

The Broadcom Power PLCC-4 SMT LED with 30° Lens carries the part number HSMx- A43x-xxxxx. The high brightness AlInGaP and InGaN dice technologies used provide the product brightness that meets the Automotive and ESS market requirements. The lens package will complement and complete the existing AlInGaP and InGaN color standard Power-PLCC-4 LED that Broadcom offers, providing customers an extra lens option from one supplier.

To facilitate easy pick and place assembly, the LEDs are packed in EIA-compliant tape and reel. Every reel is shipped in single intensity and color bin (except for red color), to provide close uniformity.

Figure 1: Package Dimensions Source A

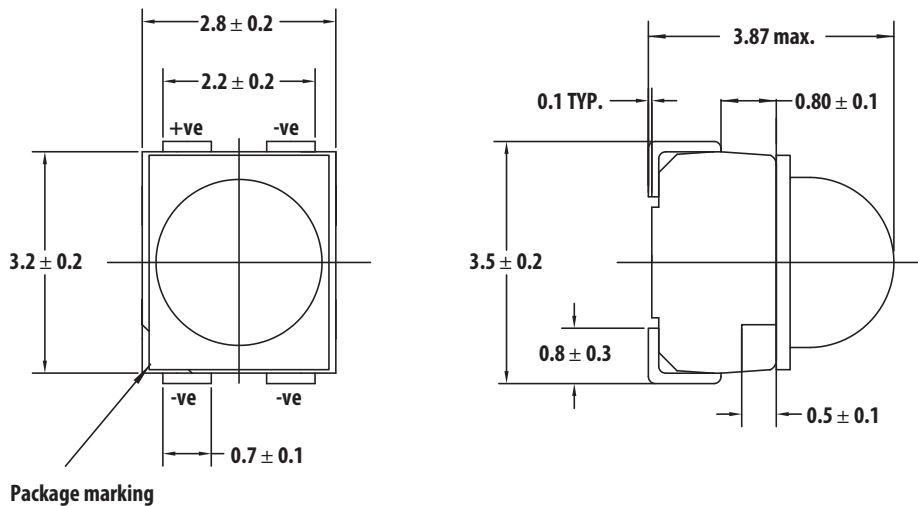
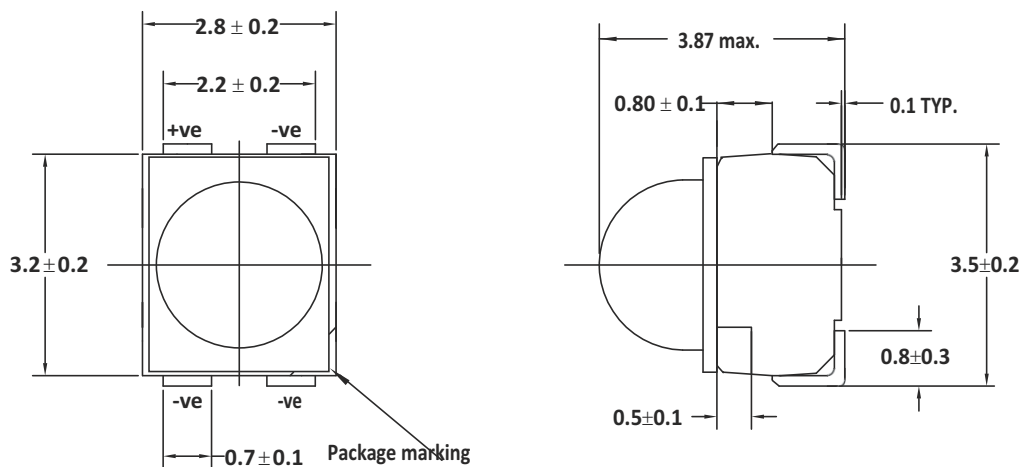


Figure 2: Package Dimensions Source B



NOTE:

1. All dimensions are in mm.
2. Electrical connection between all cathodes is recommended.

Device Selection Guide

| Color | Part Number | Min. I_V (mcd) | Typ. I_V (mcd) | Max. I_V (mcd) | Test Current (mA) | Dice Technology |
|------------|-----------------|------------------|------------------|------------------|-------------------|-----------------|
| Red | HSMC-A430-W50M1 | 1125 | 2300 | 3550 | 50 | AlInGaP |
| | HSMC-A431-X90M1 | 2240 | 4000 | 7150 | 50 | AlInGaP |
| | HSMC-A431-Y70M1 | 3550 | — | 7150 | 50 | AlInGaP |
| | HSMC-A431-Y80M1 | 3550 | — | 9000 | 50 | AlInGaP |
| Red Orange | HSMJ-A430-W50M1 | 1125 | 2300 | 3550 | 50 | AlInGaP |
| | HSMJ-A431-X90M1 | 2240 | 4500 | 7150 | 50 | AlInGaP |
| | HSMJ-A431-X90M1 | 2240 | — | 7150 | 50 | AlInGaP |
| | HSMJ-A431-Y70M1 | 3550 | — | 7150 | 50 | AlInGaP |
| Orange | HSML-A431-X90M1 | 2240 | 4500 | 7150 | 50 | AlInGaP |
| Amber | HSMA-A430-W90M1 | 1400 | 3000 | 4500 | 50 | AlInGaP |
| | HSMA-A431-Y00M1 | 2850 | 5000 | — | 50 | AlInGaP |
| | HSMA-A431-X90M1 | 2240 | 4700 | 7150 | 50 | AlInGaP |
| | HSMA-A431-13NM1 | 7150 | — | 14000 | 50 | AlInGaP |
| | HSMA-A431-Z50M1 | 4500 | — | 14000 | 50 | AlInGaP |
| | HSMA-A431-Z5WM1 | 4500 | — | 14000 | 50 | AlInGaP |
| Green | HSMM-A430-X90M2 | 2240 | — | 7150 | 30 | InGaP |
| | HSMM-A430-Y3YM2 | 2850 | — | 5600 | 30 | InGaP |
| | HSMM-A430-Y7YM2 | 3550 | — | 7150 | 30 | InGaP |
| Blue | HSMN-A430-V50M2 | 715 | — | 2240 | 30 | InGaP |
| | HSMN-A430-V7YM2 | 900 | — | 1800 | 30 | InGaP |

NOTE:

1. The luminous intensity, I_V , is measured at the mechanical axis of the lamp package. The actual peak of the spatial radiation pattern might not be aligned with this axis.
2. I_V tolerance is $\pm 12\%$.

Part Numbering System

H S M x₁ - A x₂ x₃ x₄ - x₅ x₆ x₇ x₈ x₉

| Code | Description | Option | |
|-------------------------------|-------------------------------|---------------------------|--|
| x ₁ | LED Chip Color | C | Red |
| | | J | Red Orange |
| | | L | Orange |
| | | A | Amber |
| | | M | Green |
| | | N | Blue |
| x ₂ | Package Type | 4 | PLCC-4 |
| x ₃ x ₄ | Device Specific Configuration | | |
| x ₅ | Minimum Intensity Bin Limits | Refer Intensity Bin Limit | |
| x ₆ | Intensity Bin Select | 0 | Full Distribution |
| | | 2 | 2 half bins starting from X ₅ 1 |
| | | 3 | 3 half bins starting from X ₅ 1 |
| | | 4 | 4 half bins starting from X ₅ 1 |
| | | 5 | 5 half bins starting from X ₅ 1 |
| | | 6 | 2 half bins starting from X ₅ 2 |
| | | 7 | 3 half bins starting from X ₅ 2 |
| | | 8 | 4 half bins starting from X ₅ 2 |
| | | 9 | 5 half bins starting from X ₅ 2 |
| x ₇ | Color Bin Select | 0 | Full Distribution |
| | | Z | A and B only |
| | | Y | B and C only |
| | | W | C and D only |
| | | V | D and E only |
| | | U | E and F only |
| | | T | F and G only |
| | | S | G and H only |
| | | Q | A, B and C only |
| | | P | B, C and D only |
| | | N | C, D and E only |
| | | M | D, E and F only |
| | | L | E, F and G only |
| | | K | F, G and H only |
| | | 1 | A, B, C and D only |
| | | 2 | E, F G and H only |
| x ₈ x ₉ | Packaging Option | M1 | 50-mA test current, top mount, 13 inch reel size |
| | | M2 | 30-mA test current, top mount, 13 inch reel size |

Intensity Bin Limits

| Bin ID | Min. I_V (mcd) | Max. I_V (mcd) |
|--------|------------------|------------------|
| U1 | 450.00 | 560.00 |
| U2 | 560.00 | 715.00 |
| V1 | 715.00 | 900.00 |
| V2 | 900.00 | 1125.00 |
| W1 | 1125.00 | 1400.00 |
| W2 | 1400.00 | 1800.00 |
| X1 | 1800.00 | 2240.00 |
| X2 | 2240.00 | 2850.00 |
| Y1 | 2850.00 | 3550.00 |
| Y2 | 3550.00 | 4500.00 |
| Z1 | 4500.00 | 5600.00 |
| Z2 | 5600.00 | 7150.00 |
| 11 | 7150.00 | 9000.00 |
| 12 | 9000.00 | 11250.00 |
| 21 | 11250.00 | 14000.00 |
| 22 | 14000.00 | 18000.00 |

Tolerance of each bin limit = $\pm 12\%$.

Color Bin Limits

| Blue | Min. (nm) | Max. (nm) |
|------|-----------|-----------|
| A | 460.0 | 465.0 |
| B | 465.0 | 470.0 |
| C | 470.0 | 475.0 |
| D | 475.0 | 480.0 |

| Cyan | Min. (nm) | Max. (nm) |
|------|-----------|-----------|
| A | 490.0 | 495.0 |
| B | 495.0 | 500.0 |
| C | 500.0 | 505.0 |
| D | 505.0 | 510.0 |

| Green | Min. (nm) | Max. (nm) |
|-------|-----------|-----------|
| A | 515.0 | 520.0 |
| B | 520.0 | 525.0 |
| C | 525.0 | 530.0 |
| D | 530.0 | 535.0 |

| Amber | Min. (nm) | Max. (nm) |
|-------|-----------|-----------|
| A | 582.0 | 584.5 |
| B | 584.5 | 587.0 |
| C | 587.0 | 589.5 |
| D | 589.5 | 592.0 |
| E | 592.0 | 594.5 |
| F | 594.5 | 597.0 |

| Orange | Min. (nm) | Max. (nm) |
|--------|-----------|-----------|
| A | 597.0 | 600.0 |
| B | 600.0 | 603.0 |
| C | 603.0 | 606.0 |
| D | 606.0 | 609.0 |
| E | 609.0 | 612.0 |

| Red/ Orange | Min. (nm) | Max. (nm) |
|----------------|-----------|-----------|
| A | 611.0 | 616.0 |
| B | 616.0 | 620.0 |

| Red | Min. (nm) | Max. (nm) |
|-------------------|-----------|-----------|
| Full Distribution | | |

Forward Voltage Bin Table

For HSMV-A43x-xxxxx only.

| Bin | Min. (V) | Max. (V) |
|-----|----------|----------|
| VA | 1.9 | 2.2 |
| VB | 2.2 | 2.5 |
| VC | 2.5 | 2.8 |
| VD | 2.8 | 3.1 |
| VE | 3.1 | 3.4 |

Tolerance for each bin limit = $\pm 0.1V$.

Absolute Maximum Ratings ($T_A = 25^\circ\text{C}$)

| Parameters | HSMC/A | HSMV | HSMK/M/N | Unit |
|-----------------------------------|-------------|------|----------|------------------|
| DC Forward Current ^a | 70 | 70 | 30 | mA |
| Peak Forward Current ^b | 200 | 200 | 90 | mA |
| Power Dissipation | 180 | 240 | 114 | mW |
| Reverse Voltage | 5 | 5 | 4 | V |
| Junction Temperature | 110 | | | $^\circ\text{C}$ |
| Operating Temperature | -40 to +100 | | | $^\circ\text{C}$ |
| Storage Temperature | -40 to +100 | | | $^\circ\text{C}$ |

a. Derate linearly as shown in [Figure 7](#) and [Figure 8](#).

b. Duty factor = 10%, frequency = 1 kHz.

Optical Characteristics ($T_A = 25^\circ\text{C}$)

| Color | Part Number | Dice Technology | Peak Wavelength, λ_{PEAK} (nm) | Dominant Wavelength, λ_D^a (nm) | Viewing Angle, $2\theta_{1/2}^b$ (Degrees) | Luminous Efficacy, η_V^c (lm/W) |
|------------|-------------|-----------------|---|---|--|--------------------------------------|
| | | | Typical | Typical | Typical | Typical |
| Red | HSMC-A43x | AlInGaP | 635 | 626 | 30 | 150 |
| Red Orange | HSMJ-A43x | AlInGaP | 621 | 615 | 30 | 240 |
| | HSMV-A430 | AlInGaP | 623 | 617 | 30 | 263 |
| Orange | HSML-A431 | AlInGaP | 609 | 605 | 30 | 320 |
| Amber | HSMA-A43x | AlInGaP | 592 | 590 | 30 | 480 |
| Green | HSMM-A430 | InGaN | 518 | 525 | 30 | 500 |
| Blue | HSMN-A43X | InGaN | 468 | 470 | 30 | 75 |
| Cyan | HSMK-A43X | InGaN | 500 | 502 | 30 | 285 |

a. The dominant wavelength, λ_D , is derived from the CIE Chromaticity Diagram and represents the color of the device.

b. $\theta_{1/2}$ is the off-axis angle where the luminous intensity is $1/2$ the peak intensity.

c. Radiant intensity, I_e in watts/steradian, may be calculated from the equation $I_e = I_V/\eta_V$, where I_V is the luminous intensity in candelas and η_V is the luminous efficacy in lumens/watt.

Electrical Characteristics ($T_A = 25^\circ\text{C}$)

| Part Number | Forward Voltage, V_F (Volts) at $I_F = 50$ mA | | | Reverse Voltage, V_R at 100 μA | Reverse Voltage, V_R at 10 μA |
|-------------|---|------|------|---|--|
| | Min. | Typ. | Max. | Min. | Min. |
| HSMC/J/L/A | 1.7 | 2.2 | 2.5 | 5 | — |
| HSMV | 1.7 | 2.8 | 3.4 | 5 | — |

| Part Number | Forward Voltage V_F (Volts) at $I_F = 30$ mA | | | Reverse Voltage V_R at 100 μA | Reverse Voltage V_R at 10 μA |
|-------------|--|---------|---------|--|---|
| | Minimum | Typical | Maximum | Minimum | Minimum |
| HSMK/M/N | 2.7 | 3.9 | 4.6 | — | 5 |

Figure 3: Relative Intensity vs. Wavelength

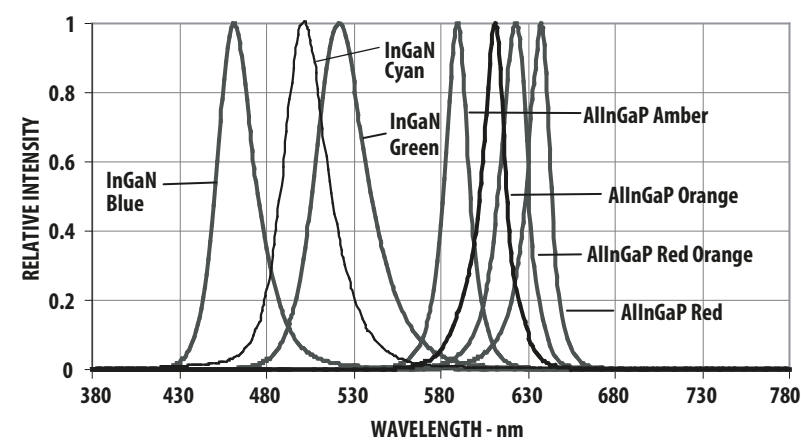


Figure 4: Forward Current vs. Forward Voltage

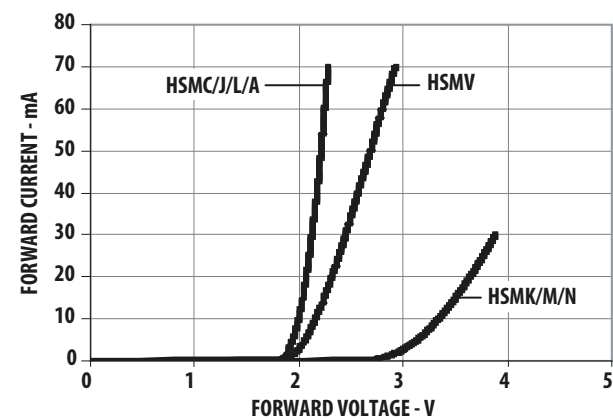


Figure 5: Relative Intensity vs. Forward Current (AlInGaP)

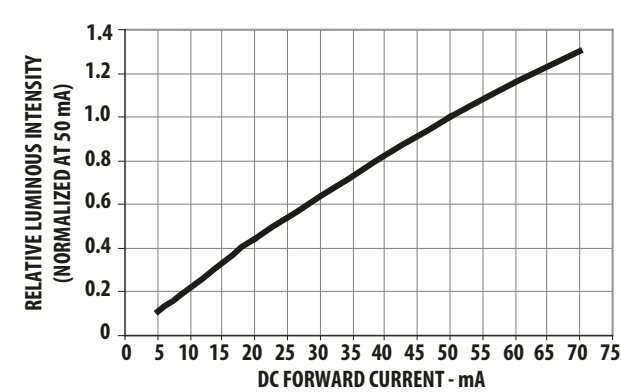


Figure 6: Relative Intensity vs. Forward Current (InGaN)

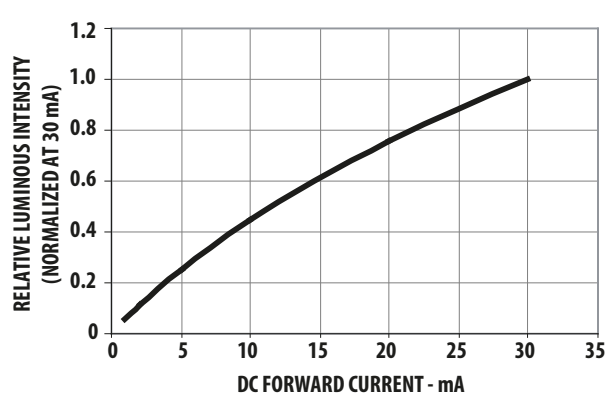


Figure 7: Maximum Forward Current vs. Ambient Temperature. Derated Based on TJmax = 110 °C (AlInGaP)

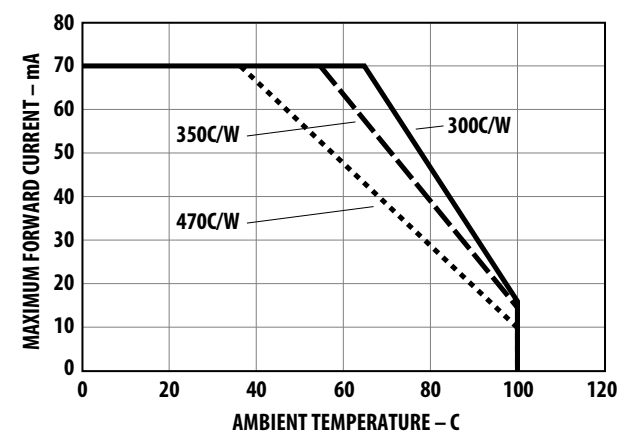


Figure 8: Maximum Forward Current vs. Ambient Temperature. Derated Based on TJmax = 110 °C (InGaN)

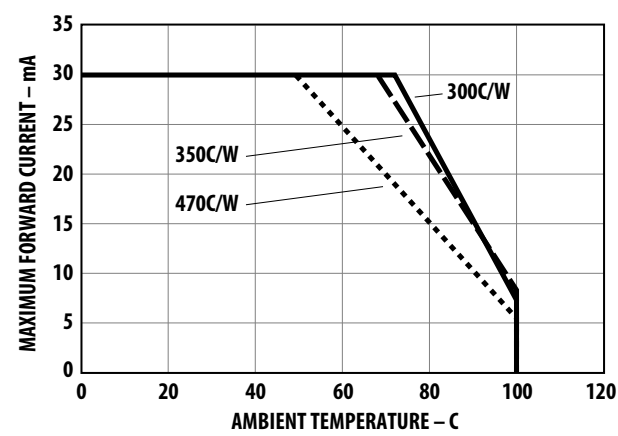


Figure 9: Radiation Pattern

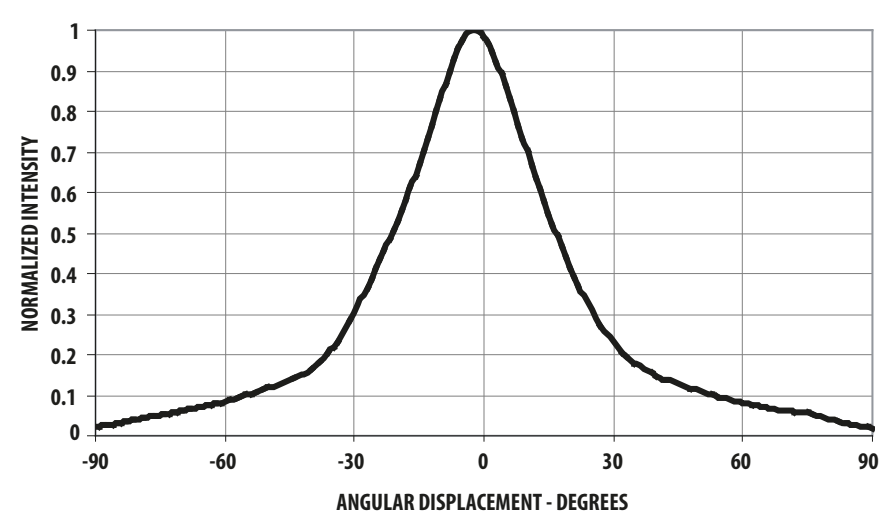


Figure 10: Recommended Soldering Pad Pattern (IR Reflow)

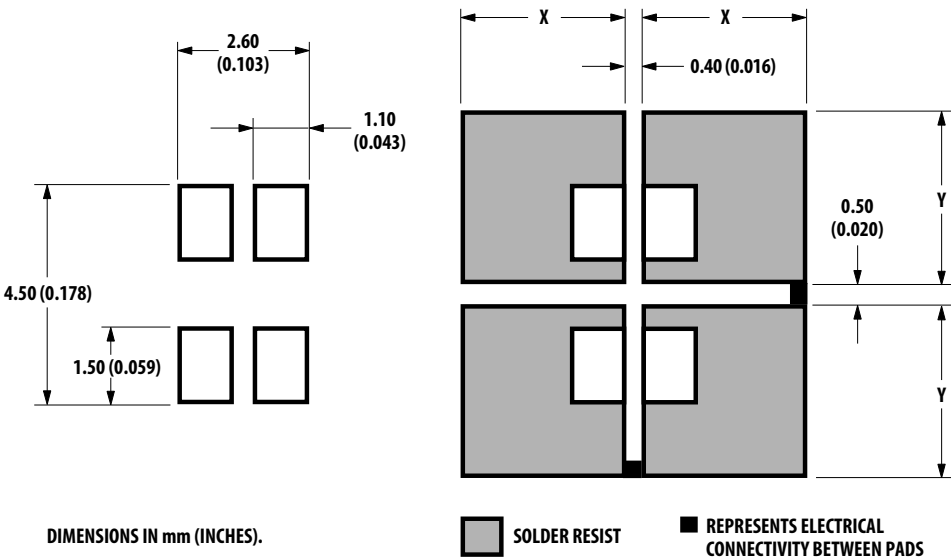


Figure 11: Recommended Soldering Pad Pattern (TTW)

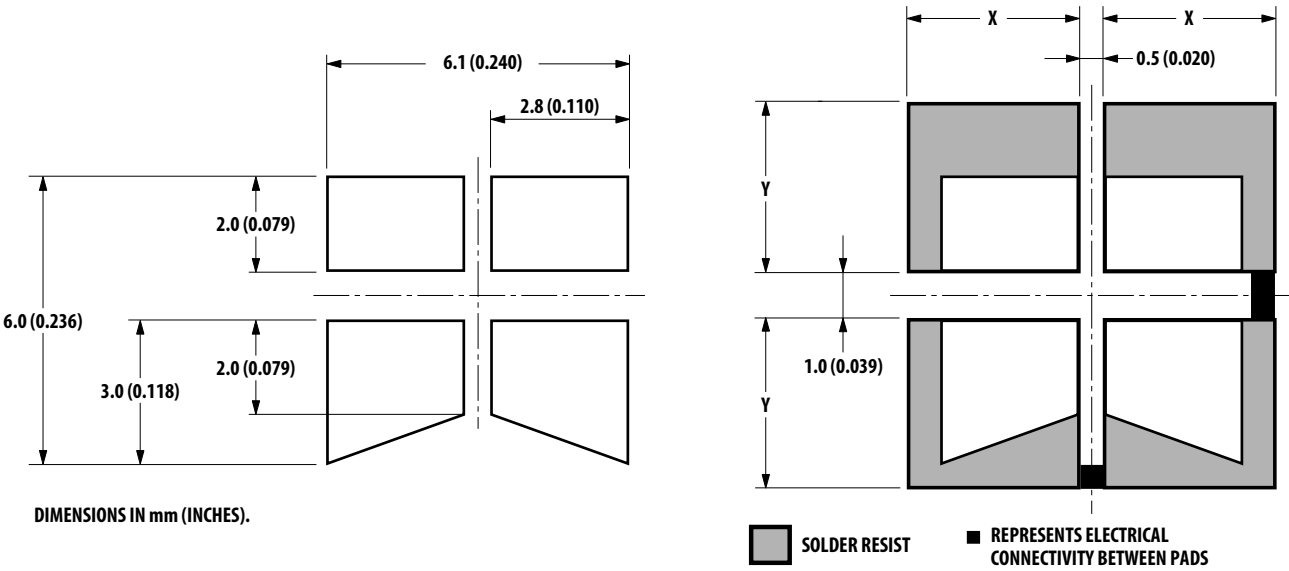


Figure 12: Soft Tip Vacuum Pick-Up Tool for Extracting SMD LED Components from Carrier Tape

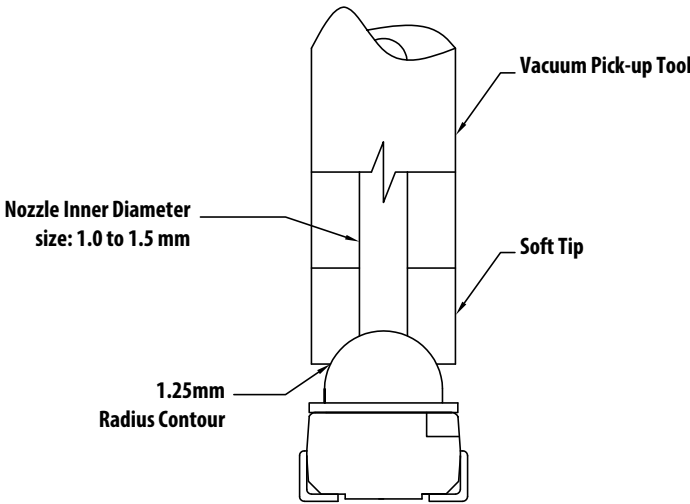


Figure 13: Recommended Pb-Free Reflow Soldering Profile

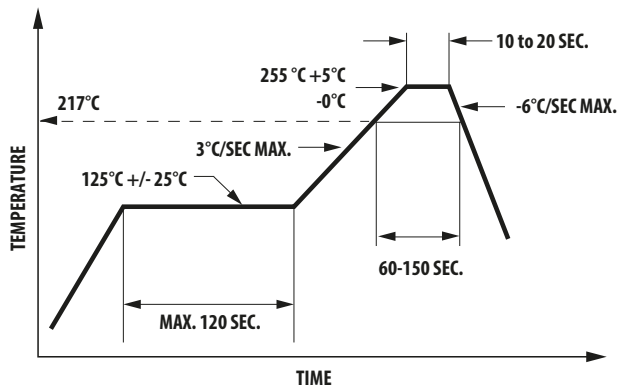


Figure 14: Recommended Wave Soldering Profile

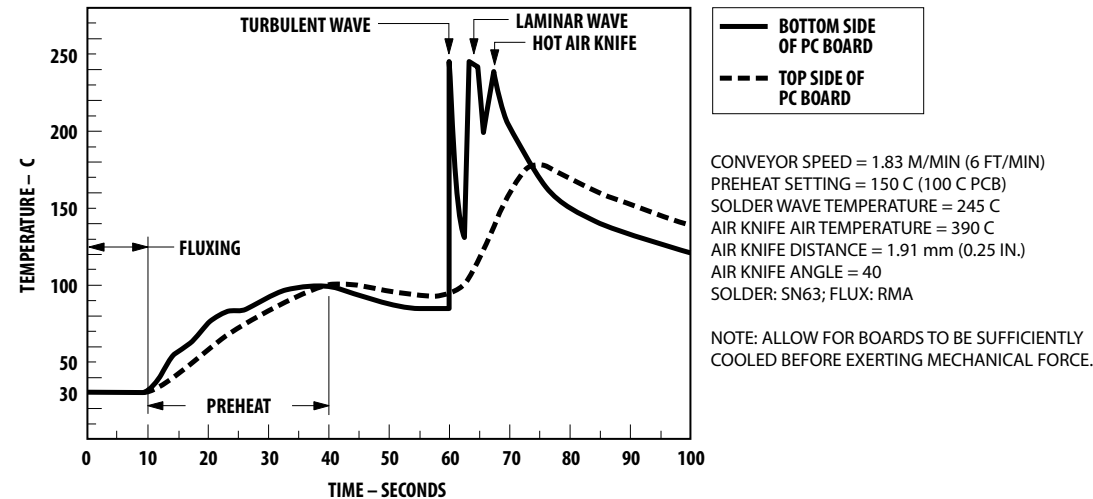


Figure 15: Tape Leader and Trailer Dimensions

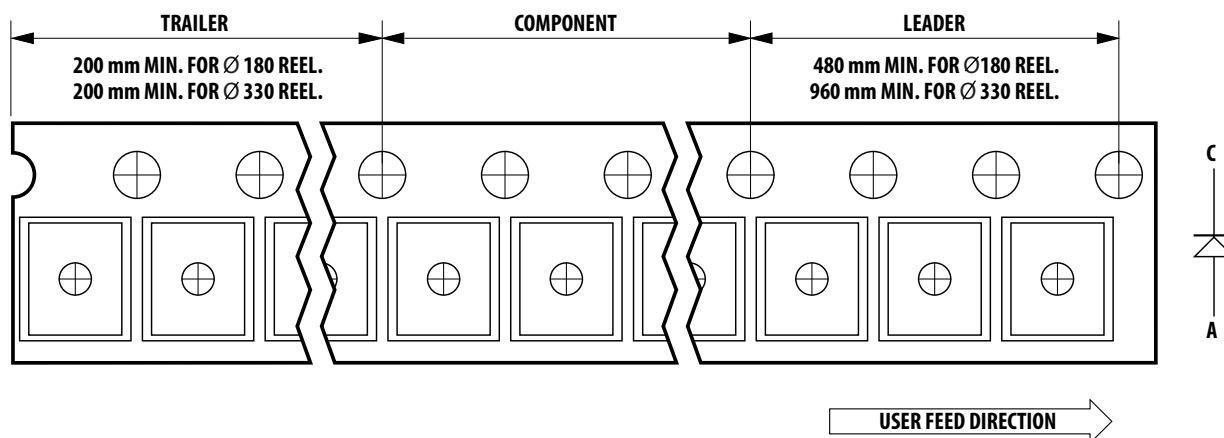


Figure 16: Tape Dimensions

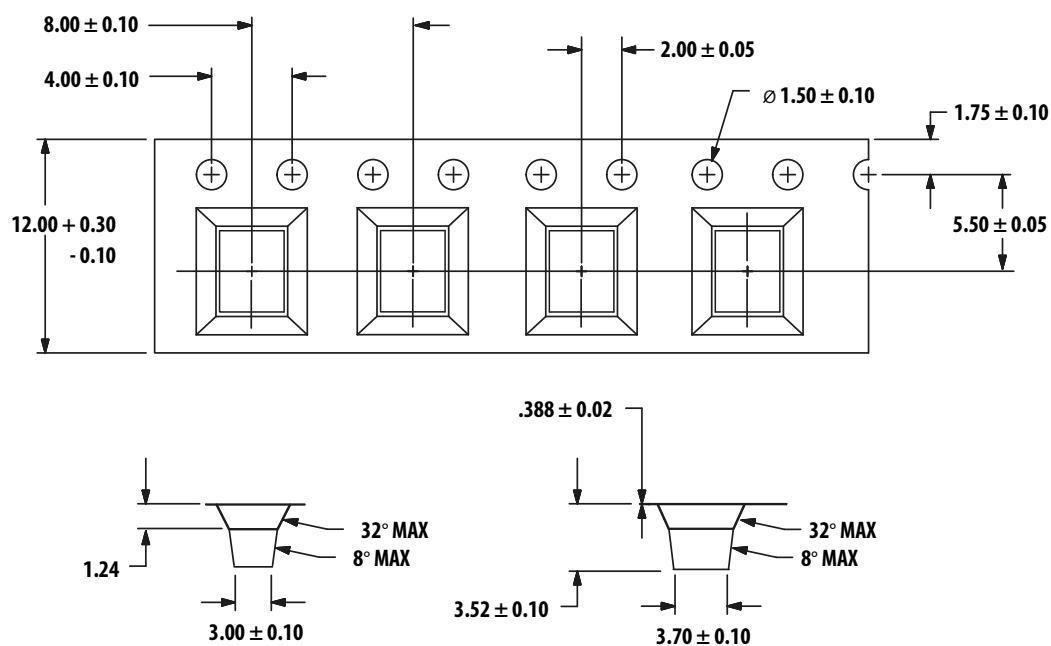
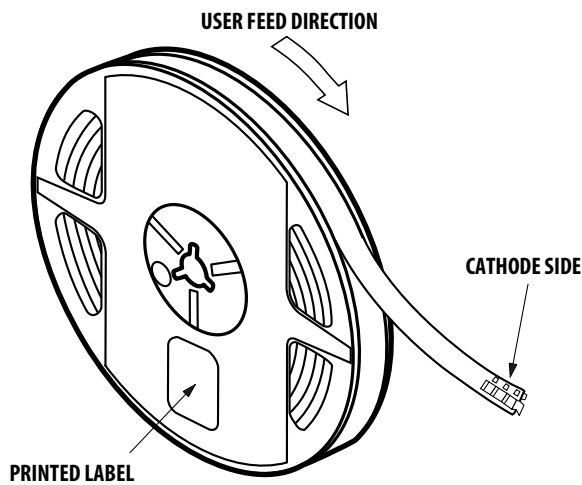


Figure 17: Reeling Orientation

- Control of assembled boards:

If the PCB soldered with the LEDs is to be subjected to other high-temperature processes, store the PCB in a sealed MBB with desiccant or desiccator at <5% RH to ensure that all LEDs have not exceeded their floor life of 672 hours.

- Baking is required if:

- The HIC indicator indicates a change in color for 10% and 5%, as stated on the HIC.
- The LEDs are exposed to conditions of >30°C/60% RH at any time.
- The LED's floor life exceeded 672 hours.

The recommended baking condition is 60°C ± 5°C for 20 hours.

Baking can only be done once.

Handling of Moisture-Sensitive Devices

This product is qualified as Moisture Sensitive Level 2a per JEDEC J-STD-020. The following precautions for handling this moisture-sensitive product will help to ensure the reliability of the product. Refer to Broadcom Application Note AN5305, *Handling of Moisture Sensitive Surface Mount Devices*, for details.

- Before use:
 - An unopened moisture barrier bag (MBB) can be stored at <40°C/90% RH for 12 months. If the actual shelf life has exceeded 12 months and the humidity indicator card (HIC) indicates that baking is not required, it is safe to reflow the LEDs per the original MSL rating.
 - Do not open the MBB prior to assembly (for example, for IQC).
- Control after opening the MBB:
 - Read the HIC immediately upon opening of MBB.
 - Keep the LEDs at <30°C/60% RH at all times, and complete all high temperature-related processes, including soldering, curing, or rework within 672 hours.
- Control for unfinished reel:

Store unused LEDs in a sealed MBB with desiccant or a desiccator at <5% RH.

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Lead (Pb) Free
RoHS 6 fully
compliant