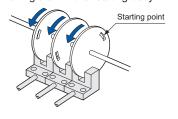
APPLICATIONS

Sensing the starting point on a rotating body

The starting point can be sensed by making a slit in the rotating body.



ORDER GUIDE

Туре		Appearance (mm in)	Sensing range	Model No. (Note)	Output	Output operation
	K type	22 0.866 0.472	5 mm 0.197 in (fixed)	PM-K24	NPN open-collector transistor	
				PM-K24P	PNP open-collector transistor	
				PM-K24-R	NPN open-collector transistor	
		12 0.472 13.4 0.528 0.413		PM-L24	NPN open-collector transistor	
	L type			PM-L24P	PNP open-collector transistor	
				PM-L24-R	NPN open-collector transistor	
a	F type	10.5 0.413 13.4 0.528 12 0.472		PM-F24	NPN open-collector transistor	
Ultra-small				PM-F24P	PNP open-collector transistor	Incorporated with 2 outputs: Light-ON / Dark-ON
ā				PM-F24-R	NPN open-collector transistor	
	R type	10.5 0.413 13.4 0.528 12 0.472		PM-R24	NPN open-collector transistor	
				PM-R24P	PNP open-collector transistor	
				PM-R24-R	NPN open-collector transistor	
		13.4 0.528 0.630 0.630		PM-U24	NPN open-collector transistor	
	U type			PM-U24P	PNP open-collector transistor	
				PM-U24-R	NPN open-collector transistor	

Note: The suffix "-R" indicates a flexible cable type.

3 m 9.843 ft cable length type

3 m 9.843 ft cable length type (standard: 1 m 3.281 ft) is also available. (excluding flexible cable type and PNP output type) When ordering this type, suffix "-C3" to the model No. (e.g.) 3m 9.843 ft cable length type of PM-K24 is "PM-K24-C3".

OPTIONS

Designation	Model No.	Description
Mounting screw	MS-M2	Mounting screw with washers for the ultra-small type sensor (50 pcs. lot). It can mount securely as it is spring washer attached.

Mounting screw

• MS-M2



FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

UGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

> MIRE-SAVING JNITS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

SENSORS STATIC ELECTRICITY PREVENTION DEVICES

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PM-24 PM-44/ PM-54 FIBER SENSORS

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PARTICULAR USE SENSORS SENSOR OPTIONS

MEASURE-MENT SENSORS

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CURING SYSTEMS

Convergent Reflective

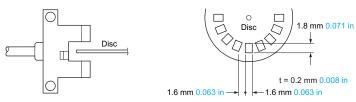
PM-64 PM-24 PM-44/ PM-54

SPECIFICATIONS

Т.		Tuna	Ultra	-small	
	,	Туре		With flexible cable	
	No.	NPN output	PM-□24	PM-□24-R	
Iten	Nodel I	PNP output	PM-□24P		
Sen	sing range		5 mm 0.197 in (fixed)		
Mini	mum sensir	ng object	0.8 × 1.8 mm 0.031 × 0.071 in opaque object		
Hyst	teresis		0.05 mm 0.002 in or less		
Rep	eatability		0.03 mm 0.001 in or less		
Sup	ply voltage		5 to 24 V DC ±10 % Ripple P-P 10 % or less		
Curr	ent consum	ption	15 mA or less		
Output			<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 0.7 V or less (at 50 mA sink current) 0.4 V or less (at 16 mA sink current) </npn>	<pnp output="" type=""> PNP open-collector transistor</pnp>	
	Utilization	category	DC-12 o	or DC-13	
Output operation		eration	Incorporated with 2 outputs: Light-ON / Dark-ON		
Response time			Under light received condition: 20 µs or less Under light interrupted condition: 100 µs or less (Response frequency: 1 kHz or more) (Note 2)		
Оре	ration indica	ator	Vermilion LED (lights up under light received condition)		
	Pollution d	egree	3 (Industrial environment)		
æ	Ambient tem	perature (Note 3, 4)	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C -22 to +176 °F		
stanc	Ambient h	umidity	35 to 85 % RH, Storage: 35 to 85 % RH		
resis	Ambient ill	uminance	Fluorescent light: 1,000 & at the light-receiving face		
ental	EMC		EN 60947-5-2		
Ambient humidity Ambient illumina EMC Voltage withstan		thstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure		
invir	Insulation	resistance	50 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure		
ш	Vibration r	esistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each		
	Shock res	stance	15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z directions for three times each		
Emitting element		ıt	Infrared LED (Peak emission wavelength: 940 nm 0.037 mil, non-modulated)		
Mate	Material		Enclosure: PBT, Slit cover: Polycarbonate		
Cab	le		0.09 mm² 4-core cabtyre cable [PM-\(\to 24-R\): 0.1 mm² flexible, oil and heat resistant cabtyre cable (Note 5)], 1 m 3.281 ft long		
Cab	Cable extension		Extension up to total 100 m 328.084 ft is possible with 0.3 mm², or more, cable.		
Wei	ght		Net weight: 10 g approx.		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.



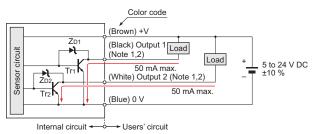
- 3) In case the PM-24 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.
- 4) Take care that the flexibility of the **PM**-□**24-R** cable is lost if the ambient temperature in −10 °C +14 °F or less.

 5) The cable of **PM**-□**24-R** is a flexible cable usable on a moving base. When the sensor is mounted on a moving base, fix the sensor cable joint so that stress is not applied to it. (Models other than the PM-=24-R cannot be used on a moving base.)

■ I/O CIRCUIT AND WIRING DIAGRAMS

PM-□24 PM-□24-R NPN output type

I/O circuit diagram

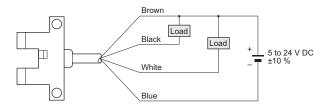


Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit. Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

2) Ensure to insulate the unused output wire.

Symbols ... ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: NPN output transistor

Wiring diagram

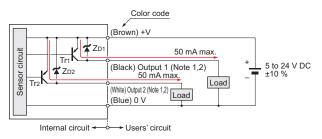


Output operation

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

PM-□24P PNP output type

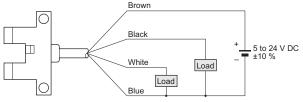
I/O circuit diagram



Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit. Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage. 2) Ensure to insulate the unused output wire.

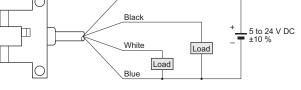
Symbols ... ZD1, ZD2 : Surge absorption zener diode Tr1, Tr2 : PNP output transistor

Wiring diagram



Output operation

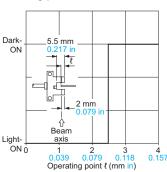
	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

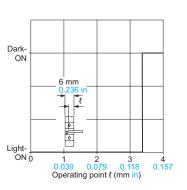


	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

SENSING CHARACTERISTICS (TYPICAL)

Sensing position





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LASER SENSORS

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PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions.



 Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.



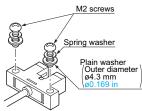
Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

Mounting

 When fixing the sensor with screws, use M2 screws and the tightening torque should be 0.15 N·m or less.
 Further, use small, round type plain washers. (ø4.3 mm ø0.169 in)

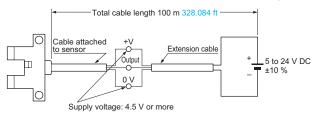
When using the optional mounting screw set **MS-M2**, a spring washer is included.



 In case the PM-24 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

Cable extension

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable.
 However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor is within the rating.



But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross- section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

Others

 Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- The cable of PM-□24-R is a flexible cable usable on a moving base. When the sensor is mounted on a moving base, fix the sensor cable joint so that stress is not applied to it. (Models other than the PM-□24-R cannot be used on a moving base.)
- Take care that the flexibility of the PM-□24-R cable is lost if the ambient temperature is -10 °C +14 °F or less.

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DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

PM-K24(P) PM-K24-R 3 0.118 Beam axis 2 0.079 5 | 8 2 0.079 2-ø2.5 ø0.098 ø2.7 ø0.106 cable, mounting holes 1 m 3.281 ft long Operation indicator ø4.8 ø0.189 (Vermilion) **→** 18 0.709 **→**

PM-L24(P) PM-L24-R ø2.7 ø0.106 cable, 1 m 3.281 ft long 8 2-ø2.5 ø0.098 mounting holes 5 |**-**† 12 Beam axis 5.5 0.217 10 0.394 1 2 0.079 Operation indicator (Vermilion)

Beam axis

5.5 0.217 Beam axis

Operation indicator (Vermilion)

ø4.8 ø0.189

PM-R24-R

10.5 0.413 6 |-

4 0.15

/ø2.7 ø0.106 cable, 1 m 3.281 ft long

ø2.5 ø0.098 mounting hole

PM-F24(P) PM-F24-R

8 0.315

-22 0.866 **-**

■ Beam axis

Sensor PM-R24(P) Sensor

⊢<mark>4</mark> 0.157

1.5 0.059

8 <u></u>
<u></u>
<u></u>
0.315

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INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

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DEVICES

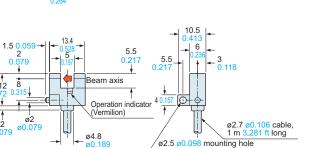
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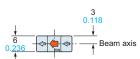
HUMAN MACHINE INTERFACES

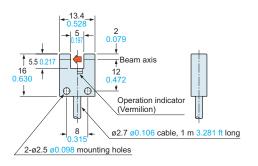
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MACHINE VISION SYSTEMS









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