



Recommended PC Board Layout Component Side

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1.50 [.059]

0

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

4.95 [.195] Ref.

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

1.50 [.059] Ref.















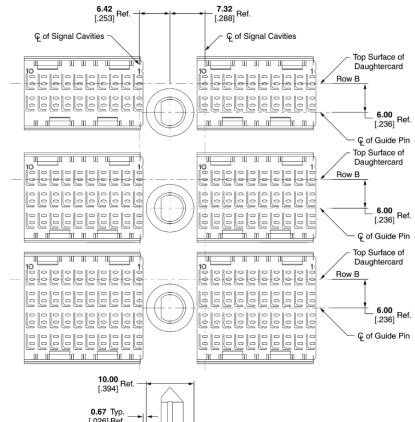


Z-PACK HM-Zd Connector (Continued)

Recommended Printed Circuit Board Layouts

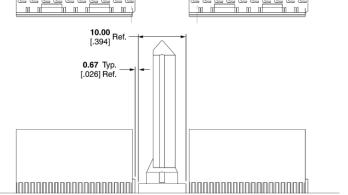
(Continued)

Z-PACK HM-Zd Backplane Connector and MULTIGIG RT **Connector Guide Modules**



Note:

1. Dimensions shown represent minimum stacking dimensions allowable. Customer specific applications will dictate actual module spacing.









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Downloaded from Arrow.com.



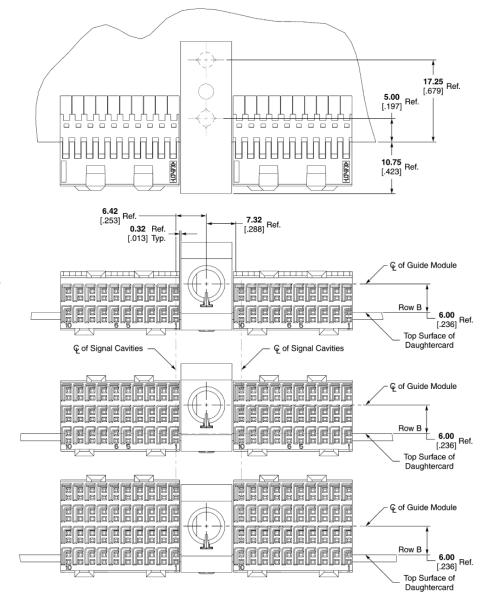
Recommended Printed Circuit Board Layouts

(Continued)

Z-PACK HM-Zd Daughtercard Connector and MULTIGIG RT Connector Guide Modules

Note:

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3

Z-PACK HM-Zd Connector





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Z-PACK HM-Zd Connector (Continued)

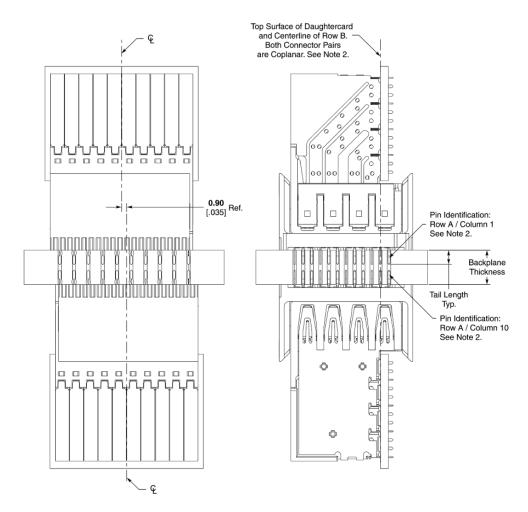
Recommended Printed Circuit Board Layouts

(Continued)

Z-PACK HM-Zd Connector Recommended Midplane Layout Option #1

Notes:

- Minimum recommended backplane thicknesses calculated using maximum and minimum tolerances. No statistical methods were used.
- Refer to the customer print for complete column and row designations.



Tail	Min. Recommended
Length	Backplane Thickness
1.80	4.00
.071	.157
2.50	5.40
.098	.213







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Z-PACK HM-Zd Connector (Continued)

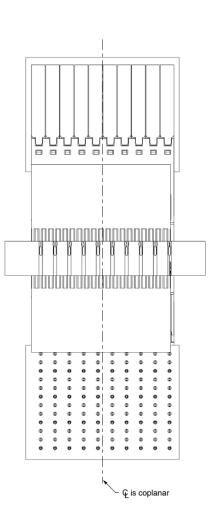
Recommended Printed Circuit Board Layouts

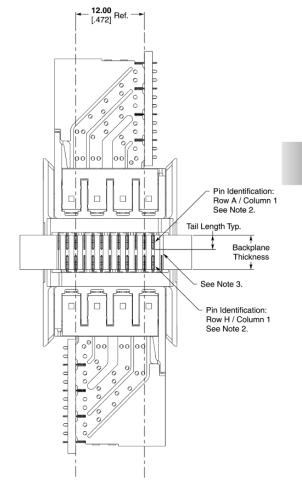
(Continued)

Z-PACK HM-Zd Connector Recommended Midplane Layout Option #2

Notes:

- Minimum recommended backplane thicknesses calculated using maximum and minimum tolerances. No statistical methods were used.
- Refer to the customer print for complete column and row designations.
- An additional row of holes must be drilled to accommodate this midplane application.





Tail Length	Min. Recommended Backplane Thickness
1.80 .071	4.00 .157
2.50 .098	5.40 .213





Z-PACK HM-Zd Connector

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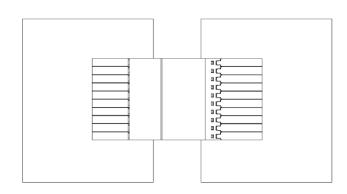


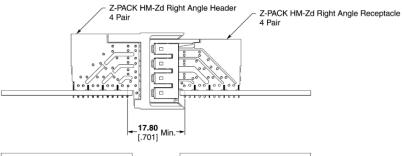
Z-PACK HM-Zd Connector (Continued)

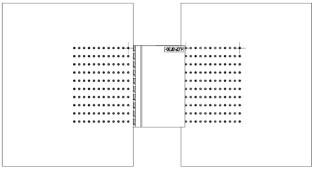
Recommended Printed Circuit Board Layouts

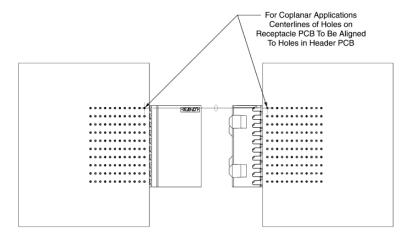
(Continued)

Z-PACK HM-Zd Connector Coplanar











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Z-PACK HM-Zd Connector (Continued)

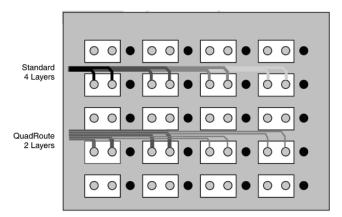
Z-PACK HM-Zd Connector Footprint and PC Board **Trace Routing**

- Accounts for system design requirements
- Footprint is optimized for low noise and ease of routing
- Footprint permits wide traces for long runs and without having to separate differential pairs
- **■** Footprint supports quad routing techniques (see below)

THE ACTIVE INTERCONNECT HM-Zd QUAD ROUTE TEST BACKPLANE

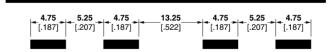
Benefits of Quad Routing

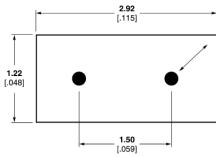
- Better Platform **Characteristics**
 - Performance variation due to layer connection is reduced
 - Crosstalk is reduced
- Return loss is reduced
- Enables a lower cost solution
 - Cost of better materials is offset by reduced processing
 - Increased manufacturability—less layers and decreased aspect ratios
 - Decreased number of layers reduces the need for counterboring of PC boards



Notes Regarding Quad Routing:

- 1. Within pin field, center signal pairs between signal columns
- 2. Trace separation is increased over "standard" recommendations to further limit trace to trace crosstalk
- 3. Recommend Quad Routing pairs together that are propagating in the same direction





Notes Regarding Antipad Design:

- 1. An oval shaped antipad may be used to increase PC board manufacturability and to improve trace break-out
- 2. Antipad length shown is 2.92 [.114]. An antipad length up to 3.48 [.137] may be used.

For further details request Report # 20GC015-1 or visit http://catalog.tycoelectronics.com/TE/GeneralInfo/footprint_optimization.pdf

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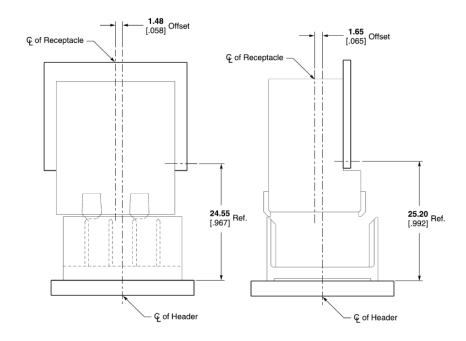






Z-PACK HM-Zd Connector (Continued)

Connector Housing Gathering Capabilities



Note: Dimensions are at nominal conditions. The offsets are to be applied to either side of the header center line.





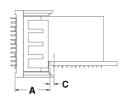


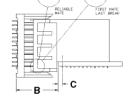






Z-PACK HM-Zd Connector Mating Sequence Chart





Fully Mated

Reliable Mate

Product Family	Dim. C	Dim. A		Dim	B.	Fully Mated Wipe Length
		Fully Mated	Contact	Reliable Mate	First Mate Last Break	
			Ground Shield	16.78 [.661]	17.55 [.691]	4.28 [.169]
	1.50 .059	12.50 .492	Signal Level 2	15.41 [.607]	15.85 [.624]	2.91 [.115]
	.039		Signal Level 1	13.91 [.548]	14.35 [.565]	1.41 [.056]
Z-PACK HM-Zd		40.50	24.0 mm Pin	27.50 [1.083]	33.40 [1.315]	N/A
Guide	3.00 .118	12.50 .492	22.2 mm Pin	25.70 [1.012]	31.60 [1.244]	N/A
Hardware			Key Blocking Point	N/A	22.03 [.867]	N/A
7 DAOK Ti-M	4.50	12.50 .492	Ground Pins	16.44 [.647]	17.13 [.674]	3.94 [.155]
Z-PACK TinMan Product	1.50 .059		Signal Level 2	14.94 [.588]	15.63 [.615]	2.44 [.096]
1 100000			Signal Level 1	N/A	N/A	N/A
, DAOK 0 LIM	4.50	12.50 .492	Signal Level 3	18.27 [.719]	18.84 [.742]	5.77 [.227]
Z-PACK 2mm HM Product	1.50 .059		Signal Level 2	16.77 [.660]	17.34 [.683]	4.27 [.168]
1 100000			Signal Level 1	15.27 [.601]	15.84 [.624]	2.77 [.109]
			Ground	18.00 [.709]	_	5.50 [.217]
MULTIGIG RT T1	2.50	12.50	Signal Level 3	18.00 [.709]	_	5.50 [.217]
Product	.098	.492	Signal Level 2	16.50 [.650]	_	4.00 [.157]
			Signal Level 1	15.00 [.591]	_	2.50 [.098]
			Ground	18.00 [.709]	_	5.50 [.217]
MULTIGIG RT T2	2.25	12.50	Signal Level 3	18.00 [.709]	_	5.50 [.217]
Product	.089	.492	Signal Level 2	16.50 [.650]	_	4.00 [.157]
			Signal Level 1	15.00 [.591]	_	2.50 [.098]
MULTIGIG RT			Power Level 3	23.75 [.935]	_	11.25 [.443]
Power	5.50 .217		Power Level 2	22.25 [.876]	_	9.75 [.384]
Module			Power Level 1	20.75 [.817]	_	8.25 [.325]
MULTIGIG RT	A1/A	12.50	Guide Pin Key	33.25 [1.309]	N/A	20.75 [.817]
Guide Hardware	N/A	.492	Guide ESD Contact	30.75 [1.211]	_	18.25 [.719]
	1.50 .059	12.50 .492	Ground	17.08 [.672]	17.60 [.693]	4.78 [.188]
Z-PACK HS3 Product			Signal Level 2	16.05 [.632]	16.47 [.648]	3.75 [.148]
			Signal Level 1	14.55 [.573]	14.97 [.589]	2.25 [.089]
UPM	3.50 .138	12.50 .492	Power Level 3	20.25 [.797]	20.95 [.825]	8.10 [.319]
			Power Level 2	18.65 [.734]	19.35 [.762]	6.50 [.256]
			Power Level 1	17.03 [.670]	17.73 [.698]	4.88 [.192]
UPM Guide	5.75 .226	12.50 .492	Guide Pin Key	31.39 [1.236]	36.16 [1.424]	N/A
			Keyed Guide Pin	31.39 [1.236]	36.16 [1.424]	N/A
Hardware			Keyed Guide Pin	35.23 [1.387]	40.00 [1.575]	N/A
MULTI-BEAM XL Right Angle Header to Vertical Receptacle	5.08 .200	14.73 .580	PreMate Power — Level 1	_	16.84 [.663]	5.61 [.221] Min.
			PostMate Power — Level 2	_	17.81 [.701]	4.34 [.171] Min.
			PreMate Signal — Level 2	_	18.26 [.719]	3.81 [.150] Min.
			PostMate Signal — Level 3	_	19.53 [.769]	2.54 [.100] Min.
MULTI-BEAM XL Right Angle Receptacle	3.81 .150	13.21 .520	PreMate Power — Level 1	_	15.32 [.603]	5.61 [.221] Min.
			PostMate Power — Level 2	_	16.28 [.641]	4.34 [.171] Min.
to Vertical Header			PreMate Signal — Level 2	_	16.74 [.659]	3.81 [.150] Min.
			PostMate Signal — Level 3	_	18.01 [.709]	2.54 [.100] Min.

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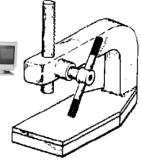
Z-PACK HM-Zd Connector (Continued)

Z-PACK HM-Zd Connector Application Tooling and Equipment









1585280-1 Model AP3

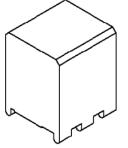
1585696-1 Model BMEP 5T

1585699-1 Model MEP 6T

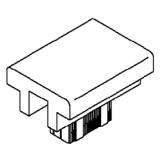
Typical Manual Arbor Frame Assembly (Commercially Available)



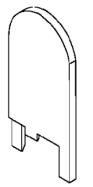
Typical PC Board Support (Customer Supplied)



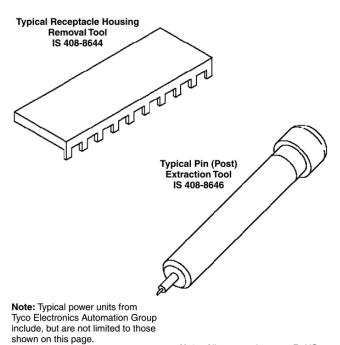
Typical Receptacle Seating Tool IS 408-8500

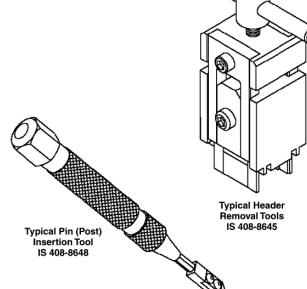


Typical Pin Header Seating Tool IS 408-8501



Typical Chiclet Removal Tool IS 408-8647





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Z-PACK HM-Zd Connector (Continued)

Z-PACK HM-Zd Connector Application Tooling and Equipment (Continued)

Type	Description	Instruction Sheet	Part Numbe
	Seating Tool, Receptacle, 4 Pair, 10 Column	408-8500	91347-1
	Seating Tool, Receptacle, 4 Pair, 15 Column	408-8500	91347-2
	Seating Tool, Receptacle, 4 Pair, 12 Column	408-8500	91347-3
	Seating Tool, Receptacle, 4 Pair, 20 Column	408-8500	91347-4
	Seating Tool, Receptacle, 3 Pair	408-8500	91376-1
	Seating Tool, Receptacle, 2 Pair, 10 Column	408-8500	91350-1
	Seating Tool, Receptacle, 2 Pair, 20 Column	408-8500	91350-2
	Seating Tool, Header, 4 Pair, 10 Column	408-8501	91349-1
Board to Board	Seating Tool, Header, 4 Pair, 15 Column	408-8501	91349-2
Insertion	Seating Tool, Header, 4 Pair, 12 Column	408-8501	91349-3
Tooling	Seating Tool, Header, 4 Pair, 20 Column	408-8501	91349-4
	Seating Tool, Header, 3 Pair	408-8501	91375-1
	Seating Tool, Header, 2 Pair, 10 Column	408-8501	91348-1
	Seating Tool, Header, 2 Pair, 20 Column	408-8501	91348-4
	Seating Tool, Fredder, 21 all, 25 Goldmin Seating Tool, Right Angle Header, 4 Pair, 10 Column	408-8810	91378-1
	Seating Tool, Right Angle Header, 4 Pair, 10 Column	408-8810	91378-3
	Seating Tool, Right Angle Header, 3 Pair	Note 1	1804179-1
	Seating Tool, Right Angle Header, 2 Pair	Note 1	91377-1
	Receptacle Housing Removal Tool, 4, 3, 2 Pair, 10 Column	408-8644	1583224-1
	Receptacle Housing Removal Tool, 4, 3, 2 Pair, 12 Column	408-8644	1583224-2
	Receptacle Housing Removal Tool, 4, 3, 2 Pair, 15 Column	408-8644	1583224-3
	Receptacle Housing Removal Tool, 4, 3, 2 Pair, 20 Column	408-8644	1583224-4
	Housing Removal Tool, Vertical Header, 4 Pair	408-8645	1583220-1
	Housing Removal Tool, Vertical Pin Header, 3 Pair	408-8645	1725634-1
	Housing Removal Tool, Vertical Header, 2 Pair	408-8645	1583234-1
Board to	Extraction Tool, Individual Pin, Header, 4, 3, 2 Pair	408-8646	1583237-1
Board	Chiclet Removal Tool, Receptacle, 4 Pair	408-8647	1583248-1
Repair Tooling	Chiclet Removal Tool, Receptacle, 3 Pair	408-8867	1673952-1
rooming	Chiclet Removal Tool, Receptacle, 2 Pair	408-8647	1583249-1
	Insertion Tool, Individual Pin, Header, 4, 3, 2 Pair	408-8648	1583255-1
	Housing Removal Tool, Right Angle Header, 4 Pair	Note 1	1804174-1
	Housing Removal Tool, Right Angle Header, 3 Pair	Note 1	1804173-1
	Housing Removal Tool, Right Angle Header, 2 Pair	Note 1	1804171-1
	Chiclet Removal Tool, Right Angle Header, 4 Pair	Note 1	1804177-1
	Chiclet Removal Tool, Right Angle Header, 3 Pair	Note 1	1804176-1
	Chiclet Removal Tool, Right Angle Header, 2 Pair	Note 1	1804175-1
Cable to	Seating Tool, Vertical Cable Header, 4 Pair	408-8785	91373-1
Board	Seating Tool, Vertical Cable Header, 2 Pair	408-8785	91372-1
Insertion	Seating Tool, Right Angle Cable Header, 4 Pair	Note 1	1804244-1
Tooling	Seating Tool, Right Angle Cable Header, 2 Pair	408-8785	1804178-1
	Housing Removal Tool, Vertical Header, 4 Pair	408-8645	1725635-1
	Housing Removal Tool, Vertical Header, 2 Pair	Note 1	1804170-1
Cable to Board	Housing Removal Tool, Right Angle Header, 4 Pair	Note 1	1804239-1
Repair	Housing Removal Tool, Right Angle Header, 2 Pair	Note 1	1804172-1
Tooling			
looming	Chiclet Removal Tool, Right Angle Header, 4 Pair	Note 1	1804177-1

Note: 1. Contact Tyco Electronics for Instruction Sheet.

Note: All part numbers are RoHS compliant.

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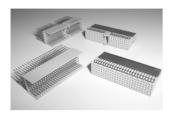






Z-PACK HM-Zd Connector (Continued)

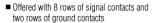
Compatible 2mm HM **Products**



Z-PACK 2mm HM Type A & B **Connector Modules**

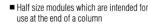
- Offered with five rows of signal contacts and two rows of ground contacts
- Type A offers center guiding and keying facility and 110 signal contacts
- Type B has 125 signal contacts
- Upper ground return shields are pre-fitted to receptacles and used with the 5+2 row male connectors
- Up to three levels of sequenced pins available on vertical pin headers
- Both types are end stackable without change in contact pitch

Z-PACK 2mm HM Type D & E Connector Modules



- Type D offers center guiding and keying facility and 176 signal contacts
- Type E has 200 signal contacts
- Upper ground return shields are pre-fitted to receptacles and used with 8+2 row male connectors
- Up to three levels of sequenced pins available on vertical pin headers
- Both types are end stackable without change in contact pitch

Z-PACK 2mm HM Type F & C **Connector Modules**



- Type C has 55 signal pins and guidance fea-
- Type F has 88 signal pins and guidance
- Upper ground return shields are pre fitted to receptacles and used with 5+2 and 8+2 row
- Three levels of sequenced pins available on vertical pin headers
- Both types are end stackable without change in contact pitch

Type AB/ DE Modules

- Offers maximum signal density and alignment features of standard Type A & D
- Type AB offers 125 signal contacts and guiding and keying features
- Type DE offers 200 signal contacts and quiding and keving features
- Offers all the advantages of sequenced pins, pre-shielded receptacles and end stackable

Type L M & N Connectors

- DIN contacts can be fitted to types L, M and N style housings either in power or coax
- 5 row and 5+2 row connector options
- Type L accommodates up to 6 DIN contacts
- Type M connectors are loaded with 55 signal contacts in row A to E and 3 cavities for DIN style contacts
- Type N accommodates up to 3 DIN contacts

Receptacles with Upper and **Lower Ground Return Shields**

- Mates with 5+2 and 8+2 row male product to improve signal integrity
- Three levels of performance a) reduced cross talk
- b) ground return shields
- c) reduced cross talk and ground return



Z-PACK 2mm HM Connector Coding Keys

- Used in Type A, D, L and M male and female
- Polarized features and used in the multi-purpose center of the male and female housings
- Keys are inserted in the mating faces of the housings
- Available in up to 70 different options



Shrouds

- Offered in type A, B, A/B, C, D, E, D/E, and F
- Product is offered in various standoff heights to accommodate a wide variety of pcb thicknesses



Right Angle Male Offering

- 5 row connector offering Type A, B & C style product mate with respective right angle product for card extender applications
- Type A has 110 signal contacts and center guidance and keying facility
- Type B offered in 25, 22 & 19 column
- Type C has 55 signal contacts and guidance
- Available in standard and reduced cross talk



Universal Power Module

- Offered in 3 to 12 position sizes
- Inverse sex configuration offers a vertical receptacle for backplane applications
- Polarized vertical press fit leads
- Up to 15 amperes per contact with a durability rating of 250 mating cycles



Vertical Receptacles

- 5 & 8 row product offering
- Used with either vertical or right angle males in application
- Type A & D offers center keying and
- Type B & E offers 25 columns of signal con-
- Type C & F is a half size module with guidance features



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