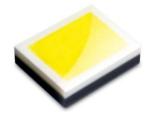


# CHIN Series ELCH06-BJ4J6Z10-N0

MASS PRODUTION



#### **Features**

• Small & compact package and with high efficiency

• Typical luminous flux: 200 lm @ 1000mA

• Typical color temperature: 6000 K@1000mA

• Optical efficiency@1000mA: 54 lm/W

• ESD protection up to 8KV

• Moisture Sensitivity Level (MSL) Class 1

• Grouping parameter: total luminous flux, color coordinates.

• RoHS compliant & Pb free.

#### **Applications**

- Mobile Phone Camera Flash(Camera flash light /strobe light for mobile devices )
- Torch light for DV(Digital Video) application
- Indoor lighting applications
- Signal and symbol luminaries for orientation maker lights (e.g. steps, exit ways, etc.)
- TFT backlighting
- Exterior and interior illumination applications
- Decorative and Entertainment Lighting
- Exterior and interior automotive illumination



#### **Device Selection Guide**

| Chip<br>Materials | Emitted Color |
|-------------------|---------------|
| InGaN             | White         |

## **Absolute Maximum Ratings** ( $T_{solder \, pad} = 25^{\circ}C$ )

| Parameter  | Symbol                    | Rating     | Unit                 |
|--|---------------------------|------------|----------------------|
| DC Forward Current (mA)                                | $I_{\mathrm{F}}$          | 350        | mA                   |
| Peak Pulse Current (mA)<br>(400ms : ON , 3600ms : OFF) | $I_{\mathrm{Pulse}}$      | 1500       | mA                   |
| ESD Resistance   | $V_{\mathrm{B}}$          | 8000       | V                    |
| Reverse Voltage  | $V_R$                     | [1]        | V                    |
| Junction Temperature                                   | $\mathrm{T}_{\mathrm{J}}$ | 125        | $^{\circ}\mathrm{C}$ |
| Thermal Resistance(junction to case)                   | $R_s$                     | 10         | °C/W                 |
| Operating Temperature                                  | ${ m T_{Opr}}$            | -40 ~ +85  | $^{\circ}\mathrm{C}$ |
| Storage Temperature                                    | $\mathrm{T_{Stg}}$        | -40 ~ +110 | $^{\circ}\mathrm{C}$ |
| Power Dissipation (Pulse Mode)                         | $P_d$                     | 6.5        | W                    |
| Soldering Temperature                                  | $T_{\mathrm{Sol}}$        | 260        | $^{\circ}\mathrm{C}$ |
| Allowable Reflow Cycles                                | n/a                       | 2          | cycles               |
| Viewing Angle <sub>(2)</sub>                           | $2	heta_{1/2}$            | 120        | deg                  |

#### Note:

- 1. The Chin series LEDs are not designed for reverse bias used
- 2. View angle tolerance is  $\pm$  5°
- 3. Avoid operating Chin series LEDs at maximum operating temperature exceed 1 hour.
- 4. All specification are assured by reliability test for 1000hr, IV degradation less than 30%.
- 5. For 1500 mA all reliability items are tested under good thermal management with 1.0x 1.0 cm2 MCPCB.
- 6. Peak pulse current shall be applied under conditions as max duration time 50 ms and max duty cycle 10 %
- 7. Operate LED component at maximum rating conditions continuously will cause possible permanent damage and de-rating parameters.

  Exercise multiple maximum rating parameters simultaneously should not be allowed. When maximum rating parameters are applied over a long period will result potential reliability issue.



## **JEDEC Moisture Sensitivity**

| Level | Floor Life      |                | Soak Requirements<br>Standard |              |  |
|-------|-----------------|----------------|-------------------------------|--------------|--|
|       | Time<br>(hours) | Conditions     | Time (hours)                  | Conditions   |  |
| 1     | unlimited       | ≤30°C / 85% RH | 168(+5/-0)                    | 85°C / 85 RH |  |

# **Electro-Optical Characteristics** ( $T_{solder pad} = 25^{\circ}C$ )

| Parameter                              | Symbol           | Min. | Тур. | Max. | Unit | Condition              |
|--|------------------|------|------|------|------|------------------------|
| Luminous Flux <sub>(1)</sub>           | $\Phi_{V}$       | 160  | 200  | 250  | lm   |                        |
| Forward Voltage <sub>(2) (3)</sub>     | $V_{\mathrm{F}}$ | 2.95 |      | 4.45 | V    | I -1000m A             |
| Low current low VF@10µA <sub>(4)</sub> | VF               | 2.0  |      |      | V    | $-I_{F}=1000\text{mA}$ |
| Correlated Color Temperature           | CCT              | 4500 |      | 7000 | K    | _                      |

#### Note:

1. Luminous flux measurement tolerance:  $\pm 10\%$ 

2. Forward voltage measurement tolerance:  $\pm 0.1 V$ 

3. Electric and optical data is tested at 50 ms pulse condition

4. Low current voltage measurement tolerance:  $\pm 10\%$ 

## **Bin Range of Forward Voltage Binning**

| Bin Code | Min. | Тур. | Max. | Unit | Condition              |
|----------|------|------|------|------|------------------------|
| 2932     | 2.95 |      | 3.25 |      |                        |
| 3235     | 3.25 |      | 3.55 | _    |                        |
| 3538     | 3.55 |      | 3.85 | V    | $I_{F}=1000 \text{mA}$ |
| 3841     | 3.85 |      | 4.15 | _    | •                      |
| 4144     | 4.15 |      | 4.45 | =    |                        |

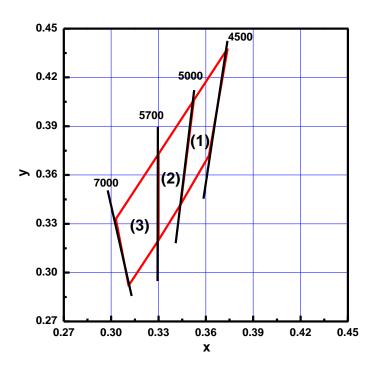


## **Bin Range of Luminous Intensity**

| Bin Code | Min. | Тур. | Max. | Unit | Condition              |
|----------|------|------|------|------|------------------------|
| J4       | 160  |      | 180  |      |                        |
| J5       | 180  |      | 200  | lm   | $I_{F}=1000 \text{mA}$ |
| J6       | 200  |      | 250  | _    | •                      |



#### White Bin Structure



#### Notes:

Color Bin (1): 4550K
 Color Bin (2): 5057K
 Color Bin (3): 5770K

## **White Bin Coordinate**

| Bin  | CIE-X  | CIE-Y  | CCT Reference Range |
|------|--------|--------|---------------------|
|      | 0.3738 | 0.4378 |                     |
| 4550 | 0.3524 | 0.4061 | - 4500K ~ 5000K     |
| 4330 | 0.3440 | 0.3420 | 4500K ~ 5000K       |
|      | 0.3620 | 0.3720 | -                   |
|      | 0.3300 | 0.3200 |                     |
| 5057 | 0.3300 | 0.3730 | - 5000K ~ 5700K     |
| 3037 | 0.3440 | 0.3420 | 5000K ~ 5700K       |
|      | 0.3524 | 0.4061 |                     |
| ·    | 0.3030 | 0.3330 | ·                   |
| 5770 | 0.3300 | 0.3730 | - 5700K ~ 7000K     |
|      | 0.3300 | 0.3200 | 3/00K ~ /000K       |
|      | 0.3110 | 0.2920 | -                   |

#### Note:

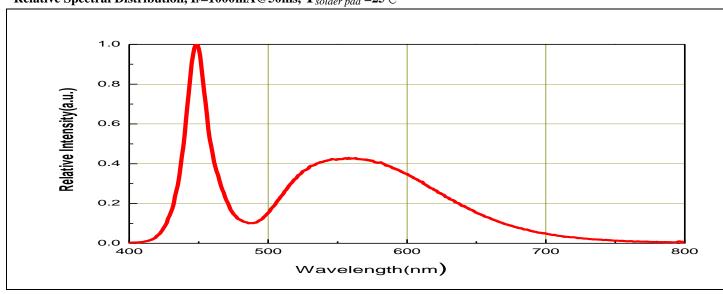
1. Color coordinates measurement allowance :  $\pm 0.01$ 

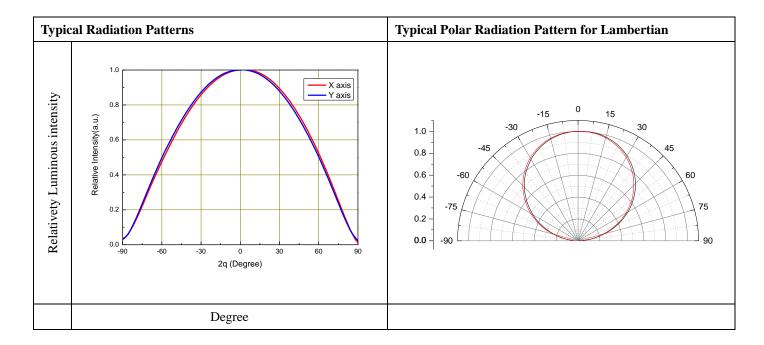
2. Color bins are defined at  $I_F\!=\!\!1000mA$  and 50ms pulse operation condition.



## **Typical Electro-Optical Characteristics Curves**

Relative Spectral Distribution, I<sub>F</sub>=1000mA@50ms,  $T_{solder\ pad}$  =25°C





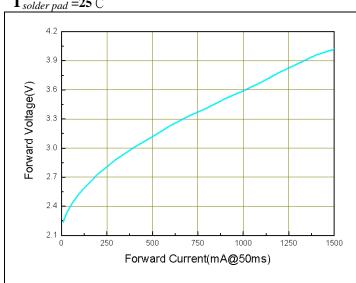
#### Note:

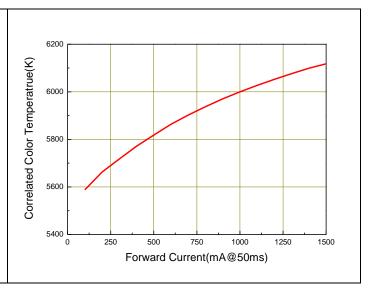
- $1.2\theta_{1/2}$  is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.
- 2. View angle tolerance is  $\pm~5^{\circ}~$  .

#### Forward Voltage vs Forward Current,

## $T_{solder\,pad} = 25^{\circ}C$

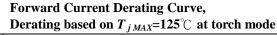
## Correlated Color Temperature(CCT) vs. Forward Current

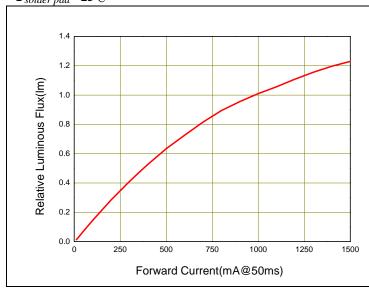


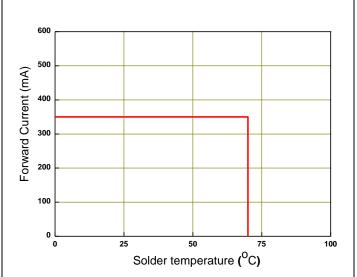


#### **Luminous Flux vs Forward Current,**

 $T_{solder\,pad} = 25^{\circ}C$ 





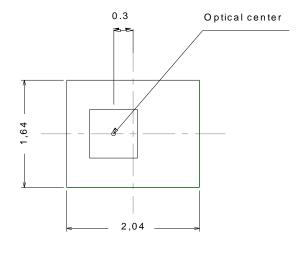


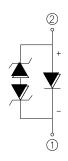
#### Note:

1. All correlation data is tested under superior thermal management with 1.0x 1.0 cm<sup>2</sup> MCPCB

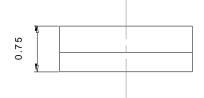


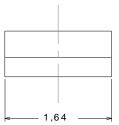
## **Package Dimension**

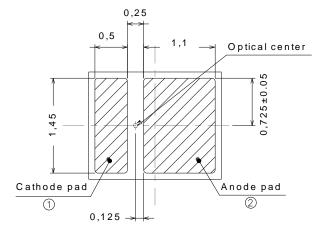












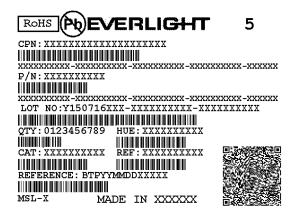
#### Note:

- 1. Dimensions are in millimeters.
- 2. Tolerances unless mentioned are  $\pm\ 0.1 mm.$



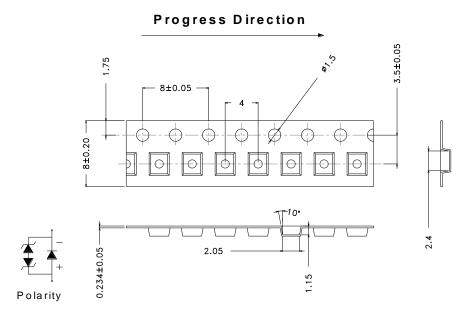
#### **Moisture Resistant Packing Materials**

#### **Label Explanation**



- CPN:Customer's Product Number
- P/N:Everlight Product Number
- LOT NO:Lot Number
- · QTY:Packing Quantity
- CAT:Luminous Flux (Brightness) Bin
- HUE:Color Bin
- REF:Forward Voltage Bin
- REFERENCE:Reference
- MSL-X:MSL Level

## Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel

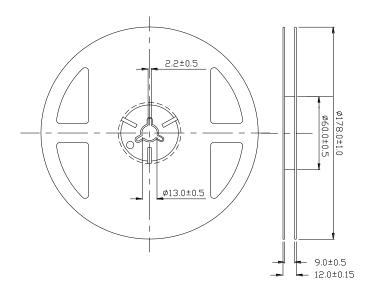


Note:

1. Dimensions are in millimeters.



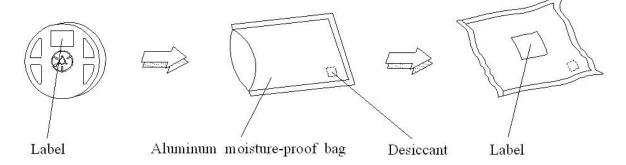
#### **Reel Dimensions**



## Note:

1. Dimensions are in millimeters.

## **Moisture Resistant Packing Process**





#### **Reflow Soldering Characteristics**

#### **Soldering and Handling**

#### 1. Over-current-proof

Though Chin series has conducted ESD protection mechanism, customers must not use the device in reverse and should apply resistors for extra protection. Otherwise, slight voltage shift may cause enormous current shift and burn out failure would happen

#### 2. Storage

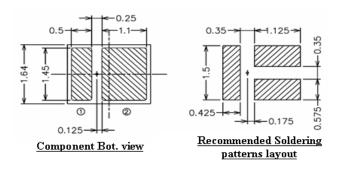
- i. Do not open the moisture-proof bag before the products are ready to use.
- ii. Before opening the package, the LEDs should be stored at temperature less than 30°C and less and relative humidity less than 90%. After opening the package, the LEDs should be stored at temperature less than 30°C and relative humidity less than 85%.
- iii. If the moisture absorbent material (silicone gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be implemented based on the following conditions: Pre-curing at 60±5°C for 24 hours.

#### 3. Thermal Management

- i. For maintaining the high flux output and achieving reliability, Chin series LEDs should be mounted on a metal core printed circuit board (MCPCB), with proper thermal connection to dissipate approximately 1W to 5W of thermal energy under normal operation.
- ii. Sufficient thermal management must be conducted, or the die junction temperature will be over the limit under large electronic driving and LEDs lifetime will decrease critically
- iii. When operating , the solder pad temperature ( or the board temperature nearby the LED) must controlled under  $70\,^\circ\!\!\!\mathrm{C}$  .

#### 4. Soldering Condition

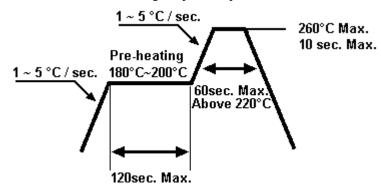
#### 4.1 Soldering Pad





#### 4.2 For Reflow Process

i. Lead reflow soldering temperature profile



- ii. Reflow soldering should not be done more than two times.
- iii. While soldering, do not put stress on the LEDs during heating.
- iv. After soldering, do not warp the circuit board.