

SCOPE

This specification describes RL0402 to RL2512 low ohmic chip resistors with lead-free terminations made by thick film process.

APPLICATIONS

- Converters
- Printer equipment
- Server board
- Telecom
- Consumer
- Car electronics

FEATURES

- AEC-Q200 qualified
- Halogen Free Epoxy
- RoHS compliant
- Hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- Non-forbidden materials used in products/production
- Low resistances applied to current sensing
- MSL Class: MSL 1

ORDERING INFORMATION - GLOBAL PART NUMBER & I2NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

RL **XXXX** **X** **X** **X** **XX** **XXXX** **L**
 (1) (2) (3) (4) (5) (6) (7)

(1) SIZE

0402 / 0603 / 0805 / 1206 / 1210 / 1218 / 2010 / 2512

(2) TOLERANCE

F = $\pm 1\%$

G = $\pm 2\%$

J = $\pm 5\%$

"-" = Jumper ordering

(3) PACKAGING TYPE

R = Paper taping reel

K = Embossed taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Based on spec

(5) TAPING REEL

07 = 7 inch dia. Reel and standard power

10 = 10 inch dia. Reel and standard power

13 = 13 inch dia. Reel and standard power

7W = 7 inch dia. Reel and 2 x standard power (0805 and 1206)

(6) RESISTANCE VALUE

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point.

Detailed coding rules of resistance are shown in the table of "Resistance rule of global part number".

(7) DEFAULT CODE

Letter L is system default code for order only (Note)

Resistance rule of global part number	
Resistance code rule	Example
0RXXX (1 to 976 mΩ)	0R1 = 0.1 Ω 0R12 = 0.12 Ω 0R105 = 0.105 Ω
XRXX (1 to 9.76 Ω)	1R = 1 Ω 1R5 = 1.5 Ω 9R76 = 9.76 Ω
XXRX (10 to 97.6 Ω)	10R = 10 Ω 97R6 = 97.6 Ω
XXXR (100 to 976 Ω)	100R = 100 Ω
XKXX (1 to 9.76 KΩ)	1K = 1,000 Ω 9K76 = 9760 Ω
XMXX (1 to 9.76 MΩ)	1M = 1,000,000 Ω 9M76 = 9,760,000 Ω

ORDERING EXAMPLE

The ordering code of a RL0603 chip resistor, value 0.56Ω with $\pm 1\%$ tolerance, supplied in 7-inch tape reel is: RL0603FR-070R56L.

NOTE

1. All our R-Chip products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
2. On customized label, "LFP" or specific symbol can be printed

PHYCOMP BRAND ordering codes

Both GLOBAL PART NUMBER (preferred) and I2NC (traditional) codes are acceptable to order Phycomp brand products.

GLOBAL PART NUMBER (PREFERRED)

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

I2NC CODE**2350 / 2390 / 2322 XXX XXXXX L**

(1) (2) (3) (4)

SIZE	TYPE	START IN (1)	TOL. (%)	RESISTANCE RANGE	EMBOSSED (2)		PAPER/PE (2)	
					TAPE ON REEL 4,000	TAPE ON REEL 5,000	TAPE ON REEL 10,000	(units)
0402	LRC31	2350	±5%	0.05 to 1 Ω	-	-	513	20xxx
	LRC32	2350	±1%	0.05 to 1 Ω	-	-	513	22xxx
0603	LRC21	2350	±5%	0.01 to 1 Ω	-	512	10xxx	-
	LRC22	2350	±1%	0.01 to 1 Ω	-	512	12xxx	-
0805	LRC11	2350	±5%	0.01 to 1 Ω	-	511	10xxx	-
	LRC12	2350	±1%	0.01 to 1 Ω	-	511	12xxx	-
	LRC11P	2350	±1%	0.01 to 1 Ω	-	511	15xxx	-
	LRC12P	2350	±5%	0.01 to 1 Ω	-	511	17xxx	-
1206	LRC01	2350	±5%	0.01 to 1 Ω	-	510	10xxx	-
	LRC02	2350	±1%	0.01 to 1 Ω	-	510	12xxx	-
	LRC01P	2350	±1%	0.01 to 1 Ω	-	519	01xxx	-
	LRC02P	2350	±5%	0.01 to 1 Ω	-	519	1xxxx	-
1210	LPRC101	2390	±5%	0.01 to 0.0976 Ω	-	735	90xxx	-
	LPRC101	2390	±5%	0.1 to 1 Ω	-	735	60xxx	-
	LPRC102	2390	±1%	0.01 to 1 Ω	-	735	3xxxx	-
1218	LPRC201	2322	±5%	0.01 to 1 Ω	735	64xxx	-	-
	LPRC201	2322	±1%	0.01 to 1 Ω	735	7xxxx	-	-
2010	LPRC111	2322	±5%	0.01 to 0.0976 Ω	760	90xxx	-	-
	LPRC111	2322	±5%	0.1 to 1 Ω	760	60xxx	-	-
	LPRC111	2322	±1%	0.01 to 0.0976 Ω	761	90xxx	-	-
	LPRC111	2322	±1%	0.1 to 1 Ω	761	6xxxx	-	-
2512	LPRC221	2322	±5%	0.01 to 0.0976 Ω	762	90xxx	-	-
	LPRC221	2322	±5%	0.1 to 1 Ω	762	60xxx	-	-
	LPRC221	2322	±1%	0.01 to 0.0976 Ω	763	90xxx	-	-
	LPRC221	2322	±1%	0.1 to 1 Ω	763	6xxxx	-	-

Last digit of I2NC

Resistance decade (3)	Last digit
0.01 to 0.0976 Ω	0
0.1 to 0.976 Ω	7
1 to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	1
1 to 9.76 kΩ	2
10 to 97.6 kΩ	3
100 to 976 kΩ	4
1 to 9.76 MΩ	5
10 to 97.6 MΩ	6

Example: 0.02 Ω = 0200 or 200
 0.3 Ω = 3007 or 307
 1 Ω = 1008 or 108
 33 kΩ = 3303 or 333
 10 MΩ = 1006 or 106

ORDERING EXAMPLE

The ordering code of a RL0603 chip resistor, value 0.56 Ω with ±1% tolerance, supplied in tape of 5,000 units per reel is: 235051212567L or RL0603FR-070R56L.

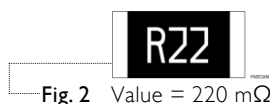
NOTE

1. All our R-Chip products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
2. On customized label, "LFP" or specific symbol can be printed

- (1) The resistors have a 12-digit ordering code starting with 2350/2390/2322.
- (2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging. (In I2NC code, only 07" tape reel code is supplied. Supply of 10"/13" tape reel is requested in Global part number ordering code.)
- (3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of I2NC".
- (4) Letter L is system default code for order only ^(Note).

MARKINGRL0402 / RL0603: $R < 100 \text{ m}\Omega$ EXCEPT 10/20/30/40/50/60 $\text{m}\Omega$ 

No marking

RL0603: $R \geq 100 \text{ m}\Omega$, $R = 10/20/30/40/50/60 \text{ m}\Omega$ E-24 series / Non-E series ($R = 25/40/50/60/250/400/500 \text{ m}\Omega$): 3 digits

The "R" is used as a decimal point; the other 2 digits are significant.

RL0805 / RL1206 / RL1210 / RL1218 / RL2010 / RL2512

E-24 series / Non-E series ($R = 25/40/50/60/250/400/500 \text{ m}\Omega$): 4 digits

The "R" is used as a decimal point; the other 3 digits are significant.

For further marking information, please see special data sheet "Chip resistors marking".

CONSTRUCTION

The resistors are constructed out of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive paste. The composition of the paste is adjusted to give the approximate required resistance and laser cutting of this resistive layer that achieves tolerance trims the value. The resistive layer is covered with a protective coat and printed with the resistance value. Finally, the two external terminations (matte tin) are added. See fig. 4.

DIMENSIONS

Table I For outlines see fig. 4

TYPE	L (mm)	W (mm)	H (mm)	l_1 (mm)	l_2 (mm)
RL0402	1.00 ± 0.10	0.50 ± 0.05	0.35 ± 0.05	0.20 ± 0.10	0.25 ± 0.10
RL0603	1.60 ± 0.10	0.80 ± 0.10	0.45 ± 0.10	0.25 ± 0.15	0.25 ± 0.15
RL0805	2.00 ± 0.10	1.25 ± 0.10	0.50 ± 0.10	0.35 ± 0.20	0.35 ± 0.20
RL1206	3.10 ± 0.10	1.60 ± 0.10	0.55 ± 0.10	0.45 ± 0.20	0.40 ± 0.20
RL1210	3.10 ± 0.10	2.60 ± 0.15	0.55 ± 0.10	0.50 ± 0.20	0.50 ± 0.20
RL1218	3.05 ± 0.15	4.60 ± 0.20	0.55 ± 0.10	0.45 ± 0.25	0.50 ± 0.25
RL2010	5.00 ± 0.10	2.50 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.50 ± 0.20
RL2512	6.35 ± 0.10	3.20 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.50 ± 0.20

OUTLINES

For dimension see Table I

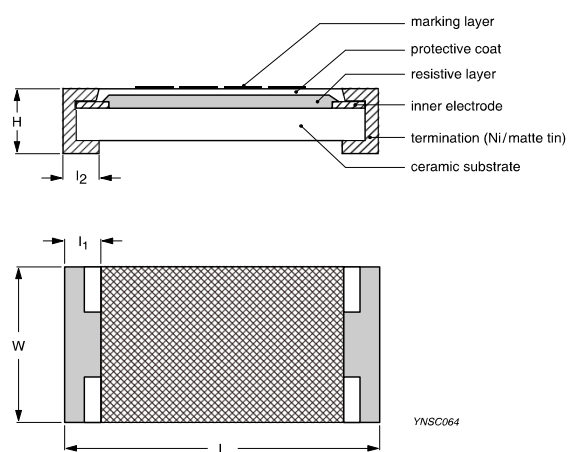


Fig. 4 Chip resistor outlines

ELECTRICAL CHARACTERISTICS

Table 2

Type	Power P ₇₀	Operating Temp. range	Resistance range & tolerance	T. C. R. (ppm/°C)	Jumper criteria
RL0402	1/16W	-55°C to +155°C	$50\text{m}\Omega \leq R < 1\Omega$	See following table "T.C.R.- RL series"	Max. resistance 20mΩ Rated current 1.5A
RL0603	1/10W		$10\text{m}\Omega \leq R < 1\Omega$		Max. resistance 20mΩ Rated current 2A
RL0805	1/8W		$10\text{m}\Omega \leq R < 1\Omega$		Max. resistance 20mΩ Rated current 2.5A
	1/4W	-55°C to +125°C	$10\text{m}\Omega \leq R < 1\Omega$		-- --
RL1206	1/4W	-55°C to +155°C	$10\text{m}\Omega \leq R < 1\Omega$		Max. resistance 20mΩ Rated current 3.5A
	1/2W	-55°C to +125°C	$10\text{m}\Omega \leq R < 1\Omega$		-- --
RL1210	1/2W	-55°C to +155°C	$10\text{m}\Omega \leq R < 1\Omega$		-- --
RL1218	1W		$10\text{m}\Omega \leq R < 1\Omega$		-- --
RL2010	3/4W		$10\text{m}\Omega \leq R < 1\Omega$		-- --
RL2512	1W		$10\text{m}\Omega \leq R < 1\Omega$		-- --

TYPE / RESISTANCE RANGE		TEMPERATURE COEFFICIENT OF RESISTANCE				
RL0402	$50\text{m}\Omega \leq R < 1\Omega$	$50\text{m}\Omega \leq R < 100\text{m}\Omega$		$100\text{m}\Omega \leq R < 500\text{m}\Omega$		$500\text{m}\Omega \leq R < 1\Omega$
		±1,000 ppm/°C		±800 ppm/°C		±300 ppm/°C
RL0603	$10\text{m}\Omega \leq R < 1\Omega$	$10\text{m}\Omega \leq R \leq 36\text{m}\Omega$		$36\text{m}\Omega < R \leq 91\text{m}\Omega$	$91\text{m}\Omega < R \leq 500\text{m}\Omega$	$500\text{m}\Omega < R < 1\Omega$
		±1,500 ppm/°C		±1,200 ppm/°C	±800 ppm/°C	±300 ppm/°C
RL0805	$10\text{m}\Omega \leq R < 1\Omega$	$10\text{m}\Omega \leq R \leq 18\text{m}\Omega$	$18\text{m}\Omega < R \leq 47\text{m}\Omega$	$47\text{m}\Omega < R \leq 91\text{m}\Omega$	$91\text{m}\Omega < R \leq 360\text{m}\Omega$	$360\text{m}\Omega < R < 500\text{m}\Omega$
		±1,500 ppm/°C	±1,200 ppm/°C	±1,000 ppm/°C	±600 ppm/°C	±300 ppm/°C
		±1,500 ppm/°C	±1,200 ppm/°C	±1,000 ppm/°C	±600 ppm/°C	±300 ppm/°C
RL1206	$10\text{m}\Omega \leq R < 1\Omega$	±1,500 ppm/°C	±1,200 ppm/°C	±1,000 ppm/°C	±600 ppm/°C	±300 ppm/°C
RL1210	$10\text{m}\Omega \leq R < 1\Omega$	±1,500 ppm/°C	±1,200 ppm/°C	±1,000 ppm/°C	±600 ppm/°C	±300 ppm/°C
RL2010	$10\text{m}\Omega \leq R < 1\Omega$	±1,500 ppm/°C	±1,200 ppm/°C	±1,000 ppm/°C	±600 ppm/°C	±300 ppm/°C
RL2512	$10\text{m}\Omega \leq R < 1\Omega$	±1,500 ppm/°C	±1,200 ppm/°C	±800 ppm/°C	±600 ppm/°C	±300 ppm/°C
RL1218	$10\text{m}\Omega \leq R < 1\Omega$	$10\text{m}\Omega \leq R \leq 30\text{m}\Omega$		$30\text{m}\Omega < R \leq 56\text{m}\Omega$		$56\text{m}\Omega < R \leq 180\text{m}\Omega$
		±2,000 ppm/°C		±1,000 ppm/°C		±700 ppm/°C

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY**Table 3** Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	RL0402	RL0603	RL0805	RL1206	RL1210	RL1218	RL2010	RL2512
Paper taping reel (R)	7" (178 mm)	10,000	5,000	5,000	5,000	5,000	---	---	---
	10" (254 mm)	20,000	10,000	10,000	10,000	10,000	---	---	---
	13" (330 mm)	50,000	20,000	20,000	20,000	20,000	---	---	---
Embossed taping reel (K)	7" (178 mm)	---	---	---	---	---	4,000	4,000	4,000

NOTE

1. For paper/embossed tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing".

FUNCTIONAL DESCRIPTION**OPERATING TEMPERATURE RANGE**

Normal Power: Range: -55 °C to +155 °C (Fig. 5)

Double Power: Range: -55 °C to +125 °C (Fig. 6)

POWER RATING

Each type rated power at 70 °C:

RL0402=1/16 W;

RL0603=1/10 W;

RL0805=1/8 W, 1/4W;

RL1206=1/4 W, 1/2W;

RL1210=1/2 W;

RL1218=1 W;

RL2010=3/4 W;

RL2512=1 W.

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{P \times R}$$

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

R = Resistance value (Ω)

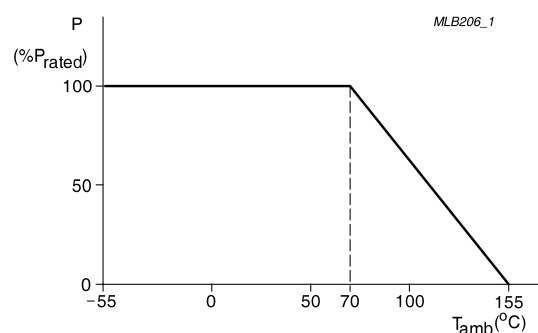


Fig. 5 Maximum dissipation (P_{max}) in percentage of rated power as a function of the operating ambient temperature (T_{amb})

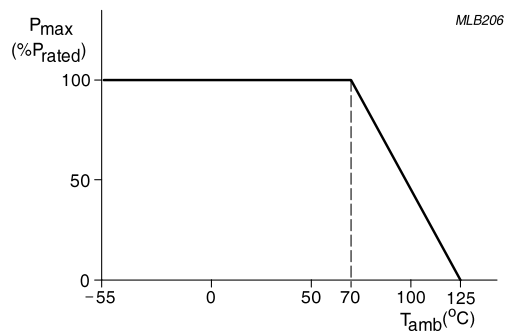


Fig. 6 Maximum dissipation (P_{max}) in percentage of rated power as a function of the operating ambient temperature (T_{amb})

TESTS AND REQUIREMENTS**Table 4** Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Life/ Endurance	IEC 60115-1 4.25.1 MIL-STD-202 Method 108A	1,000 hours at 70±2°C applied RCWV 1.5 hours on, 0.5 hour off, still air required	±(2% +0.5mΩ)
High Temperature Exposure	IEC 60068-2-2	1,000 hours at maximum operating temperature depending on specification, unpowered No direct impingement of forced air to the parts Normal power : Tolerances: 155±5°C Double power : Tolerances: 125±5°C	±(1% +0.5mΩ)
Moisture Resistance	MIL-STD-202 Method 106G	Each temperature / humidity cycle is defined at 8 hours, 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered Parts mounted on test-boards, without condensation on parts	±(2% +0.5mΩ)
Thermal Shock	MIL-STD-202 Method 107G	-55/+125 °C Number of cycles required is 300. Devices mounted Maximum transfer time is 20 seconds. Dwell time is 15 minutes.	±(1% +0.5mΩ)
Short time overload	IEC60115-1 4.13	RL standard power: 2.5 times rated voltage for 5 sec at room temperature RL high power: 5 times rated power for 5 sec at room temperature	±(2% +0.5mΩ) No visible damage
Board Flex/ Bending	IEC 60115-1 4.33	Device mounted on PCB test board as described, only 1 board bending required 3 mm bending Bending time: 60±5 seconds Ohmic value checked during bending	±(1% +0.5mΩ) No visible damage

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Solderability - Wetting	J-STD-002 test B	Electrical Test not required Magnification 50X SMD conditions: 1 st step: method B, aging 4 hours at 155 °C dry heat 2 nd step: leadfree solder bath at 245±3 °C Dipping time: 3±0.5 seconds	Well tinned (≥95% covered) No visible damage
- Leaching	J-STD-002 test D	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to Soldering Heat	IEC 60115-1 4.18	Condition B, no pre-heat of samples. Leadfree solder, 260 °C, 10 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	±(1% +0.5mΩ) No visible damage

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 2	May 31, 2017	-	- Add 10" packing
Version 1	Dec. 16, 2015	-	- Extend 0805 T.C.R. range
Version 0	Nov. 11, 2014	-	- First issue of this specification

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