LRF3W Series

Construction
Patented non-noble copper based thick film material and organic protection are screen printed on a 96% alumina substrate. The components are laser trimmed to achieve the required resistance tolerance.

Terminations
The wrap-around terminations have an electroplated nickel barrier and matte tin finish, this ensures excellent 'leach' resistance properties and solderability.

Chips can withstand immersion in solder at 250˚C for 90 seconds and are suitable for reflow or wave soldering mounting applications.

Marking
The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuits. Chips are packed and mounted with marking side up. The LRF3W Chips are mounted with the actual resistor element mounted face down on its termination pads.

Performance Data

AEC-Q200 Table 7 ref	Test	Method	Max. (add R05)		Typ. (@R20)
3	High Temp. Exposure	MIL-STD-202 Method 108	ΔR%	0.5	0.2
4	Temperature Cycling	JESD22 Method JA-104	ΔR%	0.25	0.1
6	Moisture Resistance	MIL-STD-202 Method 106	ΔR%	0.5	0.2
7	Biased Humidity	MIL-STD-202 Method 103	ΔR%	0.5	0.2
8	Operational Life (Cyclic Load)	MIL-STD-202 Method 108	ΔR%	1	0.5
14	Vibration	MIL-STD-202 Method 204	ΔR%	0.5	0.05
15	Resistance to Soldering Heat	MIL-STD-202 Method 210	ΔR%	0.25	0.05
16	Thermal Shock	MIL-STD-202 Method 107	ΔR%	0.25	0.1
18	Solderability	J-STD-002	>95% coverage		
21	Board Flex	AEC-Q200-005	ΔR%	0.5	0.2
22	Terminal Strength	AEC-Q200-006	ΔR%	0.25	0.1
	Short Term Overload	6.25 x Pr for 2s	ΔR%	0.5	
	Low Temperature Storage	-65˚C for 100 hours	ΔR%	0.5	
	Shelf Life Test	Room temp for 12 months	ΔR%	0.1	
	Leach Resistance	Solder dip at 250˚C	90s minimum		

Notes:

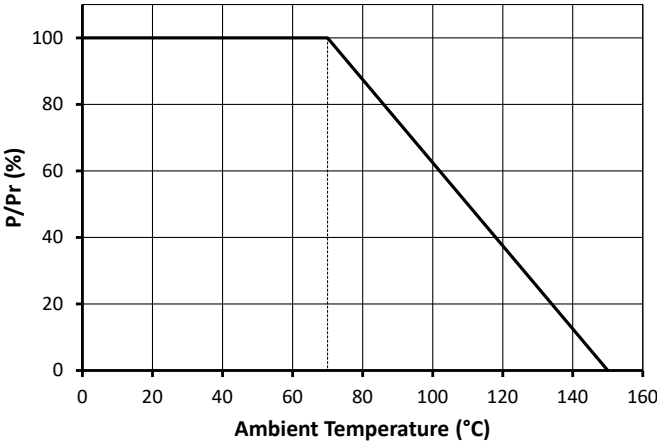
1. Full AEC-Q200 qualification applies to ohmic values ≥R02.

Packaging

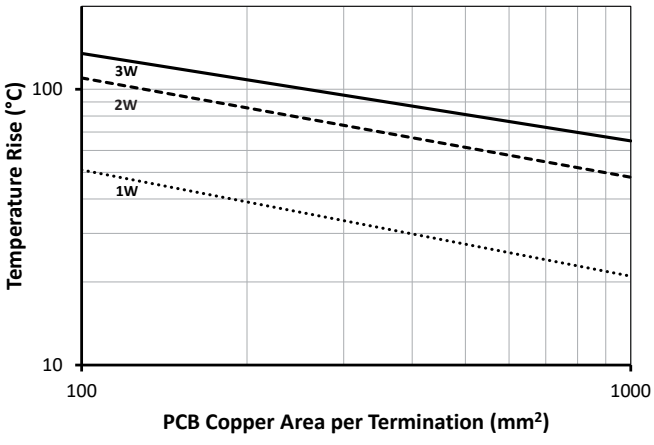
LRF3W Resistors are supplied taped and reeled as per IEC 286-3. The standard quantity per reel is 1800 parts.

Thermal Data

Temperature Derating



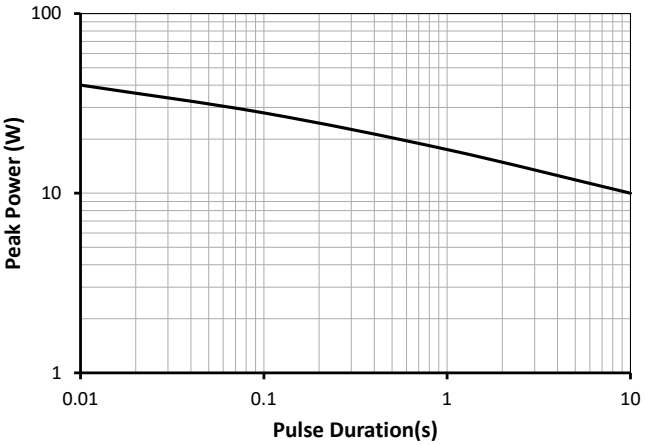
Temperature Rise



General Note

TT Electronics reserves the right to make changes in product specification without notice or liability.
All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

Pulse Power Data



Ordering Procedure

This product has two valid part numbers:

European (Welwyn) Part Number: LRF3W-R02FW (20 milliohms ±1%, Pb-free)

L	R	F	3	W	-	R	0	2	F	W
1						2			3	4

1 Type	2 Value	3 Tolerance	4 Termination & Packing	
LRF3W	E24 = 3/4 characters R = ohms	F = ±1%	W	Pb-free, standard packing
		G = ±2%	T1	Pb-free, 1000/reel (non-standard)
		J = ±5%	PB	SnPb finish, standard packing
			T1PB	SnPb finish, 1000/reel (non-standard)
			Standard packing is tape & reel, 1800/reel	

USA (IRC) Part Number: LRC-LRF3WLF-01-R020-F (20 milliohms ±1%, Pb-free)

L	R	C	-	L	R	F	3	W	L	F	-	0	1	-	R	0	2	0	-	F
1				2					3			4			5					6

1 Family	2 Model	3 Termination	4 TCR	5 Value	6 Tolerance
LRC	LRF3W	Omit for SnPb	01 = ±100ppm/°C	4 characters R = ohms	F = ±1%
		LF = Pb-free			G = ±2%
					J = ±5%