

## Dimensions – Millimeters

Part Number	Dimensions - Millimeters	Circuit Diagram	Recommended Land Pattern - Millimeters
M-521CT M-522CT M-523CT M-524CT	<p>Top View: 5.0, 2.54, 1.2, 1.2, 2.54, 5.0, Lot No.</p> <p>Side View: 4.2, 5.5, 9.0, (0.2)</p>		<p>10, 5.5, 2.54, 1.5</p>
M-532CT	<p>Top View: 7.5, 2.54, 1.2, 1.2, 2.54, 7.5, Lot No.</p> <p>Side View: 5.6, 5.6, 9.0, (0.25)</p>		<p>10, 5.5, 2.54x2, 1.7</p>
M-538CT	<p>Top View: 7.5, 2.54, 1.2, 1.2, 2.54, 7.5, Lot No.</p> <p>Side View: 3.5, 5.8, 9.0, (0.25)</p>		<p>10, 5.5, 2.54x2, 1.7</p>

## Dimensions – Millimeters cont.

Part Number	Dimensions - Millimeters	Circuit Diagram	Recommended Land Pattern - Millimeters
M-542CT			
M-543CT			

## Environmental Compliance

All KEMET DC line filters are RoHS Compliant.



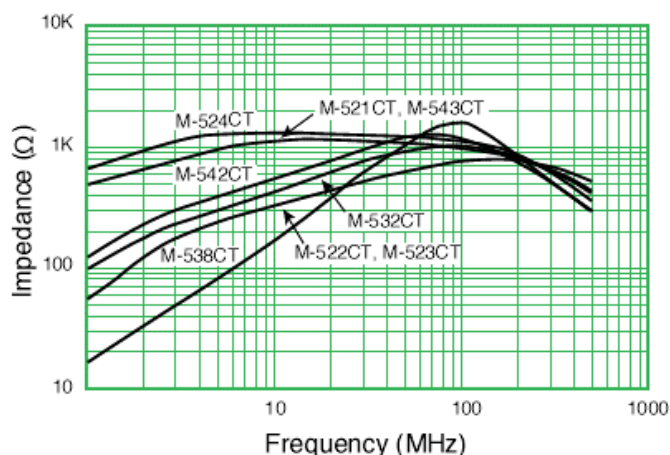
## Performance Characteristics

Item	Performance Characteristics
Rated Voltage	50 VDC
Insulation Resistance	> 10 MΩ at 100 VDC (between lines)
Rated Current Range	0.5 – 1.5 A
Impedance Range	200 – 800 Ω minimum
Rated DC Resistance Range	65 – 220 mΩ maximum
Operating Temperature Range	-25°C to +85°C (not including self-temperature rise) except M-538CT: -25°C to +70°C (not including self-temperature rise) and M-542CT: -20°C to +75°C (not including self-temperature rise)

**Table 1 – Ratings & Part Number Reference**

Part Number	Rated Voltage DC (V)	Rated Current DC (A)	Inductance (μH) Minimum	DC Resistance/Line (mΩ) Maximum	Weight (g)
M-521CT	50	1.0	700 at 10 MHz	100	0.22
M-522CT	50	1.0	200 at 20 MHz	100	0.22
M-523CT	50	1.5	200 at 20 MHz	65	0.30
M-524CT	50	0.5	700 at 10 MHz	100	0.23
M-532CT	50	0.5	450 at 100 MHz	90	0.46
M-538CT	50	0.1	800 at 100 MHz	220	0.42
M-542CT	50	0.5	200 at 10 MHz	120	0.53
M-543CT	50	1.0	700 at 10 MHz	100	0.45

## Frequency Characteristics

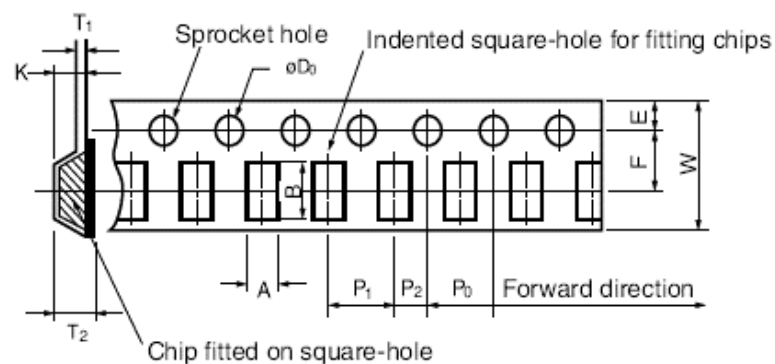


## Packaging

Part Type	Packaging Type	Pieces per Package	Pieces per Box
M-521CT	Tape & Reel	1,500	3,000
M-522CT			
M-523CT			
M-524CT		1,000	2,000
M-532CT		1,500	3,000
M-538CT		1,000	2,000
M-543CT			

## Taping Specifications

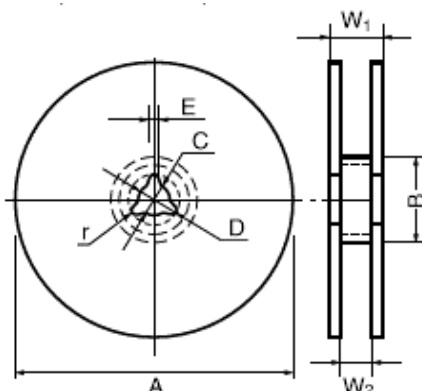
Dimensions of Indented Square Hole Plastic Tape - Millimeters



Part Number	A	B	W	F	E	P <sub>1</sub>	P <sub>2</sub>	P <sub>0</sub>	D <sub>0</sub>	T <sub>1</sub>	T <sub>2</sub>	K
	±0.3	±0.3	±0.3	±0.1	±0.1	±0.1	±0.1	±0.1	+0.1, -0.0	Maximum	Maximum	Maximum
M-521CT	5.30	9.50	16.00	7.50	1.75	8.00	2.00	4.00	1.50	0.60	6.50	6.40
M-522CT	5.30	9.50	16.00	7.50	1.75	8.00	2.00	4.00	1.50	0.60	6.50	6.40
M-523CT	5.30	9.50	16.00	7.50	1.75	8.00	2.00	4.00	1.50	0.60	6.50	6.40
M-524CT	5.30	9.50	16.00	7.50	1.75	8.00	2.00	4.00	1.50	0.60	6.50	6.40
M-532CT	7.90	9.40	16.00	7.50	1.75	12.00	2.00	4.00	1.50	0.60	6.90	6.80
M-538CT	7.90	9.40	16.00	7.50	1.75	12.00	2.00	4.00	1.50	0.60	4.60	4.50
M-542CT	9.50	10.50	16.00	7.50	1.75	12.00	2.00	4.00	1.50	0.60	7.20	7.00
M-543CT	9.50	10.50	16.00	7.50	1.75	12.00	2.00	4.00	1.50	0.60	7.20	7.00

## Reel Specifications

### Reel Dimensions - Millimeters

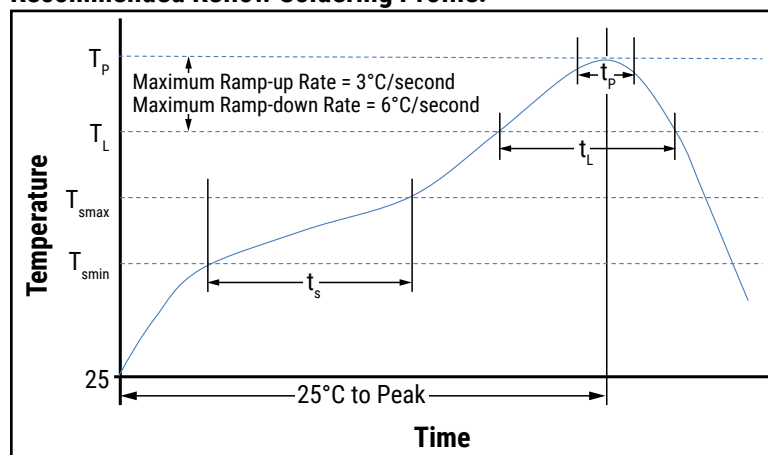


Part Number	A	B	C	D	E	r	W <sub>1</sub>	W <sub>2</sub>
	±3.0	±2.0	±0.2	±0.8	±0.5	-	Maximum	+6.0, -0.0
M-521CT	330.0	79.0	13.0	21.0	2.0	1.0	25.0	16.0
M-522CT	330.0	79.0	13.0	21.0	2.0	1.0	25.0	16.0
M-523CT	330.0	79.0	13.0	21.0	2.0	1.0	25.0	16.0
M-524CT	330.0	79.0	13.0	21.0	2.0	1.0	25.0	16.0
M-532CT	330.0	80.0	13.0	21.0	2.0	1.0	25.0	16.0
M-538CT	330.0	80.0	13.0	21.0	2.0	1.0	25.0	16.0

Part Number	A	B	C	D	E	r	W <sub>1</sub>	W <sub>2</sub>
	±3.0	±2.0	±0.2	±0.8	±0.5	-	Maximum	+6.0, -0.0
M-532CT	330.0	80.0	13.0	21.0	2.0	1.0	25.0	16.0
M-538CT	330.0	80.0	13.0	21.0	2.0	1.0	25.0	16.0

## Soldering Process

### Recommended Reflow Soldering Profile:



### Reference ICP/JEDEC J-STD-020E

Profile Feature	Pb-Free Assembly
Preheat/Soak	
Temperature Minimum ( $T_{smin}$ )	150°C
Temperature Maximum ( $T_{smax}$ )	180°C
Time ( $t_s$ ) from $T_{smin}$ to $T_{smax}$	80 – 120 seconds
Ramp-up Rate ( $T_L$ to $T_p$ )	3°C/second maximum
Liquidous Temperature ( $T_L$ )	230°C
Time Above Liquidous ( $t_L$ )	30 – 40 seconds
Peak Temperature ( $T_p$ )	250°C
Time within 5°C of Maximum Peak Temperature ( $t_p$ )	5 seconds maximum
Ramp-down Rate ( $T_p$ to $T_L$ )	6°C/second maximum
Time 25°C to Peak Temperature	8 minutes maximum

## Handling Precautions

### Precautions for product storage

DC Line Filters should be stored in normal working environments. While the chokes themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage.

KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Atmospheres should be free of chlorine and sulfur bearing compounds. Temperature fluctuations should be minimized to avoid condensation on the parts. Do not store near strong magnetic fields, as this might magnetize the product.

For optimized solderability, DC line filter stock should be used promptly, preferably within six months of receipt.

### Product temperature rise values

The values listed for temperature rise are the result of self-heating in wires when the rated current (commercial frequency) is applied. When using, check and evaluate the value of the core temperature rise under actual operating conditions.

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## Export Control

### For customers in Japan

For products that are controlled items subject to the “Foreign Exchange and Foreign Trade Law” of Japan, the export license specified by the law is required for export.

### For customers outside Japan

DC Line Filters should not be used or sold for use in the development, production, stockpiling or utilization of any conventional weapons or mass-destructive weapons (nuclear weapons, chemical or biological weapons, or missiles) or any other weapons.

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Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

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