Absolute Maximum Ratings

Supply Voltage (V _{CC} to V _{EE})+6V	Output Short-Circuit Duration
Voltage Inputs (IN+, IN-, REF)Self Limiting*	Continuous Power Dissipation (T _A = +70°C)
Output Voltage	6-Bump UCSP (derate 3.9mW/°C above +70°C)308mW
MAX9025/MAX9027(V_{EE} - 0.3V) to (V_{CC} + 0.3V)	Operating Temperature Range40°C to +85°C
MAX9026/MAX9028(V _{EE} - 0.3V) to +6V	Junction Temperature+150°C
Current into Input Pins20mA	Storage Temperature Range65°C to +150°C
Output Current±50mA	Bump Temperature (soldering) Reflow+235°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Electrical Characteristics-MAX9025/MAX9026 (with REF)

 $(V_{CC}$ = +5V, V_{EE} = 0V, V_{IN+} = V_{REF} , T_A = -40°C to +85°C, unless otherwise noted. Typical values are at T_A = +25°C.) (Note 1)

PARAMETER	SYMBOL	CONDI	TIONS	MIN	TYP	MAX	UNITS	
Supply Voltage Range	V _{CC}	Inferred from the PSRR test		1.8		5.5	V	
		V _{CC} = 1.8V			0.8	1.5		
Supply Current	Icc	\/ - 5\/	T _A = +25°C		1.0	1.7	μA	
		V _{CC} = 5V	$T_A = T_{MIN}$ to T_{MAX}			2.2		
IN+ Voltage Range	V _{IN+}	Inferred from output so	wing test	V _{EE} - 0.2		V _{CC} + 0.2	V	
Innut Offset Voltage	\/	(Nata 2)	T _A = +25°C		0.3	5	ma\ /	
Input Offset Voltage	Vos	(Note 2)	$T_A = T_{MIN}$ to T_{MAX}			10	mV	
Input-Referred Hysteresis	V _{HB}	(Note 3)			4		mV	
Input Pige Current	1_	T _A = +25°C			0.15	1	nA	
Input Bias Current	I _B	$T_A = T_{MIN}$ to T_{MAX}				2	IIA	
Power-Supply Rejection Ratio	PSRR	V _{CC} = 1.8V to 5.5V	V _{CC} = 1.8V to 5.5V		0.1	1	mV/V	
	V _{CC} -	$\begin{array}{c} \text{MAX9025, V}_{\text{CC}} = 5\text{V,} \\ \text{I}_{\text{SOURCE}} = 6\text{mA} \end{array}$	T _A = +25°C		250	350	mV	
Output Voltage Swing High			$T_A = T_{MIN}$ to T_{MAX}			450		
Output Voltage Swing High	V _{OH}	MAX9025, V _{CC} = 1.8V, I _{SOURCE} = 1mA	T _A = +25°C		56	200	IIIV	
			$T_A = T_{MIN}$ to T_{MAX}			300		
		V _{CC} = 5V,	T _A = +25°C		250	350		
Output Voltage Swing Low	\/ - ·	I _{SINK} = 6mA	$T_A = T_{MIN}$ to T_{MAX}			450	mV	
Output voltage Swilly Low	V _{OL}	V _{CC} = 1.8V,	T _A = +25°C		57	200	IIIV	
		I _{SINK} = 1mA	$T_A = T_{MIN}$ to T_{MAX}			300		
Output Leakage Current	I _{LEAK}	MAX9026 only, V _O = 5.5V			0.001	1	μA	
Output Chart Circuit Course		Sourcing, V _O = V _{FF}	V _{CC} = 5V		35			
	l la a	Sourcing, vo - vee	V _{CC} = 1.8V		3		- mA	
Output Short-Circuit Current	I _{SC}	Sinking, V _O = V _{CC}	V _{CC} = 5V		33			
		Silikiliy, vO - vCC	V _{CC} = 1.8V		3			

^{*}Not to exceed +6V.

Electrical Characteristics-MAX9025/MAX9026 (with REF) (continued)

 $(V_{CC} = +5V, V_{EE} = 0V, V_{IN+} = V_{REF}, T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted. Typical values are at $T_A = +25^{\circ}C$.) (Note 1)

PARAMETER	SYMBOL	C	ONDIT	TIONS	MIN	TYP	MAX	UNITS	
High-to-Low Propagation	4	ow Propagation V _{CC} = 1.8V		V _{CC} = 1.8V			7		
Delay (Note 4)	t _{PD-}	V _{CC} = 5V				6		μs	
		1447/0005		V _{CC} = 1.8V		11			
Low-to-High Propagation		MAX9025 only		V _{CC} = 5V		28			
Delay (Note 4)	t _{PD+}	MAX9026 only,		V _{CC} = 1.8V		12		μs	
		R _{PULLUP} = 100	kΩ	V _{CC} = 5V		31			
Rise Time	t _{RISE}	MAX9025 only, C _L = 15pF			1.6		μs		
Fall Time	t _{FALL}	C _L = 15pF	C _L = 15pF			0.2		μs	
Power-Up Time	t _{ON}					1.2		ms	
Deference Voltoge	.,	T _A = +25°C			1.224	1.236	1.248	V	
Reference Voltage	V _{REF}	$T_A = T_{MIN}$ to T_{MIN}	IAX		1.205		1.267	V	
Reference Voltage Temperature Coefficient	TC _{REF}					40		ppm/ °C	
Reference Output Voltage	EN	C - 1=F	BW:	= 10Hz to 100kHz		29		\/	
Noise	EN	C _{REF} = 1nF BW = 10Hz to 6kHz			60		μV _{RMS}		
Reference Line Regulation	ΔV _{REF} / ΔV _{CC}	V _{CC} = 1.8V to 5.5V			0.5		mV/V		
Reference Load Regulation	ΔV _{REF} / ΔΙ _{ΟUΤ}	Δl _{OUT} = 0nA to 100nA			0.03		mV/ nA		

Electrical Characteristics-MAX9027/MAX9028 (without REF)

 $(V_{CC} = +5V, V_{EE} = 0V, V_{CM} = 0V, T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted. Typical values are at $T_A = +25^{\circ}C$.) (Note 1)

PARAMETER	SYMBOL	CONDI	TIONS	MIN	TYP	MAX	UNITS
Supply Voltage Range	V _{CC}	Inferred from the PSRI	R test	1.8		5.5	V
		V _{CC} = 1.8V			0.45	0.75	
Supply Current	Icc	V _{CC} = 5V	T _A = +25°C		0.6	1.0	μA
		ACC - 2A	$T_A = T_{MIN}$ to T_{MAX}			1.25	
Input Common-Mode Voltage Range	V _{CM}	Inferred from the CMRR test		V _{EE} - 0.2		V _{CC} + 0.2	V
		-0.2V ≤ V _{CM} ≤	T _A = +25°C		0.3	5	
Input Offset Voltage	V _{OS}	(V _{CC} + 0.2V) (Note 2)	$T_A = T_{MIN}$ to T_{MAX}			10	mV
Input-Referred Hysteresis	V _{HB}	-0.2V ≤ V _{CM} ≤ (V _{CC} +	0.2V) (Note 3)		4		mV
Innut Bigs Current	1_	T _A = +25°C	T _A = +25°C		0.15	1	- Λ
Input Bias Current	l _B	$T_A = T_{MIN}$ to T_{MAX}				2	nA
Power-Supply Rejection Ratio	PSRR	V _{CC} = 1.8V to 5.5V			0.1	1	mV/V
Common-Mode Rejection Ratio	CMRR	$(V_{EE} - 0.2V) \le V_{CM} \le 0$	(V _{CC} + 0.2V)		0.5	3	mV/V

Electrical Characteristics-MAX9027/MAX9028 (without REF) (continued)

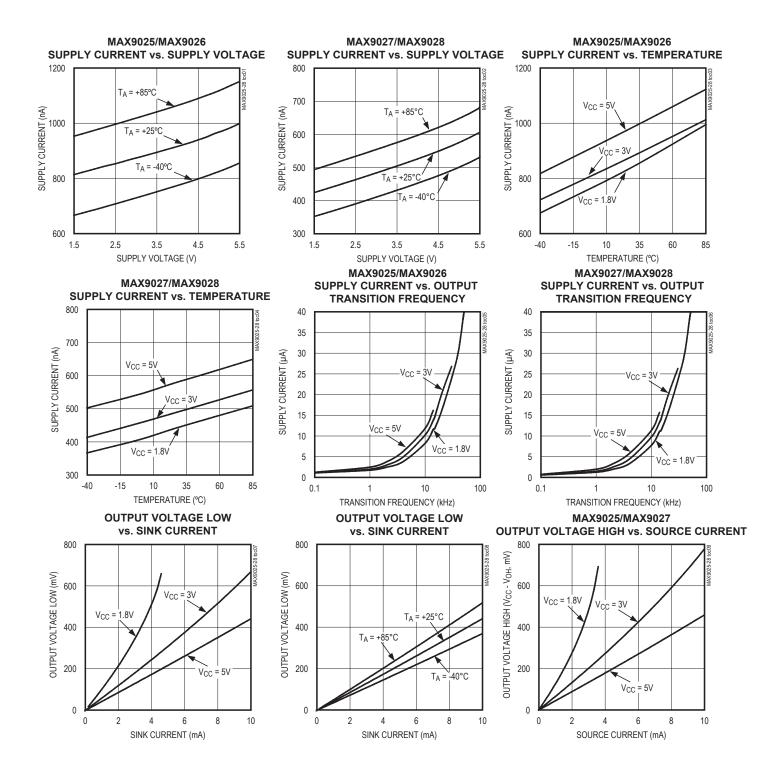
 $(V_{CC} = +5V, V_{EE} = 0V, V_{CM} = 0V, T_A = -40^{\circ}C$ to $+85^{\circ}C$, unless otherwise noted. Typical values are at $T_A = +25^{\circ}C$.) (Note 1)

PARAMETER	SYMBOL	CONDI	TIONS	MIN	TYP	MAX	UNITS
		MAX9027 only, V _{CC} =			191	400	
Output Voltage Swing High	V _{CC} - V _{OH}	5V, I _{SOURCE} = 5mA	$T_A = T_{MIN}$ to T_{MAX}			500	mV
Output voltage Swing Flight	ACC - AOH	MAX9028 only, V _{CC} =			58	200] ""
		1.8V, I _{SOURCE} = 1mA	$T_A = T_{MIN}$ to T_{MAX}			300	
		V _{CC} = 5V,	T _A = +25°C		191	400	
Output Voltage Swing Low	V _{OL}	I _{SINK} = 5mA	$T_A = T_{MIN}$ to T_{MAX}			500	mV
Output voltage Swilig Low	VOL	V _{CC} = 1.8V,	T _A = +25°C		56	200] ""V
		I _{SINK} = 1mA	$T_A = T_{MIN}$ to T_{MAX}			300	
Output Leakage Current	I _{LEAK}	MAX9028 only, $V_O = 5$.5V		0.001	1	μA
Outsid Charl Circuit Comment	Isc	Sourcing, V _O = V _{EE}	V _{CC} = 5V		35		- mA
			V _{CC} = 1.8V		3		
Output Short-Circuit Current		Sourcing, $V_O = V_{CC}$	V _{CC} = 5V		33		
			V _{CC} = 1.8V		3		
High-to-Low Propagation Delay	+		V _{CC} = 1.8V		16		
(Note 4)	t _{PD-}		V _{CC} = 5V		14		μs
		MAY0007 I.	V _{CC} = 1.8V		15		
		MAX9027 only	V _{CC} = 5V		40]
Low-to-High Propagation Delay (Note 4)	t _{PD+}		$V_{CC} = 1.8V$, $R_{PULLUP} = 100k\Omega$		16		μs
		MAX9028 only	$V_{CC} = 5V$, $R_{PULLUP} = 100k\Omega$		45		
Rise Time	t _{RISE}	MAX9027 only, C _L = 15pF			1.6		μs
Fall Time	t _{FALL}	C _L = 15pF			0.2		μs
Power-Up Time	t _{ON}				1.2		ms

- Note 1: All specifications are 100% tested at T_A = +25°C. Specification limits over temperature (T_A = T_{MIN} to T_{MAX}) are guaranteed by design, not production tested.
- Note 2: VOS is defined as the center of the hysteresis band at the input.
- Note 3: The hysteresis-related trip points are defined as the edges of the hysteresis band, measured with respect to the center of the band (i.e., V_{OS}) (Figure 2).
- Note 4: Specified with an input overdrive (V_{OVERDRIVE}) of 100mV, and load capacitance of C_L = 15pF. V_{OVERDRIVE} is defined above and beyond the offset voltage and hysteresis of the comparator input. For the MAX9025/MAX9026, reference voltage error should also be added.

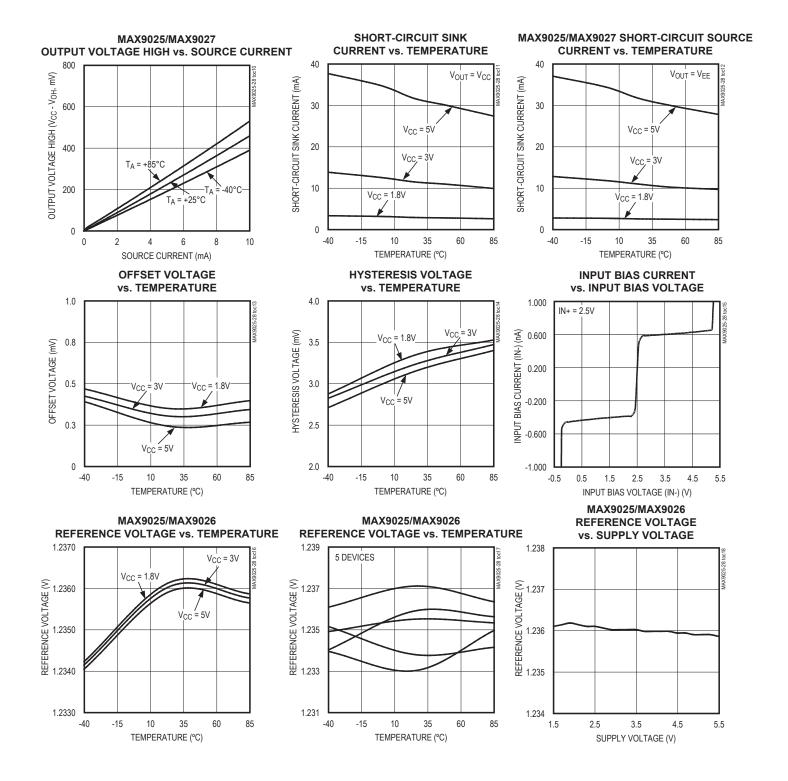
Typical Operating Characteristics

(V_{CC} = +5V, V_{EE} = 0V, C_L = 15pF, $V_{OVERDRIVE}$ = 100mV, T_A = +25°C, unless otherwise noted.)



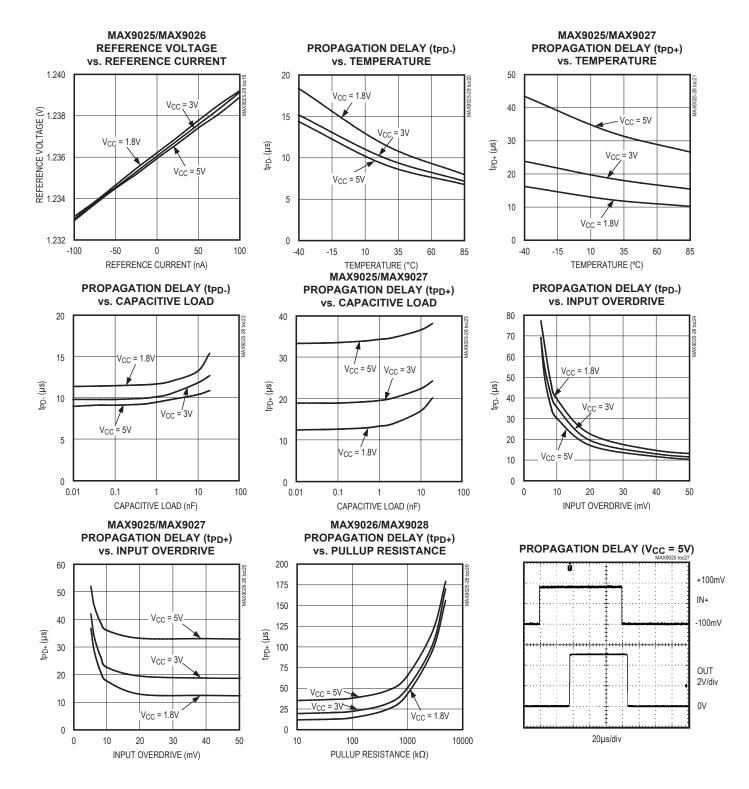
Typical Operating Characteristics (continued)

 $(V_{CC} = +5V, V_{EE} = 0V, C_L = 15pF, V_{OVERDRIVE} = 100mV, T_A = +25^{\circ}C, unless otherwise noted.)$



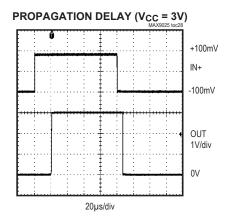
Typical Operating Characteristics (continued)

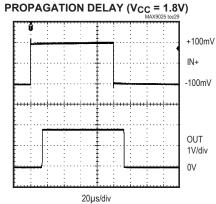
 $(V_{CC} = +5V, V_{EE} = 0V, C_L = 15pF, V_{OVERDRIVE} = 100mV, T_A = +25^{\circ}C, unless otherwise noted.)$

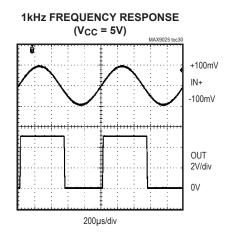


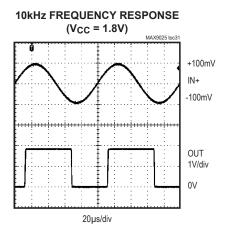
Typical Operating Characteristics (continued)

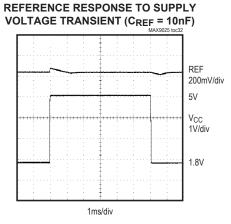
 $(V_{CC} = +5V, V_{EE} = 0V, C_L = 15pF, V_{OVERDRIVE} = 100mV, T_A = +25^{\circ}C, unless otherwise noted.)$

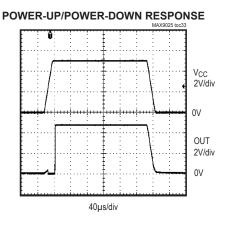




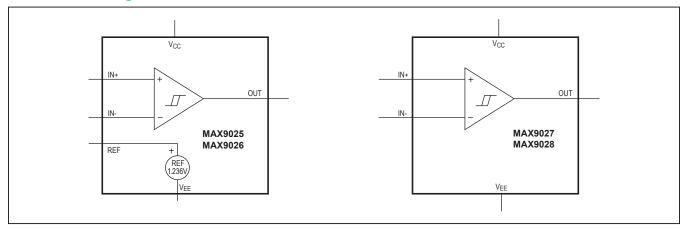








Functional Diagrams



Pin Description

PI	N		
MAX9025/ MAX9026	MAX9027/ MAX9028	NAME	FUNCTION
A2	A2	OUT	Comparator Output
A3	A3, B2	V _{EE}	Negative Supply Voltage
B1	B1	IN+	Comparator Noninverting Input
B2	_	REF	1.236V Reference Output
A1	A1	V _{CC}	Positive Supply Voltage
ВЗ	ВЗ	IN-	Comparator Inverting Input

Detailed Description

The MAX9025/MAX9026 feature an on-board 1.236V $\pm 1\%$ reference, yet draw an ultra-low supply current of 1.0 μ A. The MAX9027/MAX9028 (without reference) consume just 0.6 μ A of supply current. All four devices are guaranteed to operate down to +1.8V. Their common-mode input voltage range extends 200mV beyond-the-rails. Internal hysteresis ensures clean output switching, even with slow-moving input signals. Large internal output drivers allow rail-to-rail output swing with up to ± 5 mA loads.

The output stage employs a unique design that minimizes supply-current surges while switching, virtually eliminating the supply glitches typical of many other comparators. The MAX9025/MAX9027 have a push-pull output stage that sinks as well as sources current. The MAX9026/

MAX9028 have an open-drain output stage that can be pulled beyond V_{CC} to a maximum of 5.5V above V_{EE} . These open-drain versions are ideal for implementing wire-OR output logic functions.

Input Stage Circuitry

The input common-mode voltage range extends from V_{EE} - 0.2V to V_{CC} + 0.2V. These comparators operate at any differential input voltage within these limits. Input bias current is typically ± 0.15 nA if the input voltage is between the supply rails. Comparator inputs are protected from overvoltage by internal ESD protection diodes connected to the supply rails. As the input voltage exceeds the supply rails, these ESD protection diodes become forward biased and begin to conduct.

Output Stage Circuitry

The MAX9025–MAX9028 contain a unique break-before-make output stage capable of rail-to-rail operation with up to ±5mA loads. Many comparators consume orders of magnitude more current during switching than during steady-state operation. However, with this family of comparators, the supply-current change during an output transition is extremely small. In the *Typical Operating Characteristics*, the Supply Current vs. Output Transition Frequency graphs show the minimal supply-current increase as the output switching frequency approaches 1kHz. This characteristic reduces the need for power-supply filter capacitors to reduce glitches created by comparator switching currents. In battery-powered applications, this characteristic results in a substantial increase in battery life.

www.maximintegrated.com Maxim Integrated | 9

Reference (MAX9025/MAX9026)

The MAX9025-MAX9028s' internal +1.236V reference has a typical temperature coefficient of 40ppm/°C over the full -40°C to +85°C temperature range. The reference is a very-low-power bandgap cell, with a typical $35k\Omega$ output impedance. REF can source and sink up to 100nA to external circuitry. For applications needing increased drive, buffer REF with a low input-bias current op amp such as the MAX4162. Most applications require no REF bypass capacitor. For noisy environments or fast V_{CC} transients, connect a 1nF to 10nF ceramic capacitor from REF to GND.

Applications Information

Low-Voltage, Low-Power Operation

The MAX9025-MAX9028 are ideally suited for use with most battery-powered systems. Table 1 lists a variety of battery types, capacities, and approximate operating times for the MAX9025-MAX9028, assuming nominal conditions.

Internal Hysteresis

Many comparators oscillate in the linear region of operation because of noise or undesired parasitic feedback. This tends to occur when the voltage on one input is equal or very close to the voltage on the other input. The MAX9025-MAX9028 have internal 4mV hysteresis to counter parasitic effects and noise.

The hysteresis in a comparator creates two trip points: one for the rising input voltage (VTHR) and one for the falling input voltage (V_{THF}) (Figure 2). The difference between the trip points is the hysteresis (VHB). When the comparator's input voltages are equal, the hysteresis

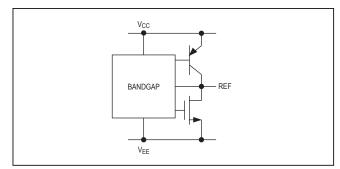


Figure 1. MAX9025/MAX9026 Voltage Reference Output Equivalent Circuit

effectively causes one comparator input to move quickly past the other, thus taking the input out of the region where oscillation occurs. Figure 2 illustrates the case in which IN- has a fixed voltage applied, and IN+ is varied. If the inputs were reversed, the figure would be the same, except with an inverted output.

Adding External Hysteresis

In applications requiring more than the internal 4mV hysteresis of the MAX9025-MAX9028, additional hysteresis can be added with external components. Because the MAX9025-MAX9028 are intended for very low-power systems, care should be taken to minimize power dissipation in the additional circuitry.

Regardless of which approach is taken, the external hysteresis will be V_{CC} dependent. Over the full discharge range of battery-powered systems, the hysteresis can change as much as 40%. This must be considered during design.

Table 1. Battery Applications Using MAX9025-MAX9028

BATTERY TYPE	RECHARGEABLE	V _{FRESH} (V)	V _{END-OF-LIFE}	CAPACITY, AA SIZE (mA-h)	MAX9025/MAX9026 OPERATING TIME (hr)	MAX9027/MAX9028 OPERATING TIME (hr)
Alkaline (2 Cells)	No	3.0	1.8	2000	1.8 x 10 ⁶	2.8 x 10 ⁶
Nickel- Cadmium (2 Cells)	Yes	2.4	1.8	750	680,000	1.07 x 10 ⁶
Lithium-Ion (1 Cell)	Yes	3.5	2.7	1000	0.9 x 10 ⁶	1.4 x 10 ⁶
Nickel-Metal- H y d r i d e (2 Cells)	Yes	2.4	1.8	1000	0.9 x 10 ⁶	1.4 x 10 ⁶

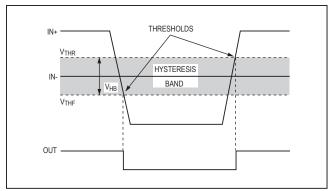


Figure 2. Threshold Hysteresis Band

Simplest Circuit

The simplest circuit for adding external hysteresis is shown in Figure 3. In this example, the hysteresis is defined by:

$$\text{Hysteresis} = \frac{R_S}{R_{FB}} \ \times \ V_{CC}$$

where R_S is the source resistance and R_{FB} is the feedback resistance. Because the comparison threshold is 1/2 V_{CC} , the MAX9027 was chosen for its push-pull output and lack of reference. This provides symmetrical hysteresis around the threshold.

Output Considerations

In most cases, the push-pull outputs of the MAX9025/MAX9027 are best for external hysteresis. The open-drain output of the MAX9026/MAX9028 can be used, but the effect of the feedback network on the actual output high voltage must be considered.

Component Selection

Because the MAX9025–MAX9028 are intended for very low power-supply systems, the highest impedance circuits should be used wherever possible. The offset error due to input-bias current is proportional to the total impedance seen at the input. For example, selecting components for Figure 3, with a target of 50mV hysteresis, a 5V supply, and choosing an R_{FB} of $10 M\Omega$ gives R_S as $100 k\Omega$. The total impedance seen at IN+ is therefore $10 M\Omega$ || $100 k\Omega$, or $99 k\Omega$. The maximum I_B of the MAX9025–MAX9028 is 2nA; therefore, the error due to source impedance is less than $400 \mu V$.

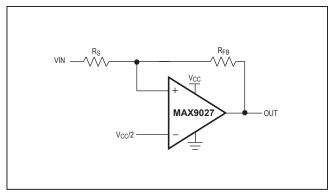


Figure 3. MAX9025/MAX9027 External Hysteresis

Asymmetrical Hysteresis

When the input threshold is not set at $1/2\ V_{CC}$, the hysteresis added to the input threshold will not be symmetrical. This is typical of the MAX9025/MAX9026 where the internal reference is usually used as the threshold. If the asymmetry is unacceptable, it can be corrected by adding resistors to the circuit.

Board Layout and Bypassing

Power-supply bypass capacitors are not typically needed, but use 100nF bypass capacitors close to the device's supply pins when supply impedance is high, supply leads are long, or excessive noise is expected on the supply lines. Minimize signal trace lengths to reduce stray capacitance. A ground plane and surface-mount components are recommended. If the REF pin is decoupled, use a new low-leakage capacitor.

Zero-Crossing Detector

Figure 4 shows a zero-crossing detector application. The MAX9027's inverting input is connected to ground, and its noninverting input is connected to a 100mV_{P-P} signal source. As the signal at the noninverting input crosses 0V, the comparator's output changes state.

Logic-Level Translator

The *Typical Application Circuit* shows an application that converts 5V logic to 3V logic levels. The MAX9028 is powered by the +5V supply voltage, and the pullup resistor for the MAX9028's open-drain output is connected to the +3V supply voltage. This configuration allows the full 5V logic swing without creating overvoltage on the 3V logic inputs. For 3V to 5V logic-level translations, simply connect the +3V supply voltage to V_{CC} and the +5V supply voltage to the pullup resistor.

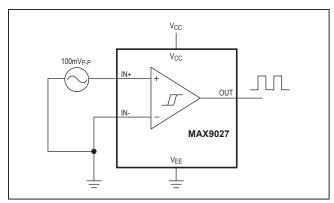
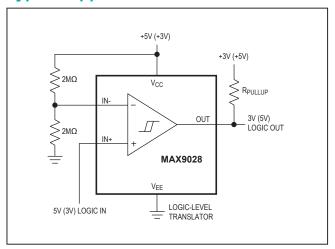


Figure 4. Zero-Crossing Detector

UCSP Applications Information

For the latest application details on UCSP construction, dimensions, tape carrier information, printed circuit board techniques, bump-pad layout, and recommended reflow temperature profiles, as well as the latest information on reliability testing results, go to Application Note 1891: Wafer-Level Packaging (WLP) and its Applications.

Typical Application Circuit



Chip Information

PROCESS: BICMOS

Package Information

For the latest package outline information and land patterns (footprints), go to www.maximintegrated.com/packages. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

PACKAGE	PACKAGE	OUTLINE	LAND
TYPE	CODE	NO.	PATTERN NO.
6 UCSP	B6+1	21-0097	

MAX9025-MAX9028

UCSP, 1.8V, nanoPower, Beyond-the-Rails Comparators With/Without Reference

Revision History

REVISION NUMBER	REVISION DATE	DESCRIPTION	PAGES CHANGED
0	5/04	Initial release	_
1	6/11	Added information for lead-free versions	1
2	8/18	Updated Ordering Information table	1
3	8/20	Updated Absolute Maximum Ratings section	2

For pricing, delivery, and ordering information, please visit Maxim Integrated's online storefront at https://www.maximintegrated.com/en/storefront/storefront.html.

Maxim Integrated cannot assume responsibility for use of any circuitry other than circuitry entirely embodied in a Maxim Integrated product. No circuit patent licenses are implied. Maxim Integrated reserves the right to change the circuitry and specifications without notice at any time. The parametric values (min and max limits) shown in the Electrical Characteristics table are guaranteed. Other parametric values quoted in this data sheet are provided for guidance.