INNOVATIVE TECHNOLOGIES

TE Connectivity (TE) is a leader in automotive connectivity and sensor technology. Our engineers are always working to meet complex requirements. We connect nearly every electronic function in the vehicle – from alternative power systems to infotainment and sensor technologies. Our technologies withstand harsh environments and tolerate high temperature, vibration, shock, pressure and long-life in electronic control systems.



INTERCONNECTION SYSTEMS

Our electrical and electronic interconnection products and solutions are used to electrically and mechanically connect wires and cables, printed circuit boards, integrated circuit packages, batteries and more.



CABLE ASSEMBLIES

TE is your partner for vehicle-specific cable assemblies. We offer research and development capabilities, prototypes and samples, as well as manufacturing facilities.



HYBRID & ELECTRIC MOBILITY SOLUTIONS

Our technologies leverage decades of innovation and experience with high-voltage transmission and distribution. Our hybrid and electric mobility solutions include a complete line of connectors, terminals, sensors, cable assemblies, contactors, and battery connection protection to help safeguard the flow of power in hybrid and electric vehicles. Connection after connection, you can count on TE for smaller, greener, lighter and smarter solutions you can trust.







SENSOR SOLUTIONS

Data is critical for making vehicles safer, greener, smarter and more connected. Customers rely on our sensor technology to provide data for control, adaptation and response of vehicle functions and features that increase safety, comfort, efficiency, and more. We collaborate to provide solutions for demanding and harsh applications such as automated transmissions, engines, chassis, clutch, brake and exhaust. Our products can be found in vehicles traveling the world's roads and highways.



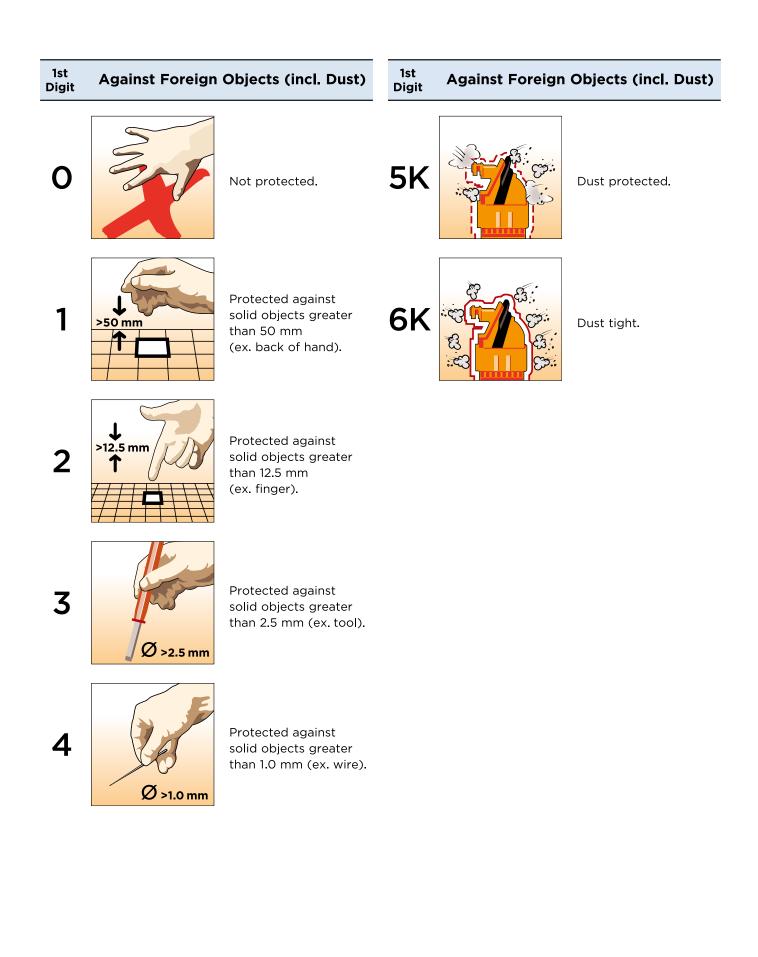
INFOTAINMENT

Our wide range of infotainment solutions are ideal for consumer port connections, high data rate applications, next-generation harness architecture, board-to-board connections and vehicle-to-vehicle communication.



RELAYS

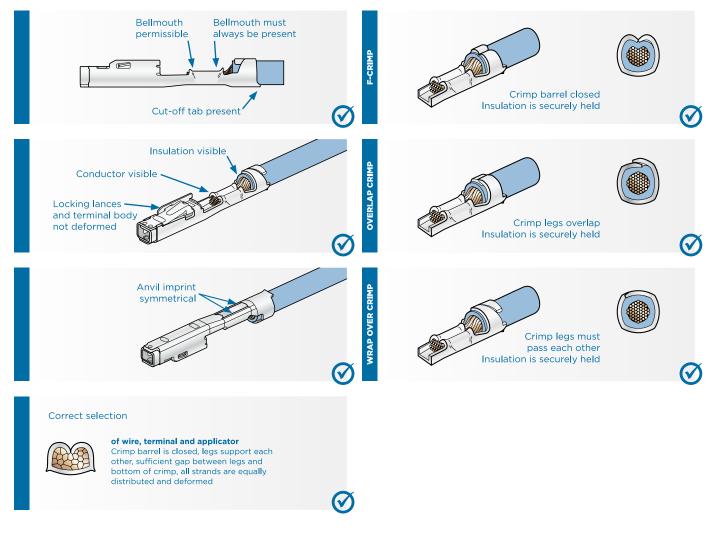
From passenger comfort and infotainment to higher DC voltages and power levels to harsh environments, our relays and contactors provide critical switching functions in multiple vehicle applications. With increased contact gaps and other key design features, our relays are ideal for harsh environments such as shock and vibration.



2nd Digit	Agaiı	nst Water	2nd Digit	Agair	nst Water
0		Not protected.	5		Protected against jetting water.
1		Protected against vertically dripping water.	6		Protected against powerfully jetting water.
2		Protected against dripping water when tilted up to 15°.	6K		Protected against powerfully jetting water with increased pressure (Automotive).
3	60°	Protected against spraying water (up to 60° inclination).	7		Protected against the temporary effects of immersion up to 1 meter.
4		Protected against splashing water.	8		Protected against continuous submersion agreed with customer, but more severe than code 7.
4K		Protected against splashing water with increased pressure.	9K		Protected against high-pressure/ steam-jet cleaning (Automotive).

-/~(/)

Good Crimp Quality



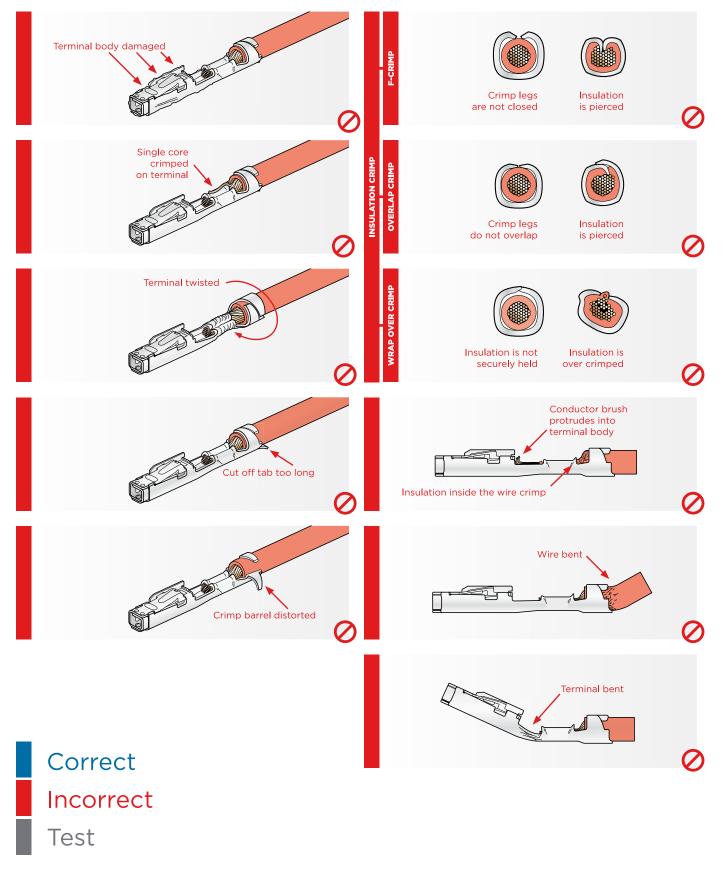
Test

- Crimp heights and tolerances For crimp height tolerances for any given contact, please refer to the relevant application specification. Examples Contact P/N Wire Range Tolerance Spec. 0.50 - 1.00 mm² ±0.05 mm 1.50 - 2.50 mm² ±0.05 mm 114-18050 JUPT 927775 JPT 927773 114-18050 MQS 962885 0.20-0.50 mm² ±0.03 mm 114-18025 Wire crimp without conductor 24 Insulation must be securely held . 3₀₀ after bend test (one bend cycle)
- Digital crimp height micrometer (0.001 mm increments) according to DIN ISO 9001 Part number: 547203-1



NSULATION

Incorrect Crimp Quality



At TE Connectivity, we support your RoHS requirements. We've assessed more than 1.5 million end items/components for RoHS compliance, and issued new part numbers where any change was required to eliminate the restricted materials. Part numbers in this catalog are identified as:

RoHS Compliant

Part numbers in this catalog are RoHS Compliant, unless marked otherwise. These products comply with European Union Directive 2002/95/EC as amended 1 January 2006 that restricts the use of lead, mercury, cadmium, hexavalent chromium, PBB, and PBDE in certain electrical and electronic products sold into the EU as of 1 July 2006.

Note: For purposes of this Catalog, included within the definition of RoHS Compliant are products that are clearly "Out of Scope" of the RoHS Directive such as hand tools and other non-electrical accessories.

Non-RoHS Compliant

These part numbers are identified with a "t" symbol. These products do not comply with the material restrictions of the European Union Directive 2002/95/EC.

5 of 6 Compliant

A "I" symbol identifies these part numbers. These products do not fully comply with the European Union Directive 2002/95/EC because they contain lead in solderable interfaces (they do not contain any of the other five restricted substances above allowable limits). However, these products may be suitable for use in RoHS applications where there is an application-based exception for lead in solders, such as the server, storage, or networking infrastructure exemption. Note: Information regarding RoHS compliance is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information provided by our suppliers. This information is subject to change. For latest compliance status, refer to our website referenced below. So whatever your questions when it comes to RoHS, we've got the answers at http://www.TE.com/customersupport/rohssupportcenter/

Getting the information you need

Our comprehensive on-line RoHS Customer Support Center provides a forum to answer your questions and support your RoHS needs. A RoHS FAQ (Frequently Asked Questions) is available with links to more detailed information. You can also submit RoHS questions and receive a response within 24 hours during a normal work week. The Support Center also provides:

- Cross-Reference from Non-compliant to Compliant Products
- Ability to browse RoHS Compliant Products in our on-line catalog: <u>www.TE.com/commerce/alt/RohsAltHome.do</u>
- Downloadable Technical Data Customer Information Presentation
- More detailed information regarding the definitions used above

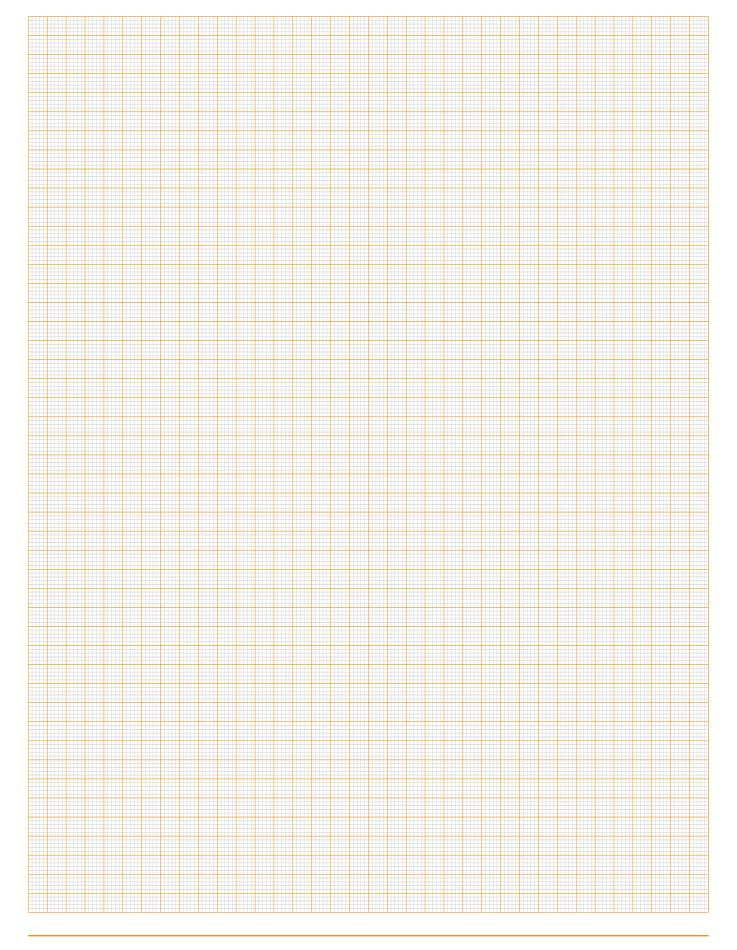
AWG Code	Diameter (Inch)	Diameter (mm)	F (mm²)
000000	0.5800	14.733	170.0
00000	0.5165	13.13	135.0
0000	0.4600	11.684	103.8
000	0.4096	10.40	79.0
00	0.3648	9.27	67.5
0	0.3249	8.25	53.4
1	0.2893	7.34	42.2
2 3	0.2576	6.55	33.7
3 4	0.2294	5.82	26.6
	0.2043	5.18	21.0
5	0.1819	4.62	16.9
6	0.1620	4.115	13.25
7	0.1443	3.66	10.25
8	0.1285	3.26	8.34
9	0.1144	2.90	6.6
10	0.1019	2.59	5.27
11	0.0907	2.30	4.15
12	0.0808	2.05	3.3
13	0.0720	1.83	2.63
14	0.0641	1.63	2.08
15	0.0571	1.45	1.65
16	0.0508	1.29	1.305
17	0.0453	1.14	1.01
18	0.0403	1.02	0.79
19	0.0359	0.91	0.65
20	0.0320	0.81	0.51
21	0.0285	0.72	0.407
22	0.0253	0.64	0.32
23	0.0226	0.57	0.255
24	0.0201	00.51	0.205
25	0.0179	0.455	0.162
26	0.0159	0.40	0.125
27	0.0142	0.36	0.102
28	0.0126	00.320	0.08
29	0.0113	00.287	0.0646
30	0.0100	00.254	0.0516
31	0.0089	00.226	0.04
32	0.0080	00.203	0.0324
33	0.0071	00.180	0.0255
34	0.0063	00.160	0.02
35	0.0056	00.142	0.0158
36	0.0050	00.142	0.0130
37	0.0045	00.114	0.01
38	0.0043	00.101	0.008
30 39	0.0040	00.089	0.008
40	0.0035	00.079	0.0049
40 41	0.0031	00.079	0.00395
41 42			
	0.0025	00.064	0.00321
43	0.0022	00.056	0.00246
44	0.00198	00.050	0.00196
45	0.00176	00.045	
46	0.00157	00.040	
47	0.00140	00.036	
48	0.00124	00.031	
49	0.00110	00.028	
50	0.00099	00.025	

Remark: Starting from 0.03 mm2 (AWG 32) a wire can be crimped.

MCON Interconnection System	Page	Powertrain Systems	Safety & Security Systems	Convenience	Driver Information	Body & Chassis Systems
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Receptacle Contacts – Clean Body (CB)	5	•	•	•	•	•
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Sealed MCON 1.2 Receptacle Housing for Locking Lance Contacts 4 to 8 Positions – up to 130°C	17	•	•	•	•	•
Sealed MCON 1.2 Tab Housing for Locking Lance Contacts 2 to 8 Positions - up to 130 °C	18	•	•	•	•	•
Sealed MCON 1.2 Gen2 Receptacle Housing for Locking Lance Contacts 2 to 5 Positions – up to 150 °C	19	•	•	•	•	•

MCON Interconnection System	Page	Powertrain Systems	Safety & Security Systems	Convenience	Driver Information	Body & Chassis Systems
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MCON TAB AND RECEPTACLE CONTACTS

MCON INTERCONNECTION SYSTEM

MCON is a series of contact systems commonly used for electrical and electronic applications for passenger cars and commercial vehicles. The contact design meets standardized blade sizes and interface requirements of the automotive industry.

Except the miniaturized MCON 0.50 contact system, all contacts follow the two-piece contact design strategy to separate the electrical from the mechanical performance.

The MCON contact series is available for sealed and unsealed applications. For a fast and economic termination process, TE Application Tooling is offering a vast portfolio of application equipment.

The MCON advantages:

- High performance copper alloy
- Redundant contact point technology for higher reliability
- High vibration level support to meet future requirements
- Overstress protection of the contact springs
- Contact box with polarization and secondary locking feature*
- Protected locking lance**
- Sealed and unsealed version
- -40 °C up to 150 °C temperature range***
- 3 directional secondary locking access

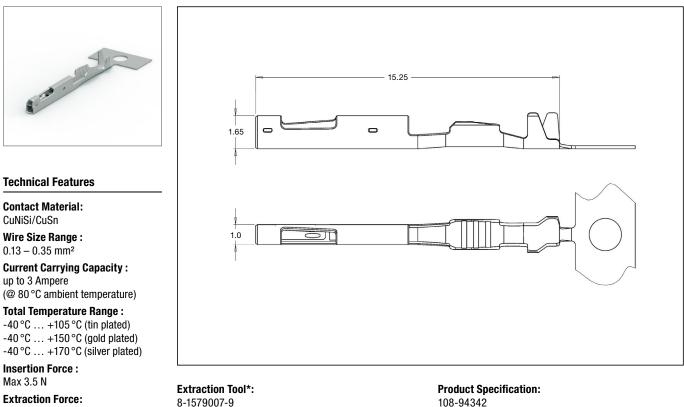
- MCON 0.50, MCON 1.2, MCON 2.8 and MCON 6.3
 same level for locking lance and secondary feature
- ** Except clean body version
- *** -40 °C to 180 °C with innovative surface technology available

MCON Interconnection System MCON 0.50 mm Contact System

Receptacle Contacts

Product Drawing:

2208562



Extraction Force: Max 3 N

108-94342 **Application Specification:** 114-94191

* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Standard Recectaple Contact (SRC)

Wire Size Range (mm ²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool complete \diamond)	
0.13 – 0.17	0.85 - 1.10	2177908	-1 / -3	2151332-x		
0.00 0.05	0.95 – 1.20	0177000	-1 / -3	2151523-x	4-1579014-1	
0.22 – 0.35	1.20 – 1.30	2177909	-1 / -3	2151524-x	,	

*) Material and Finish: xxx-1 = CuNiSi, pre-tin plated xxx-3 = CuNiSi, selective silver plated Note: All part numbers are **RoHS and ELV compliant** ◆) The pre- and suffix for the applicators depends on the applied termination equipment

Catalog 1308070-4 Revised 09-2016

MCON Interconnection System MCON 1.2 mm Contact System

Receptacle Contacts – Locking Lance (LL)



Technical Features

Contact Material: CuSn / CuNiSi

Wire Size Range: 0.13 - 1.5 mm²

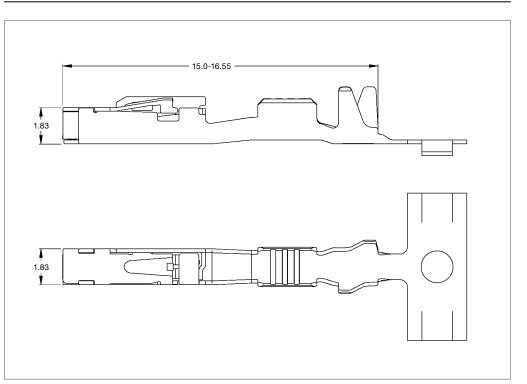
Current Carrying Capacity: up to 17 Ampere

(@ 80 °C ambient temperature)

Total Temperature Range: -40 °C ... +130 °C (tin plated) -40 °C ... +150 °C (gold plated) -40 °C ... +150 °C (silver plated)

Insertion Force:

Max 4 N **Extraction Force:** Max 2.5 N



Extraction Tool*: 5-1579007-3 **Product Drawing:** 1452674

Product Specification: 108-18782 **Application Specification:** 114-18464

* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Standard Recectaple Contact (SRC)

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool	Die Set	Mating Tab Contact
0.13 – 0.22	0.85 - 1.05	2141861	-1 / -2 / -3	x-2151333-x	On request 🛇)	On request \diamondsuit)	2141864
0.25 - 0.35	1.10 – 1.75	7-1452653	-1 / -2 / -3	x-2151042-x	539635-1	4-1579001-3	5-1418758
0.50 – 0-75	1.4 – 1.9	7-1452656	-1 / -2 / -3	x-2151037-x		4-1579001-2	5-1418760
1.0 – 1.5	1.9 – 2.4	7-1452659	-1 / -2 / -3	x-2151353-x		4-1579001-1	1418762

Receptacle Contact with Single Wire Sealing (SWS) System

Wire Size Range (mm ²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool	Die Set	Mating Tab Contact
0.13 – 0.22	0.85 - 1.05	2141970	-1 / -2 / -3	x-2151585-x	On request 🛇)	On request 🛇)	2141868
0.25 - 0.35	1.10 – 1.75	7-1452665	-1 / -2 / -3	x-2151041-x ^{a)} x-2266276-x ^{b)}	- 539635-1	4-1579001-7	1718758
0.50 - 0.75	1.4 – 1.9	7-1452668	-1 / -2 / -3	x-2151036-x		4-1579001-6	1718760
1.0 – 1.5	1.9 – 2.4	7-1452671	-1 / -2 / -3	x-2151049-x		4-1579001-5	1718762

a) Sealed Application

b) Sealed Application - Insulation crimp width 3.05mm [.120"], applies insulation diameter range of 1.10-1.75mm [.043-.069"]

*) Material and Finish: xxx-1 = CuNiSi, pre-tin plated xxx-2 = CuNiSi, selective gold plated xxx-3 = CuNiSi, selective silver plated Note: All part numbers are RoHS and ELV compliant ♦) The pre- and suffix for the applicators depends on the applied termination equipment

MCON Interconnection System MCON 1.2 mm Contact System

Tab Contacts - Locking Lance (LL)



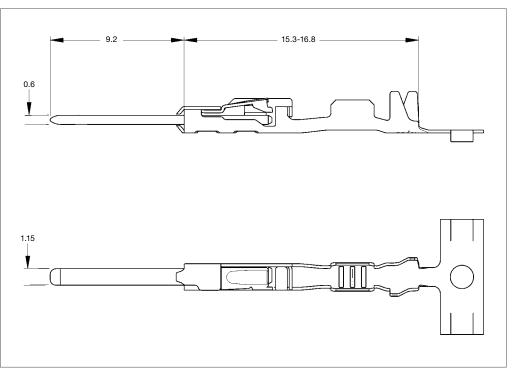
Technical Features

Contact Material: CuSn/CuNiSi

Wire Size Range: 0.13-1.5 mm²

Current Carrying Capacity: up to 17 Ampere (@ 80 °C ambient temperature)

Total Temperature Range: -40 °C ... +130 °C (tin plated) -40 °C ... +150 °C (gold plated) -40 °C ... +150 °C (silver plated)



Extraction Tool*: 5-1579007-3 **Product Drawing:** 1418754

Product Specification: 108-18782 **Application Specification:** 114-18464

* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Standard Tab Contact

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool	Die Set	Mating Rec Contact
0.13 – 0.17	0.85 – 1.2	2141864	-1 /-2/ -3	x-2151657-x	On request \diamond)	On request 🛇)	2141861
0.25 - 0.35	1.1 – 1.75	5-1418758	-1 /-2/ -3	x-2151311-x	_	4-1579001-3	7-1452653
0.50 - 0.75	1.4 – 1.9	5-1418760	-1 /-2/ -3	x-2151300-x	539635-1	4-1579001-2	7-1452656
1.0 – 1.5	1.9 – 2.4	1418762	-1 /-2/ -3	x-2151479-x		4-1579001-1	7-1452659

Tab Contact with Single Wire Sealing (SWS) System

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool \diamond)	Die Set 🔿)	Mating Rec Contact
0.13 – 0.17	0.85 – 1.2	2141868	-1 /-2/ -3	x-2151658-x	On request	On request	2141970
0.25 - 0.35	1.1 – 1.6	1718758	-1 /-2/ -3	x-2151596-x		4-1579001-7	7-1452665
0.50 - 0.75	1.4 – 1.9	1718760	-1 /-2/ -3	x-2151477-x	539635-1	4-1579001-6	7-1452668
1.0 – 1.5	1.9 – 2.4	1718762	-1 /-2/ -3	x-2151480-x	-	4-1579001-5	7-1452671

*) Material and Finish: xxx-1 = CuNiSi, pre-tin plated xxx-2 = CuNiSi, selective gold plated xxx-3 = CuNiSi, selective silver plated Note: All part numbers are **RoHS and ELV compliant** •) The pre- and suffix for the applicators depends on the applied termination equipment

MCON Interconnection System MCON 1.2 mm Contact System

Receptacle Contacts – Clean Body (CB)



Technical Features

Contact Material: CuSn / CuNiSi

Wire Size Range: 0.25 - 1.5 mm²

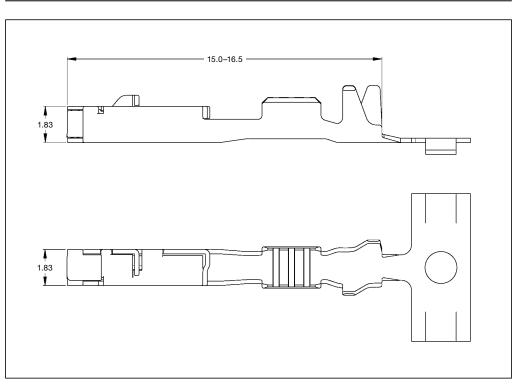
Current Carrying Capacity: up to 17 Ampere (@ 80 °C ambient temperature)

Total Temperature Range: -40 °C ... +130 °C (tin plated)

-40 °C ... +150 °C (gold plated) -40 °C ... +150 °C (silver plated) **Insertion Force:**

Max 4 N

Extraction Force: Max 2.5 N



Extraction Tool*: 1-1579028-1 **Product Drawing:** 1534326

Product Specification: 108-18782 **Application Specification:** 114-18464

* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Standard Recectaple Contact (SRC)

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool \diamondsuit)	Die Set 🛇)	Mating Tab Contact
0.25 - 0.35	1.10 – 1.75	1534594	-1 /-2/ -3	x-2151470-x	539635-1	1579001-6	1718348-x
0.50 - 075	1.4 – 1.9	1670144	-1 /-2/ -3	x-2151068-x	2-1579016-1		1718350-x
1.0 – 1.5	1.9 – 2.4	1452503	-1 /-2/ -3	x-2151468-x	1-1579001-3		N/A

Receptacle Contact with Single Wire Sealing (SWS) System

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool \diamondsuit)	Die Set 🛇)	Mating Tab Contact
0.25 – 0.35	1.10 – 1.75	1418844	-1 /-2/ -3	x-2266013-x		3-1579001-9	2121114-x
0.50 - 075	1.4 – 1.9	1670146	-1 /-2/ -3	x-2151981-x	539635-1 	2-1579016-2	2141116-x
1.0 – 1.5	1.9 – 2.4	1418850	-1 /-2/ -3	x-2266515-x		3-1579001-7	2177610-x

*) Material and Finish: xxx-1 = CuNiSi, pre-tin plated xxx-2 = CuNiSi, selective gold plated xxx-3 = CuNiSi, selective silver plated Note: All part numbers are RoHS and ELV compliant ♦) The pre- and suffix for the applicators depends on the applied termination equipment

MCON Interconnection System MCON 1.2 mm Contact System

Tab Contacts - Clean Body (CB)



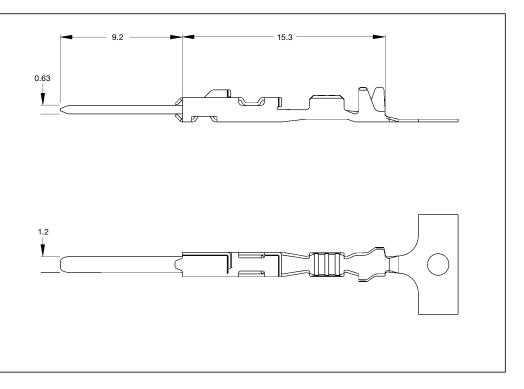
Technical Features

Contact Material: CuSn Wire Size Range:

0.25 - 0.75 mm²

Current Carrying Capacity: up to 17 Ampere (@ 80 °C ambient temperature)

Total Temperature Range: -40 °C ... +130 °C (tin plated) -40 °C ... +150 °C (gold plated) -40 °C ... +150 °C (silver plated)



Extraction Tool*: 8-1579008-4 **Product Drawing:** 1718398

Product Specification: 108-18782 **Application Specification:** 114-18464

* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Standard Tab Contact

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool	Die Set	Mating Rec Contact
0.25 – 0.35	1.1 – 1.6	1718348	-1 /-2 /-3	x-2151042-x	- 539635-1	4-1579001-3	1534594-x
0.50 – 075	1.4 – 1.9	1718350	-1 /-2 /-3	x-2151037-x		4-1579001-2	1670144-x

Tab Contact with Single Wire Sealing (SWS) System

Wire Size Range (mm ²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool	Die Set	Mating Rec Contact
0.25 - 0.35	1.1 – 1.6	2141114	-3	x-2266516-x	539635-1	4-1579001-7	1418844-x
0.50 - 075	1.4 – 1.9	2141116	-3	x-2151477-x	On request \diamond		1670146-x
1.0 – 1.5	1.9 – 2.4	2177610	-3	x-2151480-x	· On request ◇)	On request ↔) -	1418850-x

*) Material and Finish: xxx-1 = CuNiSi, pre-tin plated xxx-2 = CuNiSi, selective gold plated xxx-3 = CuNiSi, selective silver plated Note: All part numbers are **RoHS and ELV compliant** •) The pre- and suffix for the applicators depends on the applied termination equipment

Catalog 1308070-4 Revised 09-2016

MCON Interconnection System HPF 1.2 mm Contact System

Receptacle Contacts – Locking Lance (LL)

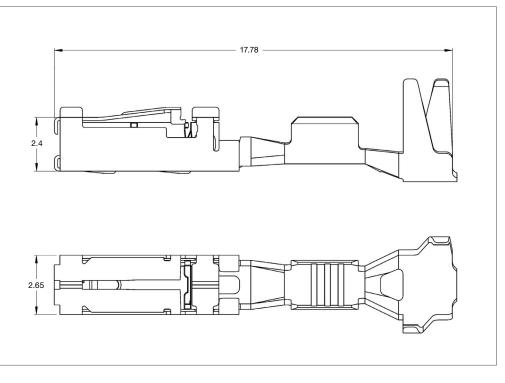


Technical Features

Wire Size Range: 0.35 – 1.0 mm²

Current Carrying Capacity: up to 17 Ampere (@ 80 °C ambient temperature)

Total Temperature Range: -40 °C ... +150 °C (silver plated)



Extraction Tool*: 3-1579018-4 **Product Drawing:** C-2282325 Product Specification: 108-94432 Application Specification: 114-18912

* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Receptacle Contacts with Single Wire Sealing (SWS) System

Wire Size Range (mm ²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator ◆)	Hand Tool	Die Set
0.35	0.9 – 1.4mm	2208363	-3	x-2151518-x		
0.50	1.4 – 2.1mm	2208362	-3	x-2151519-x	6-1579016-5	On request 🛇)
0.75 – 1.00	1.4 – 2.1mm	2208360	-3	x-2151520-x	_	

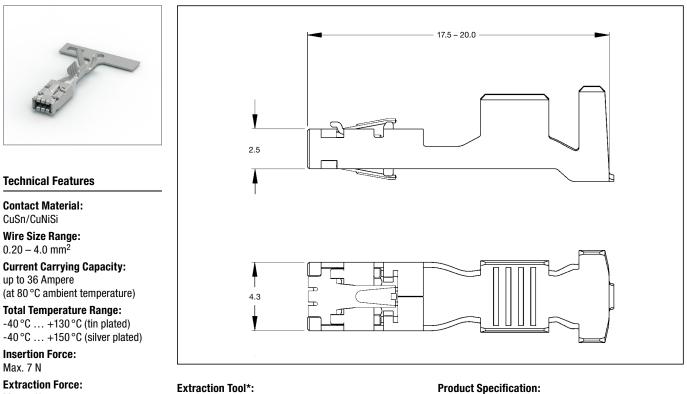
*) Material and Finish: xxx-3 = CuNiSi, selective silver plated

Note: All part numbers are RoHS and ELV compliant The pre- and suffix for the applicators depends on the applied termination equipment In case of Tooling query please contact your local TE Connectivity representative

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MCON Interconnection System MCON 2.8mm Contact System

Receptacle Contacts – Locking Lance (LL)



Max. 6 N

Product Drawing: 1719797

5-1579008-2

Product Specification: 108-94002 Application Specification: 114-18718

* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Standard Receptacle Contacts (SRC)

Wire Size Range	Insulation Diameter	Part Numbers						
(mm ²)	(mm) FLR	Strip Form	Material and Finish *)	Applicator 🔶)	Hand Tool	Die Set		
0.20 - 0.35	1.15 – 1.40	1719836	-1 / -3	x-2151590-x		9-1579004-6		
0.50	1.4 - 1.6	1563719	-1 / -3	x-2151566-x	-	9-1579004-7		
0.75 – 1.00	1.7 – 2.1	1719838	-1 / -3	x-2151390-x	- 539635-1	9-1579004-7		
>1.0 - 2.50	2.2 - 3.0	1719840	-1 / -3	x-2151509-x ^{a)} x-2151604-x ^{b)}	- 009030-1	9-1579004-8		
>2.5 - 4.00	3.4 - 3.7	1718475	-1 / -3	x-2151389-x	-	9-1579004-9		

a) all wire sizes except for 2.5 ACOME b) for 2.5 mm² ACOME Wire only (preliminary)

Receptacle Contacts with Single Wire Seal (SWS) System

Wire Size Range	Insulation Diameter	Part Numbers							
(mm ²)	(mm) FLR	Strip Form	Material and Finish *)	Applicator 🔶)	Hand Tool	Die Set			
0.50	1.4 – 1.6	1563935	-1 / -3	x-2151513-x	On request 🛇)	6-1579014-7			
0.75 – 1.00	1.7 – 2.1	1670802	-1 / -3	x-2151561-x		6-1579014-1			
>1.0 - 2.50	2.2 - 3.0	1670804	-1 / -3	x-2151570-x ^{a)}	539635-1	6-1579014-2			
>1.0 = 2.50	2.2 - 3.0	1070004	-1/-3	x-2151582-x ^{b)}		0-13/9014-2			
>2.5 - 4.00	3.4 - 3.7	1670806	-1 / -3	x-2266517-x		6-1579014-3			

a) all wire sizes except for 2.5 ACOME

b) for 2.5mm² ACOME Wire only

xxx-3 = CuNiSi, selective silver plated

*) Material and Finish: xxx-1 = CuNiSi, pre-tin plated

Note: All part numbers are **RoHS and ELV compliant** ◆) The pre- and suffix for the applicators depends on the applied termination equipment

MCON Interconnection System MCON 6.3mm Contact System

Receptacle Contacts – Clean Body (CB)



Technical Features

Contact Material: CuSn/CuNiSi

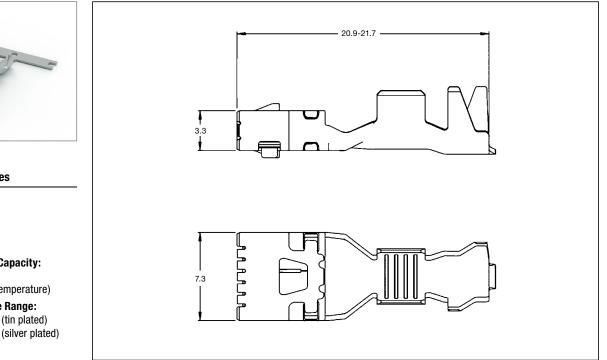
Wire Size Range: $>2.5 - 6.0 \text{ mm}^2$

Current Carrying Capacity: up to 54 Ampere (at 80 °C ambient temperature)

Total Temperature Range: -40 °C ... +130 °C (tin plated)

-40 °C ... +150 °C (silver plated) **Insertion Force:**

Max. 15 N **Extraction Force:** Max. 10 N



Extraction Tool*: 1579028-1 **Product Drawing:** 2177772

Product Specification: 108-94149 **Application Specification:** 114-18944

* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Standard Receptacle Contacts (SRC) in Clean Body

				Part Numbers		
Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Strip Form	Material and Finish *)	Applicator �)	Hand Tool	Die Set
>2.5 - 4.0	3.4 – 3.7	2177770	-1 / -3	x-2266096-x		On request ◇)
>4.0 - 6.0	4.0 - 4.3	2177771	-1 / -3	x-2266095-x	- On request ↔)	Un request \vee)

*) Material and Finish: xxx-1 = CuNiSi, pre-tin plated

xxx-3 = CuNiSi, selective silver plated

Note: All part numbers are RoHS and ELV compliant ♦) The pre- and suffix for the applicators depends on the applied termination equipment \diamondsuit) In case of Tooling query please contact your local TE Connectivity representative

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MCON Interconnection System MCON 8 mm Contact System

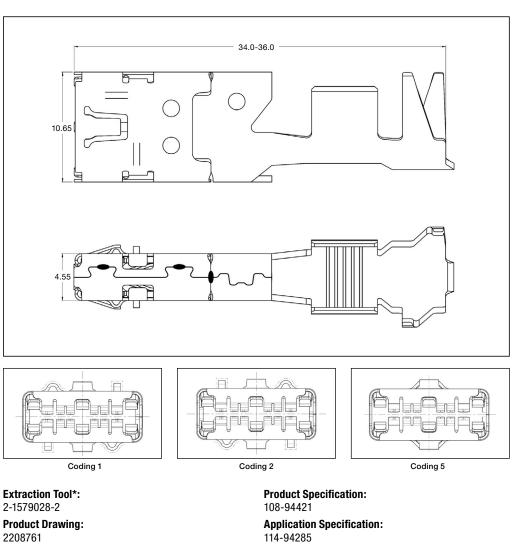
Receptacle Contacts



Technical Features

Wire Size Range: >2.5 - 16 mm² Current Carrying Capacity: up to 90 Ampere (@ 80 °C ambient temperature) Total Temperature Range:

-40 °C ... +180 °C (silver plated)



* The option which extraction tool is the right tool for the application is dependent on the assembly of the contact and the connector.

Standard Receptacle Contact (SRC)

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Coding •)	Part Number	Material and Finish *)	Applicator �)	Hand Tool	Die Set
>2.5 - 4.0	2.7 – 3.7	1-/2-/5-	2208762	-3	x-2266457-x	_	
6.0 - 10.0	4.0 - 6.5	1- / 2- / 5-	2208763	-3	x-2266456-x	2-1579028-2	On request \diamond)
16	8.3 max.	1- / 2- / 5-	2208764	-3	x-2276053-x	-	

Receptacle Contact with Single Wire Seal (SWS) System

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Coding •)	Part Number	Material and Finish *)	Applicator �)	Hand Tool	Die Set
>2.5 - 4.0	2.7 – 3.7	1- / 2-	2208765	-3	x-2266455-x	- 2-1579028-2	On request 🛇)
6.0 - 10.0	4.0 - 6.5	1- / 2-	2208766	-3	x-2266457-x	- 2-15/9020-2	on request ~)

•) Coding:

1-xxx = Coding 12-xxx = Coding 25-xxx = Coding 5

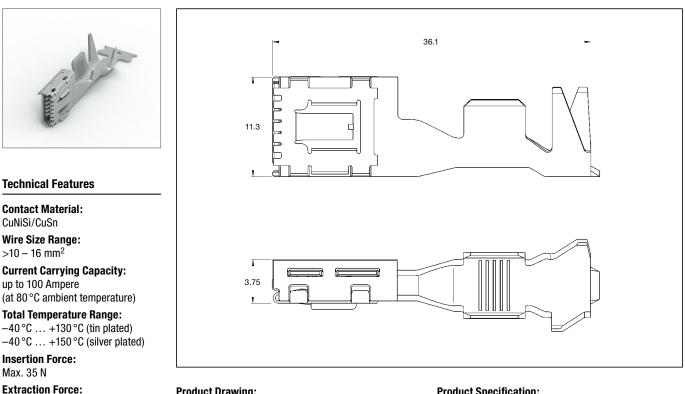
*) Material and Finish: xxx-3 = CuNiSi, selective silver plated

Note: All part numbers are RoHS and ELV compliant The pre- and suffix for the applicators depends on the applied termination equipment

Catalog 1308070-4 Revised 09-2016

MCON Interconnection System MCON 9.5 mm Contact System

Receptacle Contacts



Product Drawing: 1823044

Product Specification: 108-94150 **Application Specification:** 114-18945

Standard Receptacle Contact (SRC)

Max. 10 N

Wire Size Range (mm²)	Insulation Diameter (mm) FLR	Part Number	Material and Finish *)	Applicator �)	Hand Tool	Die Set
>10	5.8 - 6.8	1-1823032	-1 /-3	x-1893256-x		
16	7.5 – 8.1	1-1823034	-1 /-3	x-1893255-x	- On request ↔)	On request 🛇)

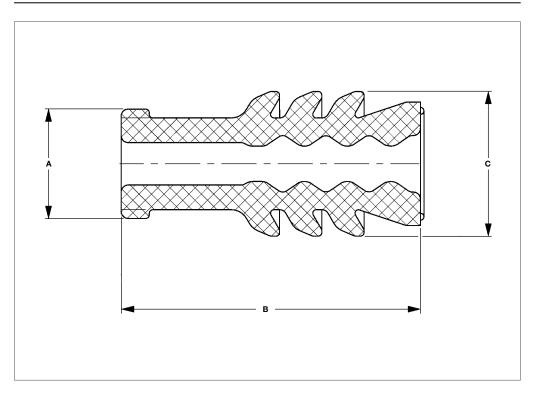
*) Material and Finish: xxx-1 = CuNiSi, pre-tin plated

xxx-3 = CuNiSi, selective silver plated

Note: All part numbers are RoHS and ELV compliant lacksim) The pre- and suffix for the applicators depends on the applied termination equipment

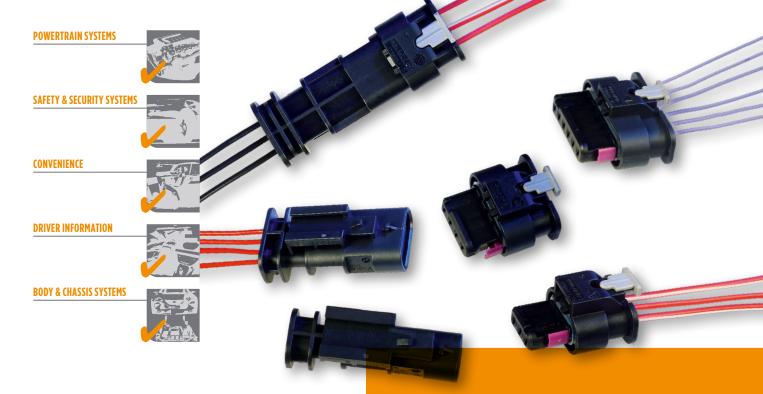
MCON Interconnection System Single Wire Seals and Sealing Plugs for MCON Contacts

Single Wire Seals and Sealing Plugs for MCON Contacts



Single Wire Seals and Sealing Plugs for MCON Contacts

Cavity Diameter	Insulation Diameter	Color	Dort Number		Dimensions (mm)		- Used for
(mm)	(mm) FLR	COIOF	Part Number	Α	В	C	- Used for
	0.9-1.4	Yellow	967067-2				
3.55	1.4-2.1	Green	967067-1	3.1	8.5	4.1	MCON 1.2
	Sealing Plug	Blue	967056-1	-			
	1.2-1.4	White	2297816-1				
3.58	1.4-1.6	Green	2297817-1	3.2	13.0	3.9	HPF 1.2
3.30	1.7-1.9	Orange	2297818-1	3.2	13.0	3.9	NPF 1.2
	1.9-2.1	Yellow	2297819-1				
	0.9-1.9	Gray	963142-1				
3.95	1.9-2.4	Green	967067-1	3.1	8.6	4.7	MCON 1.2
	Sealing Plug	White	963143-1				
	1.4-2.1	Blue	828904-2				
4.9	2.2-3.0	White	828905-1	3.4	7.8	5.6	MCON 2.8
	Sealing Plug	Natural	828922-1				
6.4	3.4-3.7	Green	828985-1	3.4	7.8	7.2	MCON 2.8
0.4	Sealing Plug	Brown	828986-1	3.4	7.0	1.2	MICON 2.0
8.5	3.4-3.7	Green	967608-1	4.1	9.3	9.4	MCON 6.3
0.0	4.0-4.3	Blue	1719972-1	5.5	9.5	9.4	MCON 0.3
	5.7-6.5	White	2300588-1				
	5.4-6.0	Brown	2300588-2*				
14.4	4.4-5.0	Gray	2300588-3*	9.95	16.5	15.5	MCON 8
14.4	4.0-4.4	Yellow	2300588-4*		10.0	10.0	
	3.3-3.7	Blue	2300588-5*				
	2.7-3.0	Green	2300588-6*				



HOUSINGS AND CONNECTORS

MCON Interconnection System INTRODUCTION

MCON connectors offer high reliability for use in the automotive industry

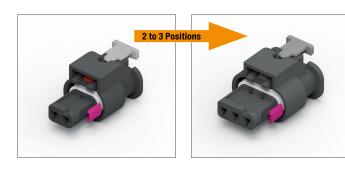
The new generation MCON connector system offers receptacle and tab housings with capability for waterproofing and resistance to conditions of extreme vibration.

The system is designed for electronic and electrical applications in motor vehicles, where vibrations and mechanical stress, in the long term, can affect the quality on the contact system.

Features

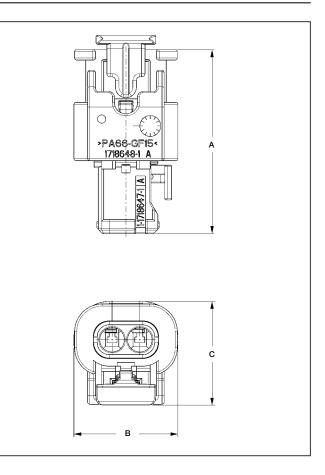
- CPA (Connector Position Assurance) capability
- High reliability status supported for long term use
- High vibration level supported
- Perfect design to avoid quality problems, reduce manufacturing and service cost
- Integrated secondary locking device delivered in pre-locked position
- Wire-to-Wire sealed and un-sealed connectors (SWS)
- Polarization, several keyings
- Locking mechanism for smaller connectors/ mating aid for higher numbers of ways

Sealed MCON 1.2 Receptacle Housing for Locking Lance Contacts - 2 to 3 Positions – up to 130 °C



Technical Features

Wire Size Range: max. 1.0 mm² Total Temperature Range: 130 °C Product Specification: 108-18969 Application Specification: 114-18861 Extraction Tool: 5-1579007-3

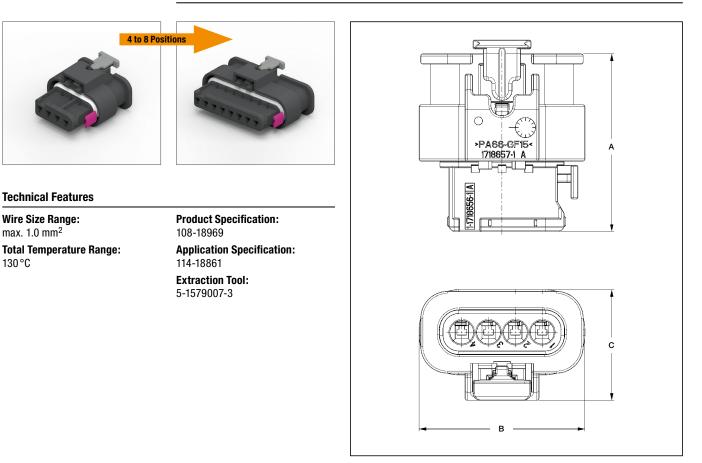


Sealed MCON 1.2 Receptacle Housing for Locking Lance Contacts - 2 to 3 Positions

No. of Positions	Keying Options	Housing Color	CPA Yes / No	180° turned Outer Housing	Part Number	А	Dimensions (mm) B	C	Mating Tab Housing
			Yes	_	1-1718643-1				1-1703498-x
		Disal	No		1-1670916-1				1-1703498-x
2	А	Black	Yes	Yes	1-1718888-1	26.5	15	14.8	N/A
			No	Yes	1-1670915-1				N/A
		Yellow	Yes	_	1-1718643-4				1-1703498-x
			Yes	_	2-1718643-1				2-1703498-x
			No		2-1670916-1				2-1703498-x
2	В	Natural	Yes	Yes	2-1718888-1	26.5	15	14.8	N/A
			No		2-1670915-1*				N/A
		Yellow	Yes	_	2-1718643-4				2-1703498-x
			Yes	_	3-1718643-1				N/A
		Dive	No		3-1670916-1*				N/A
2	С	Blue	Yes	Yes	3-1718888-1	26.5	15	14.8	N/A
			No		3-1670915-1*				N/A
		Yellow	Yes	_	3-1718643-4				N/A
			Yes	-	1-1718644-1				1-1703494-x
	A	Black	No		1-1670917-1				1-1703494-x
	P	Network	Yes		2-1718644-1	00 5	10	14.0	2-1703494-x
3	В	Natural	No		2-1670917-1	26.5	19	14.8	2-1703494-x
	0		Yes		3-1718644-1*				N/A
	С	Blue	No		3-1670917-1*				N/A

* on request

Sealed MCON 1.2 Receptacle Housing for Locking Lance contacts - 4 to 8 Positions – up to 130 °C



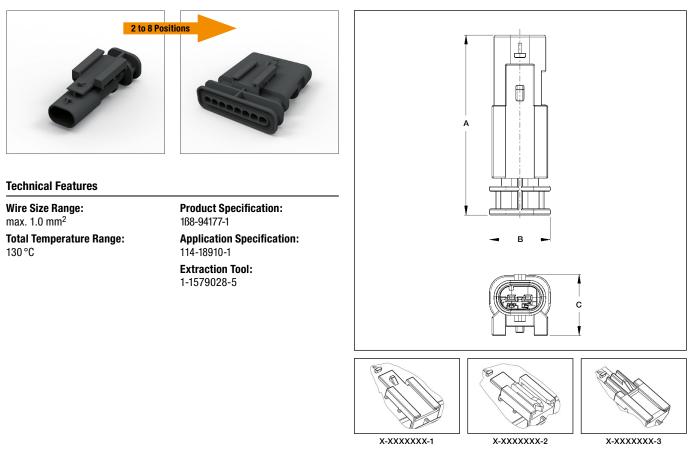
Sealed MCON 1.2 Receptacle Housing for Locking Lance Contacts - 4 to 8 Positions

No. of Positions	Keying Options	Housing Color	CPA Yes / No	180° turned Outer Housing	Part Number	А	Dimensions (mm) B	C	Mating Tab Housing
	optiono		Yes	u	1-1718645-1				1-1564559-x
			No		1-1670918-1				1-1564559-x
	А	Black	No		1-2286471-1				N/A
			Yes	– Yes –	1-2289107-1				N/A
4 -	_		Yes		2-1718645-1	26.5	24.7	16.5	2-1564559-x
	В	Natural	No		2-1670918-1				2-1564559-x
			Yes		3-1718645-1*				N/A
	C	Blue	No		3-1670918-1*				N/A
			Yes		1-1718806-1				1-2141520-x
	А	Black	No		1-1670921-1				1-2141520-x
			Yes	Yes	1-2177255-1				N/A
5			Yes		2-1718806-1	26.5	28.7	16.5	2-2141520-x
	В	Natural	No		2-1670921-1				2-2141520-x
-	0		Yes		3-1718806-1*				N/A
	С	Blue	No		3-1670921-1*				N/A
	٨	Disala	Yes		1-1718646-1				1-2141324-x
0	А	Black	No		1-1670919-1	00 F	00.7	10 5	1-2141324-x
6	P	Madamat	Yes		2-1718646-1*	26.5	32.7	16.5	N/A
	В	Natural	No		2-1670919-1*				N/A
	А	Diook	Yes		1-1719393-1				1-1703506-1
8 -	А	Black	No		1-1670920-1	26.5	40.7	16.5	1-1703506-1
0	В	Natural	Yes		2-1719393-1*	20.0	40.7	10.0	N/A
	D	Natural	No		2-1670920-1*				N/A

* on request

All specifications subject to change. Consult TE Connectivity for latest specifications.

Sealed MCON 1.2 Tab Housing for Locking Lance Contacts - 2 to 8 Positions – up to 130 $^\circ\mathrm{C}$

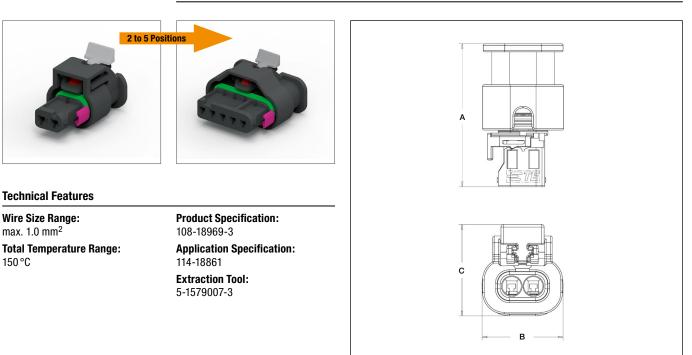


Sealed MCON 1.2 Tab Housing for Locking Lance Contacts - 2 to 8 Positions

No. of Positions	Keying Options	Housing Color	Part Number	A	Dimensions (mm) B	C	Mating Rec Housing
			1-1703498-1			14.95	
	Α	Black	1-1703498-2			17.05	1-1718643-1 or 1-1670916-1
0			1-1703498-3	44	14.8	17.1	
2			2-1703498-1	44	14.8	14.95	
	В	Gray	2-1703498-2			17.05	2-1718643-1 or 2-1670916-1
			2-1703498-3			17.1	
	^	Diask	1-1703494-1		·	14.95	1 1710044 1 221 1070017 1
0	Α	Black	1-1703494-2	44	10.0	17.05	1-1718644-1 or 1-1670917-1
3	В	Grou	2-1703494-1	44	18.8	14.95	0 1710044 1 at 0 1070017 1
	В	Gray	2-1703494-2			17.05	2-1718644-1 or 2-1670917-1
	^	Diask	1-1564559-1		·	16.3	1-1718645-1 or 1-1670918-1
4	А	Black	1-1564559-2	44	24.4	18.1	1-1718645-1011-1670918-1
4	P	Grou	2-1564559-1	44	24.4	16.3	0 1710045 1 25 0 1070010 1
	В	Gray	2-1564559-2*			18.1	2-1718645-1 or 2-1670918-1
	^	Dlask	1-2141520-1		·	16.3	1-1718806-1 or 1-1670921-1
F	А	Black	1-2141520-2*	4.4	28.2	18.1	2-1718806-1 or 2-1670921-1
5	В	Crov	2-2141520-1	44	28.2	16.3	1-1718806-1 or 1-1670921-1
	В	Gray	2-2141520-2*			18.1	2-1718806-1 or 2-1670921-1
	Α	Dlask	1-2141324-1		·	16.3	1-1718646-1 or 1-1607919-1
C	А	Black	1-2141324-2*	44	32.2	18.1	2-1718646-1 or 2-1670919-1
6	P	Grou	2-2141324-1*	44	32.2	16.3	1-1718646-1 or 1-1607919-1
	В	Gray	2-2141324-2*			18.1	2-1718646-1 or 2-1670919-1
	^	Diask	1-1703506-1			16.6	1-1719393-1 or 1-1670920-1
0	А	Black	1-1703506-2	4.4	40.0	18.7	2-1719393-1 or 2-1670920-1
8	D	0	2-1703506-1*	44	40.2	16.6	1-1719393-1 or 1-1670920-1
	В	Gray	2-1703506-2*			18.7	2-1719393-1 or 2-1670920-1

* on request

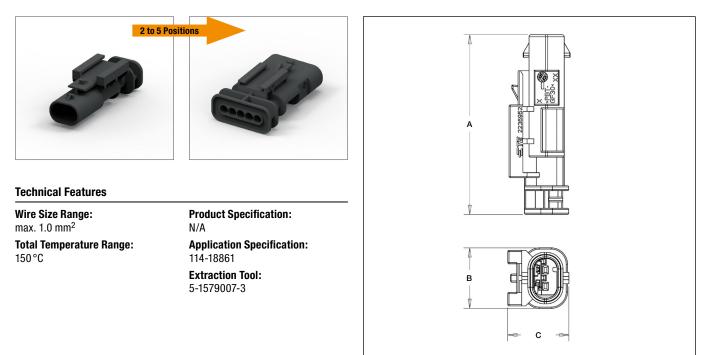
Sealed MCON 1.2 Gen2 Receptacle Housing for Locking Lance Contacts – up to 150 °C



Sealed MCON 1.2 Gen2 Receptacle Housing for Locking Lance Contacts

No. of Positions	Keying Options	Housing Color	CPA Yes / No	180° Turned Outer Housing	Part Number	A	Dimensions (mm) B	C	Mating Tab Housing
			Yes	Yes	1-2236896-3				N/A
	А	Black	Yes		1-2236896-5	-			1-2236952-5
			No		1-2236896-1	-			1-2236952-5
	_		Yes		2-2236896-5	-			2-2236952-5
	В	Natural	No		2-2236896-1	-			2-2236952-5
2			Yes		3-2236896-5	26.5	14.8	14.8	N/A
	С	Blue	No		3-2236896-1	-			N/A
	D	Violett	Yes		4-2236896-5	-			N/A
	E	Green	Yes		5-2236896-5	-			N/A
	F	Yellow	Yes		6-2236896-5	-			N/A
			Yes		1-2236343-5				1-2236953-5
	A	Black	No		1-2236343-1	-			1-2236953-5
	5		Yes		2-2236343-5	-	10		2-2236953-5
3	В	Natural	No		2-2236343-1	- 26.5	19	14.8	2-2236953-5
		Violett	Yes		4-2236343-5	-			N/A
	D		No		4-2236343-1	-			N/A
			Yes		1-2294256-5				N/A
	A	Black	No		1-2294256-1			105	N/A
4	P	Matural	Yes		2-2294256-5	- 26.5	24.2	16.5	N/A
	В	Natural	No		2-2294256-1	-			N/A
		Disale	Yes		1-2236898-5				1-2236954-5
F	A	Black	No		1-2236898-1	- 00 F	28.7	10 5	1-2236954-1
5	D	Netural	Yes		2-2236898-5	- 26.5	28.7	16.5	2-2236954-5
	В	Natural	No		2-2236898-1	-			2-2236954-1
	٨	Plaak	Yes		1-2294261-5				N/A
c	A	Black	No		1-2294261-1	- 06 E	22.2	1C E	N/A
6	D	Netural	Yes		2-2294261-5	- 26.5	32.2	16.5	N/A
	В	Natural	No		2-2294261-1	-			N/A

Sealed MCON 1.2 Gen2 Tab Housing for Locking Lance Contacts – up to 150 $^\circ\mathrm{C}$



Sealed MCON 1.2 Gen2 Tab Housing for Locking Lance Contacts

No. of Keying		g Housing	David Niverskaw		Dimensions (mm)	Mating Day Usuaing	
Positions	Options	Color	Part Number	А	В	C	Mating Rec Housing
0	А	Disel	1-2236952-5	44	14.8	14.95	1-2236896-5 or 1-2236896-1
Z	2 <u>B</u>	Black	2-2236952-5	- 44		14.95	2-2236896-5 or 2-2236896-1
0	A	Disale	1-2236953-5		18.8	14.05	1-2236343-5 or 1-2236343-1
3	В	Black	2-2236953-5	- 44		14.95	2-2236343-5 or 2-2236343-1
5	A	Black	1-2236954-5	- 44		16.3	1-2236898-5 or 1-2236898-1
5 –	В	DIACK	2-2236954-5	- 44	28.2	10.5	2-2236898-5 or 2-2236898-1

Sealed MCON 1.2 Receptacle Housing for Locking Lance Contacts - 2 Row Design

Technical Features

Number of Positions: 4, 6, 8, 10 Wire Size Range:

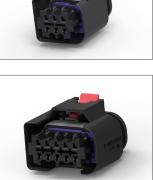
max. 1.0 mm² Temperature Range:

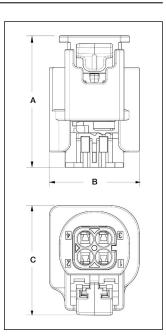
150 °C Product Specification: 108-94453

Application Specification: 114-94327









Sealed MCON 1.2 Receptacle Housing for Locking Lance Contacts - 2 Row Design

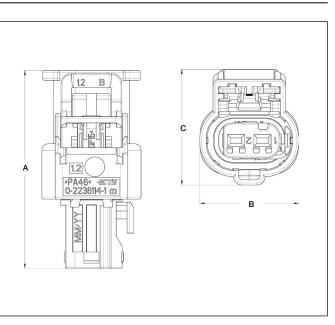
No. of Positions	Keying Options	Housing Color	Part Number	A	Dimensions (mm) B	C
4			1-2287960-5		19.8	
6	A		1-2287965-5	00	23.8	04.5
8		Black	1-2287970-5	29	27.8	24.5
10			1-2282337-5		31.8	

HPF 1.2 Series - up to 150 °C



Technical Features

Wire Size Range: max. 1.0 mm² Temperature Range: 150 °C Product Specification: N/A Application Specification: 114-94415 Extraction Tool: 3-1579018-4



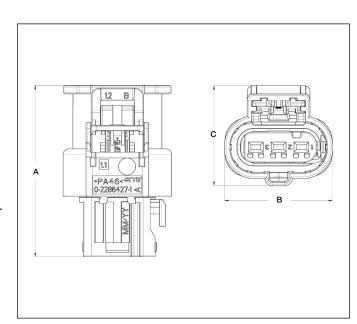
HPF 1.2 Series – Sealed, 2 Positions

	•••••, = ·							
No. of	Keying	Housing	Vibration	Part Number		Used for		
Positions	Options	Color	Level	Fait Nullipei	А	В	C	0560 101
	А	Black		5-2297795-1				
2	В	Brown	V6	5-2297795-2	30	15	16.05	HPF 1.2
	С	Blue		5-2297795-3				



Technical Features

Wire Size Range: max. 1.0 mm² Temperature Range: 150 °C Product Specification: N/A Application Specification: 114-94415 Extraction Tool: 3-1579018-4



HPF 1.2 Series - Sealed, 3 Positions

No. of Positions	Keying Options	Housing Color	Vibration Level	Part Number	А	Dimensions (mm) B	C	Used for
	А	black		5-2297811-1				
3	В	brown	V6	5-2297811-2	30	19	16.05	HPF 1.2
	С	blue	-	5-2297811-3				

Catalog 1308070-4

Revised 09-2016

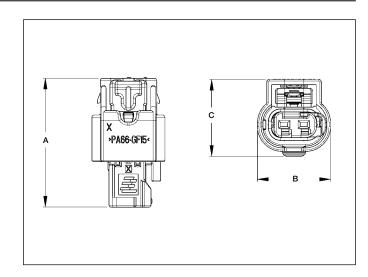
MCON Interconnection System Housings and Connectors

Sealed MCON 1.2 Receptacle Housing for Clean Body Contacts – up to 125 $^\circ\text{C}$



Technical Features

Wire Size Range: max. 1.0 mm² (20 –16 AWG) Total Temperature Range: 125 °C Product Specification: N/A Application Specification: 408-8928



Sealed MCON 1.2 Receptacle Housing for Clean Body Contacts

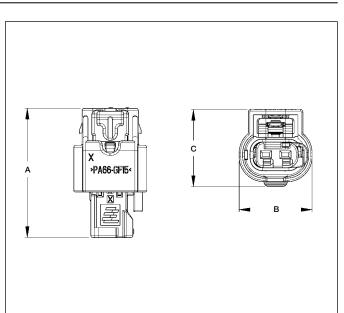
No. of	Keying	Housing	CPA	Part Number		Dimensions (mm)	
Positions	Options	Color	Yes / No	Part Number	Α	В	C
			No	1-1924067-1	_		
	Α	Black	Yes / Violet	1-1924067-9	_		
			Yes / Red	4-1924067-1	_		
			No	1-1924067-2	_	15	
2	В	Natural	Yes / Violet	2-1924067-0	26.5		15.8
			Yes / Red	4-1924067-2			
			No	1-1924067-3			
	С	Blue	Yes / Violet	2-1924067-1			
			Yes / Red	4-1924067-3			
	A	Black	No	1488991-1			
	A	DIALK	Yes	4-1488991-1			
	В	Natural	No	1488991-2			
3		inaturai	Yes	4-1488991-2	- 26.5	19	15.8
3	С	Blue	No	1488991-3	20.0	13	15.0
			Yes	4-1488991-3			
	D	Craw	No	1488991-4			
	U	Gray	Yes	4-1488991-4			
	٨	Diack	No	1924292-1			
	А	Black	Yes	4-1924292-1	_		
	В	Natural	No	1924292-2	-		
C	В	Natural	Yes	4-1924292-2	- 00 F		17 5
6	С	Dhue	No	1924292-3	- 26.5	32.7	17.5
	U	Blue	Yes	4-1924292-3	-		
	D	Grav	No	1924292-4	-		
	D	Gray	Yes	4-1924292-4	_		

Sealed MCON 1.2 Receptacle Housing for Clean Body Contacts – up to 150 $^\circ\mathrm{C}$



Technical Features

Wire Size Range: max. 1.0 mm² (20–16 AWG) Total Temperature Range: 150 °C Product Specification: N/A Application Specification: 408-8928



Sealed MCON 1.2 Receptacle Housing for Clean Body Contacts

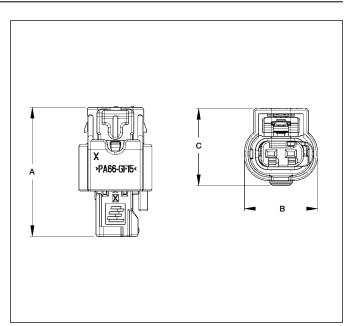
No. of	Keying	Housing	CPA	Part Number		Dimensions (mm)		
Positions	Options	Color	Yes / No		Α	В	C	
	А		No	2098557-1				
		-	Yes	4-2098557-1				
2	В	Brown	No	2098557-2	26.5	15	15.8	
-		-	Yes	4-2098557-2				
	С		No	2098557-3				
	Ŭ		Yes	4-2098557-3				
	А		No	2098541-1				
	~		Yes	4-2098541-1				
	В		No	2098541-2				
3	D	- Brown	No	4-2098541-2	26.5	19	15.6	
3	С	DIOMI	No	2098541-3	20.0		10.0	
-			Yes	4-2098541-3	-			
	D		No	2098541-4	-			
			Yes	4-2098541-4				
	Α	Δ	Black	No	1-1456426-1			
		DIdUK	Yes	4-1456426-1		24.7		
	В	B Natural	No	1-1456426-2	•			
			Yes	4-1456426-2	00 г		101	
4		Ы	No	1-1456426-3	26.5		16.1	
	С	Blue	Yes	4-1456426-3				
		0	No	1-1456426-4				
	D	Gray	Yes	4-1456426-4				
			No	2098559-1				
	А		Yes	4-2098559-1				
6		-	No	2098559-2				
	В	.	Yes	4-2098559-2		00 7	47 -	
		- Natural	No	2098559-3	26.5	32.7	17.5	
	С	-	Yes	4-2098559-3				
		_	No	2098559-4				
	D		Yes	4-2098559-4				

Sealed MCON 1.2 Receptacle Housing for Clean Body Contacts - Low Profile Sidelatch –up to 150 $^{\circ}\mathrm{C}$



Technical Features

Wire Size Range: max. 1.0 mm² (20 – 16 AWG) Total Temperature Range: 150 °C Product Specification: N/A Application Specification: 408-8928



Sealed MCON 1.2 Receptacle Housing for Clean Body Contacts

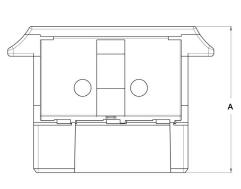
No. of	Keying	Housing	CPA	180° turned	Dout Number		Dimensions (mm)	
Positions	Options	Color	Yes / No	Outer Housing	Part Number	Α	В	С
	А			-	2098641-1		19.9	
	В	-	N	-	2098641-2	_		
	С	-	No	_	2098641-3	_		
0	Α	- Duauna		Yes	2098641-4	- 00 5		11.0
2	Α	Brown		Yes	2098641-5	- 26.5		11.2
	Α	-		_	2098641-6	_		
	В		Yes	_	2098641-7	-		
	C	-		_	2098641-8	-		

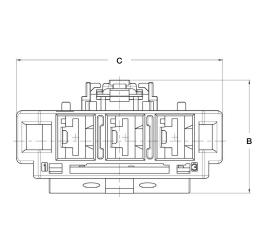
3 Positions MCON 6.3 Housing



Technical Features

No. of Positions: 3 Wire Size Range: 2.5-6 mm² Product Specification: N/A Application Specification: 114-94372





3 Positions MCON 6.3 Housing

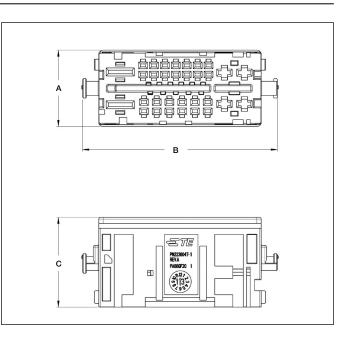
No. of	Keying	Housing Part Number			Dimensions (mm)		
Positions	Options	Color	Part Number	Α	В	C	
2	А	Black	Black 2282442-1		17	36.6	
5	В	Gray	2282442-2	25.9	17	30.0	

32 Positions Mixed Housing



Technical Features

No. of Positions:	Used Terminals Systems:				
32	MCON 1.2				
Wire Size Range: 0.25 – 6.0 mm ²	MCON 2.8 AMP MCP 6.3				
Product Specification: 108-20329	Extraction Tool: MCON 1.2	5-1579007-3			
Application Specification: 411-20134	MCON 2.8 AMP MCP 6.3	5-1579008-2 1-1579007-3			



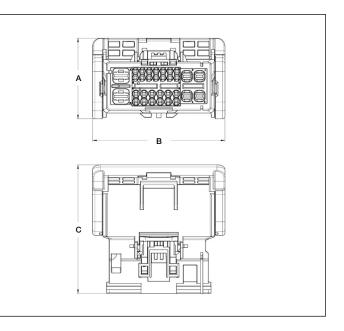
32 Positions Mixed Receptacle Housing

No. of	Keying	Housing	Part Number	Dimensions (mm)			Required	Mating	
Positions	Options	Color	Part Number	Α	В	C	Secondary Lock	Tab Housing	
	A		2236047-1	24.7		01	0000040 1	2236046-7 or 1-2236046-0	
32 —	В	Gray	2236047-2	24./	54.1	21	2236048-1	2236046-8 or 1-2236046-1	



Technical Features

No. of Positions:	Used Terminals Systems:				
32	MCON 1.2 Tab				
Wire Size Range:	Tab 2.8 x 0,8				
0.25 – 6.0 mm ²	Tab 5.8 x 0,8				
Product Specification: 108-20329 Application Specification: 411-20134	Extraction Tool: MCON 1.2 Tab 2.8 Tab 5.8	5-1579007-3 1-1579007-6 1-1579007-6			



32 Positions Mixed Tab Housing

No. of Positions	Keying Options	Housing Color	CPA Yes / No	Part Number	Dimensions (mm)			Required	Mating
					А	В	C	Secondary Lock	Receptacle Housing
32	A	Black	-	2236046-7	56	57.5			2236047-1
			Yes	1-2236046-0			35.1		2236047-1
	В	Grey	-	2236046-8					2236047-2
			Yes	1-2236046-1					2236047-2

All specifications subject to change. Consult TE Connectivity for latest specifications.

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10 Positions Mixed Housing

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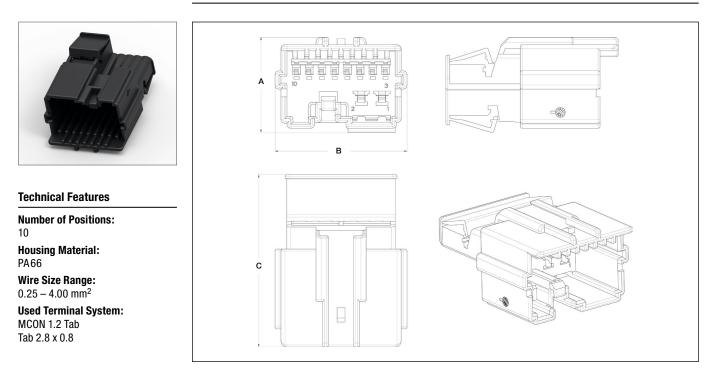
Technical Features

Number of Positions: 10 Housing Material: PA66 Wire Size Range: 0.25 – 4.00 mm² Used Terminal System: MCON 1.2

AMP MCP 2.8

10 Positions Mixed	10 Positions Mixed Housing										
No. of	Keying	Housing	Part Number		Dimensions (mm)		Mating Tab Housing				
Positions	Options	Color		Α	В	C					
10	А	Black	1703410-1	21	34.2	24.7	1703411-1				

10 Positions Mixed Receptacle Housing



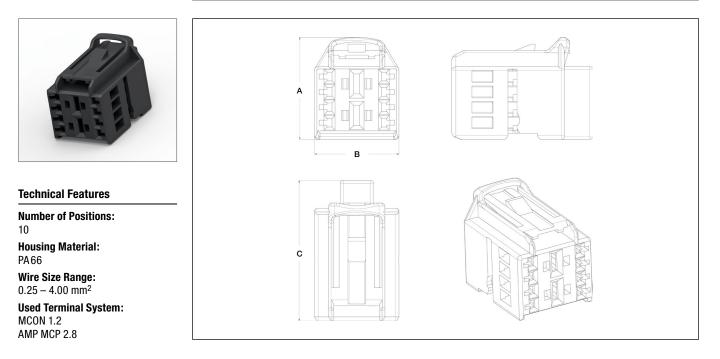
10 Positions Mixed Receptacle Housing

No. of	Keying	Housing	Part Numbor	Part Number Dimensions (mm)			
Positions	Options	Color		А	В	С	Mating Tab Housing
10	A	Black	1703411-1	23.95	33.2	43.35	1703410-1

Catalog 1308070-4 Revised 09-2016

MCON Interconnection System Housings and Connectors

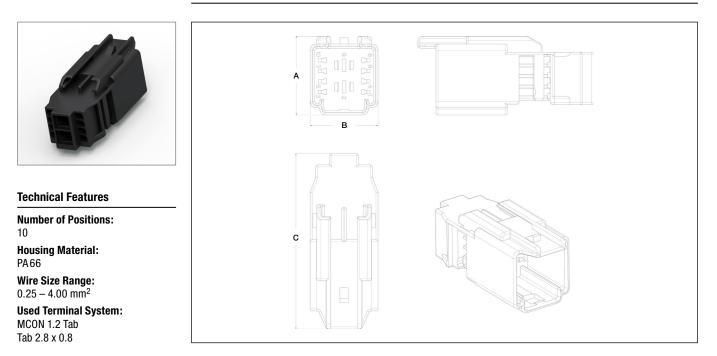
10 Positions Mixed Receptacle Housing



10 Positions Mixed Receptacle Housing

No. of	No. of Keying		Part Number		Dimensions (mm)	Required	Mating	
Positions	Options	Color	r art Nulliber	Α	В	С	Secondary Lock	Tab Housing
10	A	Black	1563123-1	16.7	13.95	23.25	1563124-1	1563125-1

10 Positions Mixed Receptacle Housing



10 Positions Mixed Tab Housing

No. of	Keying	eying Housing		Part Number		Dimensions (mm	Required	Mating Tab		
Positions	Options	Color	Yes / No	Part Number	A B C		C	Secondary Lock	Housing	
10	А	Black	No	1563125-1	10.95	16.3	42.15	1563126-1	1563123-1	

All specifications subject to change. Consult TE Connectivity for latest specifications.

Downloaded from Arrow.com.

10 Positions Sealed Wire-to-Wire or Bulkhead Housing

Technical Features

No. of Positions: 10 Wire Size Range:

0.35 – 1.5 mm² Product Specification:

108-15398

Application Specification: 411-15748

Extraction Tool: 5-1579007-3 8-1579018-4

Insertion Tool: 5-1579018-6 8-1579018-6

Locking Tool: 8-1579018-5 or 9-1579018-6

Technical Features

No. of Positions: 10

Wire Size Range: $0.35 - 1.5 \text{ mm}^2$

Product Specification: 108-15398

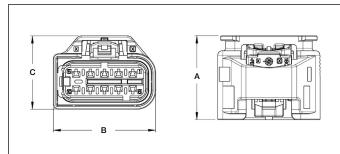
Application Specification: 411-15748

Extraction Tool: 5-1579007-3 8-1579018-4

Insertion Tool: 5-1579018-6 8-1579018-6

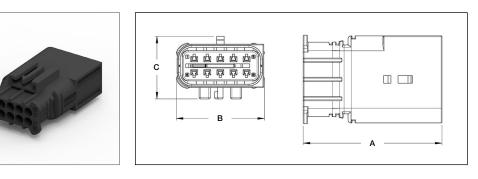
Locking Tool: 8-1579018-5 or 9-1579018-6

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10 Positions MCON 1.2 Sealed Receptacle Housing

No. of	Keying	Housing	Part Number		Mating		
Positions	Options	Color	Fait Nullibei	Α	В	C	Tab Housing
	А	Black	1801600-1				1801606-1
-	В	Grey	1801600-2		32.6		1801606-2
10	С	Blue	1801600-3	26.7		23.3	1801606-3
_	D	Green	1801600-4				1801606-4
	E	Red	1801600-5				1801606-5



10 Positions MCON 1.2 Sealed Tab Housing

No. of	Keying	Housing	Part Number			Mating	
Positions	Options	Color	Fait Nullibei	Α	В	С	Tab Housing
-	А	Black	1801606-1				1801600-1
	В	Grey	1801606-2				1801600-2
10	С	Blue	1801606-3	47.7	30.3	21.5	1801600-3
_	D	Green	1801606-4				1801600-4
	E	Red	1801606-5				1801600-5

Technical Features

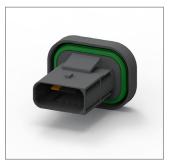
No. of Positions: 10

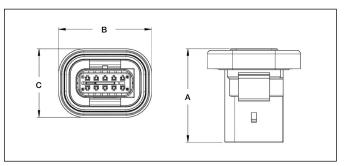
Wire Size Range: 0.35 – 1.5 mm²

Product Specification: 108-15405

Application Specification: N/A

Extraction Tool: 5-1579007-3





10 Positions MCON 1.2 Bulkhead

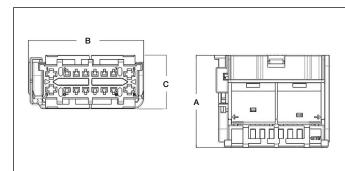
No. of	Keying	Housing	Part Number	Dimensions (mm)			Mating
Positions	Options	Color	Fait Nullibei	A B		С	Rec Housing
10	А	Black	1801610-1	47.7	47.5	34.9	1801600-1
10 -	В	Grey	1801610-2	47.7	47.3	54.9	1801600-2

16 Position MCON 1.2 and MCON 2.8 Mixed Wire-to-wire Connector

Technical Features

No. of Positions: 16 Wire Size Range 1.2 mm: 0.35-4.0 mm² Product Specification: 108-15428 Application Specification: N//A





16 position MCON 1.2 and MCON 2.8 Mixed Receptacle Housing

No. of	Keying	Housing	CPA	Part Number		Dimensions (mm)		Mating
Positions	Options	Color	Yes/No		А	В	С	Tab Housing
	А	Black	Yes 1-1801756-1*					x-1801760-1
	A	DIACK	No	1801756-1*	_			x-1001700-1
		Crow	Yes	1-1801756-2*				x-1801760-2
	В	Gray	No	1801756-2*	- 34.5			X-1001700-2
16	C	Blue	Yes	1-1801756-3*		43.3	19.9	v 1001760 0
16	C	Biue	No	1801756-3*		43.3	19.9	x-1801760-3
	D	Drown	Yes	1-1801756-4*				× 1001700 4
	D	Brown	No	1801756-4*				x-1801760-4
		Dumle	Yes	1-1801756-5*				
	E	Purple	No	1801756-5*				x-1801760-5

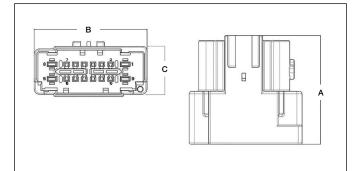
*) On request

16 Position MCON 1.2 and MCON 2.8 Mixed Tab Housing

Technical Features

No. of Positions: 16 Wire Size Range 1.2 mm: 0.35-4.0 mm² Product Specification: 108-15428 Application Specification: N//A





16 position MCON 1.2 and MCON 2.8 Mixed Tab Housing

No. of	Keying	Housing	CPA	Part Number		Dimensions (mm)		Mating
Positions	Options	Color	Yes/No	Part Nulliper	А	В	С	Tab Housing
	^	Black	Yes	- 1-1801760-1*				x-1801756-1
	A	DIACK	No	- 1-1001700-1				x-1001730-1
	B	Gray	Yes	- 1-1801760-2*				x-1801756-2
		Gray	No	- 1-1801760-2				X-1801756-2
16		Blue	Yes	1 1001760 2*	43.2	44.9	22	v 10017EC 2
10	U	Diue	No	— 1-1801760-3*	43.2	44.9	22	x-1801756-3
	D	Brown	Yes	- 1-1801760-4*				x-1801756-4
	U	DIOMII	No	- 1-1001700-4				X-1001730-4
	E	Durplo	Yes	- 1-1801760-5*				x-1801756-5
	E	Purple	No	- 1-1001700-5				X-1001750-5

*) On request

18 Positions MCON 1.2 + 2.8 Mixed Wire-to wire Connector

Technical Features

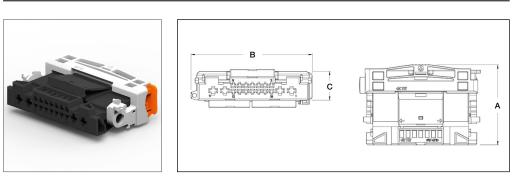
No. of Positions: 18 Wire Size Range:

 $0.35 - 4.0 \text{ mm}^2$

Product Specification: 108-15431

Application Specification: 408-15014

Extraction Tool: 5-1579007-3 5-1579008-2 8-1579018-4



18 Positions MCON 1.2 + 2.8 Mixed Receptacle Housing

No. of	Keying	Housing	Dout Number	I	Mating		
Positions	Options	Color	Part Number	Α	В	C	Tab Housing
	А	Black	1801735-1				1801739-1
-	В	Gray	1801735-2		57.2	17.8	1801739-2
18	С	Blue	1801735-3	37.5			1801739-3
-	D	Brown	1801735-4	_			1801739-4
	Е	Purple	1801735-5	-			1801739-5

Technical Features

No. of Positions: 18

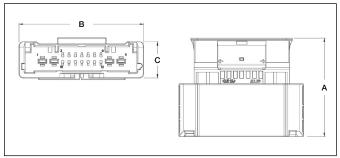
Wire Size Range: $0.35 - 4.0 \text{ mm}^2$

Product Specification: 108-15431

Application Specification: 408-15014

Extraction Tool: 5-1579007-3 1-1579007-6 8-1579018-4





18 Positions MCON 1.2 + 2.8 Mixed Tab Housing

No. of	Keying	Housing	Part Number		Dimensions (mm)		Mating
Positions	Options	Color	Part Nulliper	Α	В	С	Receptacle Housing
	А	Black	1801739-1				1801735-1
_	В	Gray	1801739-2				1801735-2
18	С	Blue	1801739-3	46.2	58.6	19.6	1801735-3
	D	Brown	1801739-4				1801735-4
	E	Purple	1801739-5				1801735-5

MCON Interconnection System Application Tooling

Catalog 1308070-4 Revised 10-2015

Images representative of tool type only.





APPLICATION TOOLING AND EQUIPMENT

FOR THE MCON Interconnection System

TE Application Tooling is dedicated to providing high quality equipment options to meet all levels of our connector products specifications. We are also able to provide a broad range of equipment for other manufacturer's products.

Our equipment range is vast and almost unmatched by others operating in the same industry segments, as is our global presence and support network in the form of field service engineers and product managers. We supply everything from simple hand tools to the most complex automated systems. Equipment is segregated into two types and managed accordingly:

Generic equipment

Where we can supply you with sufficient information referenced by Part Number such that you can identify and order what you need yourself.

Specialised Equipment

Where you will need help from our specialist product managers to identify what's just right for your Application.

Finding Equipment Online

www.tooling.te.com

- Powerful searches to find generic equipment options (Hand Tools / Applicators)
- Brochures and more detailed flyers for the specialised equipment.
- It's quick, easy and more importantly the latest and most up to date information is available online.

Regional Assistance

www.te.com/support-center

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1-1456426-3	24	1-2208764-3	10	1670146-1	5
1-1456426-4	24	1-2208765-3	10	1670146-2	5
1-1564559-1	18	1-2208766-3	10	1670146-3	5
1-1564559-2	18	1-2236046-0	27	1670802-1	8
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1-1703494-1	18	1-2236898-1	19	1703411-1	28
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1-1703506-2	18	1-2286471-1	17	1718350-3	6
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1-1718643-4	16	1-2287965-5	21	1718475-3	8
1-1718645-1	17	1-2287970-5	21	1718758-1	4
1-1718646-1	17	1-2289107-1	17	1718758-2	4
1-1718806-1	17	1-2294256-1	19	1718758-3	4
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1-1801756-1	31	1-2294261-5	19	1718760-3	4
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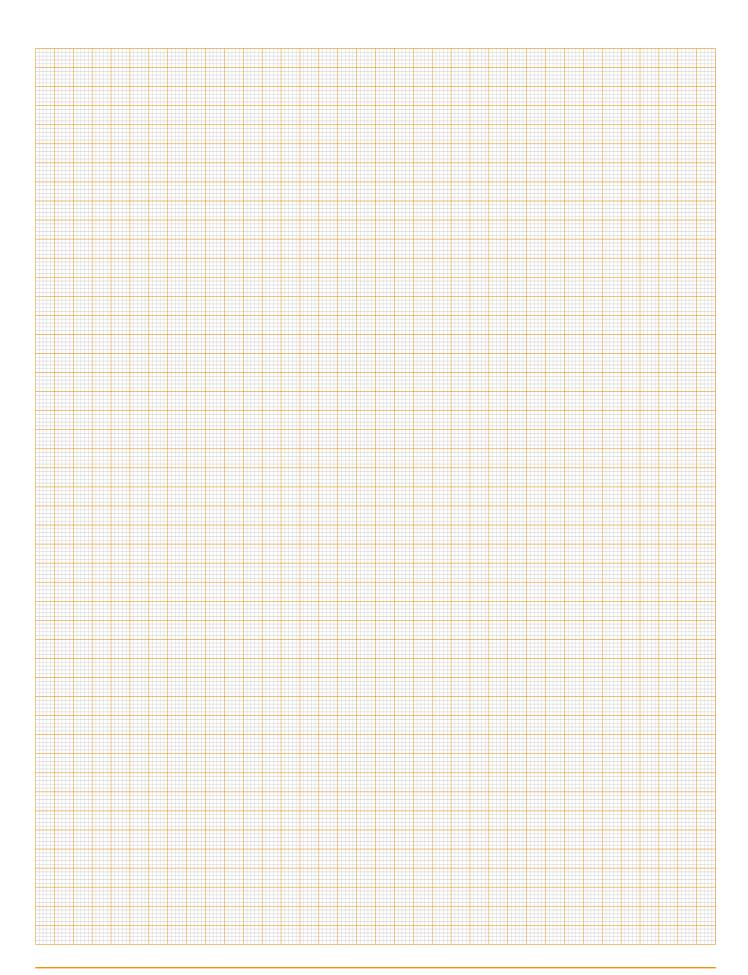
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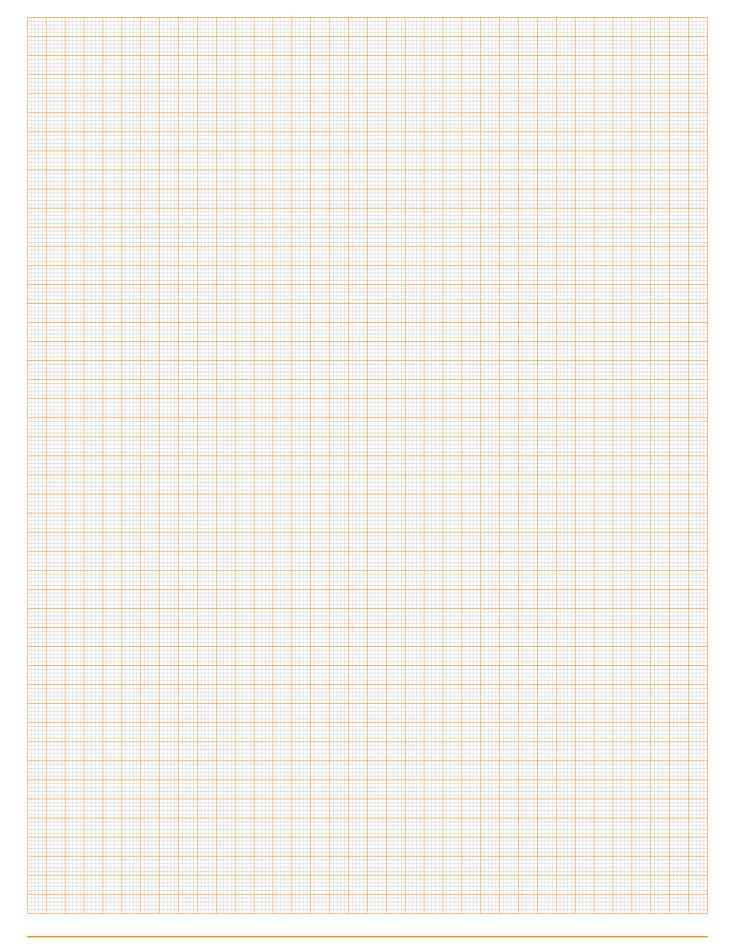


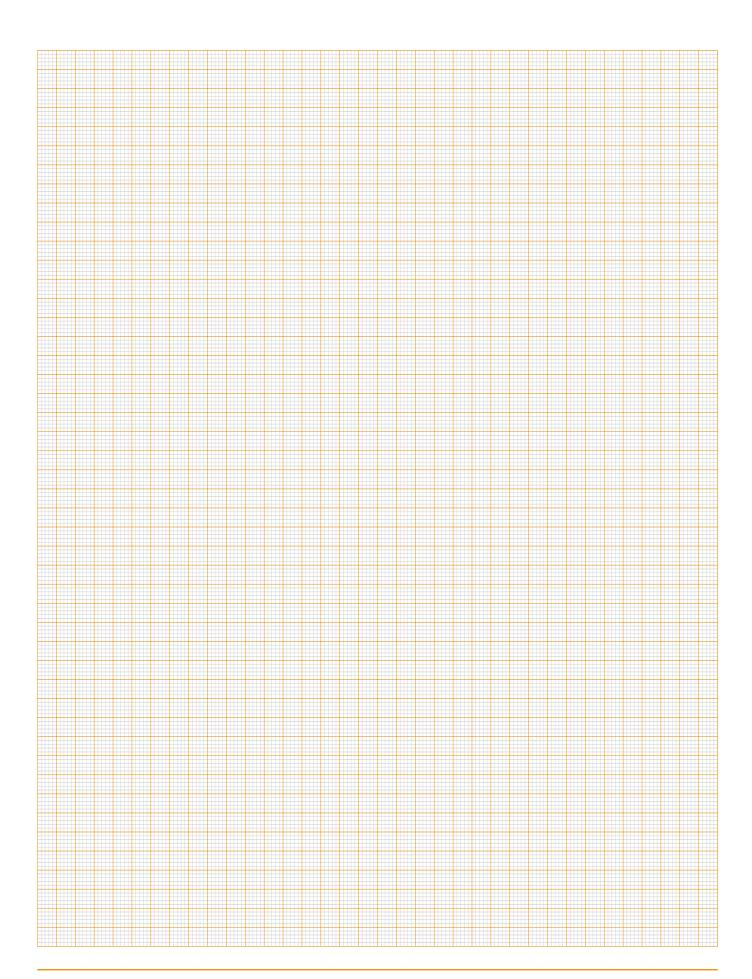
MCON Interconnection System

Catalog 1308070-4

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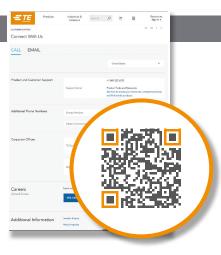
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