Electrical Characteristics

Part Number	Device Specifications (at 25°C)								Life Ratings					
	DC Breakdown in Volts[1,2,3] (@100V/s)			Impulse Breakdown in Volts[2,3] (@100V/µs)	Impulse Breakdown In Volts[2,3] (@1kV/µs)	Insulation Resistance	Capacitance (@1MHz 0V Bias)	Arc Voltage (on state Voltage) @1Amp Min	Surge Life (@200A 10/1000µs)	Nominal Impulse Discharge Current (8/20µs)	Nominal AC Discharge Current (10x1s @50Hz)	AC Discharge Current (9 Cycles @ 50Hz)	DC Holdover Voltage[4]	Max Impulse Discharge Current (1 Application)
	MIN	TYP	MAX	MAX		MIN	MAX	TYP					TYP	@ 10/350µs
SL1003A090	72	90	108	600	700	$10^9\Omega$ (at 50V)	1.5 pF	~10 to 35 V	300 shots	10 shots (@10kA)	10 A	30 A	50 V	2 kA
SL1003A230	184	230	276			$10^9\Omega$ (at 100V)								
SL1003A250	200	250	300		750								135 V	
SL1003A260	210	260	310											
SL1003A300	240	300	360	750	850									
SL1003A350	280	350	420	800	900									
SL1003A400	320	400	480	850	950									
SL1003A450	360	450	540	900	1000									
SL1003A500	400	500	600	1100	1400									

Notes:
1. At delivery AQL 0.65 level II, DIN ISO 2859
2. In ionized mode, tested according to ITU-T Rec. K.12
3. Comparable to the silicon measurement Switching Voltage (Vs)
4. Reference REA PE-80, 0.2A. Tested to ITU-T Rec. K.12 and REA PE-80 < 150 msecs.

Product Characteristics

Materials	**Leaded Device:** Tin-plated copper wire **Core and Surface Mount:** Dull Tin-plated
Product Marking	Littelfuse 'LF' Mark, voltage and date code

Glow to Arc Transition Current	~1 Amp
Glow Voltage	~60 to 200 Volts
Storage and Operational Temperature	-40 to +90°C

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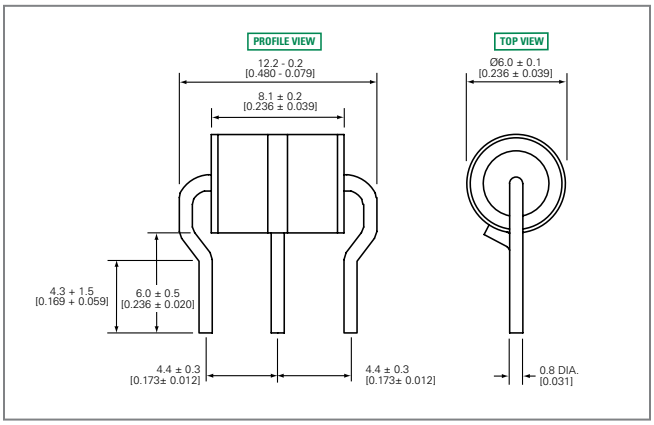
Device Dimensions

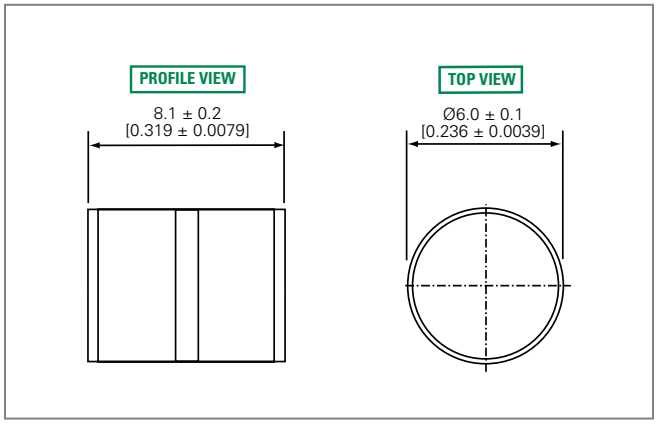
For SL1003A series:

Dimensions are in millimeters [and inches]

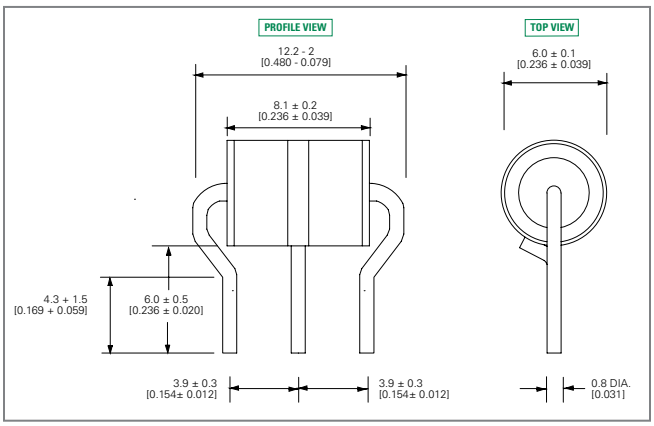
'R' Type Radial Lead Devices (SL1003AxxxR-001)

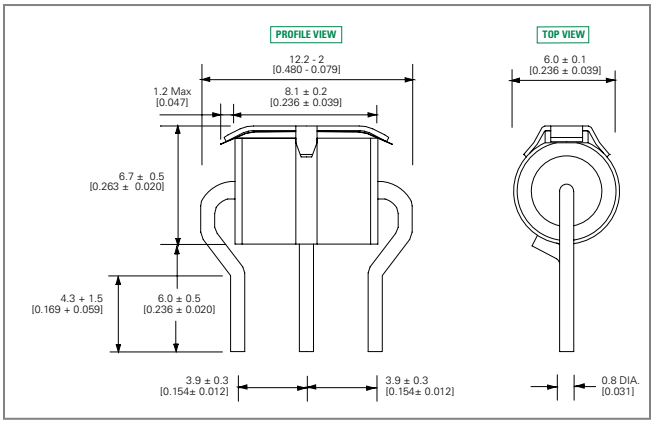


'C' Type Core Devices

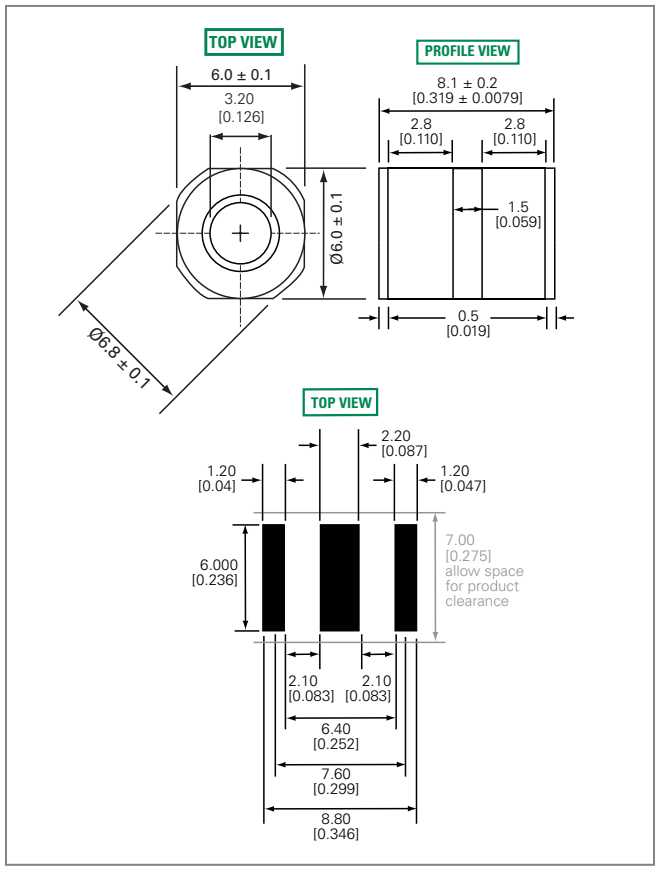


'R' Type Radial Lead Devices (SL1003AxxxR and SL1003AxxxRF)





'SM' Type Surface Mount Devices



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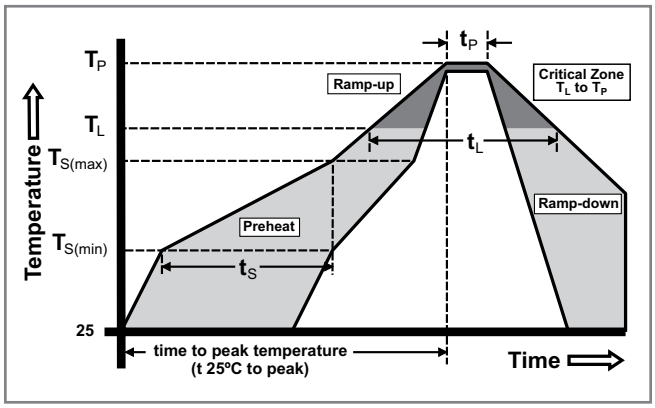
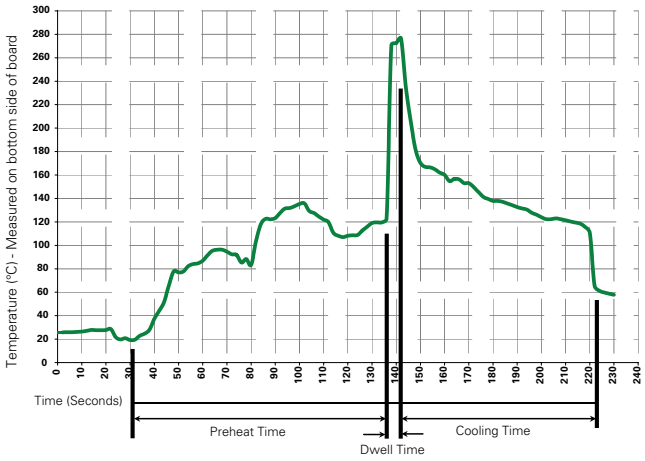
Soldering Parameters - Reflow Soldering (Surface Mount Devices)

Reflow Condition		Pb-free assembly
Pre Heat	-Temperature Min ($T_{s(min)}$)	150°C
	-Temperature Max ($T_{s(max)}$)	200°C
	-Time (Min to Max) (t_s)	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp (T_L) to peak)		3°C/second max.
$T_{S(max)}$ to T_L - Ramp-up Rate		5°C/second max.
Reflow	-Temperature (T_L) (Liquidus)	217°C
	-Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_P)		$260^{+0/-5}$ °C
Time within 5°C of Actual Peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6°C/second max.
Time 25°C to Peak Temperature (T_P)		8 minutes max.
Do not exceed		260°C



Soldering Parameters - Wave Soldering (Thru-Hole Devices)



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	280° C Maximum
Solder Dwell Time:	2-5 seconds

Soldering Parameters - Hand Soldering

Solder Iron Temperature: 350° C +/- 5°C
Heating Time: 5 seconds max.

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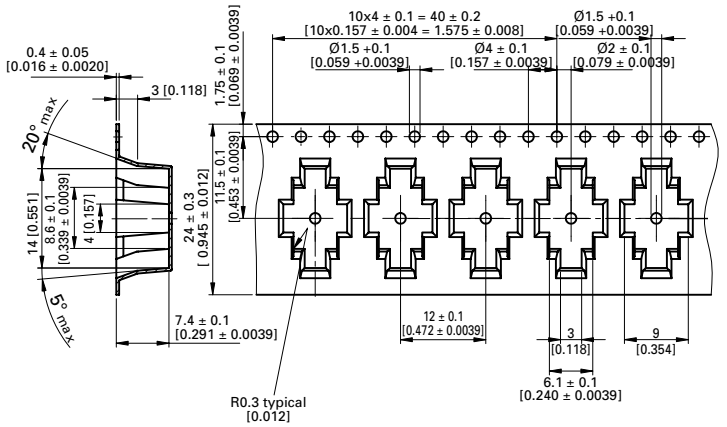
Packaging

'C' Type Core Items: Package bulk pack in polybag, 500 pcs/bag

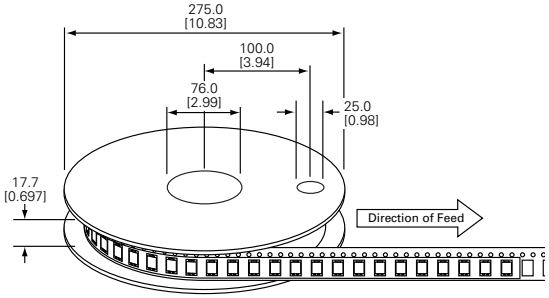
'R' and 'RF' Type Radial Lead Items: Packed in tray, 100 pcs/tray

'SM' Type Surface Mount Items: Packaged tape and reel carrier, 700 pcs/reel (specifications below)

Dimensions are in millimeters [and inches]



Dimensions are in millimeters [and inches]



SMD-tape according to IEC 60286-3

Part Numbering System and Ordering Information

SL1003 A XXX XX

Type 3 Pole Arrestor

Voltage

Pin Configuration

C = Core type (Packed in polybag, 500pcs/bag)
R = Radial Lead without Failsafe (Packed in tray, 100pcs/tray)
RF = Radial Lead with Failsafe (Packed in tray, 100pcs/tray)
SM = Surface Mount (Packed in carrier and tape, 700pcs/reel)

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