

ELECTRICAL / OPTICAL CHARACTERISTICS at  $T_A=25^{\circ}\text{C}$ 

Parameter	Symbol	Emitting Color	Value		Unit
			Typ.	Max.	
Wavelength at Peak Emission $I_F = 20\text{mA}$	$\lambda_{\text{peak}}$	Hyper Red	645	-	nm
Dominant Wavelength $I_F = 20\text{mA}$	$\lambda_{\text{dom}}^{[1]}$	Hyper Red	630	-	nm
Spectral Bandwidth at 50% $\Phi$ REL MAX $I_F = 20\text{mA}$	$\Delta\lambda$	Hyper Red	28	-	nm
Capacitance	C	Hyper Red	35	-	pF
Forward Voltage $I_F = 20\text{mA}$	$V_F^{[2]}$	Hyper Red	1.95	2.5	V
Reverse Current ( $V_R = 5\text{V}$ )	$I_R$	Hyper Red	-	10	$\mu\text{A}$
Temperature Coefficient of $\lambda_{\text{peak}}$ $I_F = 20\text{mA}$ , $-10^{\circ}\text{C} \leq T \leq 85^{\circ}\text{C}$	$\text{TC}_{\lambda_{\text{peak}}}$	Hyper Red	0.14	-	nm/ $^{\circ}\text{C}$
Temperature Coefficient of $\lambda_{\text{dom}}$ $I_F = 20\text{mA}$ , $-10^{\circ}\text{C} \leq T \leq 85^{\circ}\text{C}$	$\text{TC}_{\lambda_{\text{dom}}}$	Hyper Red	0.05	-	nm/ $^{\circ}\text{C}$
Temperature Coefficient of $V_F$ $I_F = 20\text{mA}$ , $-10^{\circ}\text{C} \leq T \leq 85^{\circ}\text{C}$	$\text{TC}_V$	Hyper Red	-1.9	-	mV/ $^{\circ}\text{C}$

## Notes:

1. The dominant wavelength ( $\lambda_d$ ) above is the setup value of the sorting machine. (Tolerance  $\lambda_d : \pm 1\text{nm}$ .)
2. Forward voltage:  $\pm 0.1\text{V}$ .
3. Wavelength value is traceable to CIE127-2007 standards.
4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

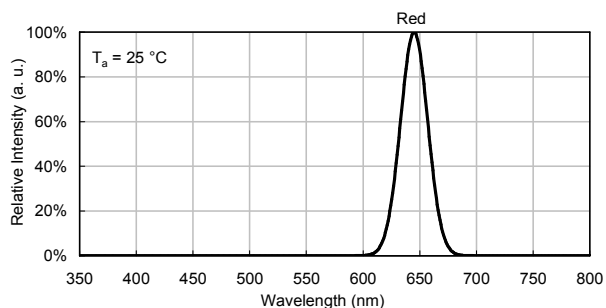
ABSOLUTE MAXIMUM RATINGS at  $T_A=25^{\circ}\text{C}$ 

Parameter	Symbol	Value	Unit
Power Dissipation	$P_D$	75	mW
Reverse Voltage	$V_R$	5	V
Junction Temperature	$T_j$	115	$^{\circ}\text{C}$
Operating Temperature	$T_{\text{op}}$	-40 to +85	$^{\circ}\text{C}$
Storage Temperature	$T_{\text{stg}}$	-40 to +85	$^{\circ}\text{C}$
DC Forward Current	$I_F$	30	mA
Peak Forward Current	$I_{\text{FM}}^{[1]}$	185	mA
Electrostatic Discharge Threshold (HBM)	-	3000	V
Thermal Resistance (Junction / Ambient)	$R_{\text{th JA}}^{[2]}$	320	$^{\circ}\text{C/W}$
Thermal Resistance (Junction / Solder point)	$R_{\text{th JS}}^{[2]}$	140	$^{\circ}\text{C/W}$

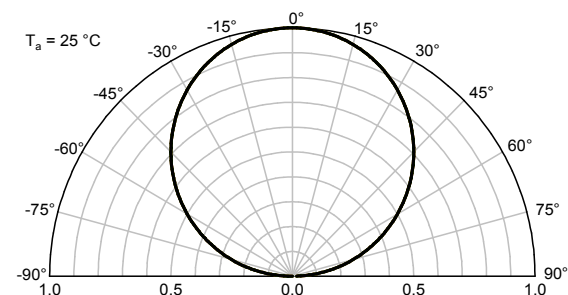
- Notes:
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
  2.  $R_{\text{th JA}}, R_{\text{th JS}}$  Results from mounting on PC board FR4 (pad size  $\geq 16\text{ mm}^2$  per pad).
  3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

## TECHNICAL DATA

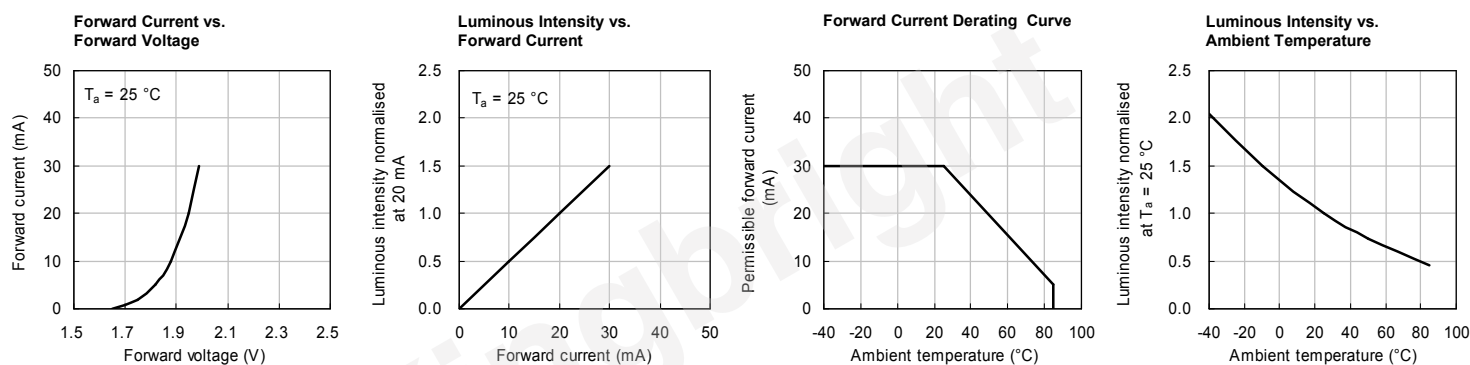
### RELATIVE INTENSITY vs. WAVELENGTH



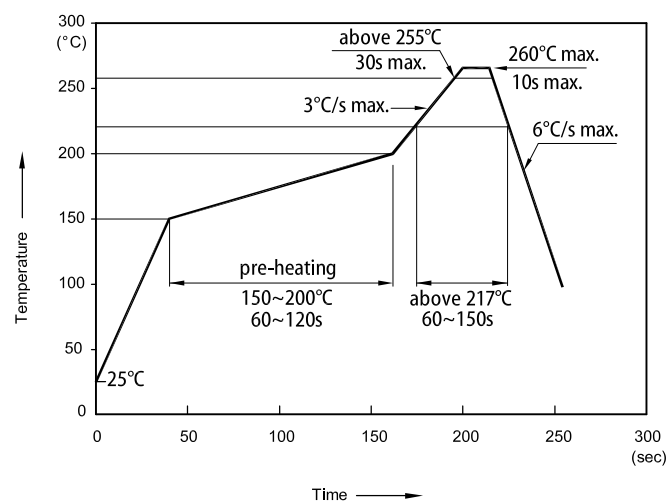
### SPATIAL DISTRIBUTION



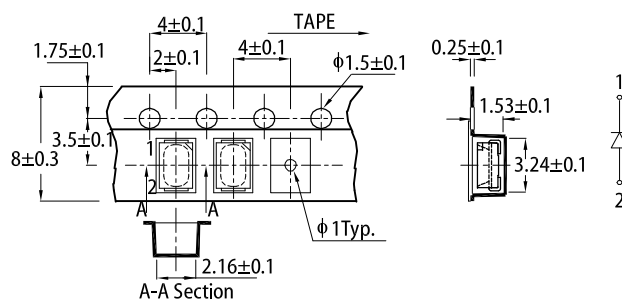
## HYPER RED



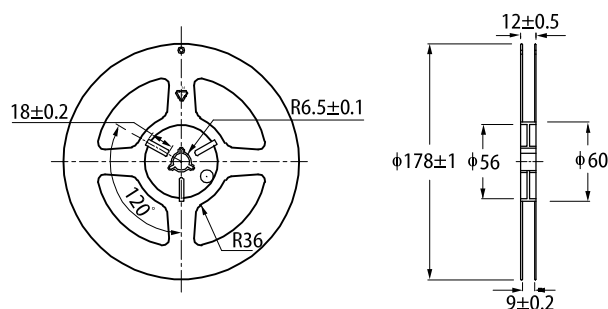
### REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS



### TAPE SPECIFICATIONS (units : mm)

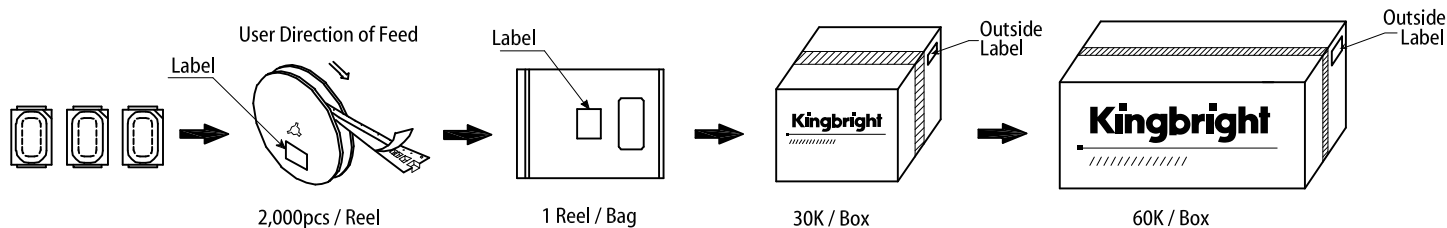


### REEL DIMENSION (units : mm)



- Notes:
1. Don't cause stress to the LEDs while it is exposed to high temperature.
  2. The maximum number of reflow soldering passes is 2 times.
  3. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

## PACKING & LABEL SPECIFICATIONS



Kingbright

XXXXXXXXXX-XXXX

P/NO: XXXXXXXX

QTY: XXXXXpcs

S/N: XXXX

CODE: XX

COUNTRY: CN

QC DATE: XXX XX XXXX PASSED

LOT NO:

XXXXXXXXXX-XXXX

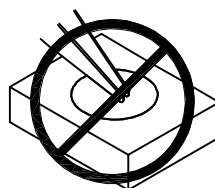
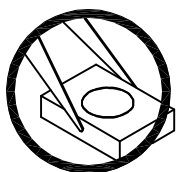
(SP)XXXXXXXXXX

RoHS Compliant

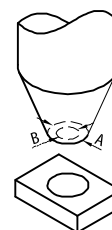
## HANDLING PRECAUTIONS

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.
3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4-1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4-2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4-3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.
5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.



## PRECAUTIONARY NOTES

1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
3. When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.
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