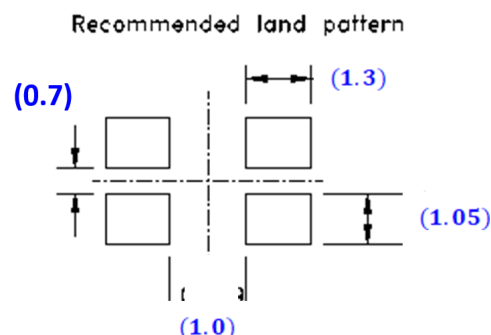


ABM8



RoHS
Compliant

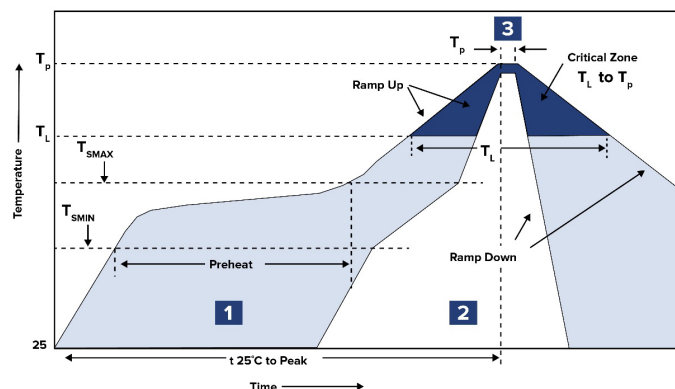
Technical drawing of a rectangular plate. The top view shows a rectangle with rounded corners. The dimensions are indicated as 3.2 ± 0.20 (width) and 2.5 ± 0.20 (height). The side view shows a simple rectangle. The text "See Table 2" is present below the side view.



Height (mm)	
ABM8	0.80 max
ABM81	0.65+/-0.05
ABM82	0.60+/-0.10

Dimensions: mm

Dimensions: mm



Zone	Description	Temperature	Time
1	Preheat	$T_{\text{SMIN}} \sim T_{\text{SMAX}}$ $150^{\circ}\text{C} \sim 180^{\circ}\text{C}$	60 ~ 120 sec.
2	Reflow	T_{L} 230°C	30 ~ 40 sec.
3	Peak heat	T_{P} $260^{\circ}\text{C} + 5^{\circ}\text{C}$	10 sec. MAX



ABRACON[®]
LLC

REVISED: 07-29-20

ABRACON IS
ISO9001-2015
CERTIFIED