

1 Typical Applications

- Connecting Android phones to USB accessories
- Connecting Android tablets to USB accessories
- Controlling instrumentation from Android devices.
- Home automation via Android devices
- Data logging from USB accessories
- Connecting serial printing devices to Android devices

1.1 Part Numbers

Part Number	Package
FT312D-32Q1C-x	32 Pin QFN
FT312D-32L1C-x	32 Pin LQFP

Note: Packing codes for x is:

- R: Taped and Reel, QFN 3,000pcs per reel, LQFP 1500 pcs per reel.

- (no suffix): Tray packing, 260pcs per tray QFN, 250 pcs per tray LQFP

For example: FT312D-32Q1C-R is 3,000pcs QFN taped and reel packing

1.2 USB Compliant

At the time of writing this datasheet, the FT312D had not completed the USB Compliancy Test.



2 FT312D Block Diagram

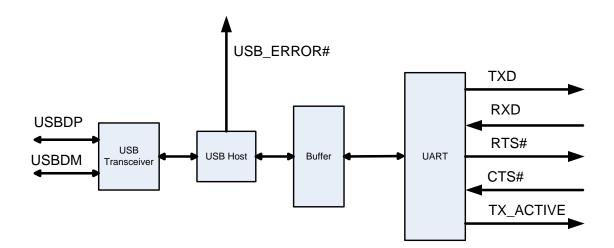


Figure 2.1 FT312D Block Diagram

For a description of the function please refer to <u>Section 4</u>.



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3 Device Pin Out and Signal Description

3.1 Package Symbol

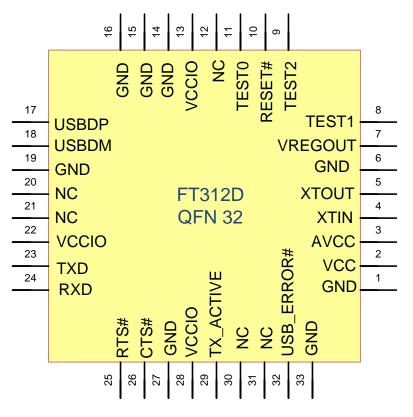


Figure 3.1QFN Schematic Symbol

Note 1: The pinout is the same for the QFN and LQFP packages.

Note 2: Pin 33 on the symbol is the copper pad in the centre of the QFN package

3.1.1 Package Pin Out Description

Note: # denotes an active low signal.

Pin No.	Name	Туре	Description			
2	VCC	POWER	3V3 supply to IC internal 1V8 regulator			
		Input POWER				
3	AVCC	Input	1V8 supply to IC core			
13, 22, 28	VCCIO	POWER	3V3 supply for the IO cells			
		Input				
7	VREGOUT	POWER	1V8 output. May be used as input source for pin 3.			
/	VICLOOUT	Output	100 output. May be used as input source for pin 5.			
1 6 14 15 16 10 27		POWER	0V Cround input			
1,6,14,15,16,19,27	GND	Input	0V Ground input.			

Table 3.1 Power and Ground



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Pin No.	Name	Туре	Description		
4	XTIN	INPUT	Input to 12MHz Oscillator Cell. Connect 12MHz crystal across pins 4 and 5.		
5	XTOUT	OUTPUT	Output from 12MHz Oscillator Cell. Connect 12MHz crystal across pins 4 and 5.		
8	TEST1	INPUT	For internal use. Pull to GND		
9	TEST2	INPUT	For factory use. Pull to 3V3.		
10	RESET#	INPUT	Reset input (active low).		
11	TEST0	OUTPUT	Leave unterminated.		
12	NC	-	No connect pins. Leave unterminated.		
17	USBDP	INPUT/OUTPUT	USB Data Signal Plus.		
18	USBDM	INPUT/OUTPUT	USB Data Signal Minus.		
20	NC	-	No connect pins. Leave unterminated.		
21	NC	-	No connect pins. Leave unterminated.		
23	TXD	OUTPUT	Transmit asynchronous data output		
24	RXD	INPUT	Receive asynchronous data input		
25	RTS#	OUTPUT	Request to send control output		
26	CTS#	INPUT	Clear to send control input		
29	TX_ACTIVE	OUTPUT	UART active signal (typically used with RS485)		
30	NC	-	No connect pins. Leave un-terminated		
31	NC	-	No connect pins. Leave un-terminated		
32	USB_ERROR#	OUTPUT	Output signal to indicate a problem with the USB connection		

Table 3.2 Function Pins



4 Function Description

The FT312D is FTDI's second dedicated Android Open Accessory Mode integrated circuit device or Android Host. The FT312D USB host port is dedicated to support of the Android Open Accessory class and will bridge data between this port and the UART interface.

4.1 Key Features

Easy to use Android Open Accessory IC translating the Device port of the Android device into UART capabilities.

4.2 Functional Block Descriptions

The following paragraphs describe each function within FT312D. Please refer to the block diagram shown in Figure 2.1.

4.2.1 UART Interface Module

The FT312DUART module controls the UART interface providing basic RXD, TXD signalling with RTS#/CTS# hardware flow control. An additional TX_Active signal is supplied to control external RS485 transceivers for users wishing to create a USB to RS485 bridge. The UART supports baud rates from 300 baud to 921600 baud. A full description of the UART module is provided in <u>Section 5</u>.

4.2.2 Buffers

The FT312D provides internal buffering between the USB port and the UART port of the IC for smooth data streaming.

The Android device can send NAK's to the USB OUT token sent from the FT312D. This can happen when the UART application on the Android is running in the background or multiple applications are launched in the Android device. When the UART application on the Android device is not accepting data, the data will be buffered in the UART RX buffer in FT312D. The UART RX buffer size is 5512 bytes.

The UART_TX buffer which stores data from the USB port, heading for the UART is 256 bytes.

4.2.3 USB Host

The USB Host block handles the parallel-to-serial and serial-to-parallel conversion of the USB physical layer. This includes bit stuffing, CRC generation.

4.2.4 USB Transceivers

USB transceiver cells provide the physical USB device interface supporting USB 1.1 and USB 2.0 standards. Low-speed and full-speed USB data rates are supported. The output driver provides 3V3 level slew rate control signalling, whilst a differential receiver and two single ended receivers provide USB DATA IN, SEO and USB Reset condition detection. These cells also include integrated internal pull-down resistors as required for host mode.

4.3 Default Descriptor Strings

When the USB port is connected to the Android USB port, the Android platform will determine which application to load based on the strings read from the FT312D. These strings are configurable with a Windows utility: FT312D_Cofiguration available for download from the FTDI website. Please refer to the application note <u>AN_236 User Guide for FT312D Configuration</u> to change the default string values.

Default values for the strings are set in the device as per Table 4.1.



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Descriptor String	Default Value			
Manufacturer	FTDI			
Model	Android Accessory FT312D			
Version	1.0			
Serial	FTDI FT312D			
URL	http://www.ftdichip.com/Android.htm			
Description	FTDI Android Accessory FT312D			
Table 4.1 Default Descriptor Strings				

 Table 4.1 Default Descriptor Strings



5 UART Interface

The interface implements a standard asynchronous serial UART port with flow control, for example RS232/422/485. The UART can support baud rates from 300 to 921600 with RTS/CTS flow control. The UART can support baud rates from 300 to 115200 with no flow control.

Data transfer uses NRZ (Non-Return to Zero) data format consisting of 1 start bit, 7 or 8 data bits, an optional parity bit, and one or two stop bits. When transmitting the data bits, the least significant bit is transmitted first. Transmit and receive waveforms are illustrated in Figure 5-1 and Figure 5-2.

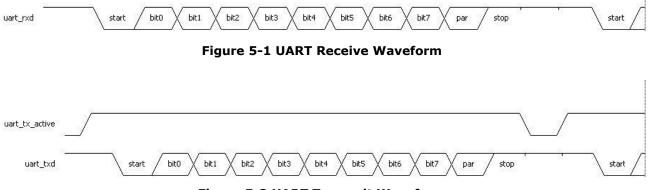


Figure 5-2 UART Transmit Waveform

Baud rate (default =9600 baud), flow control settings (default = None), number of data bits (default=8), parity (default is no parity) and number of stop bits (default=1) are all configurable from the Android application. Please refer to FT31xD Android Programmers Guide for further details.

 $\mathsf{TX}_\mathsf{ACTIVE}$ is transmit enable, this output may be used in RS485 designs to enable the line driver for transmit mode.

UART RX buffer size is 5512 bytes and UART TX buffer size is 256 bytes.

Note: UART software flow control with XON/XOFF is not supported UART hardware flow control with DTR/DSR is not supported

Note:

The FT312D has to enumerate the Android device before receiving data from the UART device.

This can be implemented by disconnecting the UART TXD signal of external UART device connected to the

FT312D RXD signal until after the FT312D has established the USB link with Android device.

The connection sequence should be:

- 1. Connect FT312D to Android and complete enumeration.
- 2. Connect the TXD of UART device to FT312D's RXD then start to receive data.

There are two methods to implement this function:

1. When FT312D connects to the Android device and enumeration is completed, the USB_ERROR# will become Logic 0 (default Logic 1). This signal can be used to control the TTL gate (74LVC2G241, 74LVC1G125 or others) ON/OFF such that the TXD/RXD lines are connected/disconnected.



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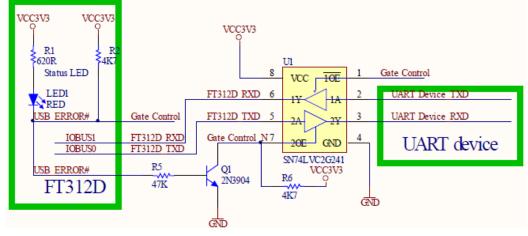


Figure 5-3 UART RXD and TXD connection gated by Enumeration

If the UART device has an enable pin(active high enable) such as on the GPS module, the USB_ERROR# can also be used. The USB_ERROR# pin may be inverted with an NPN BJT then connected to the enable pin of the GPS module.

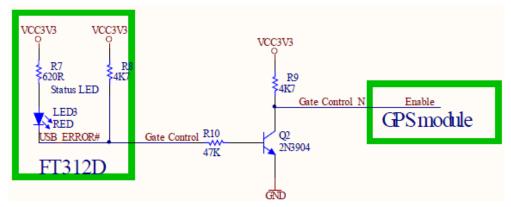


Figure 5-4 Inverting Gate Control signal to enable GPS module (active high enable)



6 USB Error Detection

Pin 32 of the device is provided to indicate a problem has occurred with the USB connection. The errors are USB device not supported, USB hub not supported and USB device not responding. USB device not supported would occur if the USB port was connected to a non-Android class device port. E.g. The FT312D is not designed to host memory sticks or printers etc. USB hub not supported would be reported if FT312D is connected to a USB hub. USB device not responding would occur if the USB device connected to the FT312D host port did not respond and the enumeration failed. The signal states are as follows:

Pin state	Definition
Logic 0	Device connected to USB and functional
Logic 1	Device not connected
One 50ms logic 0 pulse	Device not responding. This pulse occurs at plug-in and then the signal returns to logic 1. This then repeats every second.
Two 50ms logic 0 pulses	Device not supported. These pulses occur at plug- in and then the signal returns to logic 1. This then repeats every second.
Three 50ms logic 0 pulses	Hub not supported. These pulses occur at plug-in and then the signal returns to logic 1. This then repeats every second.

Table 6.1 Error Detection



7 Absolute Maximum Ratings

The absolute maximum ratings for FT312D are shown in Table 7.1. These are in accordance with the Absolute Maximum Rating System (IEC 60134). Exceeding these may cause permanent damage to the device.

Parameter	Value	Unit		
Storage Temperature	-65°C to 150°C	Degrees C		
Floor Life (Out of Bag) At Factory Ambient (30°C / 60% Relative Humidity)	168 Hours (IPC/JEDEC J-STD-033A MSL Level 3 Compliant)*	Hours		
Ambient Temperature (Power Applied)	re (Power Applied) -40°C to 85°C			
Vcc Supply Voltage	0 to +3.63	V		
VCCIO	0 to +3.63	V		
AVCC	0 to + 1.98	V		
DC Input Voltage - USBDP and USBDM	-0.5 to +(Vcc +0.5)	V		
DC Input Voltage - High Impedance Bidirectional	-0.5 to +5.00	V		
DC Input Voltage - All other Inputs	-0.5 to +(Vcc +0.5)	V		
DC Output Current - Outputs	4	mA		
DC Output Current - Low Impedance Bidirectional	4	mA		

Table 7.1 Absolute Maximum Ratings

* If devices are stored out of the packaging beyond this time limit the devices should be baked before use. The devices should be ramped up to a temperature of 125°C and baked for up to 17 hours.

7.1 DC Characteristics

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
Vcc1	VCC Operating Supply Voltage	2.97	3.3	3.63	V	
Vcc2	VCCIO Operating Supply Voltage	2.97	3.3	3.63	V	
AVCC	VCC_PLL Operating Supply Voltage	1.62	1.8	1.98	V	
Icc1	Operating Supply Current 48MHz		25		mA	Normal Operation
Icc2	Operating Supply Current		128		μA	USB Suspend

DC Characteristics (Ambient Temperature -40° C to $+125^{\circ}$ C)

Table 7.2 Operating Voltage and Current

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
Voh	Output Voltage High	2.4			V	I source = 8mA
Vol	Output Voltage Low			0.4	V	I sink = 8mA
Vin	Input Switching Threshold		1.5		V	

Table 7.3 I/O Pin Characteristics

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
UVoh	I/O Pins Static Output (High)	2.8			V	
UVol	I/O Pins Static Output (Low)			0.3	V	
UVse	Single Ended Rx Threshold	0.8		2.0	V	

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Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
UCom	Differential Common Mode	0.8		2.5	V	
UVdif	Differential Input Sensitivity	0.2			V	
UDrvZ	Driver Output Impedance	3	6	9	Ohms	

Table 7.4 USB I/O Pin (USBDP, USBDM) Characteristics

Parameter	Description	Minimum	Typical	Maximum	Units	Conditions
VCCK	Power supply of internal core cells and I/O to core interface	1.62	1.8	1.98	V	1.8V power supply
VCC18IO	Power supply of 1.8V OSC pad	1.62	1.8	1.98	V	1.8V power supply
Tյ	Operating junction temperature	-40	25	125	°C	
I _{in}	Input leakage current	-10	±1	10	μA	I _{in} = VCC18IO or 0V
I _{oz}	Tri-state output leakage current	-10	±1	10	μA	

 Table 7.5 Crystal Oscillator 1.8 Volts DC Characteristics

7.2 ESD and Latch-up Specifications

Description	Specification
Human Body Mode (HBM)	± 2000V
Machine mode (MM)	± 200V
Charged Device Mode (CDM)	± 500V
Latch-up	> ± 200mA

Table 7.6 ESD and Latch-up Specifications



8 Application Examples

The following sections illustrate possible applications of the FT312D.

8.1 USB to UART Converter

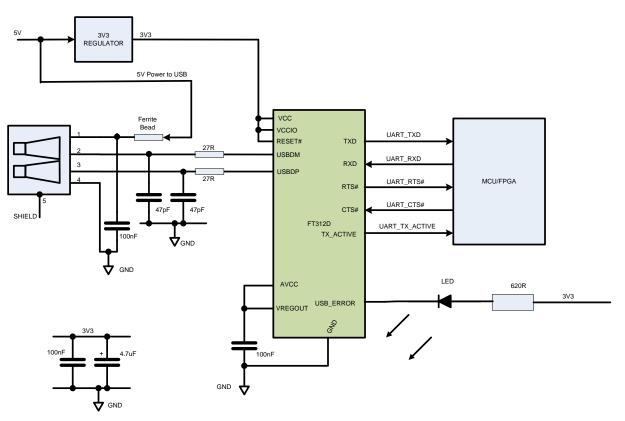


Figure 8.1 Application Example showing USB to UART Converter

The UART signals are at 3V3 level and may be used to drive directly into a FPGA or MCU with a 3V3 interface, or could be level shifted with an RS232, RS422 or RS485 transceiver. The TX_ACTIVE signal is used mostly with RS485 transceivers to enable the Transmit line drivers.

The unused pins may be left unterminated.



8.2 USB to RS232 Converter

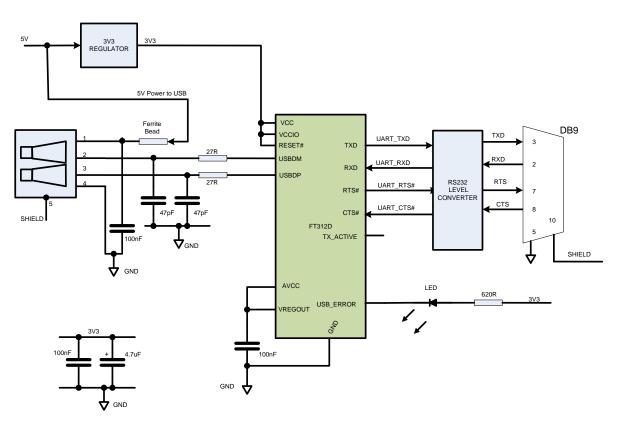


Figure 8.2 Application Example showing USB to RS232 Converter

An example of using the FT312D as a USB to RS232 converter is illustrated in Figure 8.2. In this application, a TTL to RS232 Level Converter IC is used on the serial UART interface of the FT312D to convert the TTL levels of the FT312D to RS232 levels. This level shift can be done using line drivers from a variety of vendors e.g. Zywyn.

A suitable level shifting device is the Zywyn ZT3243F which is capable of RS232 communication at up to 1000k baud.

The unused pins may be left unterminated.



9 Package Parameters

FT312D is available in RoHS Compliant packages, QFN package (32QFN) and an LQFP package (32LQFP). The packages are lead (Pb) free and use a 'green' compound. The package is fully compliant with European Union directive 2002/95/EC.

The mechanical drawings of the packages are shown in Sections 9.2 - all dimensions are in millimetres.

The solder reflow profile for all packages can be viewed in Section 9.3.

9.1 FT312D Package Markings

9.1.1 QFN-32

An example of the markings on the QFN package are shown in Figure 9-1. The FTDI part number is too long for the 32 QFN package so in this case the last two digits are wrapped down onto the date code line.

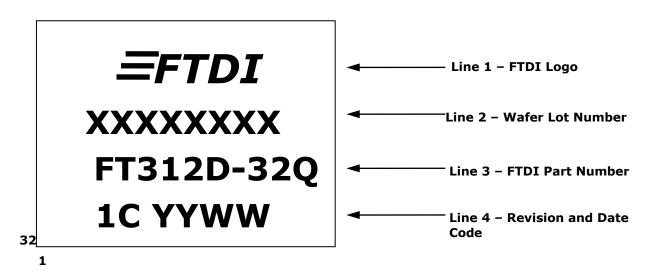


Figure 9-1QFN Package Markings

1C should be printed on line 4, then a space and then the Date Code.

- 1. YYWW = Date Code, where YY is year and WW is week number
- 2. Marking alignment should be centre justified
- 3. Laser Marking should be used
- 4. All marking dimensions should be marked proportionally. Marking font should be using Unisem standard font (Roman Simplex)



9.1.2 LQFP-32

An example of the markings on the LQFP package are shown in Figure 9-2.

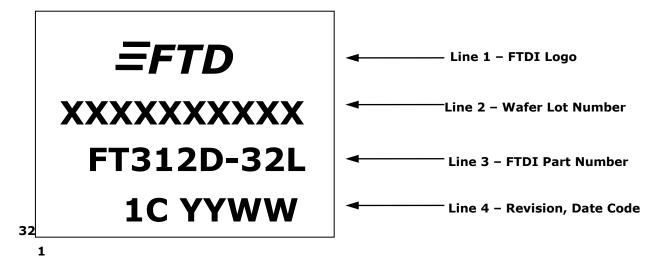


Figure 9-2 LQFP Package Markings

Notes:

- 1. YYWW = Date Code, where YY is year and WW is week number
- 2. Marking alignment should be centre justified
- 3. Laser Marking should be used
- 4. All marking dimensions should be marked proportionally. Marking font should be using Unisem standard font (Roman Simplex)



9.2 FT312D Package Dimensions

9.2.1 QFN-32 Package Dimensions

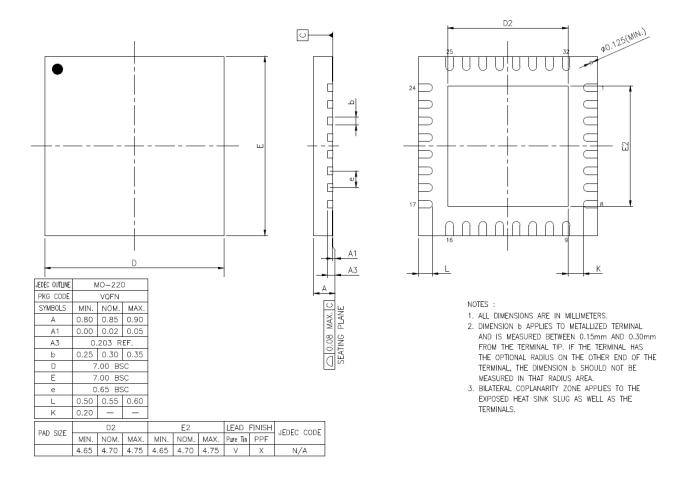


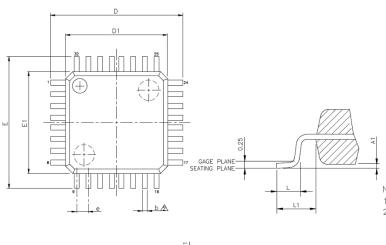
Figure 9-3 QFN-32 Package Dimensions

Note 1: Dimensions are in mm

Note 2: The centre pad should be connected to the GND plane for improved thermal conduction and noise immunity.



9.2.2 LQFP-32 Package Dimensions



5

SYMBOLS MAX MIN. A 1.6 Α1 0.05 0.15 1.35 A2 1.45 с1 0.09 0.16 D 9.00 BSC D1 7.00 BSC F 9.00 BSC 7.00 BSC E1

0.30

0.45

0.8 BSC

1 REF

0.45

0.75

VARIATIONS (ALL DIMENSIONS SHOWN IN MM)

NOTES:

1.JEDEC OUTLINE:MS-026 BBA

е

b

L

L1

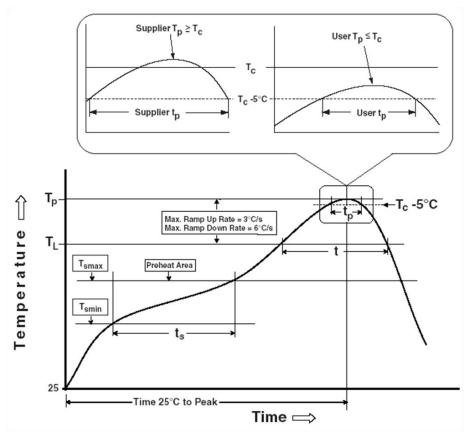
2.DIMENSIONS D1 AND E1 D0 NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25mm PER SIDE. D1 AND E1 ARE MAXIMUM PLASTIC BODY SIZE DIMENSIONS IMCLUDING MOLD MISMATCH.

MOLU MISMAICH. 3.DIMENSION & DOES NOT INCLUDE DAMBAR PROTRUSION.ALLOWABLE DAMBAR PROTRUSION SHALL NOT CAUSE THE LEAD WIDTH TO EXCEED THE MAXIMUM & DIMENSION BY MORE THAN 0.08mm.

Figure 9-4 LQFP-32 Package Dimensions

Note: Dimensions are in mm

9.3 Solder Reflow Profile







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Profile Feature	Pb Free Solder Process (green material)	SnPb Eutectic and Pb free (non green material) Solder Process
Average Ramp Up Rate (Ts to Tp)	3°C / second Max.	3°C / Second Max.
Preheat - Temperature Min (T _s Min.) - Temperature Max (T _s Max.) - Time (t _s Min to t _s Max)	150°C 200°C 60 to 120 seconds	100°C 150°C 60 to 120 seconds
Time Maintained Above Critical Temperature T_L : - Temperature (T_L) - Time (t_L)	217°C 60 to 150 seconds	183°C 60 to 150 seconds
Peak Temperature (T _p)	260°C	see Figure 9-5
Time within 5°C of actual Peak Temperature (t _p)	30 to 40 seconds	20 to 40 seconds
Ramp Down Rate	6°C / second Max.	6°C / second Max.
Time for T= 25°C to Peak Temperature, T_p	8 minutes Max.	6 minutes Max.

Table 9.1 Reflow Profile Parameter Values

Package Thickness	Volume mm3 < 350	Volume mm3 >=350
< 2.5 mm	235 +5/-0 deg C	220 +5/-0 deg C
≥ 2.5 mm	220 +5/-0 deg C	220 +5/-0 deg C

Table 9.2 Package Reflow Peak Temperature



10 Contact Information

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Appendix A – References

Document References

<u>WP 001 Connecting Peripherals to an Android Platform</u> <u>FT31XD Android Programmers Guide</u>

Useful utilities and examples firmware

http://www.ftdichip.com/Support/Utilities/FT312D Configuration V010000.zip http://www.ftdichip.com/Support/SoftwareExamples/Android Projects.htm



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Appendix C - Revision History

Document Title:	USB Android Host IC DS_FT312D
Document Reference No.:	FT_000816
Clearance No.:	FTDI# 331
Product Page:	http://www.ftdichip.com/FTProducts.htm
Document Feedback:	Send Feedback

Revision	Changes	Date
Version 1.0	Initial Datasheet Created	2013-02-01
Version 1.1	Note added on USB enumeration to be completed before receiving data in RXD	2013-11-15
Version 1.2	Updated Figure 9-3 and Figure 9-4 package dimensions	2019-05-27