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# SILICON LABS

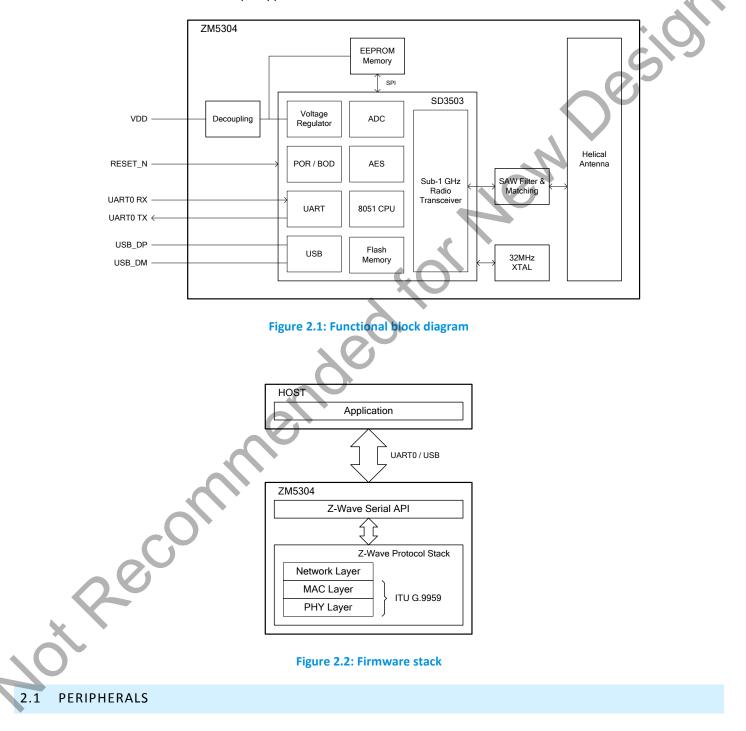
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## 2 OVERVIEW

The ZM5304 Modem is a fully integrated module with an on-board antenna that allows the establishment of a Z-Wave network with minimum risk. The SD3503 modem chip is used with an external NVM (EEPROM), 32MHz crystal, power supply decoupling, SAW filter, matching circuit, and a helical antenna. Figure 2.1 shows the main blocks of the ZM5304 Modem, while Figure 2.2 illustrates the firmware stack of an example application.



## 2.1.1 ADVANCED ENCRYPTION STANDARD SECURITY PROCESSOR

The Z-Wave protocol specifies the use of Advanced Encryption Standard (AES) 128-bit block encryption for secure applications. The built-in Security Processor is a hardware accelerator that encrypts and decrypts data at a rate of 1 byte per 1.5µs. It encodes

# SILICON LABS

## Datasheet: ZM5304

the frame payload and the message authentication code to ensure privacy and authenticity of messages. The processor supports Output FeedBack (OFB), Cipher-Block Chaining (CBC), and Electronic CodeBook (ECB) modes to target variable length messages. Payload data is streamed in OFB mode, and authentication data is processed in CBC mode as required by the Z-Wave protocol. The processor implements two efficient access methods: Direct Memory Access (DMA) and streaming through Special Function Register (SFR) ports. The processor functionality is exposed via the Z-Wave API for application use.

## 2.1.2 ANALOG-TO-DIGITAL CONVERTER

The Analog-to-Digital Converter (ADC) is capable of sampling an input voltage source and returns an 8- or 12-bit unsigned representation of the input scaled relative to the selected reference voltage. It can be configured to implement a battery monitor, as described by the formula below.

$$ADC_{OUT} = \frac{V_{BG}}{V_{DD}} \times 2^{Number \ of \ bits}$$

The ADC is capable of operating rail to rail, where the built-in Band-gap  $V_{BG} = 1.25V$  and  $V_{DD}$  is the supply voltage. When the supply voltage crosses a predefined lower or upper voltage threshold, an interrupt can be triggered.

## 2.1.3 BROWN-OUT DETECTOR / POWER-ON-RESET

When a cold start-up occurs, an internal Power-On-Reset (POR) circuit ensures that code execution does not begin unless the supply voltage is sufficient. After which, an internal Brown-Out Detector (BOD) circuit guarantees that faulty code execution does not occur by entering the reset state, if the supply voltage drops below the minimum operating level. These guarantees apply equally in both the active and sleep modes.

## 2.1.4 CRYSTAL DRIVER AND SYSTEM CLOCK

The system clock and RF frequencies are derived from the module mounted 32MHz crystal (XTAL), which internal system performance is factory trimmed to guarantee initial RF frequency precision.

## 2.1.5 UNIVERSAL ASYNCHRONOUS RECEIVER / TRANSMITTER

The Universal Asynchronous Receiver / Transmitter (UART) is a hardware block operating independently of the 8051 CPU. It offers full-duplex data exchange, up to 230.4kbps, with an external host microcontroller requiring an industry standard NRZ asynchronous serial data format. The UARTO interface is available over pin 4 and pin 5 (refer section 4). A data byte is shifted as a start bit, 8 data bits (Isb first), and a stop bit, respectively, with no parity and hardware handshaking. Figure 2.3 shows the waveform of a single serial byte. UARTO is compliant with RS-232 when an external level converter is used.

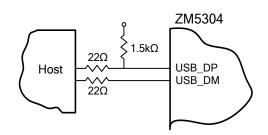


#### Figure 2.3: UARTO waveform

## 2.1.6 UNIVERSAL SERIAL BUS

A Universal Serial Bus (USB) 2.0 full speed interface is available over pin 6 and pin 7 (refer section 4). The Communication Device Class / Abstract Control Mode (CDC/ACM) provides an emulated virtual COM port to a host. This makes it easy to migrate from legacy RS-232 communication to USB communication. Figure 2.4 shows the two termination resistors necessary to maintain signal integrity of the differential pair and a single pull-up resistor on USB\_DP, which indicates a full speed device to the host.





#### Figure 2.4: USB interface

The controller supports USB suspend mode and remote wake-up. During suspend mode, except for the crystal oscillator clocking at a slower rate and the active USB controller, the entire CPU is powered off. The USB controller uses the DMA for fast data transfer and automatic data retransmissions/CRC to maintain data integrity.

#### 2.1.7 WATCHDOG

The watchdog helps prevents the CPU from entering a deadlock state. A timer that is enabled by default achieves this by triggering a reset event in case it overflows. The timer overflows in 1 second, therefore it is essential that the software clear the timer periodically. The watchdog is disabled when the chip is in power down mode, and automatically restarts with a cleared timer when waking up to the active mode.

#### 2.1.8 WIRELESS TRANSCEIVER

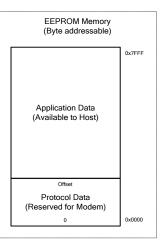
The wireless transceiver is a sub-1 GHz ISM narrowband FSK radio, a modem, and a baseband controller. This architecture provides an all-digital direct synthesis transmitter and a low IF digital receiver. The Z-Wave protocol currently utilizes 2-key FSK/GFSK modulation schemes at 9.6/40/100 kbps data rates throughout a span of carrier frequencies from 865.2MHz to 926.3MHz.

The output power of the transmitter is configurable in the range -26dBm to +4dBm ( $V_{DD}$  = +2.3V to +3.6V,  $T_A$  = -10°C to +85°C).

#### **MEMORY MAP** 2.2

An application executing on an external host microcontroller can access the higher address space of the integrated EEPROM via the serial API. As shown in Figure 2.5, the protocol data is stored in the lower address space. A serial API function returns the size of the application data space. [1][2]





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#### 2.3 MODULE PROGRAMMING

The firmware of the ZM5304 Modem can be upgraded either via UARTO or USB interface. [3] In-System Programming is the default mode delivered from the factory.

#### 2.3.1 ENTERING IN-SYSTEM PROGRAMMING MODE

The module can be placed into the UARTO In-System Programming (ISP) mode by asserting the active low RESET\_N signal for 5.2ms. The programming unit of the module then waits for the "Interface Enable" serial command before activating the ISP mode over UARTO.

## 2.3.2 ENTERING AUTO PROGRAMMING MODE

Recomment

Alternatively, the module can be placed into the Auto Programming Mode (APM) by calling a serial API function. The programming unit of the module will enter APM immediately after a hardware or software reset. Once the module is in APM, the firmware can be written to the internal flash using either the UARTO or USB interface.

#### 2.4 POWER SUPPLY REGULATOR

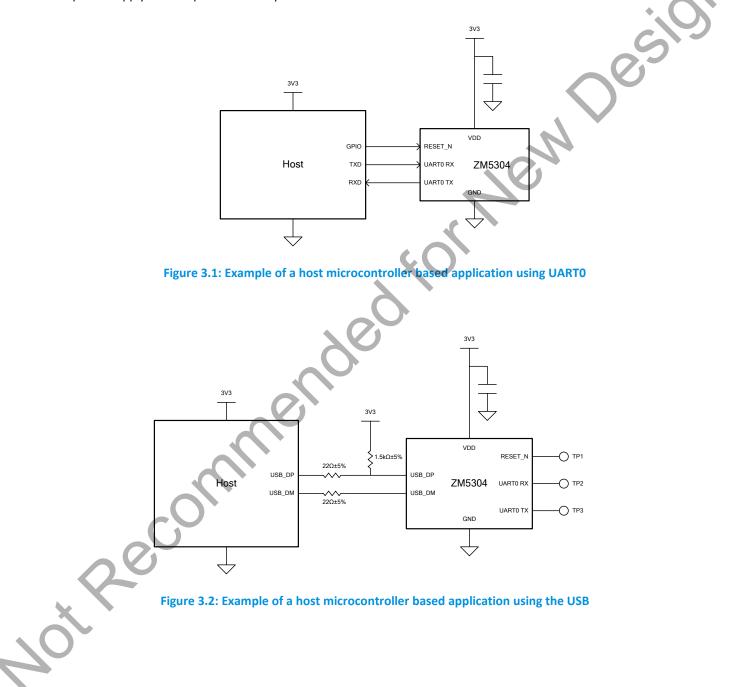
While the supply to the digital I/O circuits is unregulated, on-chip low-dropout regulators derive all the 1.5 V and 2.5 V internal supplies required by the Micro-Controller Unit (MCU) core logic, non-volatile data registers, flash, and the analogue circuitry.

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## **3 TYPICAL APPLICATION**

An illustration of two application examples using the ZM5304 Modem implementation follows. The host application located on an external microcontroller accesses the Z-Wave stack via the serial API. Figure 3.1 depicts the scenario when UARTO is used as the primary interface to the ZM5304 Modem, while Figure 3.2 shows the scenario when the USB<sup>1</sup> is used. In the latter scenario, UARTO must be routed out to test points in order to program the initial firmware during production. It is strongly recommended that the power supply is decoupled sufficiently.



<sup>&</sup>lt;sup>1</sup> Firmware upgrades can be performed only when the ZM5304 Modem is placed in APM.



## 4 **PIN CONFIGURATION**

The layout of the pins on the ZM5304 Modem is shown in Figure 4.1.

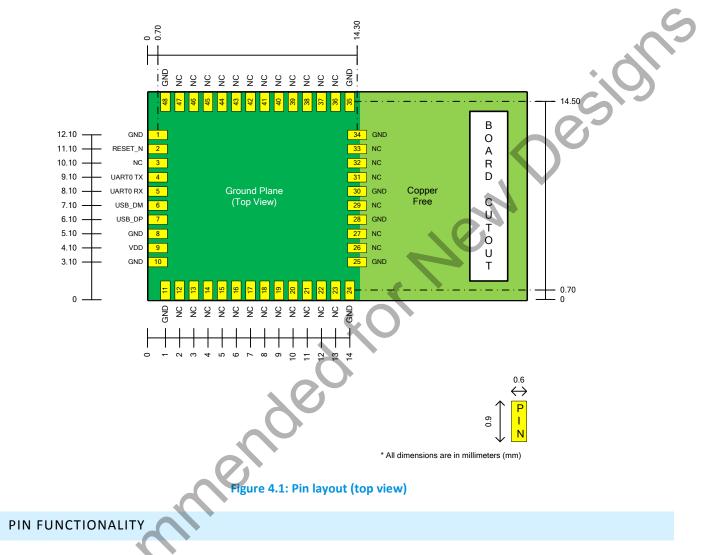


Table 4.1: Power, ground, and no connect signals

Pin Name Pin Location	Type <sup>2</sup>	Function
V <sub>DD</sub> 9	S	Module power supply.
<b>GND</b> 1, 8, 10, 11, 24, 25, 28, 30, 34, 35, 48	S	Ground. Must be connected to the ground plane.
NC 3, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 26, 27, 29, 31, 32, 33, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47	-	Placement pins for mechanical stability. Leave unconnected.

<sup>2</sup> I = Input, O = Output, D+ = Differential Plus, D- = Differential Minus, S = Supply

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4.1



#### Table 4.2: Module control signals

Pin Name	Pin Location	Туре	Function
RESET_N 2		I	Active low signal that places the module in
			a reset state.

#### Table 4.3: UARTO interface signals

Pin Name	Pin Location	Туре	Function in Reset State	Function in Active State
UARTO RX	5	I	Waits for the "Interface Enable" serial command after 5.2ms. Enters UARTO ISP mode after command is received from the host.	Receive data from host serial port.
UARTO TX	4	0	Serial data transmit when in UARTO ISP mode, high impedance with internal pull- up otherwise.	Transmit data to host serial port.

## Table 4.4: USB interface signals

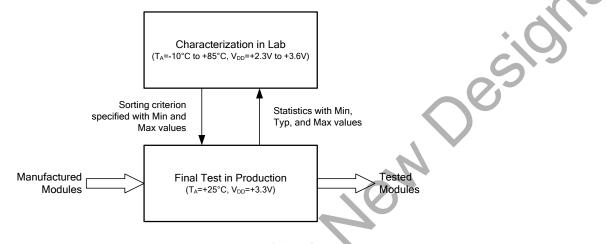
Pin Name	Pin Location	Туре	Function in Reset State	Function in Active State
USB_DP	7	D+	ISP when in APM mode, high impedance	USB 2.0 full-speed positive differential
			with internal pull-up otherwise.	signal.
USB_DM	6	D-	ISP when in APM mode, high impedance	USB 2.0 full-speed negative differential
			with internal pull-up otherwise.	signal.
	200	S		



## 5 ELECTRICAL CHARACTERISTICS



This section describes the electrical parameters of the ZM5304 Modem module.



#### Figure 5.1: Testing flow

The following conditions apply for characterization in the lab, unless otherwise noted.

- 1. Ambient temperature  $T_A = -10^{\circ}C$  to  $+85^{\circ}C$
- 2. Supply voltage  $V_{DD}$  = +2.3V to +3.6V
- 3. All tests are carried out on the ZDB5304 Z-Wave Development Board. [4]
- 4. Total radiated power is measured for 868.4, 908.4, and 921.4MHz

The following conditions apply for the final test in production, unless otherwise noted.

- 1. Ambient temperature  $T_A = +25^{\circ}C$
- 2. Supply voltage  $V_{DD} = +3.3V$
- 3. Near-field radiated transmission power is measured for 868.4, 908.4, and 921.4MHz
- 4. Near-field radiated receiver sensitivity is measured for 868.4, 908.4, and 921.4MHz

## 5.1.1 TYPICAL VALUES

Unless otherwise specified, typical data refer to the mean of a data set measured at an ambient temperature of  $T_A=25$ °C and supply voltage of  $V_{DD}=+3.3$ V.

## 5.1.2 MINIMUM AND MAXIMUM VALUES

Unless otherwise specified the minimum and maximum values are guaranteed in the worst conditions of ambient temperature, supply voltage and frequencies by a final test in production on 100% of the devices at an ambient temperature of  $T_A=25$ °C and supply voltage of  $V_{DD}=+3.3$ V.

For data based on measurements, the minimum and maximum values represent the mean value plus or minus three times the standard deviation ( $\mu\pm3\sigma$ ).

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## 5.2 ABSOLUTE MAXIMUM RATINGS

The absolute ratings specify the limits beyond which the module may not be functional. Exposure to absolute maximum conditions for extended periods may cause permanent damage to the module.

Symbol	Description	Min	Max	Unit
Vdd	Main supply voltage	-0.3	+3.6	V
Vin	Voltage applied on any I/O pin	-0.3	+3.6	V
lin	Current limit when over driving the input ( $V_{IN} > V_{DD}$ )	-	+20.0	mA
ESD <sub>нвм</sub>	JEDEC JESD22-A114F Human Body Model	-	+2000.0	V
ESDмм				
E <b>SD</b> cdm	JEDEC JESD22-C101E Field-Induced Charged-Device Model	-	+500.0	V
	Table 5.2: Current characteristics	eni		
Symbol	Table 5.2: Current characteristics Description	Min	Мах	Unit
Symbol		Min	Max +120	Unit mA

## Table 5.3: Thermal characteristics

Symbol		Description	Min	Max	Unit
T,	Junction temperature		-55	+125	°C
		0			

## 5.3 GENERAL OPERATING RATINGS

The operating ratings indicate the conditions where the module is guaranteed to be functional.

#### Table 5.4: Recommended operating conditions

Symbol	Description	Min	Тур	Max	Unit
V <sub>DD</sub>	Standard operating supply voltage	+2.3	+3.3	+3.6	V
VDD_USB	Standard operating supply voltage when USB PHY is used	+3.0	+3.3	+3.6	V
fsys	Internal clock frequency	-	32.0	-	MHz
TA	Ambient operating temperature	-10.0	+25.0	+85.0	°C

## CURRENT CONSUMPTION

Measured at an ambient temperature of  $T_A$ =-10°C to +85°C and a supply voltage of  $V_{DD}$ =+2.3V to +3.6V.

5.4



#### Table 5.5: Current consumption in active modes

Description	Min	Тур	Max	Unit
MCU running at 32MHz	-	14.8	15.8	mA
MCU and radio receiver active	-	32.7	35.0	mA
MCU and radio transmitter active, RFPOW=01	-	27.7	-	mA
MCU and radio transmitter active, RFPOW=63	-	42.7	-	mA
	MCU running at 32MHz MCU and radio receiver active MCU and radio transmitter active, RFPOW=01	MCU running at 32MHz-MCU and radio receiver active-MCU and radio transmitter active, RFPOW=01-	MCU running at 32MHz-14.8MCU and radio receiver active-32.7MCU and radio transmitter active, RFPOW=01-27.7	MCU running at 32MHz-14.815.8MCU and radio receiver active-32.735.0MCU and radio transmitter active, RFPOW=01-27.7-

#### Table 5.6: Current consumption in power saving modes

Symbol	Description	Min	Тур	Max	Unit
IDD_SLEEP	Module in sleep state	-	1.7	3.7	μA
IUSB_SLEEP	USB suspend mode with state persistency, and system clock	-	2.0	2.3	mA

## Table 5.7: Current consumption during programming

Symbol	Description	Min	Тур	Max	Unit
IDD_PGM_UARTO	Programming via UART0	-	15	-	mA
IDD_PGM_USB	Programming via USB		15	-	mA

## 5.5 SYSTEM TIMING

## Measured at an ambient temperature of $T_A$ =-10°C to +85°C and a supply voltage of $V_{DD}$ =+2.3V to +3.6V.

## Table 5.8: Transition between operating modes

Symbol	Description	Min	Тур	Max	Unit
t <sub>ACTIVE_SLEEP</sub>	Transition time from the active state to the sleep state	-	-	125	ns
tsleep_active	Transition time from the sleep state to the active state ready	-	-	160	μs
	to execute code				

#### Table 5.9: System start-up time

Symbol	Description	Min	Тур	Max	Unit
VPOR	Power-on-Reset (POR) threshold on rising supply voltage at	-	-	+2.3	V
	which the reset signal is deasserted				
treset_active	Transition time from the reset state to the active state ready	-	-	1.0	ms
	to execute code with a power rise time not exceeding 10µs				

#### Table 5.10: Reset timing requirements

Symbol	Description	Min	Тур	Max	Unit
<b>t</b> rst_pulse	Duration to assert RESET_N to guarantee a full system reset	20	-	-	ns

#### Table 5.11: Programming time

Symbol	Description	Min	Тур	Max	Unit
<b>t</b> ERASE_FULL	Time taken to erase the entire flash memory	-	-	44.1	ms
<b>t</b> pgm_full_uarto	Time taken to program the entire flash memory over UARTO including a full erase	-	-	16.2	s
					5

## 5.6 NON-VOLATILE MEMORY RELIABILITY

Qualified for an ambient temperature of TA=+25°C and a supply voltage of VDD=+3.3V. The on-chip memory is based on SuperFlash® technology.

## Table 5.12: On-chip flash

Symbol	Description	Min	ур	Max	Unit
ENDFLASH	Endurance, erase cycles before failure	10000	-	-	cycles
RET <sub>FLASH-LT</sub>	Data retention	100	-	-	years
RET <sub>FLASH-HT</sub>	Data retention ( <i>Qualified for a junction temperature of</i> T <sub>J</sub> =-10°C to +85°C)	10	-	-	years

## Table 5.13: On-chip high endurance NVM

Symbol	Description	Min	Тур	Max	Unit
END <sub>NVM</sub>	Endurance, erase cycles before failure	100000	-	-	cycles
<b>RET</b> NVM-LT	Data retention	100	-	-	years
<b>RET</b> NVM-HT	Data retention (Qualified for a junction temperature of	10	-	-	years
	T <sub>J</sub> =-10°C to +85°C)				

#### Table 5.14: EEPROM

Symbol	Description	Min	Тур	Max	Unit
ENDEEPROM	Endurance, erase cycles before failure	1Mil	-	-	cycles
RETEEPROM	Data retention	100	-	-	years

## 5.7 ANALOG-TO-DIGITAL CONVERTER

Measured at an ambient temperature of  $T_A$ =-10°C to +85°C and a supply voltage of  $V_{DD}$ =+2.3V to +3.6V.



#### Table 5.15: 12-bit ADC characteristics

Symbol	Description	Min	Max	Unit
V <sub>BG</sub>	Internal reference voltage	+1.20	+1.30	V
	Differential non-linearity	-1.00	+1.00	LSB
ACC <sub>8b</sub>	Accuracy when sampling 20ksps with 8-bit resolution	-2.00	2.00	LSB
ACC <sub>12b</sub>	Accuracy when sampling 10ksps with 12-bit resolution	-5.00	5.00	LSB
fs-8b	8-bit sampling rate	-	0.02	Msps
fs-12b	12-bit sampling rate	-	0.01	Msps

## 5.8 DC CHARACTERISTICS

Measured at an ambient temperature of TA=-10°C to +85°C.

## Table 5.16: Digital input characteristics, supply voltage of V<sub>DD</sub>=+2.3V to +3.0V

Symbol	Description	Min	Max	Unit
VIH	Logical 1 input voltage high level	+1.85	-	V
VIL	Logical 0 input voltage low level	-	+0.75	V
VIF	Falling input trigger threshold	+0.75	+1.05	V
VIR	Rising edge trigger threshold	+1.35	+1.85	V
V <sub>HYS</sub>	Schmitt trigger voltage hysteresis	+0.55	+0.85	V
Ін	Logical 1 input high level current leakage	-	+7.00	μΑ
IIL-NPU	Logical 0 input low level current leakage (no internal pull-up resistor)	-7.00	-	μΑ
IIL-PU	Logical 0 input low level current leakage (with internal pull-up resistor)	+35.00	+90.00	μΑ
PUIN	Internal pull-up resistance (T <sub>A</sub> =+25°C)	20.00	30.00	kΩ
CIN	Pin input capacitance	-	15.00	рF

## Table 5.17: Digital output characteristics, supply voltage of VDD=+2.3V to +3.0V

Symbol	Description	Min	Max	Unit
V <sub>он</sub>	Logical 1 output voltage high level	+1.9	-	V
Vol	Logical 0 output voltage low level	-	+0.4	V
IOH-LP	Logical 1 output high level current sourcing	-	+6.0	mA
IOL-LP	Logical 0 output low level current sinking	-6.0	-	mA
Joi	200			



## Table 5.18: Digital input characteristics, supply voltage of $V_{\text{DD}}$ =+3.0V to +3.6V

Symbol	Description	Min	Max	Unit
VIH	Logical 1 input voltage high level	+2.10	-	V
VIL	Logical 0 input voltage low level	-	+0.90	V
VIF	Falling input trigger threshold	+0.90	+1.30	V
Vir	Rising edge trigger threshold	+1.60	+2.10	V
V <sub>HYS</sub>	Schmitt trigger voltage hysteresis	+0.65	+0.95	V
I <sub>IH</sub>	Logical 1 input high level current leakage	-	+10.00	μΑ
IIL-NPU	Logical 0 input low level current leakage (no internal pull-up resistor)	-10.00		μΑ
I <sub>IL-PU</sub>	Logical 0 input low level current leakage (with internal pull-up resistor)	+40.00	+120.00	μA
PUIN	Internal pull-up resistance (T <sub>A</sub> =+25°C)	15.00	20.00	kΩ
CIN	Pin input capacitance		15.00	рF

## Table 5.19: Digital output characteristics, supply voltage of VDD=+3.0V to +3.6V

Symbol	Description	. 0.	Min	Max	Unit
Vон	Logical 1 output voltage high level		+2.4	-	V
Vol	Logical 0 output voltage low level		-	+0.4	V
I <sub>OH-LP</sub>	Logical 1 output high level current sourcing		-	+8.0	mA
IOL-LP	Logical 0 output low level current sinking		-8.0	-	mA

## 5.9 RF CHARACTERISTICS

## 5.9.1 TRANSCEIVER

The radio transceiver of the ZM5304 is based on the SD3503 modem chip and an external SAW filter. Refer to [5] for measurements on the conducted performance of the SD3503. Although the crystal is factory calibrated, it is mandatory to calibrate the transmitter in production. Refer to [6] for more information.

## 5.9.2 ANTENNA

The radiation measurements for the ZM5304 were performed on the ZDP03A Z-Wave Development Platform. [7] The orientation of the ZM5304 during the measurements is shown in Figure 5.2.

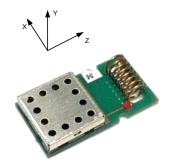


Figure 5.2: Measurement orientation

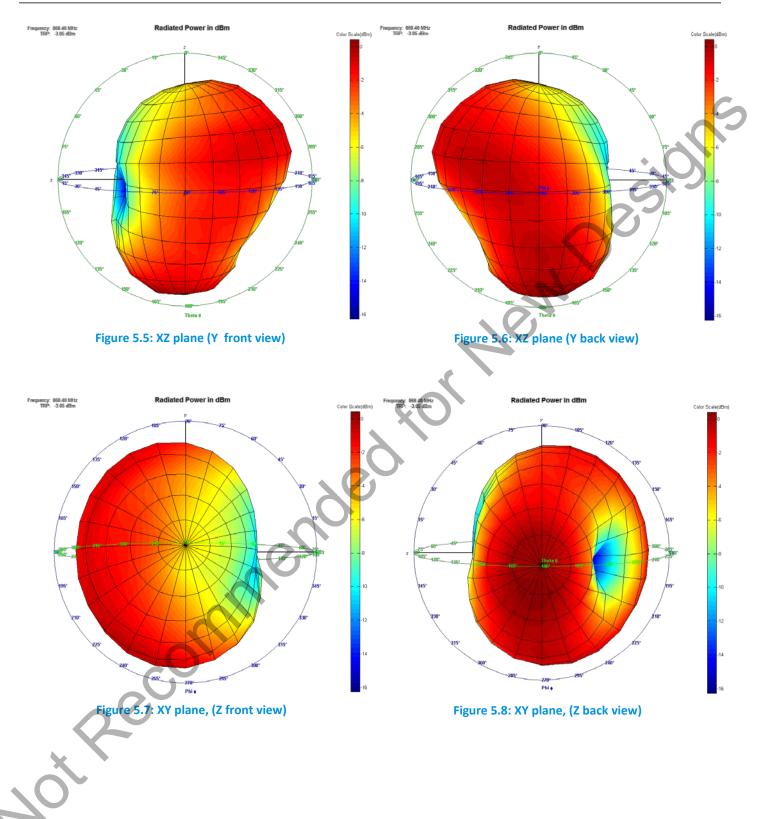


## 5.9.2.1 REGION E

## Table 5.20: Region E performance

Symbol	Description	n	Min	Тур	Max	Unit
fc	Carrier frequency		-	868.40	-	MHz
TRP	Total radiated power		-	-3.05	-	dBm
ε <sub>R</sub>	Radiation efficiency		-	-7.05	-	dB
D	Directivity		-	3.47	÷-	dBi
G	Peak gain		-	-3.58		dBi
Frequency: 868.40 MHz TH37: -3.05 dBm	Radiated Power in dBm	Color Scale(dBm) Fraquancy: 868.40 MHz TRP: -3.05 dBm	Radia	ted Power in dBm	000	Color Scale(d
Phi e ang						- 4 - 4 6
	Theta 0	-16		Theta e		
	Figure 5.3: YZ plane (X front view)		Figure 5.4: YZ	plane (X bac	k view)	
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JOL						





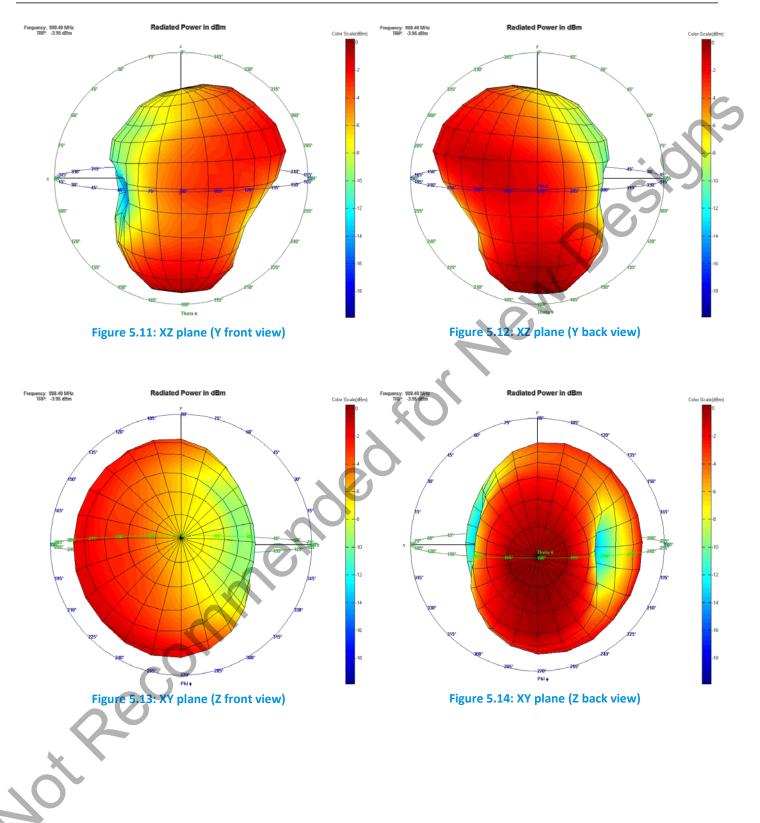


## 5.9.2.2 REGION U

## Table 5.21: Region U performance

Symbol	Descr	ption	Min	Тур	Мах	Unit
fc	Carrier frequency			- 908.40	-	MHz
TRP	Total radiated power			3.95	-	dBm
ER	Radiation efficiency			7.95	-	dB
D	Directivity			- 4.21	_	dBi
G	Peak gain			3.74		dBi
					0.5	
Frequency: 908.40 MHz TH3P: -3.95 dBm	Radiated Power in dBm	Frequency: 908.40 MH Color Scale(dBm) TRIP: -3.95 dBm		Radiated Power in dBm		Color Scale(dBm)
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		4				4
				$O \rightarrow \uparrow$		
		6			++	
		8	4N			6
Phi		120-105-	50-A		-300	cPhi↓
Char and	314- 330- 345- 00- 15- 30 <sup>-</sup> 4		120- 150 160		210 -225 210"	-2557010
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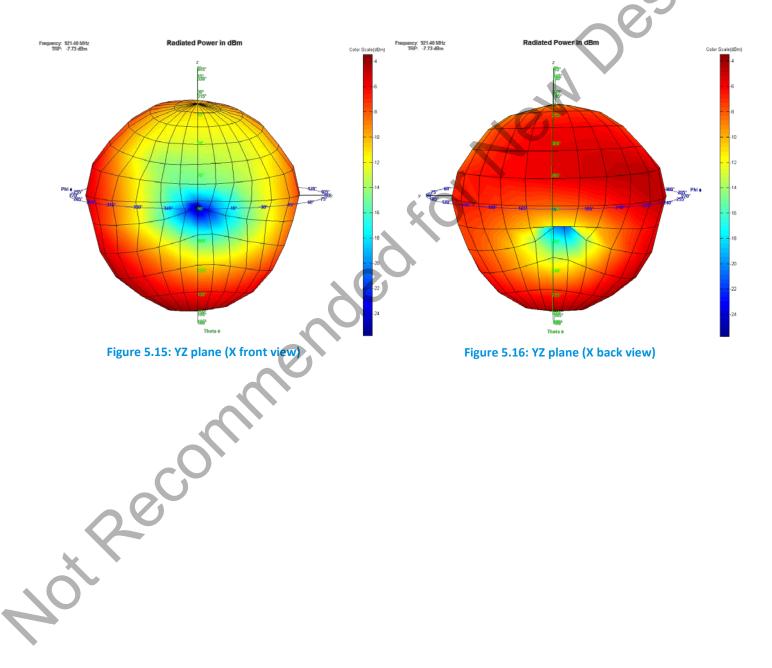




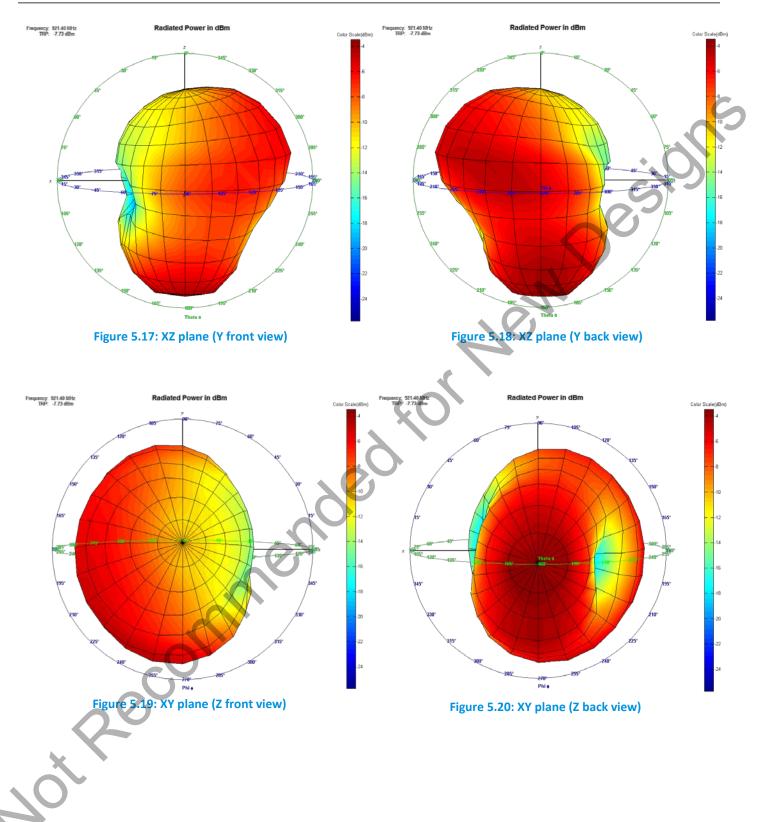
## 5.9.2.3 REGION H

## Table 5.22: Region H performance

Symbol	Description	Min	Тур	Max	Unit
fc	Carrier frequency	-	921.40	-	MHz
TRP	Total radiated power	-	-7.73	-	dBm
εr	Radiation efficiency	-	-11.73	-	dB
D	Directivity	-	4.26	÷-	dBi
G	Peak gain	-	-7.47	-	dBi
	8-				









## 5.9.3 REGULATORY COMPLIANCE

The ZM5304 has been tested on the ZDP03A Z-Wave Development Platform to be compliant with the following regulatory standards.



<sup>3</sup> This module complies with RSS-210 of the Industry Canada Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. This device is intended only for OEM integrators under the following conditions:

- The antenna must be installed such that 20 cm is maintained between the antenna and users, and
- The transmitter module may not be co-located with any other transmitter or antenna.

As long as 2 conditions above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed



## 6 Z-WAVE FREQUENCIES

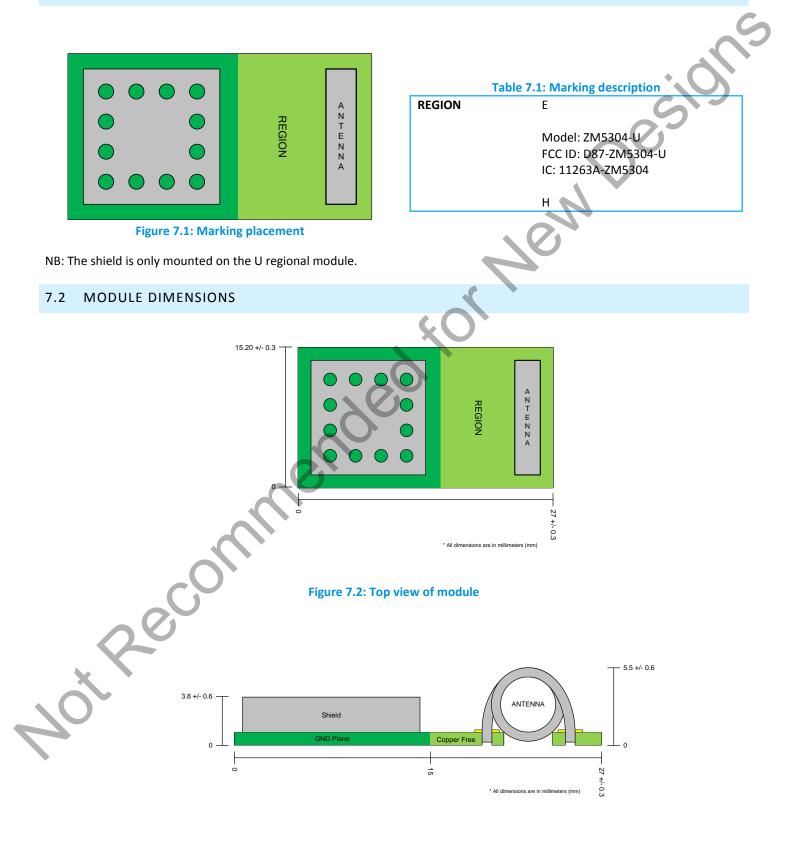
#### Table 6.1: Z-Wave RF specification

N.C. dudattau	9.6kbps	40kbps	100kbps
Modulation	Frequency Shift Keying (FSK)	FSK	Gaussian Frequency Shift Keying (GFSK)
Frequency deviation	f <sub>c</sub> ±20kHz	f <sub>c</sub> ±20kHz	f <sub>c</sub> ±29.3kHz
Coding	Manchester encoded	Non-return to Zero (NRZ)	NRZ
United Arab Emirates	868.42 MHz	868.40 MHz	869.85 MHz
Australia	921.42 MHz	921.40 MHz	919.80 MHz
Brazil	921.42 MHz	921.40 MHz	919.80 MHz
Canada	908.42 MHz	908.40 MHz	916.00 MHz
Chile	908.42 MHz	908.40 MHz	916.00 MHz
China	868.42 MHz	868.40 MHz	869.85 MHz
European Union	868.42 MHz	868.40 MHz	869.85 MHz
Hong Kong	919.82 MHz	919.80 MHz	919.80 MHz
Israel	916.02 MHz	916.00 MHz	- u
India	865.20 MHz	865.20 MHz 🛛 💦	865.20 MHz
Japan	-		922.50 MHz
	-	-XO	923.90 MHz
	-	<u> </u>	926.30 MHz
Korea	-		920.90 MHz
	-		921.70 MHz
	-		923.10 MHz
Mexico	908.42 MHz	908.40 MHz	916.00 MHz l
Malaysia	868.12 MHz	868.10 MHz	868.10 MHz
New Zealand	921.42 MHz	921.40 MHz	919.80 MHz
Russia	869.02 MHz	869.00 MHz	- 6
Singapore	868.42 MHz	868.40 MHz	869.85 MHz
Taiwan		-	922.50 MHz
	· · ·	-	923.90 MHz
		-	926.30 MHz
United States	908.42 MHz	908.40 MHz	916.00 MHz U
South Africa	868.42 MHz	868.40 MHz	869.85 MHz



## 7 MODULE INFORMATION

## 7.1 MODULE MARKING





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## 8 PROCESS SPECIFICATION

Specification	Description
MSL 3	Moisture Sensitivity Level designed and manufactured according to JEDEC J-STD-020C
REACH	REACH is a European Community Regulation on chemicals and their safe use (EC 1907/2006). It deals with the Registration, Evaluation, Authorisation and Restriction of Chemical substances
RoHS	Designed in compliance with The Restriction of Hazardous Substances Directive (RoHS)

## 9 PCB MOUNTING AND SOLDERING

#### 9.1 PCB MOUNTING PATTERN

The land pattern is <u>required</u> to include two drilled holes of diameter 1.8mm at the positions indicated, to ensure clearance to antenna structures.

The recommended land pattern includes a layout of 48 pads of size 1.70 mm x 0.65 mm positioned as indicated in the figure.

All coordinates are relative to the centre of pad 11.

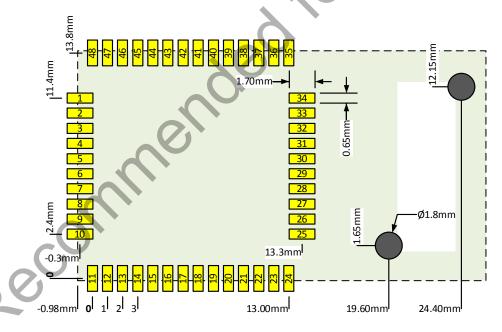
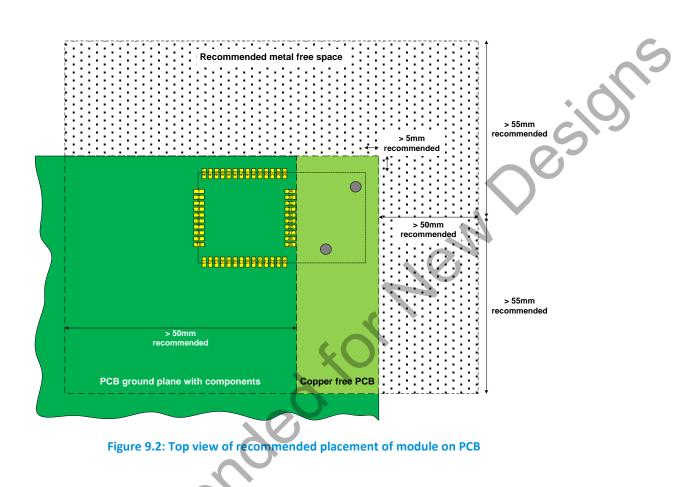


Figure 9.1: Top view of land pattern



## 9.2 RECOMMENDED PLACEMENT ON PCB



## 9.3 SOLDERING INFORMATION

The soldering details to properly solder the ZM5304 module on standard PCBs are described below. The information provided is intended only as a guideline and Silicon Labs is not liable if a selected profile does not work.

See IPC/JEDEC J-STD-020D.1 for more information.

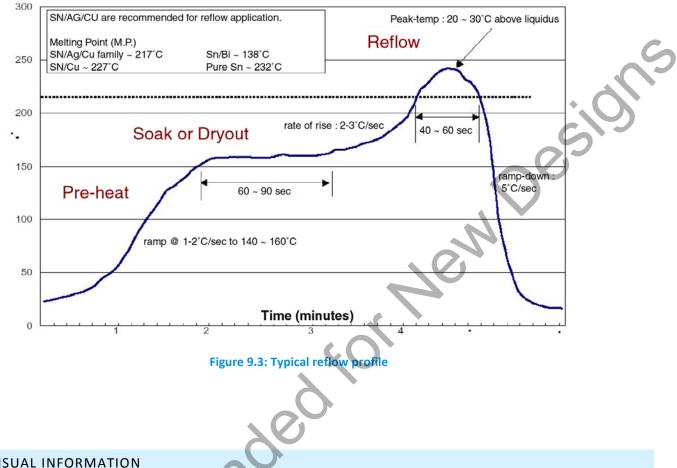
#### **Table 9.1: Soldering details**

PCB solder mask expansion from landing pad edge	0.1 mm
PCB paste mask expansion from landing pad edge	0.0 mm
PCB process	Pb-free (Lead free for RoHS <sup>4</sup> compliance)
PCB finish	Defined by the manufacturing facility (EMS) or customer
Stencil aperture	Defined by the manufacturing facility (EMS) or customer
Stencil thickness	Defined by the manufacturing facility (EMS) or customer
Solder paste used	Defined by the manufacturing facility (EMS) or customer
Flux cleaning process	Defined by the manufacturing facility (EMS) or customer

<sup>4</sup> RoHS = Restriction of Hazardous Substances Directive, EU

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#### 9.4 VISUAL INFORMATION

Reco

The modules visual appearance can be different from the picture on the front page of this datasheet. I.e. colour of antenna and PCB is allowed to vary. Other visual elements like batch numbers and revisions may vary too. Functional and electrical performance will not be affected.



## **10 ORDERING INFORMATION**

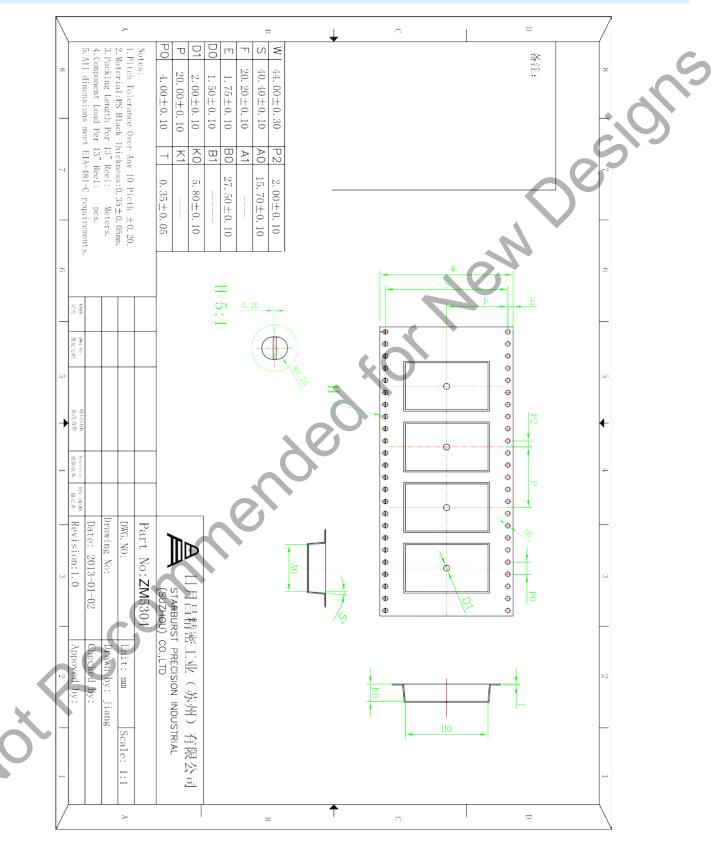
#### Table 10.1: Ordering codes

Orderable Device	Status	Package Type	Pins	Minimum Order Quantity	Description
ZM5304AE-CME3R	ACTIVE	SOM	48	500 pcs.	ZM5304 Modem Module, No Shield, RevA, 868MHz Band, Tape and Reel
ZM5304AU-CME3R	ACTIVE	SOM	48	500 pcs.	ZM5304 Modem Module, With Shield, RevA,
ZM5304AH-CME3R	ACTIVE	SOM	48	500 pcs.	908MHz Band, Tape and Reel ZM5304 Modem Module, No Shield, RevA,
				•	921MHz Band, Tape and Reel
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## 10.1 TAPE AND REEL INFORMATION







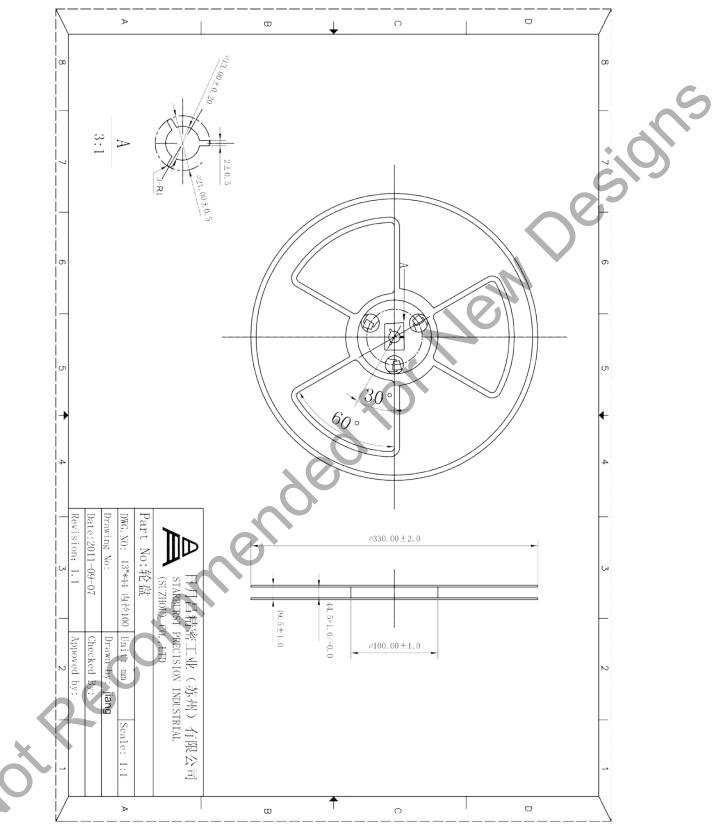
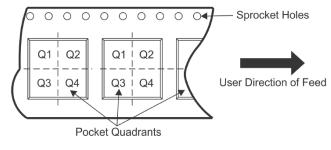


Figure 10.2: Reel information



#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



Parameter	Value
Pin 1 Quadrant	Pocket Quadrant Q1

#### **10.2 CANADA IC STATEMENT**

This device complies with RSS-210 of the Industry Canada Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Ce dispositif est conforme à la norme CNR-210 d'Industrie Canada applicable aux appareils radio exempts de licence. Son fonctionnement est sujet aux deux conditions suivantes: (1) le dispositif ne doit pas produire de brouillage préjudiciable, et (2) ce dispositif doit accepter tout brouillage reçu, y compris un brouillage susceptible de provoquer un fonctionnement indésirable.

## THIS DEVICE IS INTENDED ONLY FOR OEM INTEGRATORS UNDER THE FOLLOWING CONDITIONS: (FOR MODULE DEVICE USE)

1) The antenna must be installed such that 20 cm is maintained between the antenna and users, and

2) The transmitter module may not be co-located with any other transmitter or antenna.

As long as 2 conditions above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.

## CET APPAREIL EST CONÇU UNIQUEMENT POUR LES INTÉGRATEURS OEM DANS LES CONDITIONS SUIVANTES: (POUR UTILISATION DE DISPOSITIF MODULE)

L'antenne doit être installée de telle sorte qu'une distance de 20 cm est respectée entre l'antenne et les utilisateurs, et
 Le module émetteur peut ne pas être coïmplanté avec un autre émetteur ou antenne.

Tant que les 2 conditions ci-dessus sont remplies, des essais supplémentaires sur l'émetteur ne seront pas nécessaires. Toutefois, l'intégrateur OEM est toujours responsable des essais sur son produit final pour toutes exigences de conformité supplémentaires requis pour ce module installé.

#### **IMPORTANT NOTE:**

In the event that these conditions can not be met (for example certain laptop configurations or co-location with another transmitter), then the Canada authorization is no longer considered valid and the IC ID can not be used on the final product. In

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these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate Canada authorization.

#### NOTE

#### IMPORTANTE:

Dans le cas où ces conditions ne peuvent être satisfaites (par exemple pour certaines configurations d'ordinateur portable ou de certaines co-localisation avec un autre émetteur), l'autorisation du Canada n'est plus considéré comme valide et l'ID IC ne peut pas être utilisé sur le produit final. Dans ces circonstances, l'intégrateur OEM sera chargé de réévaluer le produit final (y compris l'émetteur) et l'obtention d'une autorisation distincte au Canada.

#### **End Product Labeling**

This transmitter module is authorized only for use in device where the antenna may be installed such that 20 cm may be maintained between the antenna and users. The final end product must be labeled in a visible area with the following: "Contains IC: ".

#### Plaque signalétique du produit final

Ce module émetteur est autorisé uniquement pour une utilisation dans un dispositif où l'antenne peut être installée de telle sorte qu'une distance de 20cm peut être maintenue entre l'antenne et les utilisateurs. Le produit final doit être étiqueté dans un endroit visible avec l'inscription suivante: "Contient des IC: ".

## **Manual Information To the End User**

The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user's manual of the end product which integrates this module.

The end user manual shall include all required regulatory information/warning as show in this manual.

## Manuel d'information à l'utilisateur final

L'intégrateur OEM doit être conscient de ne pas fournir des informations à l'utilisateur final quant à la façon d'installer ou de supprimer ce module RF dans le manuel de l'utilisateur du produit final qui intègre ce module. Le manuel de l'utilisateur final doit inclure toutes les informations réglementaires requises et avertissements comme indiqué dans ce manuel.



## **11 ABBREVIATIONS**

Abbreviation	Description
2FSK	2-key Frequency Shift Keying
2GFSK	2-key Gaussian Frequency Shift Keying
ACM	Abstract Control Model
ACMA	Australian Communications and Media Authority
ADC	Analog-to-Digital Converter
AES	Advanced Encryption Standard
API	Application Programming Interface
APM	Auto Programming Mode
AV	Audio Video
BOD	Brown-Out Detector
CBC	Cipher-Block Chaining
CDC	Communications Device Class
CE	Conformité Européenne
COM	Communication
CPU	Central Processing Unit
CRC	Cyclic Redundancy Check
D	Differential
D-	Differential Minus
D- D+	Differential Plus
D¢ DC	Direct Current
DMA	Direct Memory Access
ECB	Electronic CodeBook
EMS	Electronic Manufacturing Services
FCC	Federal Communications Commission
FER	Frame Error Rate
FLIRS	Frequently Listening Routing Slave
FSK	Frequency Shift Keying
GFSK	Gaussian Frequency Shift Keying
GPIO	General Purpose Input Output
	Input
I/O	Input / Output
IC	Integrated Circuit
IF	Intermediate Frequency
IPC	Interconnecting and Packaging Circuits
IRAM	Indirectly addressable Random Access Memory
ISM	Industrial, Scientific, and Medical
ISP	In-System Programming
ITU	International Telecommunications Union
JEDEC	Joint Electron Device Engineering Council
Lsb	Least Significant Bit
LSB	Least Significant Byte
MCU	Micro-Controller Unit
MIC	Ministry of Internal affairs and Communications, Japan
Msb	Most Significant Bit
MSB	Most Significant Bit
NRZ	Non-Return-to-Zero
NVM	Non-Volatile Memory
NVR	Non-Volatile Registers
0	Output
OEM	Original Equipment Manufacturer
OFB	Output FeedBack



Abbreviation	Description	
Pb	Lead Driver d Circuit Decard	
PCB	Printed Circuit Board	
POR	Power-On Reset	
RAM	Random Access Memory	
RF	Radio Frequency	
RoHS	Restriction of Hazardous Substances	
ROM	Read Only Memory	
RS-232	Recommended Standard 232	
RX	Receive	
S	Supply	
SAW	Surface Acoustic Wave	
SFR	Special Function Register	
SOM	System-in-Module	
SRAM	Static Random Access Memory	
ТХ	Transmit	
UART	Universal Asynchronous Receiver Transmitter	
USB	Universal Serial Bus	
XRAM	External Random Access Memory	
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## **12 REVISION HISTORY**

Date	Version	Affected	Revision
2018/02/19	14	§6, Table 6.1	Updated Korea frequency
2017/05/02	13	§5.9.3	Added Giteki mark
2016/12/21	12	Table 5.5	Cleaned up "TBD" values
, ,		Table 5.11	Removed "tpgm_full_USB"
2016/04/29	11	\$2.1.4	Updated wording in section 2.1.4 Crystal driver and system
2010/01/20		Ŷ <b>_</b> ····	clock
2015/11/25	10	Figure 9.1	Footprint updated to Landing Solder Pad Toe and Heel
2013/11/23	10	light off	0.4mm. All pads on footprint are now aligned to center of
			pads on module. Drill hole diameter only stated in mm.
		Figure 9.3	Updated to align with SD3503 recommendation.
		Table 9.2	Removed – information included in updated Figure 9.1
		§8	Added section Process Specification
			Added orientation of component in tape
2015/02/17	0	§10.1	
2015/02/17	9	§Cover	Updated picture on cover
		§8.4	Added section "VISUAL INFORMATION"
201 1 / 1 2 / 1 0	0	§7.2	Added tolerances
2014/12/19	9	§9.2	Adding full Canada IC statement
2014/12/14	9	§Cover, §7,1	Updated with Canada IC number
2014/04/11	7	§2.3.1	Mandatory mounting holes added to the PCB mounting
			pattern. Drawing and text is updated.
2013/12/12	6A	§2.3.1	Increased RESET_N low period
2013/11/13	5A	§Cover,	Updated with measurement values
		§2.1.2,	Changed to a battery monitor implementation
		Figure 2.4,	Added resistor values
		Figure 2.5,	Removed size of application area
		Figure 3.2,	Added UARTO and RESET_N as test points
		§5.1,	Updated test conditions
		§5.4,	Removed graph and updated current consumption values
		Table 5.13,	Added NVM performance data
		§5.9 <b>.1</b> ,	Replaced transmitter and receiver with a reference to SD3503
		§5.9.2,	Added radiated measurements of the antennas
		§5.9.3	Updated the standards list
2013/08/28	4B	§5.9, §12	Added transmitter and receiver bandwidth to Tables 5.19 and
	C		5.21
			Updated 4A revision description
2013/08/26	4A	§Cover, §2, §3, §4, §5.2, §5.8,	Clarified cover page summary to reflect controller based
		§6, §7, §11	applications
			Added FCC ID to cover page
			Changed TXD and RXD to UARTO TX and UARTO RX in Figure
			2.1, Figure 3.1, and Figure 4.1
×	<b>~</b>		Renamed 'pad' to 'pin' throughout document except §9.3
			Added pin dimensions to Figure 4.1
			Fixed Korea Z-Wave frequency
			Changed the location of the FCC ID label in Figure 7.1 and
_			Figure 7.2
			Updated Figure 7.3 to thru-hole antenna
			Added table of abbreviations
2013/07/02	3 4	81 82 85	Removed remnants of WUT
	3A 2B	§1, §2, §5 82, 1, 8, 811	Removed invalid references to the WUT and added the date
2013/07/02	ZD	§2.1.8, §11	
2012/07/01	24	821 822 872 80	to the references
2013/07/01	2A	§2.1, §2.3, §7.2, §6	Added dimensions of shield

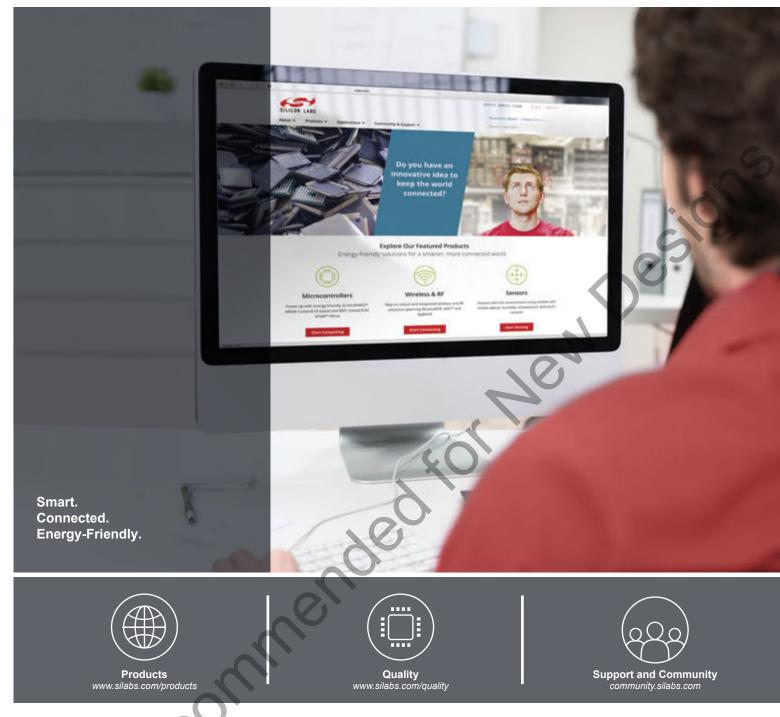


Date	Version	Affected	Revision
			Changed the low operating voltage from 2.5V to 2.3V
			Added AES, ADC, XTAL driver, BOD, RST controller, WUT,
			Watchdog, and RF transceiver sections to the peripheral
			descriptions
			Changed "Firmware Upgrade" to "Module Programming" and
			added default programming mode
			Changed the module width to 15.05mm
			Removed the frequency from the module marking and added region data to the frequency table
2013/06/03	1F	§5.5	Added transition time values
2013/00/03	TI	33.5	Removed empty page
2013/05/31	1E	§All	Updated IO characteristics and added USB termination
		5	resistor values
2013/05/30	1D	<b>§A</b> II	Added missing receiver graphs and proposed changes
2013/05/27	1C	<b>§</b> All	Updated layout with feedback from the technical writer, and
			data from the latest corner tests
2013/02/22	1A	§AⅡ	Preliminary draft released
2013/02/18	1A	<b>§A</b> II	Initial draft
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## **13 REFERENCES**

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