# DC-to-DC Step-Down Converter

### **Selection Guide**

Part Number	Efficiency, Typ. (%)	Input Voltage, Max. (V)	Output Current, Max. (A)	Packing	
SI-8050HFE	83	40	5.5	50 pieces per tube	

### **Absolute Maximum Ratings**

Characteristic	Symbol	Remarks	Rating	Units
DC Input Voltage	V <sub>IN</sub>		43	V
	P <sub>D1-1</sub>	Connected to infinite heatsink; $T_J(max) = 150$ °C, limited by internal overtemperature protection.	25	W
Power Dissipation	P <sub>D1-2</sub>	Connected to infinite heatsink; T <sub>J</sub> = 125°C.	20	W
ower Dissipation	P <sub>D2-1</sub>	No heatsink; $T_J(max) = 150$ °C, limited by internal overtemperature protection.	2.15	W
	P <sub>D2-2</sub>	No heatsink; T <sub>J</sub> = 125°C.	1.72	W
Junction Temperature	TJ	Internal overtemperature protection circuit may enable when $T_J \ge 130^{\circ}C$ . During product operation, recommended $T_J \le 125^{\circ}C$ .	-40 to 150	°C
Storage Temperature	T <sub>stg</sub>		-40 to 150	°C
Thermal Resistance (junction-to-case)	$R_{\theta JC}$		5	°C/W
Thermal Resistance (junction-to-ambient air)	$R_{\theta JA}$		58	°C/W

### **Recommended Operating Conditions\***

Characteristic	Symbol	Remarks	Min.	Max.	Units
DC Input Voltage Range	V <sub>IN</sub>		8	40	<b>V</b>
DC Output Current Range	Io	$V_{\text{IN}} \ge V_{\text{O}} + 3 \text{ V}$ ; to be used within the allowable package power dissipation characteristics (refer to Power Dissipation chart).	0	5.5	Α
Operating Junction Temperature Range	T <sub>JOP</sub>		-30	125	ο̂
Operating Temperature Range	T <sub>OP</sub>	To be used within the allowable package power dissipation characteristics (refer to Power Dissipation chart).	-30	85	°C

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All performance characteristics given are typical values for circuit or system baseline design only and are at the nominal operating voltage and an ambient temperature, TA, of 25°C, unless otherwise stated.





<sup>\*</sup>Required for normal device functioning according to Electrical Characteristics table.

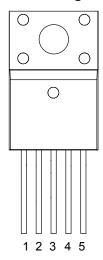
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### **ELECTRICAL CHARACTERISTICS**, valid at T<sub>A</sub> = 25°C

Characteristic	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Output Voltage	Vo	V <sub>IN</sub> = 15 V, I <sub>O</sub> = 1 A	4.90	5.00	5.10	V
Output Voltage Temperature Coefficient	ΔV <sub>O</sub> /ΔT	V <sub>IN</sub> = 15 V, I <sub>O</sub> = 1 A, T <sub>C</sub> = 0 to 100 °C	_	±0.5	_	mV/°C
Efficiency*	η	V <sub>IN</sub> = 15 V, I <sub>O</sub> = 3 A	_	83	_	%
Operating Frequency	f <sub>O</sub>	V <sub>IN</sub> = 15 V, I <sub>O</sub> = 3 A	_	150	_	kHz
Line Regulation	V <sub>Line</sub>	V <sub>IN</sub> = 10 to 30 V, I <sub>O</sub> = 3 A	_	60	80	mV
Load Regulation	V <sub>Load</sub>	V <sub>IN</sub> = 15 V, I <sub>O</sub> = 0.2 to 5.5 A	-	20	50	mV
Overcurrent Protection Threshold Current	Is	V <sub>IN</sub> = 15 V	5.6	6.5	7.5	Α
SS Terminal On/Off Operation Threshold Voltage	V <sub>SSL</sub>		_	_	0.5	V
SS Terminal On/Off Operation Outflow Current	I <sub>SSL</sub>	V <sub>SSL</sub> = 0 V	_	10	30	μA
Quiescent Current 1		V <sub>IN</sub> = 15 V, I <sub>O</sub> = 0 A	_	6	_	mA
Quiescent Current 2	I <sub>q(off)</sub>	V <sub>IN</sub> = 15 V, V <sub>SS</sub> = 0 V	_	200	400	μA

<sup>\*</sup>Efficiency is calculated as:  $\eta(\%) = ([V_O \times I_O] \times [V_{IN} \times I_{IN}]) \times 100$ .

### **Pin-out Diagram**



### **Terminal List Table**

Name	Number	Function
IN	1	Supply voltage
SW	2	Regulated supply output
GND	3	Ground terminal
VOS	4	Terminal for output sense
SS	5	The SS terminal is used to enable soft start and to control on/off operation of the IC output, $V_O$ (see figure 2). If neither soft start nor on/off control is used, leave pin open. To enable soft start, connect a capacitor between SS and ground. To control on/off operation, connect an NPN bipolar transistor, in a TTL open collector output configuration, between the SS terminal and GND. Turn off is done by decreasing $V_{SSL}$ below its rated level. When both soft start and $V_O$ on/off are used, a protection measure such as current limiting is required because, if the capacitance of C3 large, the discharge current of C3 flows across the transistor for on/off operation. Because a pull-up type resistor is provided inside the IC, no external voltage can be applied.

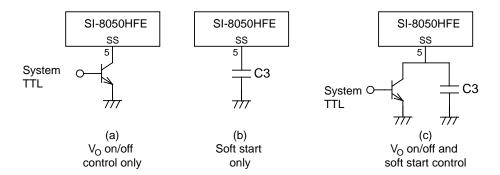


Figure 2. Alternative configurations for SS pin. If neither soft start nor  $V_O$  on/off is required, the SS pin is left open.

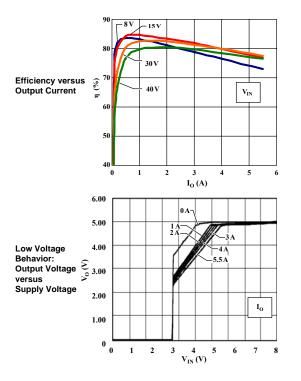


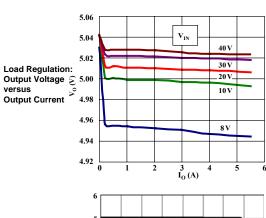


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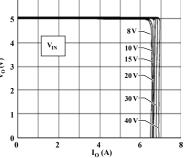
### **Performance Characteristics**

at  $T_A = 25$ °C





Overcurrent Protection: Output Voltage versus Output Current





### **Thermal Performance Characteristics**

The application must be designed to ensure that the  $T_J(max)$  of the device is not exceeded during operation. To do so, it is necessary to determine values for maximum power dissipation,  $P_D(max)$ , and ambient temperature,  $T_A(max)$ .

P<sub>D</sub> can be calculated from input values:

$$P_D = V_O \cdot I_O \left( \frac{100}{\eta_x} - 1 \right) - V_F \cdot I_O \left( 1 - \frac{V_O}{V_{IN}} \right)$$

where:

V<sub>O</sub> is output voltage in V,

V<sub>IN</sub> is input supply voltage in V,

I<sub>O</sub> is output current in A,

 $\eta_x$  is IC efficiency in percent (varies with  $V_{IN}$  and  $I_O$ ; refer to efficiency performance curves for value), and

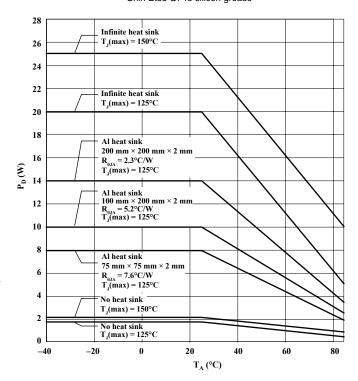
 $V_F$  is forward voltage for the input diode, Di. In these tests, the Sanken RK16 was used, at 0.5 V and  $I_O$  = 1.5 A. For application design, obtain thermal data from the datasheet for the diode.

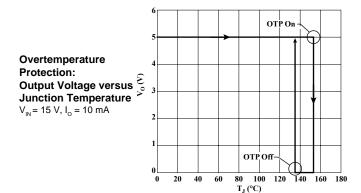
 $P_{\rm D}$  is substantially affected by the heat conductance properties of the application, in particular any heatsink connected to the device radiation fin. The relationships of  $P_{\rm D}$ ,  $T_{\rm A}$ , and heatsink type is represented in the Power Dissipation chart.

Because the heat dissipation capacity of the heatsink depends substantively on how it is used in the actual application, thermal characteristics of the application must be confirmed by testing.

The internal overtemperature protection circuit may enable when  $T_{\rm J}\!\geq\!130^{\circ}\text{C}.$ 

#### Power Dissipation versus Ambient Temperature Shin Etsu G746 silicon grease









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### **Component Selection**

**Diode Di** A Schottky-barrier diode must be used for Di. If other diode types are used, such as fast recovery diodes, the IC may be destroyed because of the reverse voltage applied by the recovery voltage or ON voltage.

**Choke Coil L1** If the winding resistance of the choke coil is too high, the efficiency may be reduced below rating. Because the overcurrent protection start current is approximately 6.5 A, attention must be paid to the heating of the choke coil by magnetic saturation due to overload or short-circuited load.

**Capacitors C1, C2, and C3** Because for SMPS, large ripple currents flow across C1 and C2, capacitors with high frequency and low impedance must be used. If the impedance of C2 is too high, the switching waveform may not be normal at low temperatures. Do not use either OS or tantalum types of capacitors for

C2, because the extremely low ESR causes an abnormal oscillation.

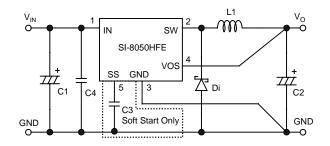
C3 is required only if the soft start function is used. If not using soft-start, leave the SS terminal open. A pull-up resistor is provided inside the IC.

**Resistor Bridge** R1 and R2 comprise the resistor bridge for the output voltage, V<sub>O</sub>, and are calculated as follows:

$$RI = \frac{\left(V_0 - V_{\text{ADJ}}\right)}{I_{\text{ADJ}}} = \frac{\left(V_0 - 0.8\right)}{1 \times 10^{-3}} \left(\Omega\right) \text{, and } R2 = \frac{V_{\text{ADJ}}}{I_{\text{ADJ}}} = \frac{0.8}{1 \times 10^{-3}} = 0.8 \left(k\Omega\right)$$

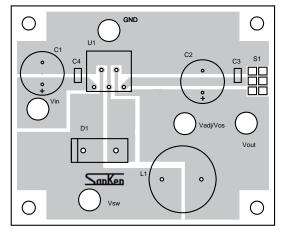
 $I_{ADJ}$  should always be set to 1 mA. Note that R2 should always be present to ensure stable operation, even if  $V_O$ , is set to 0.8 V (that is, even if there is no R1).  $V_O$  should be at least  $V_{IN}$  + 8%.

### **Typical Application Diagram**



Component	Rating
C1	1500 μF
C2	1000 μF
C3	0.1 μF (For soft start function)
C4	4.7 μF (RPER11H475K5)
Di	FMB-G16L (Sanken)
L1	100 μH

### **Recommended PCB Layout**



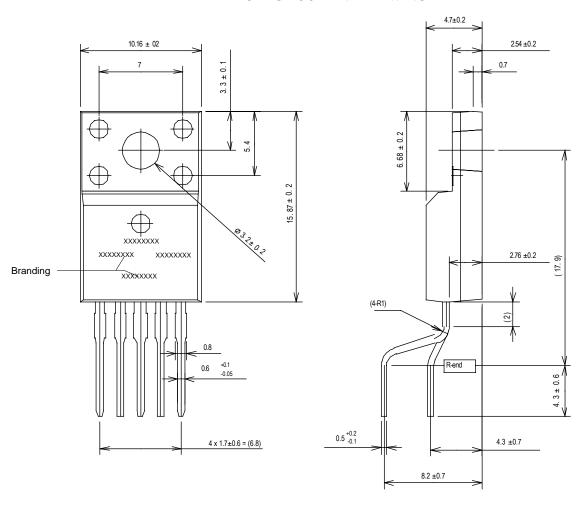
All external components should be mounted as close as possible to the SI-8050HFE. The ground of all components should be connected at one point.





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### PACKAGE OUTLINE DRAWING



Branding codes (exact appearance at manufacturer discretion):

Leadform: 1113A Weight: 2.3 g typical

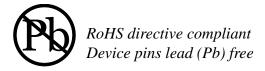
Dimensions in millimeters

1st line, type: 8050HFE 2nd line, lot: SK YMW

Where: Y is the last digit of the year of manufacture

M is the month (1 to 9, 0, N, D)
W is the week of the month (1 to 5)

3rd line, tracking number: nnnn

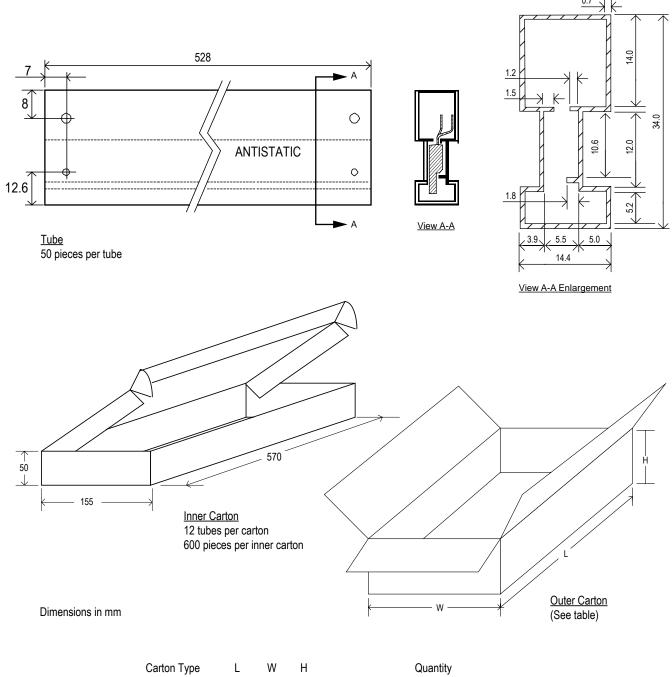






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### PACKING SPECIFICATION

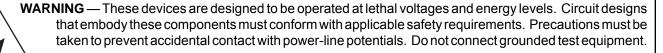


	Carton Type	L	W	Н	Quantity	
C	Outer Carton A	580	180	140	2 inner cartons, 1200 pieces per outer carton	
C	Outer Carton B	580	335	140	4 inner cartons, 2400 pieces per outer carton	





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The use of an isolation transformer is recommended during circuit development and breadboarding.

#### **Cautions for Use**

- Operation of the product in parallel to increase current is not permitted.
- Although the product has an internal overtemperature protection circuit, that is intended only to protect the product from temporary excess heating due to overloads. Long-term reliability cannot be guaranteed when the product is operated under continuous overload conditions.

Because reliability can be affected adversely by improper storage environments and handling methods, please observe the following cautions.

#### **Cautions for Storage**

- Ensure that storage conditions comply with the standard temperature (5°C to 35°C) and the standard relative humidity (around 40 to 75%); avoid storage locations that experience extreme changes in temperature or humidity.
- Avoid locations where dust or harmful gases are present and avoid direct sunlight.
- Reinspect for rust on leads and solderability of products that have been stored for a long time.

### **Cautions for Testing and Handling**

When tests are carried out during inspection testing and other standard test periods, protect the products from power surges from the testing device, shorts between adjacent products, and shorts to the heatsink.

### Remarks About Using Silicone Grease with a Heatsink

- When silicone grease is used in mounting this product on a heatsink, it shall be applied evenly and thinly. If more silicone grease than required is applied, it may produce stress.
- Volatile-type silicone greases may permeate the product and produce cracks after long periods of time, resulting in reduced heat radiation effect, and possibly shortening the lifetime of the product.

Our recommended silicone greases for heat radiation purposes, which will not cause any adverse effect on the product life, are indicated below:

Type	Suppliers	
G746	Shin-Etsu Chemical Co., Ltd.	
YG6260	GE Toshiba Silicone Co., Ltd.	
SC102	Dow Corning Toray Silicone Co., Ltd.	

#### **Heatsink Mounting Method**

Torque When Tightening Mounting Screws. The recommended tightening torque for this product package type is: 58.8 to 68.6 N•cm (6.0 to 7.0 kgf•cm).

### Soldering

 When soldering the products, please be sure to minimize the working time, within the following limits:

260±5°C 10 s 350±5°C 3 s

 Soldering iron should be at a distance of at least 1.5 mm from the body of the products

#### **Electrostatic Discharge**

- When handling the products, operator must be grounded. Grounded wrist straps worn should have at least 1 MΩ of resistance to ground to prevent shock hazard.
- Workbenches where the products are handled should be grounded and be provided with conductive table and floor mats.
- When using measuring equipment such as a curve tracer, the equipment should be grounded.
- When soldering the products, the head of soldering irons or the solder bath must be grounded in other to prevent leak voltages generated by them from being applied to the products.
- The products should always be stored and transported in our shipping containers or conductive containers, or be wrapped in aluminum foil.





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