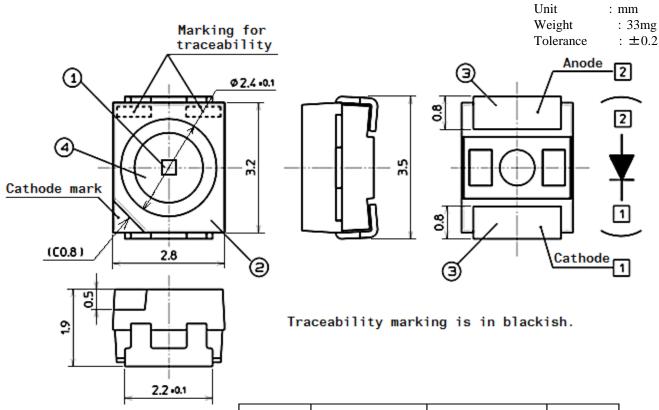
## **Outline dimensions**

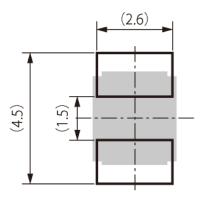
## 1104LS series



NO.	PART NAME	REMARKS	QTY.
1	LED Die	AlGaInP	1
2	Lamp housing	White resin	1
3	Electrode	Pd/Au plating	2
4	Encapsulant	Silicorne resin	1

# Recommended pad

Unit: mm





# **Emitting color variation**

# 1104LS series

Part name Materia	Materials	als I	Resin		vavelength nm)		inous intens Iv (mcd)	.	Lumino φv (	lm)	
		COROT	COLOT	TYP.	I <sub>F(</sub> mA)	MIN.	TYP.	$I_{F(}mA)$	TYP.	$I_F(mA)$	
VFHG1104LS		Green		561	20	18	25	20	0.10	20	
VFJG1104LS		Green		301	20	27	37	20	0.12	20	
VFHP1104LS				570	20	56	78	20	0.30	20	
VFJP1104LS		Yellow green		572	20	82	120	20	0.38	20	
VFGP1104LS		green	green		570	50	180	255	50	0.80	50
VFHY1104LS		Yellow	Yellow Water		20	120	170	20	0.54	20	
VFJY1104LS	AlGaInP			Water	589	20	180	255	20	0.81	20
VFGY1104LS	AlGalliP		clear		50	470	645	50	2.03	50	
VFHA1104LS	Orange	Orange	Onomoro		606	20	120	170	20	0.54	20
VFGA1104LS			Orange		000	50	680	910	50	2.87	50
VFHV1104LS		4LS		616	20	120	170	20	0.54	20	
VFGV1104LS		Red		010	50	680	940	50	2.97	50	
VFHR1104LS				626	20	100	140	20	0.44	20	
VFJR1104LS				632	20	150	210	20	0.66	20	



# Sorting chart for Luminous intensity and Emitting color

11	<b>04T</b>	S	series

Part name	Luminous intensity Iv (mcd)			
T art mank	Rank	MIN.	MAX.	
VFHG1104LS	B4	18	22	
	B5	22	27	
	B6	27	33	

Dominant wavelength λd (nm)					
Rank	MIN.	MAX.			
С	558	561			
D	561	564			
	•				

Conditions
Ta=25°C 20mA

Part name	Luminous intensity Iv (mcd)			
rait name	Rank	MIN.	MAX.	
VFJG1104LS	В6	27	33	
	В7	33	39	
	B8	39	47	

Dominant wavelength λd (nm)				
MIN.	MAX.			
558	561			
561	564			
	MIN. 558			

Conditions	
Ta=25°C 20mA	

Part name	Luminous intensity Iv (mcd)			
Fait frame	Rank	MIN.	MAX.	
VFHP1104LS	BX	56	68	
	BY	68	82	
	BZ	82	100	

Dominant wavelength $\lambda d$ (nm)			
MIN.	MAX.		
567	570		
570	573		
	MIN. 567		

Conditions	
Ta=25°C 20mA	

Part name	Luminous intensity Iv (mcd)		
Part frame	Rank	MIN.	MAX.
VFJP1104LS	BZ	82	100
	C1	100	120
	C2	120	150
	C3	150	180

Dominant wavelength λd (nm)		
Rank	MIN.	MAX.
A	567	570
В	570	573
С	573	576

Conditions
Ta=25°C 20mA

Part name	Luminous intensity Iv (mcd)		
Part frame	Rank	MIN.	MAX.
	C4	180	220
VFGP1104LS	C5	220	270
	C6	270	330

Dominant wavelength λd (nm)		
MIN.	MAX.	
567	570	
570	573	
	MIN. 567	

Conditions
Ta=25°C
50mA



# Sorting chart for Luminous intensity and Emitting color

1104LS	series
IIUTLO	SCIICS

Dout was	Luminous intensity Iv (mcd)		
Part name	Rank	MIN.	MAX.
VFHY1104LS	C2	120	150
	C3	150	180
	C4	180	220

Dominant wavelength λd (nm)		
MIN.	MAX.	
586	589	
589	592	
	MIN. 586	

Conditions	
Ta=25°C 20mA	

Part name	Luminous intensity Iv (mcd)		
ran name	Rank	MIN.	MAX.
VFJY1104LS	C4	180	220
	C5	220	270
	C6	270	330

Dominant wavelength λd (nm)		
Rank	MIN.	MAX.
D	586	589
Е	589	592

Conditions
Ta=25°C 20mA

Part name	Luminous intensity Iv (mcd)			
	Rank	MIN.	MAX.	
VFGY1104LS	C9	470	560	
	CX	560	680	
	CY	680	820	

Dominant wavelength \( \lambda d \) (nm)			
Rank	MIN.	MAX.	
D	586	589	
Е	589	592	

Conditions
Ta=25°C 50mA

Part name	Luminous intensity Iv (mcd)			
	Rank	MIN.	MAX.	
VFHA1104LS	C2	120	150	
	C3	150	180	
	C4	180	220	

Dominant wavelength λd (nm)		
Rank	MIN.	MAX.
С	603	606
D	606	609

Conditions	
Ta=25°C 20mA	

Part name	Luminous intensity Iv (mcd)			
	Rank	MIN.	MAX.	
VFGA1104LS	CY	680	820	
	CZ	820	1,000	
	D1	1,000	1,200	

Dominant wavelength λd (nm)			
Rank	MIN.	MAX.	
С	603	606	
D	606	609	

Conditions
Ta=25°C
50mA



# Sorting chart for Luminous intensity and Emitting color

110/IT	C	~~*
1104I	<b>1</b> 0	series

Part name	Luminous intensity Iv (mcd)			
	Rank	MIN.	MAX.	
VFHV1104LS	C2	120	150	
	C3	150	180	
	C4	180	220	

Dominant wavelength λd (nm)			
Rank	MIN.	MAX.	
В	613	616	
С	616	619	

Conditions	
Ta=25°C 20mA	

Part name	Luminous intensity Iv (mcd)		
rait name	Rank	MIN.	MAX.
	CY	680	820
VFGV1104LS	CZ	820	1,000
	D1	1,000	1,200

Dominant wavelength λd (nm)		
Rank	MIN.	MAX.
В	613	616
С	616	619
С	010	

Conditions
Ta=25°C 50mA

Don't nome	Luminous intensity Iv (mcd)		
Part name	Rank	MIN.	MAX.
VFHR1104LS	C1	100	120
	C2	120	150
	C3	150	180

Dominant wavelength λd (nm)		
Rank	MIN.	MAX.
A	620	626
В	626	632

Conditions
Ta=25°C 20mA

Part name	Luminous intensity Iv (mcd)		
Fait Haille	Rank	MIN.	MAX.
	C3	150	180
VFJR1104LS	C4	180	220
	C5	220	270

Dominant wavelength $\lambda d$ (nm)		
MIN.	MAX.	
626	632	
632	638	
	MIN. 626	

Conditions
Ta=25°C 20mA

#### **Soldering condition**

1104LS series

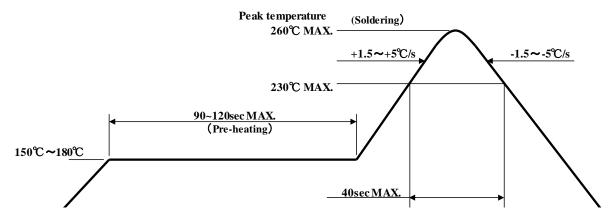
#### [Soldering precaution]

(acc.to EIAJ-4701/300)

- 1. Heat stress during soldering will influence the reliability of LEDs, however that effect will vary on heating method. Also, if components of varying shape are soldered together, it is recommended to set the soldering pad temperature according to the component most vulnerable to heat (e.g., surface mount LED).
- 2. LED parts including the resin are not stable immediately after soldering (when they are not at room temperature), any mechanical stress may cause damage to the product. Please avoid such stress after soldering, especially stacking of the boards which may cause the boards to warp and any other types of friction with hard materials.
- 3. Recommended temperature profile for the Reflow soldering is listed as the temperature of the resin surface. Temperature distribution varies on heating method, PCB material, other components in the assembly, and mounting density.

Please do not repeat the heating process in Reflow process more than twice.

#### [Recommended reflow soldering condition]



#### Note 1

Recommended temperature profile for the reflow soldering is listed as the temperature of the resin surface. This should be the maximum temperature for soldering. Lowering the heating temperature and decreasing heating time is very effective in achieving higher reliability.

#### Note 2

The reflow soldering process should be done up to twice(2 times Max). When second process is performed, interval between first and second process should be as short as possible to prevent absorption of moisture to resin of LED. The second soldering process should not be done until LEDs have returned to room temperature (by nature-cooling) after first soldering process.



#### **Soldering condition**

1104LS series

- 4. If soldering manually, Stanley recommends using a soldering iron equipped with temperature control. During the actual soldering process, make sure that the soldering iron never touch the LED itself, and avoid the LED's electrode heating temperature reaching above the heating temperature of the solder pad. All repairs must be performed only once in the same spot, and please avoid reusing components.
- 5. In soldering process, immediately after iron tip is cleaned, please make sure that the soldering iron reaches the appropriate temperature before using. Also, please avoid applying any type of pressure to the soldered components before the solder has been cooled and hardened, as it may deteriorate solder performance and solder quality.

#### [Recommended manual soldering condition]

Temperature of Iron tip	350°CMAX.
Soldering duration, Time	3sec.Max.,1 time

- 6. When using adhesive material for tentative fixatives, thermosetting resin or Ultraviolet radiation (UV) setting resin with heat shall be recommended.

  «The curing condition, Temperature:150°CMax./Time:120sec.Max.»
- 7. Flow soldering (dip soldering) is not recommended for this product.
- 8. Isopropyl alcohol is recommended for cleaning. Some chemicals, including Freon substitute detergent could corrode the lens or the casing surface, which cause discoloration, cloud, crack and so on. Please review the reference chart below for cleaning. If water is used to clean (including the final cleaning process), please use pure water (not tap water), and completely dry the component before using.

Cleaning agents	Recommended / Not recommended
Isopropyl alcohol	✓ Recommended
Trichloroethylene	x Not recommended
Chlorothene	x Not recommended
Acetone	x Not recommended
Thinner	x Not recommended



# **Handling precaution**

1104LS series

#### [Other precautions]

- 1. Stanley LED Lamps have semiconductor characteristics and are designed to ensure high reliability. However, the performance may vary depending on usage conditions
- 2. Absolute maximum ratings are set to prevent LED lamps from failing due to excess stress( temperature, current, voltage, etc.). Usage conditions must not exceed the ratings for a moment, nor do reach one item of absolute maximum ratings simultaneously.
- 3. In order to ensure high reliability from LED Lamps, variable factors that arise in actual usage conditions should be taken into account for designing. ( Derating of TYP., MAX Forward voltage, etc.)
- 4. Please insert protective resistors into the circuit in order to stabilize LED operation and to prevent the device from igniting due to excess current.
- 5. Please check the actual performance in the assembly because the specification sheets are described for LED device only.
- 6. Please refrain from looking directly at the light source of LED at high output, as it may harm your vision.
- 7. The products are designed to operate without failure in recommended usage conditions. However, please take the necessary precautions to prevent fire, injury, and other damages should any malfunction or failure arise.
- 8. The products are manufactured to be used for ordinary electronic equipment. Please contact our sales staff beforehand when exceptional quality and reliability are required, and the failure or malfunction of the products might directly jeopardize life or health ( such as for airplanes, aerospace, transport equipment, medical applications, nuclear reactor control systems and so on).
- 9. When there is a process of supersonic wave welding etc. after mounting the product, there is a possibility of affecting on the reliability of junction part in package (junction part of die bonding and wire bonding). Please make sure there is no problem before using.
- 10. The formal specification sheets shall be valid only by exchange of documents signed by both parties.

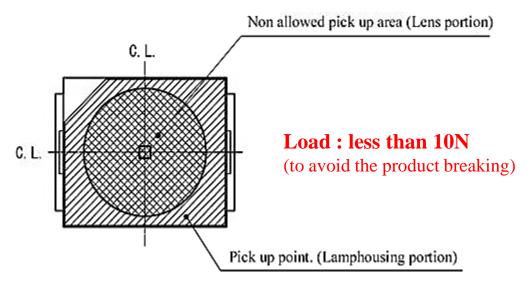


#### [Handling precautions for product mounting]

< Recommendation >

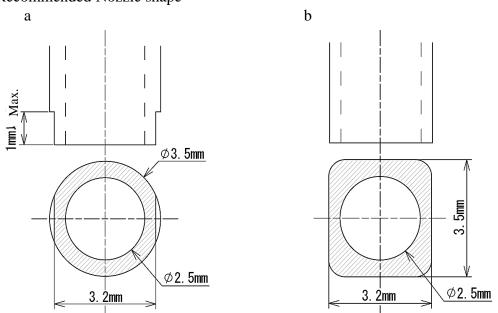
1. Picking up point with nozzle: Lamp housing of the product ( area) (Shown below)

The picking up point should be within lamp housing portion, because the silicone resin used for the lens is soft. (If the nozzle makes contact with the lens, the products might be destroyed)



Please adjust the load, the pick up point, the nozzle diameter, etc. before mounting because the over load can cause the breakage of the lamp housing.

#### 2. Recommended Nozzle shape



\*Nozzle with chamfering is recommended



## **Packaging specifications**

1104LS series

This product is baked (moisture removal) before packaging, and is shipped in moisture-proof packaging (as shown below) to minimize moisture absorption during transportation and storage. However, with regard to storing the products, Stanley recommends the use of dry-box under the following conditions is recommended. Moisture-proof bag as the packaging is made of anti-static material but packaging box is not.

#### [Recommended storage condition / Products warranty period]

Temperature	+5 <b>~</b> 30℃
Humidity	Under 70%

In the case of the package unopened, **6 months** under [Recommended Storage Condition]. Please avoid rapid transition from low temp. condition to high temp. condition and storage in corroding and dusty environment.

#### [Time elapsed after package opening]

The package should not be opened until immediately prior to its use, and please keep the time frame between package opening and soldering as is **[maximum 4weeks(672h)]**. If the device needs to be soldered twice, both soldering operations must be completed within the 4weeks(672h).

If any components should remain unused, please reseal the package and store them under the conditions described in the [ Recommended storage condition ] above.

This product must be required to perform baking process (moisture removal) for at 48h( MIN.) to 72h(MAX.) at  $60\pm5$  degrees Celsius if following conditions apply.

- 1.In the case of silica gel (blue) which indicates the moisture level within the package, changes or loses its blue color.
- 2. In the case of time passes for 4weeks(672h) after the package is opened once.

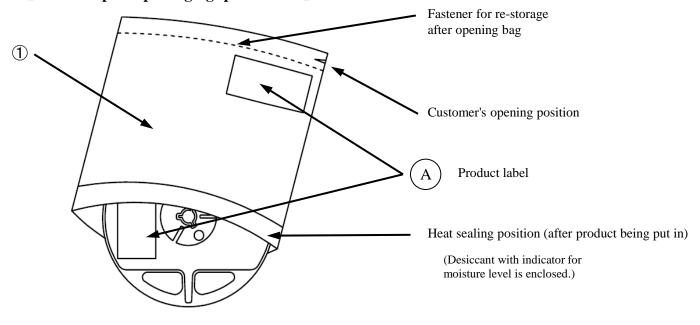
Baking process should be performed after LED having been taken out of the package.

Baking may be performed in the tape-reel form, however if it is performed with the reel stacked over one another, it may cause deformation of the reels and taping materials and later obstruct mounting. Please handle only once it has returned to room temperature. Provided that, baking process shall be 2 times MAX.

## **Packaging specification**

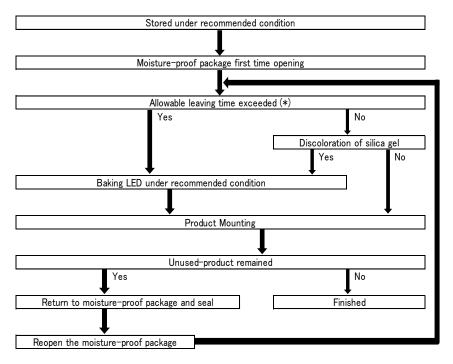
#### 1104LS series

#### [Moisture-proof packaging specification]



NO.	PART NAME	MATELRIAL	REMARKS	
1	Moisture-proof bag with Aluminum layer	PET+Al+PE	with ESD protection	

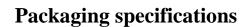
#### **(Flow chart : package opening to mounting)**



Allowable leaving time means the maximum allowable leaving time after opening package, which depends on each LED type.

The allowable leaving time should be calculated form the first opening of package to the time when soldering process is finished.

When judging if the allowable leaving time has exceeded or not, please subtract the soldering time. The allowable leaving time after reopening should be calculated form the first opening of package, or from the time when baking process is finished.





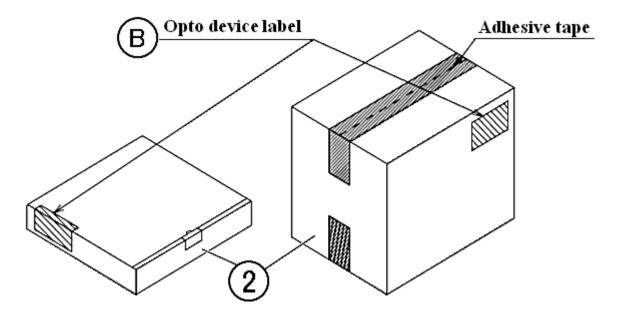
# [Packing box]

( RoHS•ELV Compliant)

Box type	Outline dimension L × W × H (mm)	Capacity of the box
Type A	280 × 265 × 45	3 reels
Type B	310 × 235 × 265	15 reels
Type C	440 × 310 × 265	30 reels

The above measures are all the reference values.

The box is selected out of the above table by shipping quantity.



Type A Type B,C

Material / box : Cardboard C5BF Material / box : Cardboard K5AF Partition : Cardboard K5BF

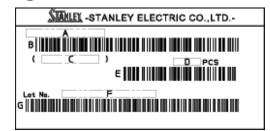
NO.	PART NAME	MATERIAL	REMARKS	
<b>②</b>	Packing Box	Corrugated	without ESD	
		Cardbord	protection	

## **Packaging Specifications**

#### [Label Specification]

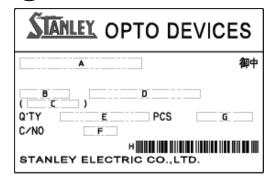
(acc.to JIS-X0503(Code-39)

# (A) Product label



- A. Parts number
- B. Bar-code for parts number
- C. Parts code (In-house identification code for each parts number)
- D. Packed parts quantity
- E. Bar-code for packed parts quantity
- F. Lot number & Rank (refer to lot number notational system for details )
- G. Bar-code for Lot number & rank

# (B) Opto device label



- A. Customer name
- B. Parts type
- C. Parts code
- D. Parts number
- E. Packed parts quantity
- F. Carton number
- G. Shipping date
- H. Bar-code for In-house identification number

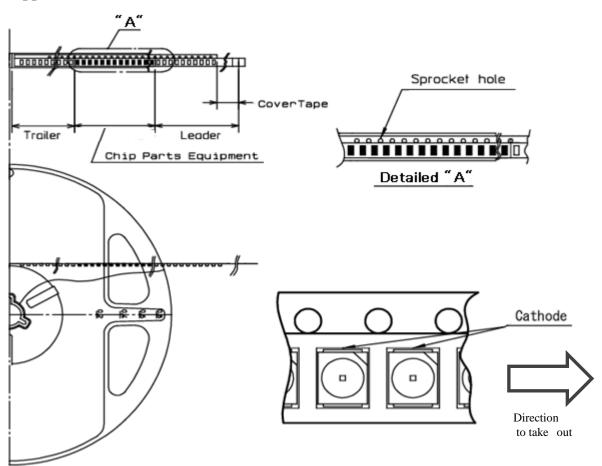
<Remarks> Bar-code font : acc.to Code-39(JIS-X0503)





(acc.to JIS-C0806-03)

#### [Appearance]



#### Note

<sup>&</sup>quot;-TR" means cathode side of LEDs should be placed on the sprocket-hole side.

Items		Specifications	Remarks
Landanana	Cover-tape	Cover-tape shall be longer than 320mm without carrier-tape	The end of cover-tape shall be held with adhesive tape.
Leader area	Carrier-tape	Empty pocket shall be more than 20 pieces.	Please refer to the above figure for Taping & reel orientation.
Trailer area		Empty pocket shall be more than 15 pieces.	The end of taping shall be inserted into a slit of the hub.



## Taping and reel specifications

1104LS series

(acc.to JIS-C0806-03)

#### [Qty. per reel]

2,000parts/reel

Minimum Qty. per reel might be 500 parts when getting less than 2,000 parts. In such case, parts of 500-unit-qty. shall be packed in a reel and the qty. shall be identified on the label.

#### [Mechanical strength]

Cover-tape adhesive strength shall be  $0.1 \sim 1.0 N$  (An angle between carrier-tape and cover-tape shall be 170 deg.) Both tapes shall be so sealed that the contained parts will not come out from the tape when it is bent at a radius of 15mm.

#### **Others**

Reversed-orientation, Up-side down placing, side placing and out of spec. parts mixing shall not be held. Max. qty. of empty pocket per reel shall be defined as follows.

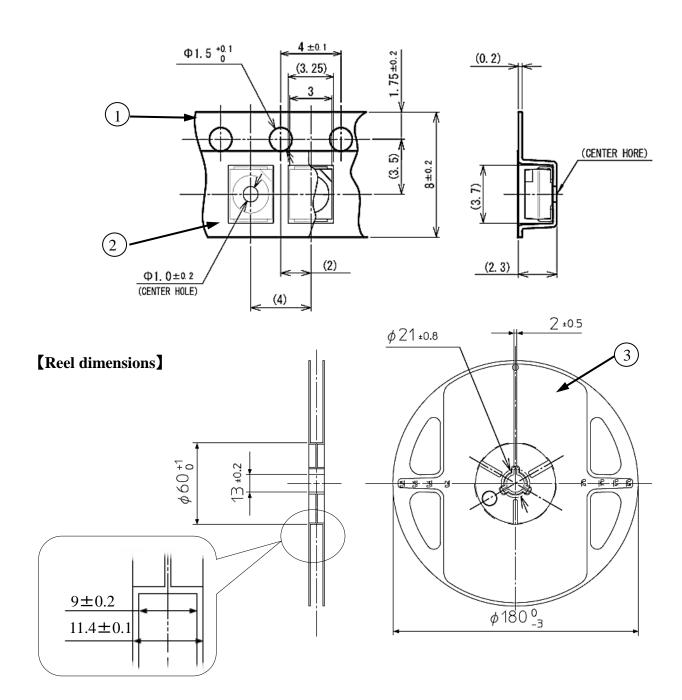
Qty./reel	Max. qty. of empty pocket	Remarks
500	1	-
1,000	1	-
1,500	1	-
2,000	2	No continuance

Unit: mm

# Taping and reel specifications

(acc.to JIS-C0806-03)

#### [Taping dimensions]



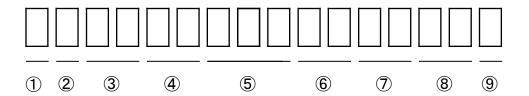
NO.	PART NAME	REMARKS
1	Carrier-tape	with ESD protection
2	Cover-tape	with ESD protection
3	Carrier-reel	with ESD protection



# RoHS Pb-fre

1104LS series

## Lot number notational system



- ① 1digit : Production location (Mark identify alphabet)
- ② 1digit: Production year (Last digit of Production Year 2020→0, 2021→1, 2022→2, 2023→3, ···)
- **4** 2digits : Production date
- **⑤** 3digits : Serial number
- 6 2digits: Tape and reel following number
- 7 2digits: Luminous intensity rank.

(If luminous intensity rank is 1 digit, "-" shall be dashed on the place for the second digit.

If there is no identified intensity rank, "--" is used to indicate.)

**8** - 2digits: Chromaticity rank

(If chromaticity rank is 1 digit, "-" shall be dashed on the place for the second digit.

If there is no identified intensity rank, "--" is used to indicate.)



# Correspondence to RoHS•ELV instruction

1104LS series

This product is in compliance with RoHS•ELV.

Prohibition substance and it's criteria value of RoHS•ELV are as follows.

- •RoHS instruction ..... Refer to following (1)  $\sim$  (6).
- •ELV instruction ....... Refer to following (1)  $\sim$  (4).

	Substance group name	Criteria value
(1)	Lead and its compounds	1,000ppm Max
(2)	Cadmium and its compounds	100ppm Max
(3)	Mercury and its compounds	1,000ppm Max
(4)	Hexavalent chromium	1,000ppm Max
(5)	PBB	1,000ppm Max
(6)	PBDE	1,000ppm Max



# Reliability testing result

# 1104LS series

Reliability testing result	Applicable standard	Testing conditions	Duration	Failure
Room temp. operating life	EIAJ ED- 4701/100(101)	Ta = 25°C, IF = Maxium rated current	1,000 h	0/20
High temp. operating life	EIAJ ED- 4701/100(101)	$Ta = 85^{\circ}C$ $I_F = Derating Value$	1,000 h	0/20
Low temp. operating life	EIAJ ED- 4701/100(101)	$Ta = -40$ °C, $I_F = Maxium rated current$	1,000 h	0/20
Wet high temp. operating life	EIAJ ED- 4701/100(102)	$Ta = 60^{\circ}C$ , 90% RH, $I_F = Maxium rated current$	1,000 h	0/20
Wet high temp. storage life	EIAJ ED- 4701/100(103)	$Ta = 60^{\circ}C, 90\% RH$	1,000 h	0/20
Thermal shock	EIAJ ED- 4701/100(105)	$Ta = -40^{\circ}C \sim 120^{\circ}C \text{ (each 15min.)}$	1,000 cycles	0/20
Thermal shock operating	EIAJ ED- 4701/100(105)	Ta = $-40^{\circ}$ C(OFF) $\sim 85^{\circ}$ C(ON) each 15min. I <sub>F</sub> = Derating value	1,000 cycles	0/20
High temp. storage life	EIAJ ED- 4701/200(201)	Ta = 120°C	1,000 h	0/20
Low temp. storage life	EIAJ ED- 4701/200(202)	Ta = -40°C	1,000 h	0/20
Cycled temp. humidity operating life	EIAJ ED- 4701/200(203)	$Ta = -30^{\circ}C(2h) \sim 80^{\circ}C, 95\% RH(2h),$ 8h/cycle $I_F = Derating value 5min on-off$	30 cycles	0/20
Resistance to reflow soldering	EIAJ ED- 4701/300(301)	Moisture soak : 30°C, 70%RH, 672h Preheat : 150°C∼180°C (120s Max.) Soldering temp. : 260°C (5s)	2 times	0/20
Electric static discharge (ESD)**1	EIAJ ED- 4701/300(304)	$C = 100 \text{pF}, R2 = 1.5 \text{K}\Omega, \pm 2,000 \text{V}$	once each polarity	0/10
Vibration, Variable frequency	EIAJ ED- 4701/400(403)	98.1m/s <sup>2</sup> (10G), 100 ~ 2KHz, 20min. XYZ each direction	2 h	0/10

**¾**1 Reference test

# Failure criteria

Items	Symbols	Conditions	Failure criteria
Luminous intensity	Iv	I <sub>F</sub> value of each product luminous intensity	Testing min. value < Spec. min. value x 0.5
Forward voltage	$V_{\mathrm{F}}$	I <sub>F</sub> value of each product forward voltage	Testing max. value $\geq$ Spec. max. value x 1.2
Reverse current	$I_R$	$V_R = Maximum rated$ reverse voltage	Testing max. value $\geq$ Spec. max. value x 2.5
Cosmetic appearance	-	-	Occurrence of notable decoloration, deformation and cracking



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- 2) For the purpose of product improvement, the specifications, characteristics and technical data described in the data sheets are subject to change without prior notice. Therefore it is recommended that the most updated specifications be used in your design.
- 3) When using the products described in the data sheets, please adhere to the maximum ratings for operating voltage, heat dissipation characteristics, and other precautions for use. We are not responsible for any damage which may occur if these specifications are exceeded.
- 4) The products that have been described to this catalog are manufactured so that they will be used for the electrical instrument of the benchmark (OA equipment, telecommunications equipment, AV machine, home appliance and measuring instrument).
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